




REMOVAL PROCEDURE



S E R V I C E M A N U A L

2.0/2.2/2.5/2.8/3.5/4.6/5.0 kW Class

-  Indoor Unit
-  Inverter
-  Wall Mounted Type



Service Manual Removal Procedure

Indoor Unit

●Cooling Only

**FTKM20QVMA
FTKM25QVMA
FTKM35QVMA
FTKM46QVMA**

●Heat Pump

**FTXF25QVMA
FTXF35QVMA
FTXF50QVMA**

**FTXM20QVMA
FTXM25QVMA
FTXM35QVMA
FTXM46QVMA**

**FTXV25QVMV
FTXV35QVMV**

**FTXV22RVLT
FTXV28RVLT**

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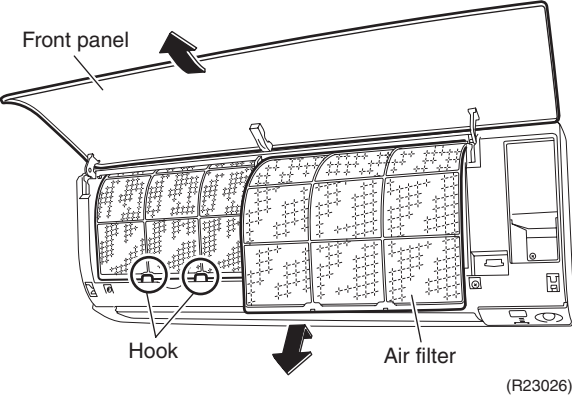
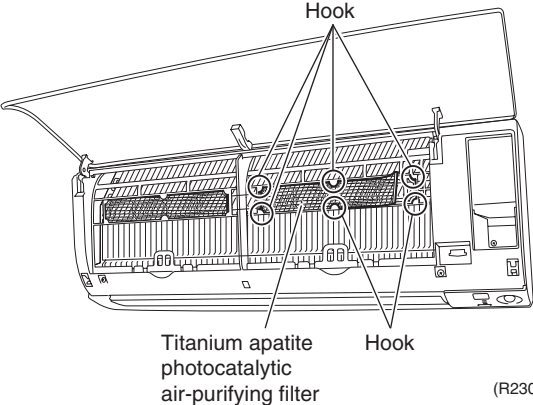
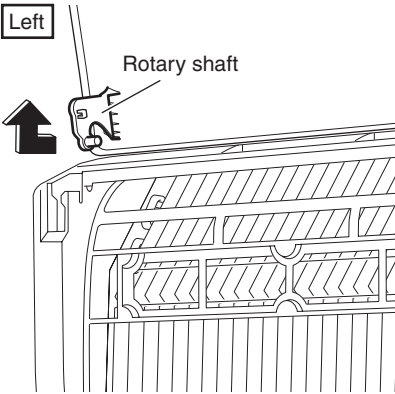
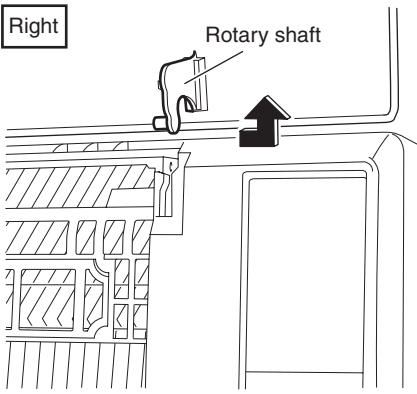
Note: ♦ The illustrations may be slightly different depending on the model.

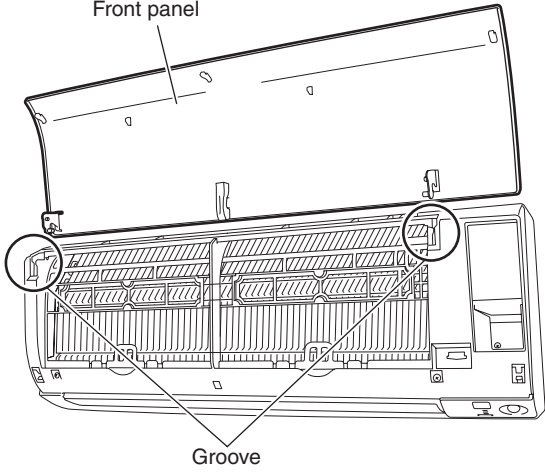
1. Air Filters / Front Panel



Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Remove the air filters.</p> <p>1 Open the front panel.</p> <p>2 Unfasten the 2 hooks and pull out the air filter downward to remove it.</p> <p>3 Remove the other air filter in the same way.</p> <p>4 Unfasten the 6 hooks and remove the Titanium apatite photocatalytic air-purifying filter.</p> <p>5 Remove the other Titanium apatite photocatalytic air-purifying filter in the same way.</p>	 <p>(R23026)</p>  <p>(R23027)</p>	<ul style="list-style-type: none"> ■ The air filter is not marked for difference between the right and left sides. ■ The air filter can be set easily by inserting it along the guides. ■ Insert the air filter with the "FRONT" mark faced up. ■ Be sure to insert the 2 lower hooks when installing the air filter. ■ The Titanium apatite photocatalytic air-purifying filter is not marked for difference between the right and left sides. ■ Be sure to insert the 6 hooks when installing the Titanium apatite photocatalytic air-purifying filter.
<p>2. Remove the front panel.</p> <p>1 Slide each rotary shaft outward and pull up to remove.</p>	 <p>(R24093)</p>  <p>(R24094)</p>	

Step	Procedure	Points
2	<p data-bbox="199 212 470 241">Remove the front panel.</p> <div data-bbox="507 235 1054 705"><p data-bbox="598 235 710 257">Front panel</p><p data-bbox="694 683 774 705">Groove</p><p data-bbox="997 716 1069 739">(R24095)</p></div>	<ul data-bbox="1093 212 1460 369" style="list-style-type: none">■ When reassembling the front panel, fit the right and left rotary shafts one by one into the grooves and fully push them in position.

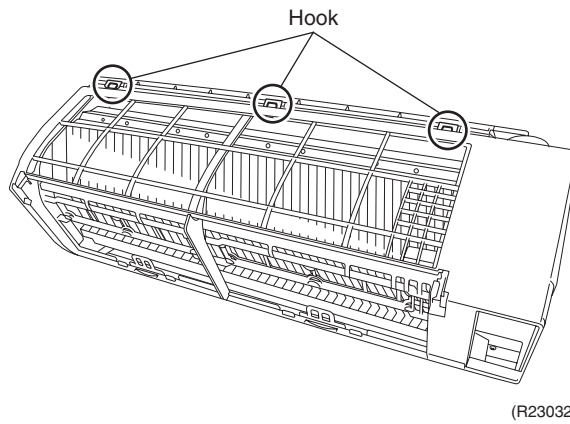
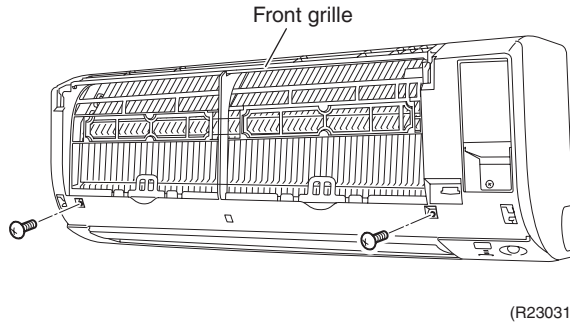
2. Front Grille



Warning

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Step	Procedure	Points
1	Remove the 2 screws of the front grille.	
2	Unfasten the 3 hooks at the top.	<ul style="list-style-type: none"> ■ The convex marks (...) on the front panel indicate the position of the hooks.
3	Pull out the upper part of the front grille, lift up the lower part, and then remove the front grille.	<ul style="list-style-type: none"> ■ When reassembling, make sure that all the 3 hooks are fastened.



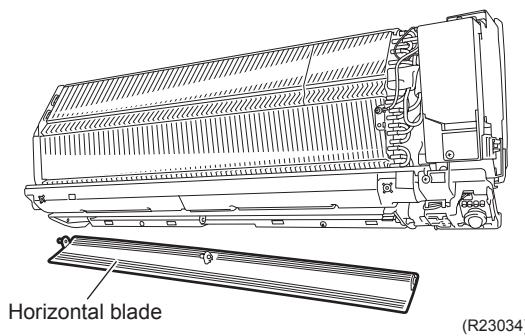
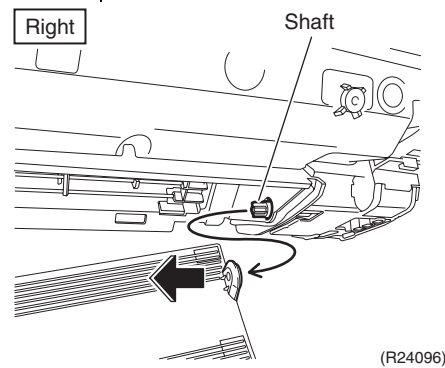
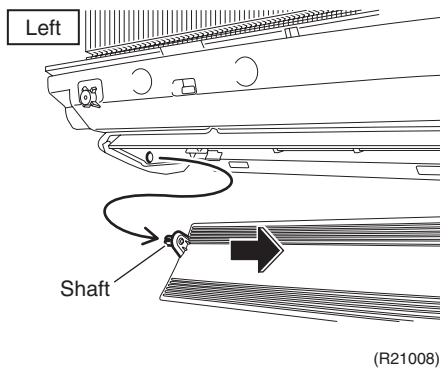
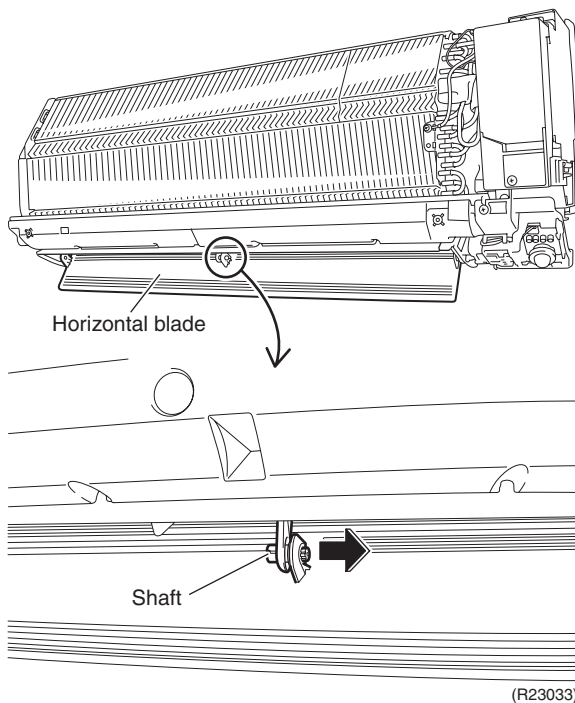
3. Horizontal Blade



Warning

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Step	Procedure	Points
1	Release the center shaft while bending the horizontal blade slightly.	<p>■ Installation procedure</p> <ol style="list-style-type: none"> 1. Fit the right shaft of the horizontal blade first. Make sure to rotate the horizontal blade so the shaft fits in the correct position. 2. Fit the horizontal blade to the center and left shafts.
2	Release the left shaft.	
3	Release the right shaft.	
4	Remove the horizontal blade.	

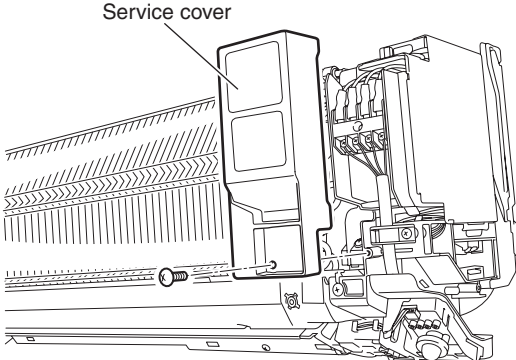
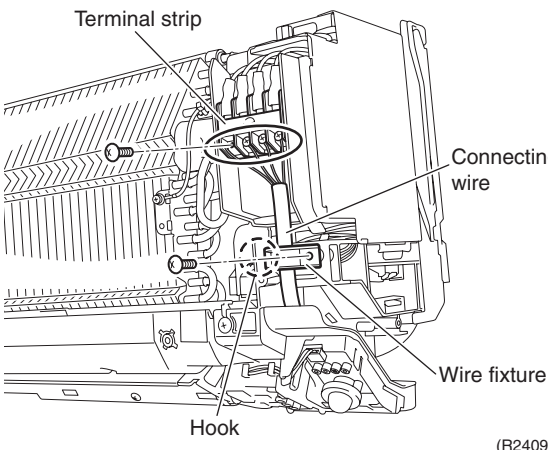
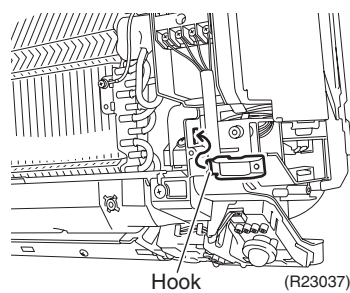
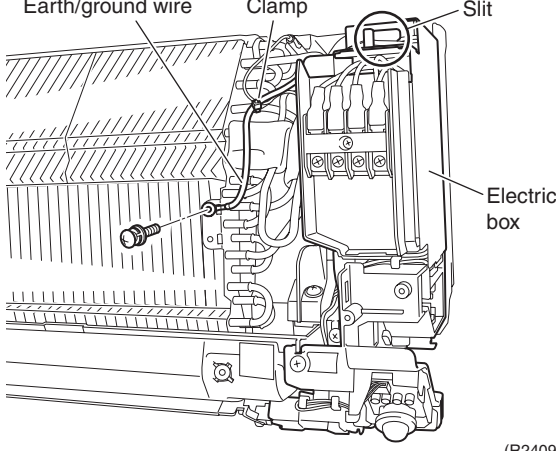
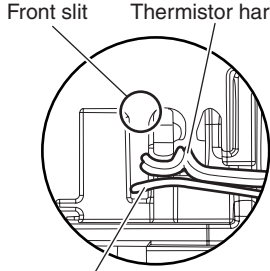


4. Electrical Box



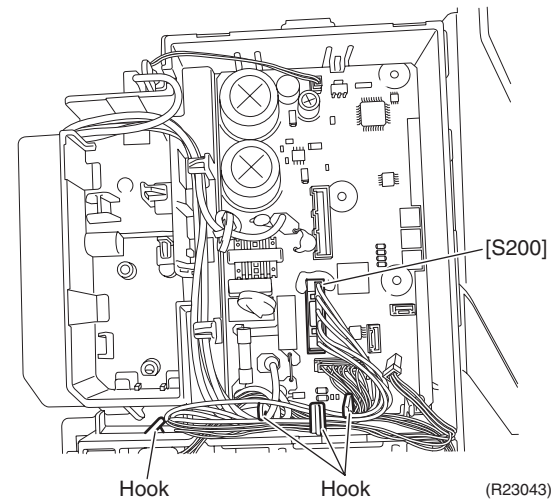
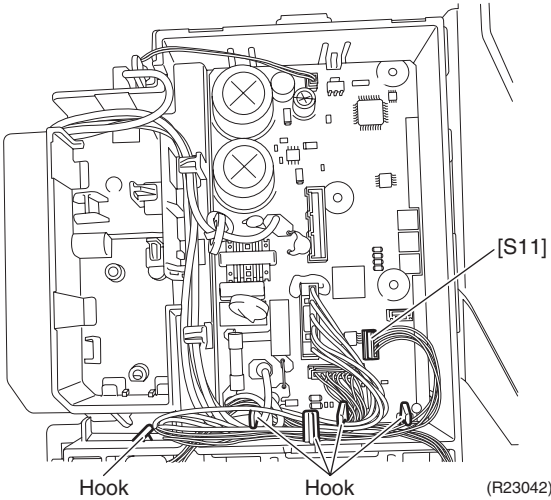
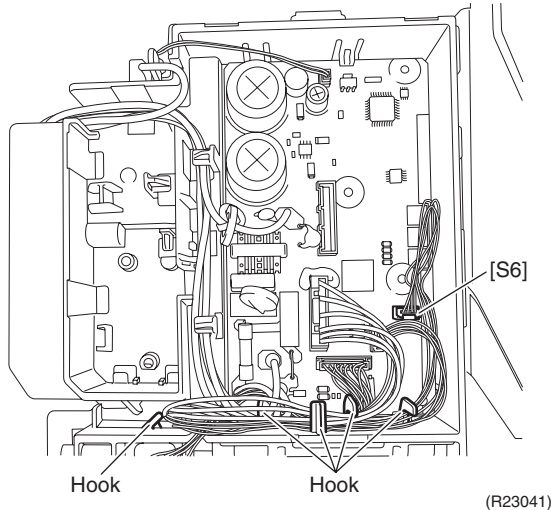
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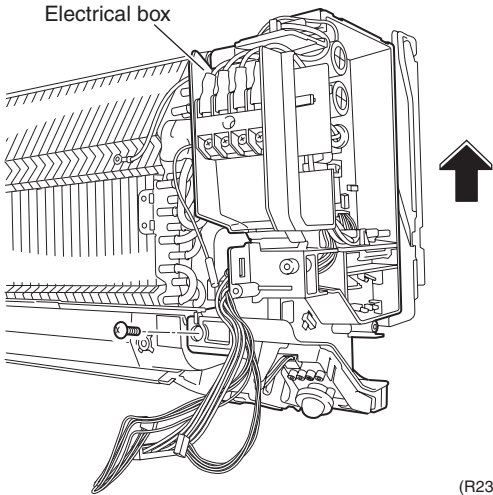
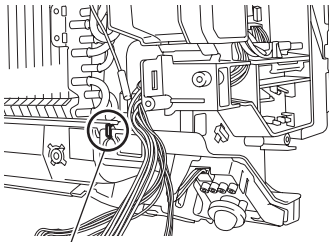
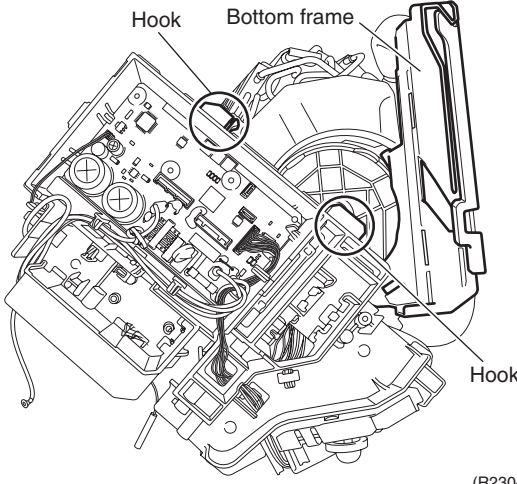
◆ **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

Step	Procedure	Points
<p>1. Disconnect the connecting wire.</p> <p>1 Remove the screw, and then the service cover.</p> <p>2 Remove the screw, unfasten the hook and remove the wire fixture.</p> <p>3 Remove the 4 screws of the terminal strip and disconnect the connecting wire.</p>	 <p>Service cover</p> <p>(R23035)</p>  <p>Terminal strip</p> <p>Connecting wire</p> <p>Wire fixture</p> <p>Hook</p> <p>(R24097)</p>	<ul style="list-style-type: none"> ■ Service cover can be removed without removing the front grille. ■ There is no hook at the top of the service cover. Be careful not to drop it when the screw is loosened. ■ When reassembling, be sure to fasten the hook before tightening the screw.  <p>Hook</p> <p>(R23037)</p>
<p>2. Remove the electrical box.</p> <p>1 Cut the clamp.</p> <p>2 Remove the screw and detach the earth/ground wire.</p> <p>3 Release the earth/ground wire from the front slit at the top of the electrical box.</p>	 <p>Earth/ground wire</p> <p>Clamp</p> <p>Slit</p> <p>Electrical box</p> <p>(R24098)</p>  <p>Front slit</p> <p>Thermistor harness</p> <p>Earth/ground wire</p> <p>(R24120)</p>	<ul style="list-style-type: none"> ■ Some models do not have the clamp. ■ When reassembling, be sure to insert the earth/ground wire in the front slit, under the thermistor harness.

Step	Procedure	Points
4	Pull out the indoor heat exchanger thermistor.	<ul style="list-style-type: none"> ■ The position of the indoor heat exchanger thermistor varies depending on the model.
5	Release the indoor heat exchanger thermistor wire from the front slit at the top of the electrical box.	<ul style="list-style-type: none"> ■ Be careful not to lose the clip of the thermistor.
6	Unfasten the 4 hooks and remove the electrical box cover.	<ul style="list-style-type: none"> ■ When reassembling, make sure to wrap the thermistor harness around the front slit.
	<p>Indoor heat exchanger thermistor</p> <p>Front slit</p> <p>(R24139)</p>	<p>Clip</p> <p>(R11268)</p>
	<p>Hook</p> <p>Hook</p> <p>Electrical box cover</p> <p>(R23040)</p>	<p>Front slit</p> <p>(R24099)</p> <ul style="list-style-type: none"> ■ When reassembling, make sure that the 4 hooks are securely fastened.

Step	Procedure	Points
7	Disconnect the connector [S6].	[S6]: swing motor for horizontal blade
8	Release the harnesses from the 5 hooks.	
9	Disconnect the connector [S11].	[S11]: swing motor for vertical blade
10	Release the harnesses from the 5 hooks.	<ul style="list-style-type: none"> ■ Some models do not have the harness for [S11].
11	Disconnect the connector [S200].	[S200]: fan motor
12	Release the harnesses from the 4 hooks.	



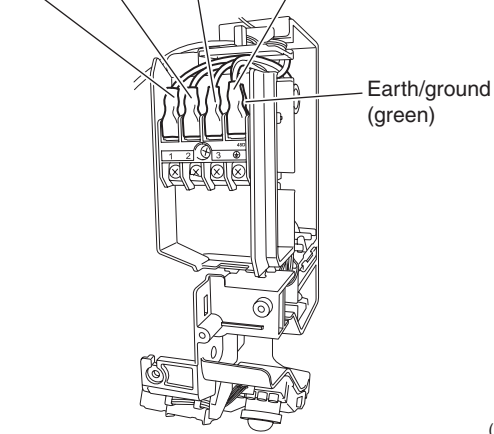
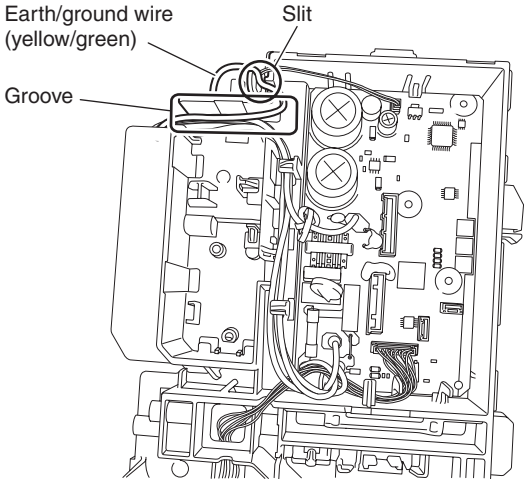
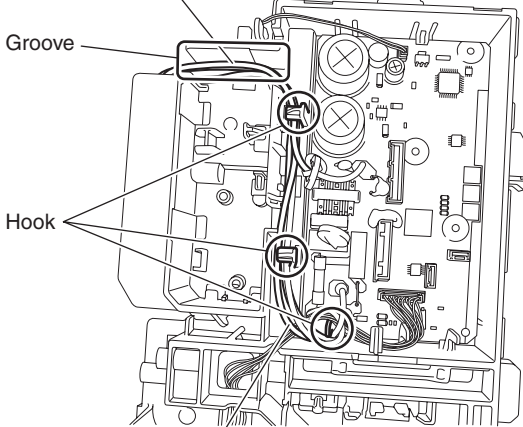
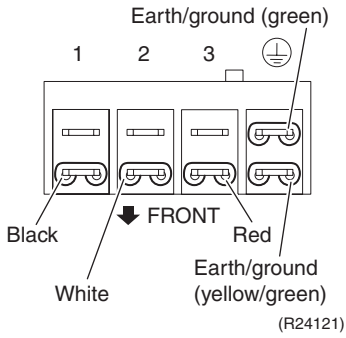
Step		Procedure	Points
13	Remove the screw of the electrical box.	 <p>Electrical box</p> <p>(R23044)</p>	<ul style="list-style-type: none"> ■ When reassembling, make sure to fit the hook at the front of the electrical box.  <p>Hook (R23045)</p>
14	Slightly lift the electrical box upward and remove it.	 <p>Hook Bottom frame</p> <p>Hook</p> <p>(R23046)</p>	<ul style="list-style-type: none"> ■ When reassembling, make sure that the 2 hooks are securely fastened to the bottom frame.

5. PCBs

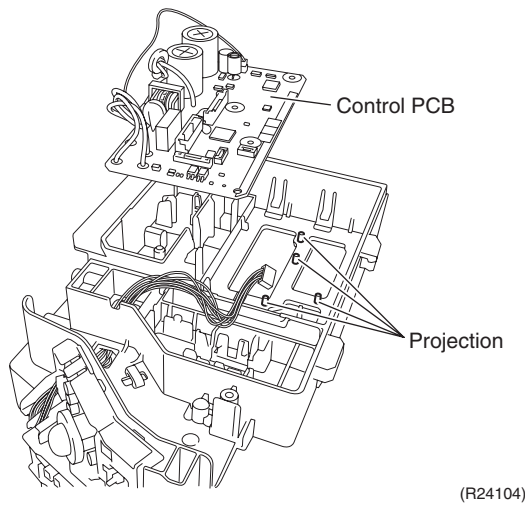
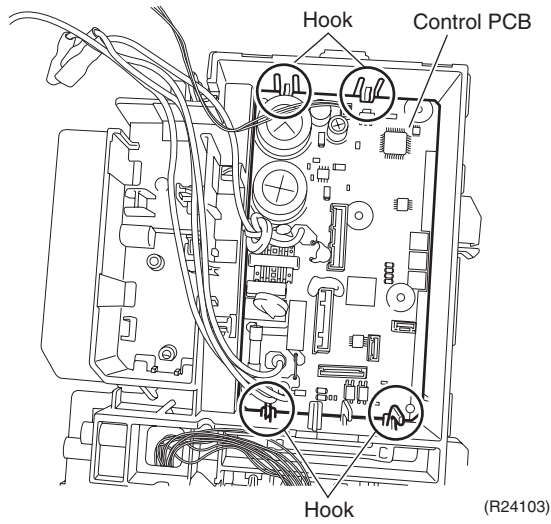
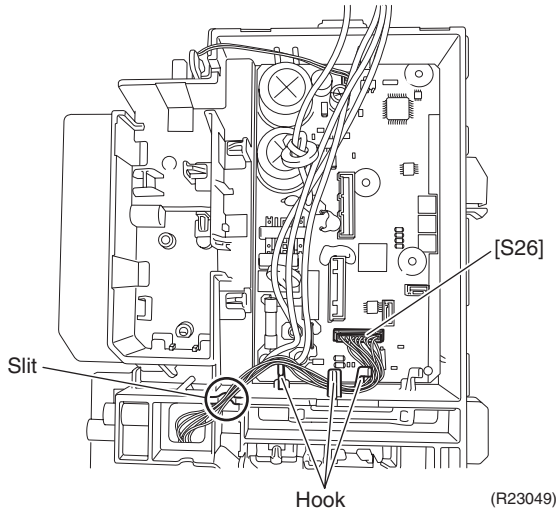


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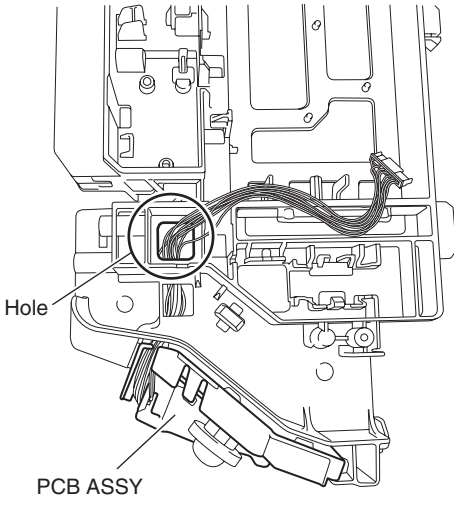
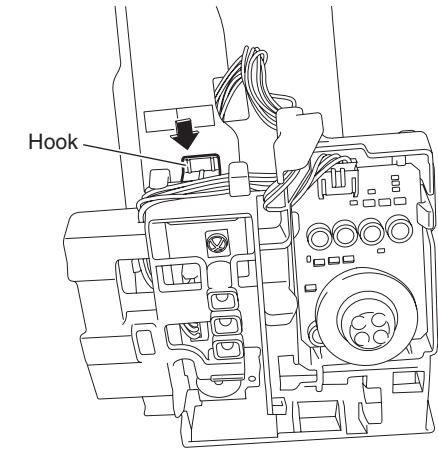
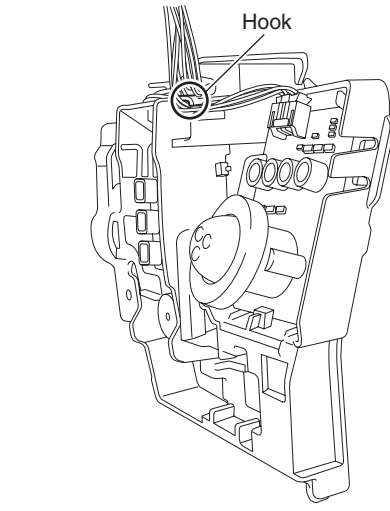
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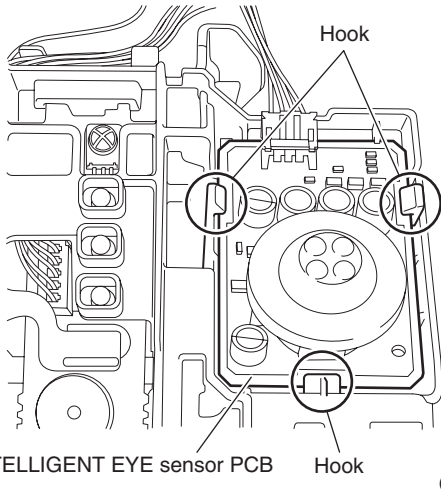
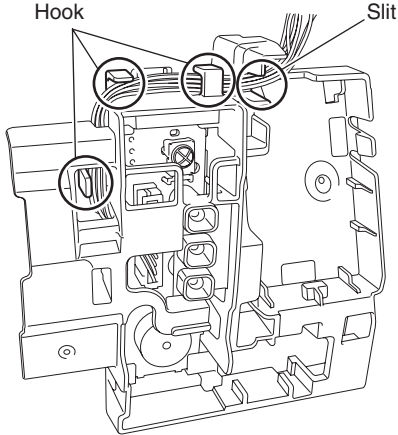
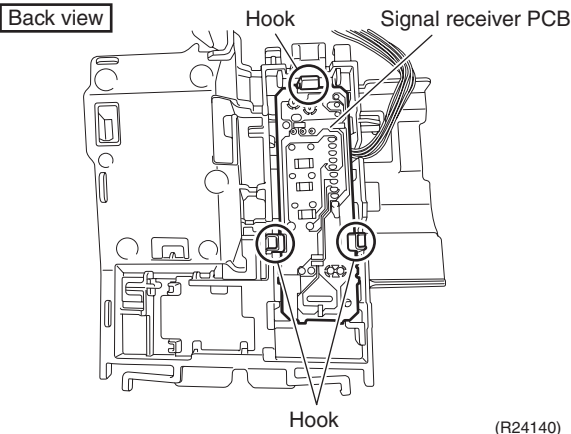
Step	Procedure	Points
<p>1. Remove the control PCB.</p> <p>1 Disconnect all the 5 terminals.</p> <p>2 Release the earth/ground wire (yellow/green) from the slit and the groove.</p> <p>3 Release the earth/ground wire (green) from the groove.</p> <p>4 Release the terminal strip harness from the groove and the 3 hooks.</p>	<p>Black White Red Earth/ground (yellow/green)</p>  <p>Earth/ground (green)</p> <p>(R24100)</p> <p>Earth/ground wire (yellow/green) Slit</p>  <p>Groove</p> <p>(R24101)</p> <p>Earth/ground wire (green)</p>  <p>Groove</p> <p>Hook</p> <p>Terminal board harness</p> <p>(R24102)</p>	<p>Terminal strip</p>  <p>Earth/ground (green)</p> <p>1 2 3</p> <p>Black White Red</p> <p>Earth/ground (yellow/green)</p> <p>(R24121)</p>

Step	Procedure	Points
5	Remove the connector [S26].	[S26]: signal receiver PCB
6	Release the harnesses from the 3 hooks and the slit.	
7	Unfasten the 4 hooks and remove the control PCB.	



■ When reassembling, be sure to fit the control PCB to the 4 projections.

Step	Procedure	Points
2. Remove the INTELLIGENT EYE sensor PCB.	 <p>(R23052)</p>	
1 Release the harness of the PCB ASSY from the hole.	 <p>(R23053)</p>	
2 Unfasten the hook and detach the signal receiver unit from the electrical box.	 <p>(R23054)</p>	<p>■ The INTELLIGENT EYE sensor PCB can be removed without disconnecting the connector.</p>
3 Release the harness from the hook.		

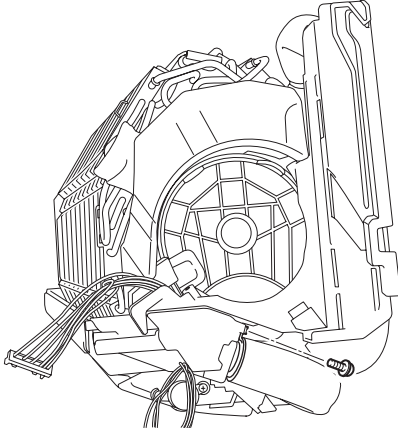
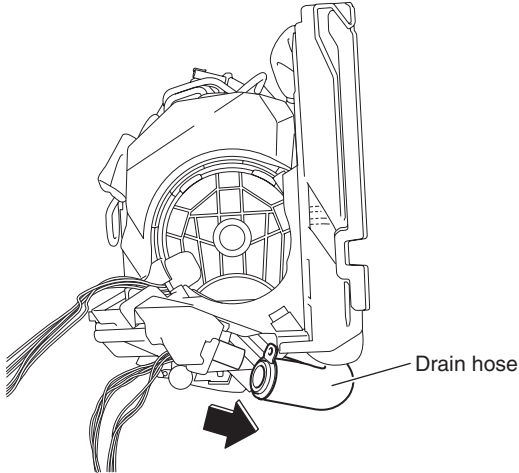
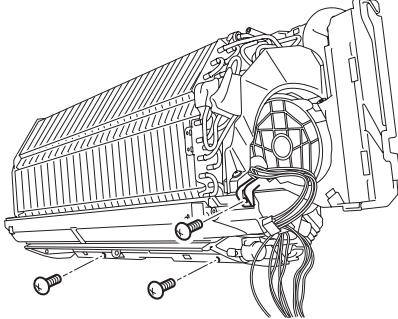
Step	Procedure	Points
4	Unfasten the 3 hooks and remove the INTELLIGENT EYE sensor PCB.	 <p>(R23055)</p>
3. Remove the signal receiver PCB.	1 Release the signal receiver PCB harness from the slit and the 3 hooks.	 <p>(R22079)</p>
2 Turn over the PCB ASSY, unfasten the 3 hooks and remove the signal receiver PCB.	<p>Back view</p>  <p>(R24140)</p>	

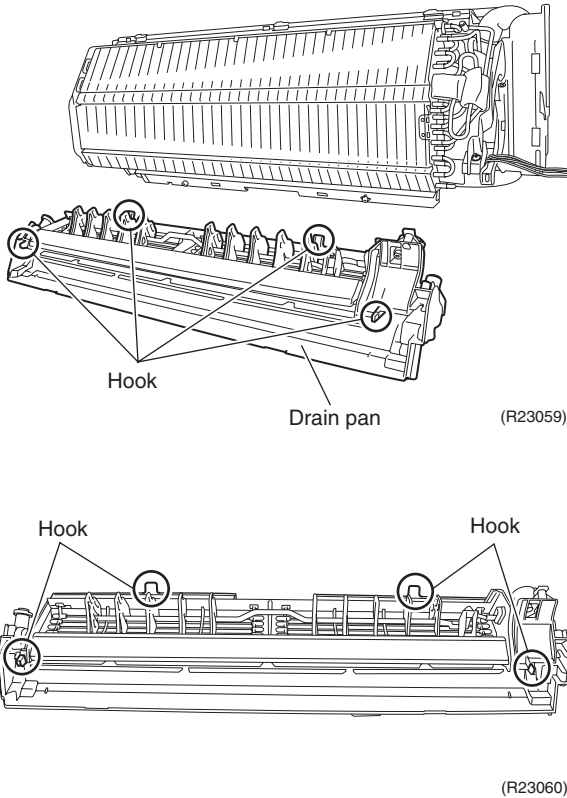
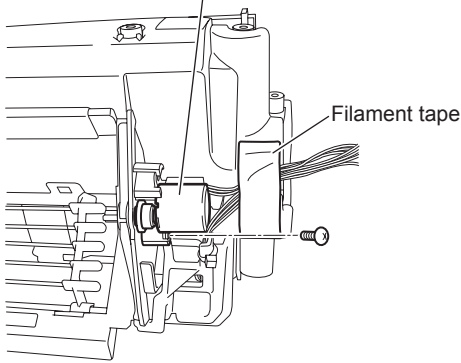
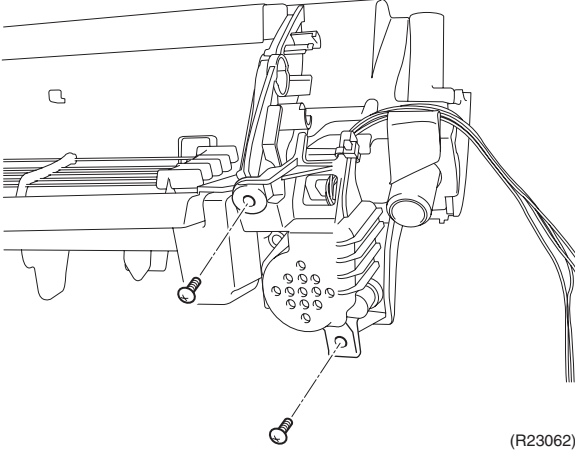
6. Drain Pan / Swing Motors / Vertical Blade ASSYs

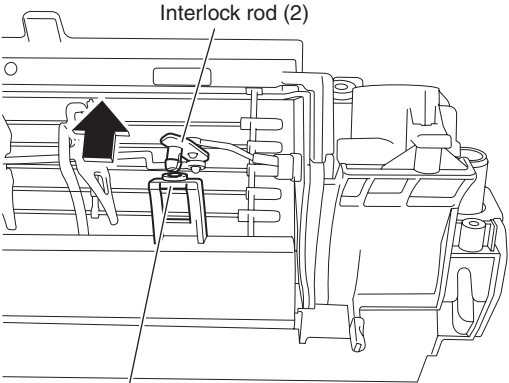
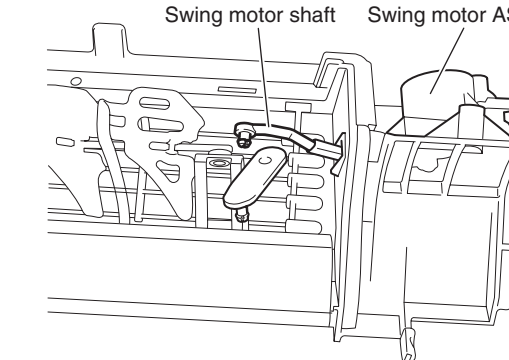
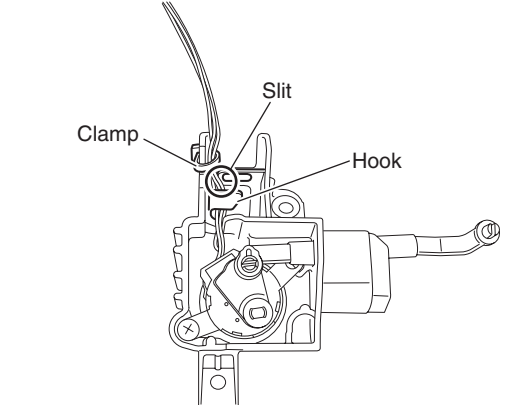
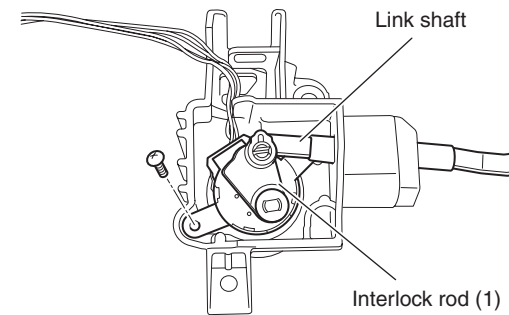


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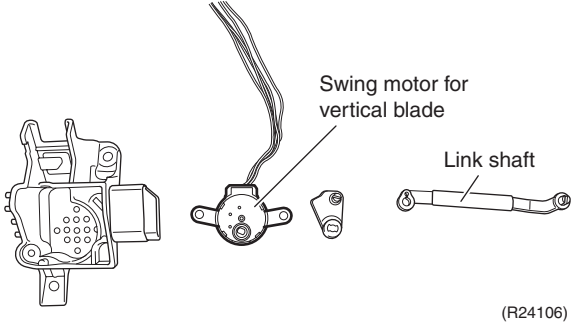
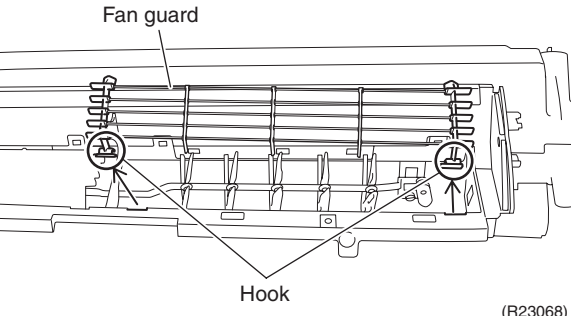
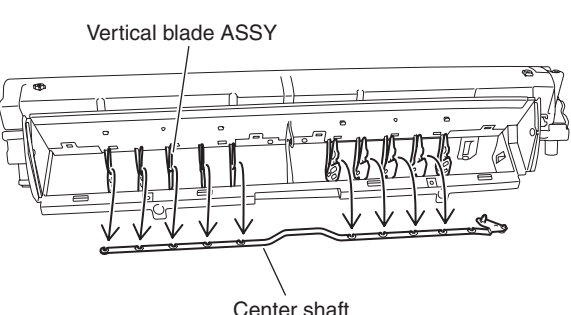
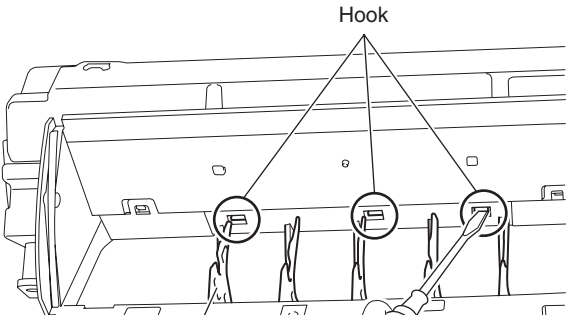
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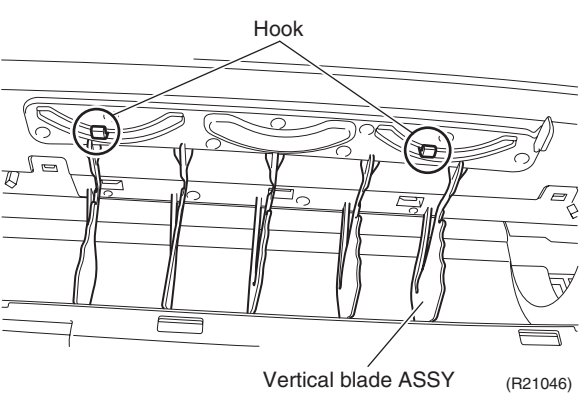
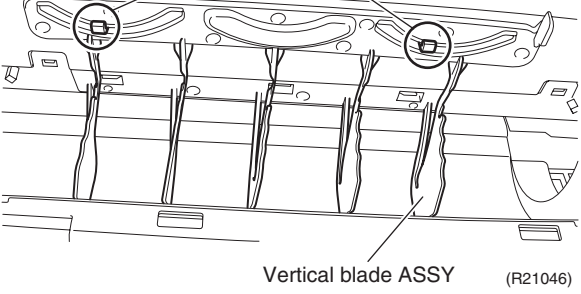
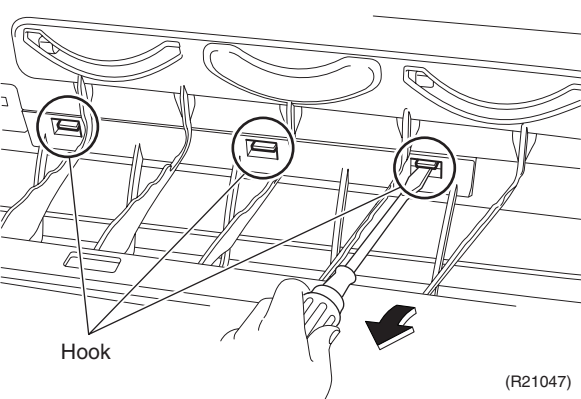
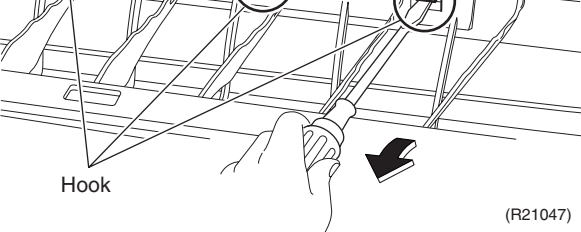

Step	Procedure	Points
1. Remove the drain pan.	<p data-bbox="153 409 172 436">1</p> <p data-bbox="197 409 459 472">Lift up the indoor unit and remove the screw.</p>  <p data-bbox="995 824 1066 846">(R23056)</p>	<ul style="list-style-type: none"> ■ Use a short screwdriver from the back.
2	<p data-bbox="153 880 172 907">2</p> <p data-bbox="197 880 434 943">Disconnect the drain hose.</p>  <p data-bbox="938 1261 1050 1283">Drain hose</p> <p data-bbox="995 1384 1066 1406">(R23057)</p>	<ul style="list-style-type: none"> ■ Hold the indoor unit up with a piece of wood. ■ Place a plastic sheet around the drain pan to prevent wetting the floor with remaining drain. ■ If the drain hose is embedded in the wall, disconnect the drain hose beforehand.
3	<p data-bbox="153 1440 172 1467">3</p> <p data-bbox="197 1440 450 1467">Remove the 3 screws.</p>  <p data-bbox="995 1753 1066 1776">(R23058)</p>	

Step	Procedure	Points
4	Unfasten the 4 hooks and remove the drain pan.	<ul style="list-style-type: none"> When reassembling, make sure that all the 4 hooks are fastened.
		
2. Remove the swing motor for horizontal blade.	Swing motor for horizontal blade	
1	Remove the filament tape.	
2	Remove the screw and remove the swing motor for horizontal blade.	
		
3. Remove the swing motor for vertical blade.		<ul style="list-style-type: none"> Some models do not have swing motor for vertical blade.
1	Remove the 2 screws.	

Step	Procedure	Points
2	Release the interlock rod (2) from the shaft of the vertical blade.	 <p>Interlock rod (2)</p> <p>Shaft of the vertical blade</p> <p>(R23063)</p>
3	Release the swing motor shaft from the interlock rod (2) and remove the swing motor ASSY.	 <p>Swing motor shaft</p> <p>Swing motor ASSY</p> <p>(R23064)</p>
4	Cut the clamp and release the harness from the hook and the slit.	 <p>Clamp</p> <p>Slit</p> <p>Hook</p> <p>(R23065)</p>
5	Remove the screw and release the link shaft from the interlock rod (1).	 <p>Link shaft</p> <p>Interlock rod (1)</p> <p>(R23066)</p>

■ When reassembling, make sure the harness is not slack.

Step	Procedure	Points
6	<p>Pull out the rotary shaft and remove the swing motor for vertical blade.</p> 	
4.	<p>Remove the vertical blade ASSYs (auto-swing models).</p> <p>1 Unfasten the 2 hooks and remove the fan guard.</p> <p>2 Remove the other fan guard in the same way.</p> <p>3 Unfasten the 10 hooks and remove the center shaft from the vertical blade ASSY.</p> <p>4 Unfasten the 3 hooks at the shaft mounting part by pressing them with a flat screwdriver.</p> <p>5 Remove the vertical blade ASSY.</p> <p>6 Remove the other vertical blade ASSY in the same way.</p>   	

Step	Procedure	Points
<p>5. Remove the vertical blade ASSYs (manual swing models).</p>		<ul style="list-style-type: none"> ■ Each vertical blade ASSY has 5 fins. It is impossible to replace only one fin. ■ The vertical blade ASSY is not marked for difference between right and left.
<p>1 Unfasten the upper 2 hooks.</p>		
<p>2 Unfasten the 3 hooks at the shaft mounting part by pressing them with a flat screwdriver.</p>		
<p>3 Remove the vertical blade ASSY.</p>		
<p>4 Remove the other vertical blade ASSY in the same way.</p>		

7. Indoor Heat Exchanger



Warning

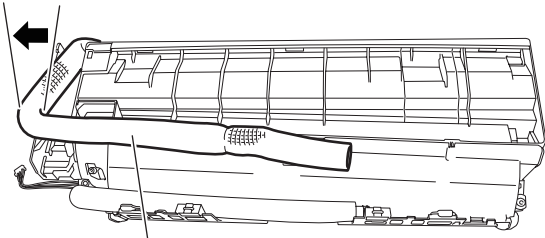
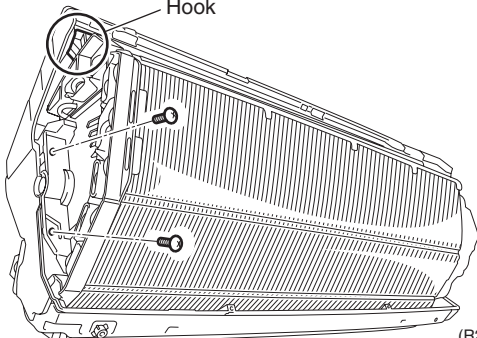
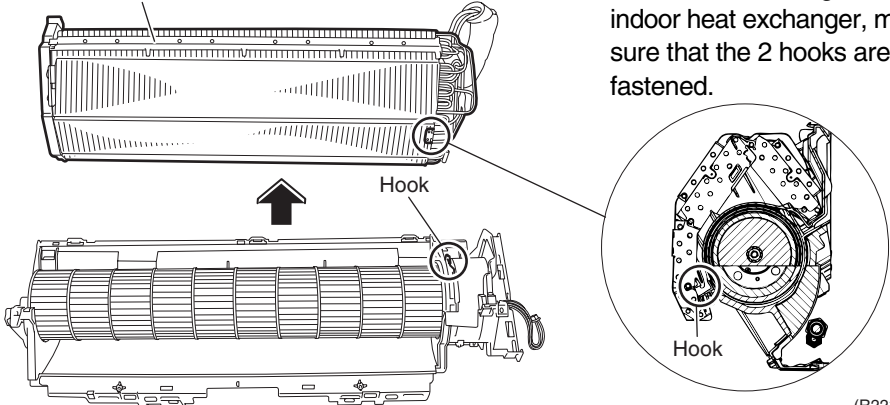
- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.



Caution

- ◆ When reassembling, do not confuse the installing order of the 2 motors for horizontal blades and the colors of the connectors.
If you set the connectors or motors opposite, the horizontal blades do not move smoothly or noise may be heard.

Step	Procedure	Points
<p>1. Disconnect the refrigerant piping.</p> <p>1 Pull out the drain hose.</p> <p>2 Disconnect the flare nut for gas piping.</p> <p>3 Disconnect the flare nut for liquid piping.</p>	<p style="text-align: right;">(R23071)</p>	<ul style="list-style-type: none"> ■ Hold the indoor unit up with a piece of wood. ■ Place a plastic sheet around the drain pan to prevent wetting the floor with remaining drain. ■ If the drain hose is embedded in the wall, disconnect the drain hose beforehand. ■ Carry out the removal works with 2 wrenches. ■ When the pipings are disconnected, protect the open ends of both the pipe and the unit from moisture intrusion.
<p>2. Remove the indoor heat exchanger.</p> <p>1 Detach the indoor unit from the installation plate.</p> <p>2 Unfasten the 4 hooks and remove the piping fixture on the back of the indoor unit.</p>	<p style="text-align: right;">(R23072)</p> <p style="text-align: right;">(R23073)</p>	

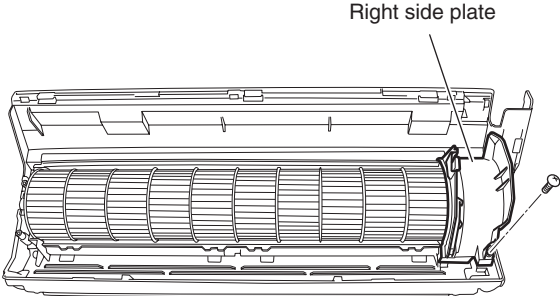
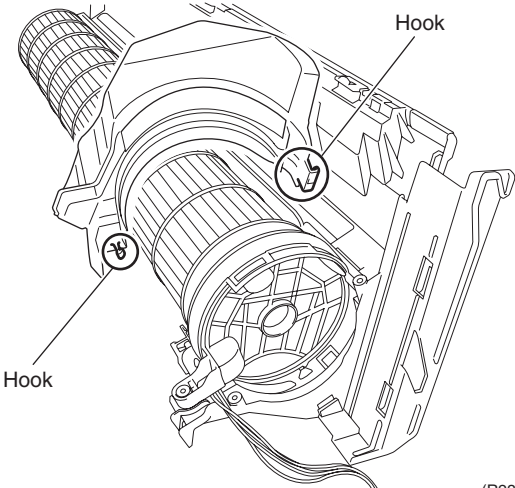
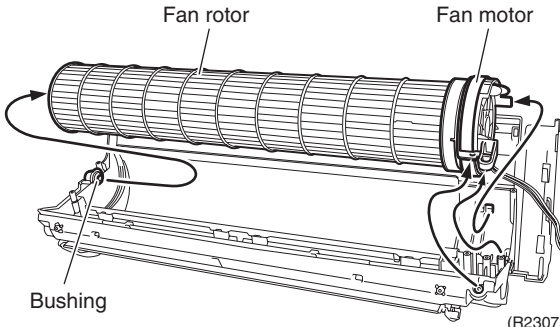
Step	Procedure	Points
3	<p>Slightly pull out the auxiliary piping.</p>  <p>Auxiliary piping</p> <p>(R21036)</p>	
4	<p>Remove the 2 screws on the left side and unfasten the hook on the rear side.</p>  <p>Hook</p> <p>(R21037)</p>	
5	<p>Unfasten the 2 hooks on the right side and lift up the indoor heat exchanger.</p>  <p>Indoor heat exchanger</p> <p>Hook</p> <p>Hook</p> <p>(R22117)</p>	<p>■ When reassembling the indoor heat exchanger, make sure that the 2 hooks are fastened.</p>

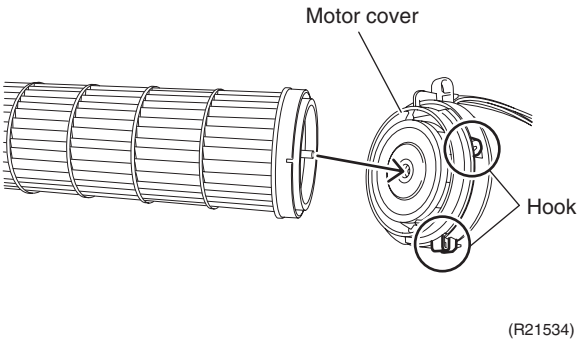
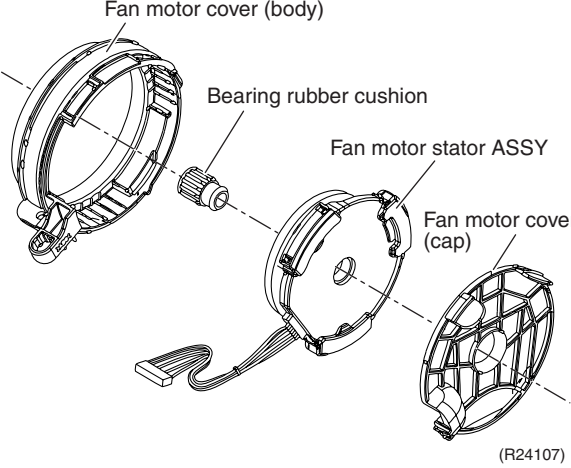
8. Fan Rotor / Fan Motor



Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the screw of the right side plate.	 <p style="text-align: right;">(R21039)</p>
2	Unfasten the 2 hooks and remove the right side plate.	 <p style="text-align: right;">(R23074)</p>
3	Remove the fan rotor and the fan motor.	 <p style="text-align: right;">(R23075)</p> <ul style="list-style-type: none"> ■ The fan motor has 3 projections on the right side. ■ The fan rotor has a bushing on the left side.

Step		Procedure	Points
4	Unfasten the 2 hooks of the motor cover.	 <p style="text-align: right;">(R21534)</p>	
5	Disassemble the fan motor.	 <p style="text-align: right;">(R24107)</p>	

Revision History

Month / Year	Version	Revised contents
03 / 2016	Si041651E	First edition
11 / 2016	Si041651EA	Model addition: FTXF25/35/50QVMA, FTXV22/28RVLT

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

DAIKIN INDUSTRIES, LTD.

Head Office:
Umeda Center Bldg., 2-4-12, Nakazaki-Nishi,
Kita-ku, Osaka, 530-8323 Japan

Tokyo Office:
JR Shinagawa East Bldg., 2-18-1, Konan,
Minato-ku, Tokyo, 108-0075 Japan

<http://www.daikin.com/products/ac/>

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