



Si041417EA

REMOVAL PROCEDURE



S E R V I C E M A N U A L

9000/12000/18000 Btu/h Class



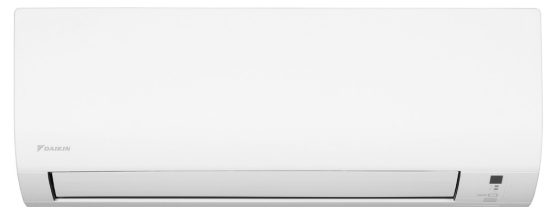
Indoor Unit



Inverter



Wall Mounted Type



Service Manual Removal Procedure

Indoor Unit

●Cooling Only

**FTK09P5VL
FTK12P5VL
FTK18P5VL**

●Heat Pump

**FTH09P5VL
FTH12P5VL
FTH18P5VL**

**FTX09N5VL
FTX12N5VL
FTX18N5VL**

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Note:

♦ The illustrations may be slightly different depending on the model.

1. Air Filters / Front Panel



Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

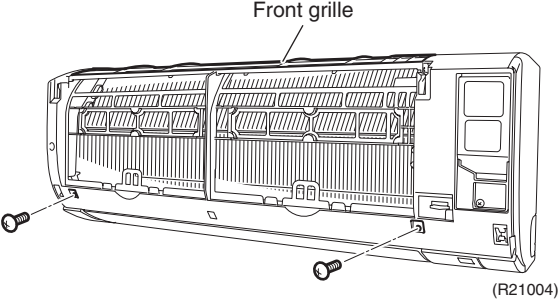
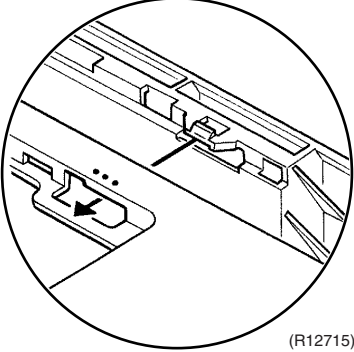
Step	Procedure	Points
<p>1. Remove the air filters.</p> <p>1 Open the front panel.</p> <p>2 Unfasten the 2 hooks and pull out the air filter downward to remove it.</p>	<p style="text-align: center;">Front panel</p> <p style="text-align: center;">Hook Air filter</p> <p style="text-align: right;">(R21000)</p>	<ul style="list-style-type: none"> ■ The air filter is not marked for difference between the right and left sides. ■ The air filter can be set easily by inserting it along the guides. ■ Insert the air filter with the "FRONT" mark faced up. ■ Be sure to insert the 2 lower hooks when installing the air filter.
<p>2. Remove the front panel.</p> <p>1 Release the left and right shafts.</p> <p>2 Remove the front panel.</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Left</p> <p style="text-align: center;">Shaft</p> <p style="text-align: right;">(R24251)</p> </div> <div style="text-align: center;"> <p>Right</p> <p style="text-align: center;">Shaft</p> <p style="text-align: right;">(R24252)</p> </div> </div> <div style="text-align: center; margin-top: 20px;"> <p>Front panel</p> <p style="text-align: right;">(R21003)</p> </div>	<ul style="list-style-type: none"> ■ When reassembling the front panel, fit the right and left rotary shafts one by one into the grooves and fully push them in position.

2. Front Grille



Warning

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Step	Procedure	Points
1	Remove the 2 screws of the front grille.	 <p>(R21004)</p>
2	Unfasten the 3 hooks at the top.	<ul style="list-style-type: none"> ■ The convex marks (...) on the front panel indicate the position of the hooks.  <p>(R12715)</p>
3	Pull out the upper part of the front grille, lift up the lower part, and then remove the front grille.	<ul style="list-style-type: none"> ■ When reassembling, make sure that all the 3 hooks are fastened.

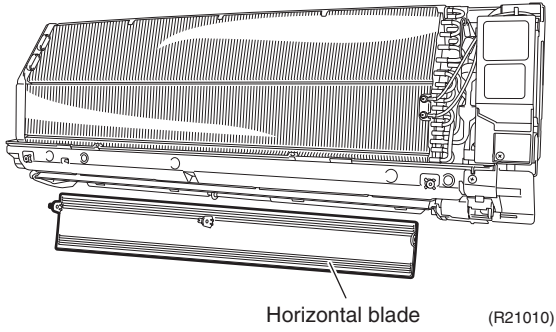
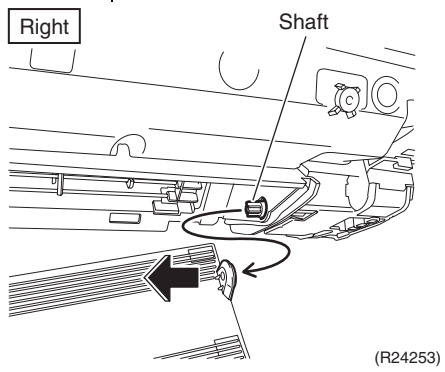
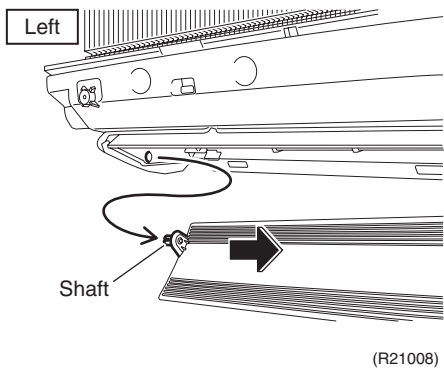
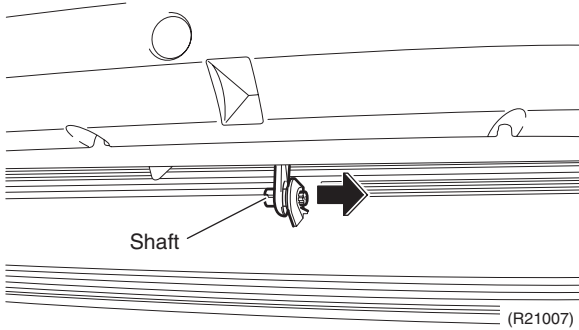
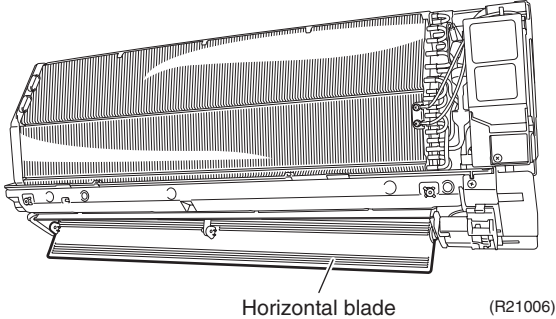
3. Horizontal Blade



Warning

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Step	Procedure	Points
1	Release the center shaft while bending the horizontal blade slightly.	<p>■ Installation procedure</p> <ol style="list-style-type: none"> 1. Fit the right shaft of the horizontal blade first. Make sure to rotate the horizontal blade so the shaft fits in the correct position. 2. Fit the horizontal blade to the center and left shafts.
2	Release the left shaft.	
3	Release the right shaft.	
4	Remove the horizontal blade.	

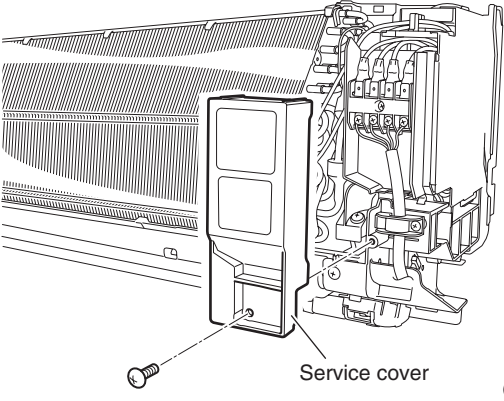
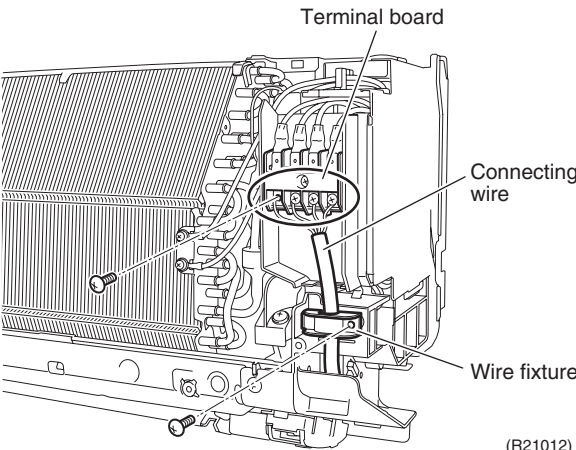
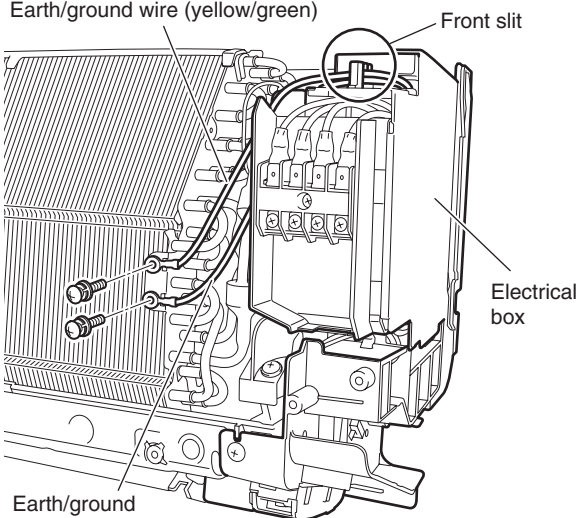
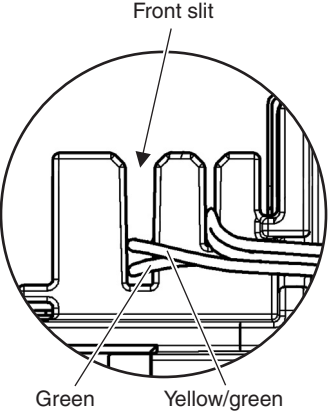


4. Electrical Box

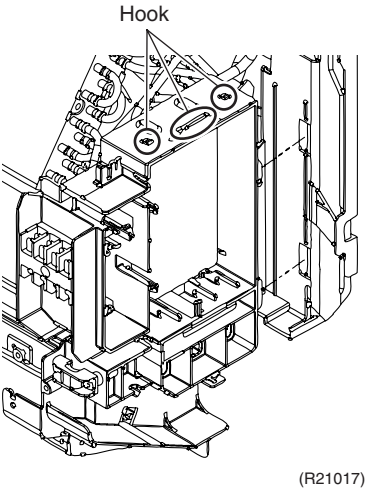
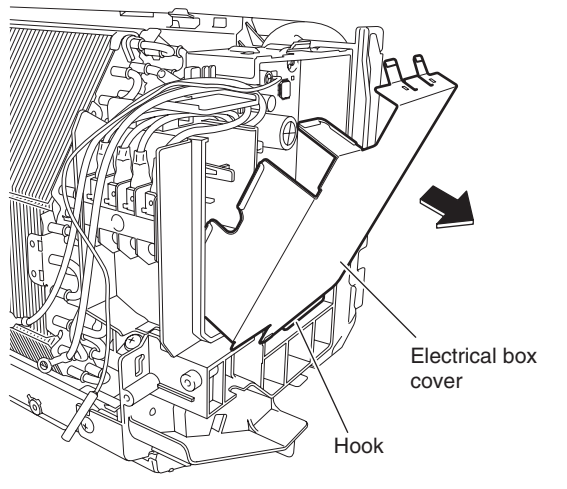
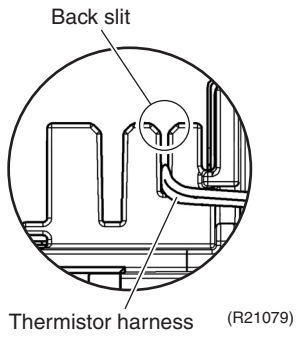
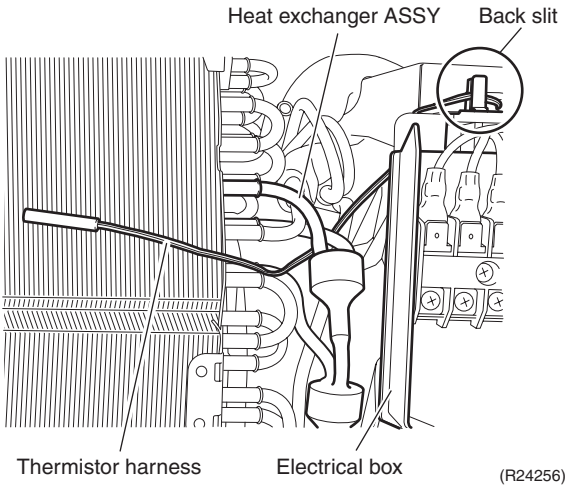
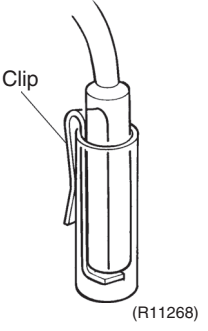
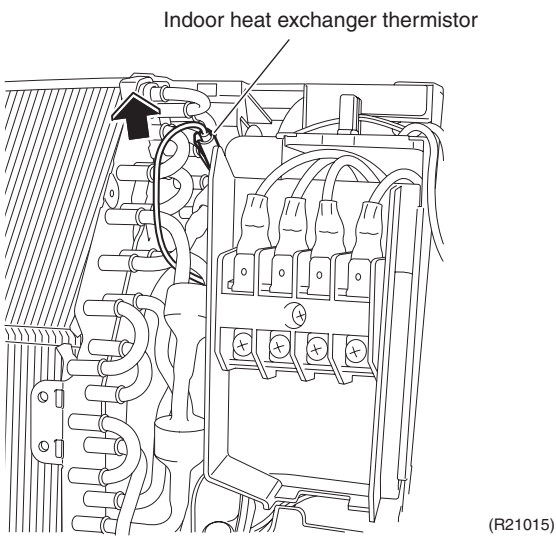


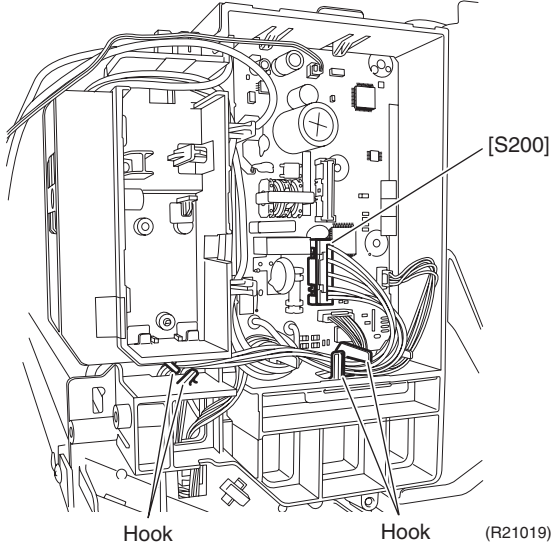
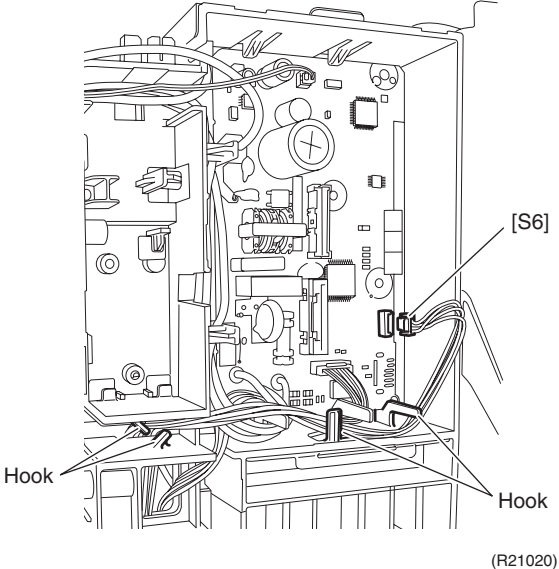
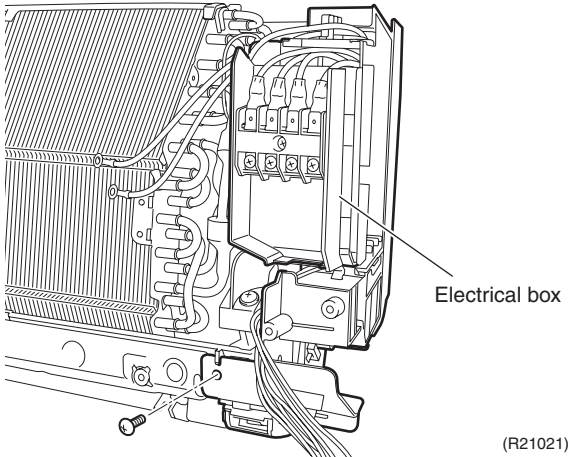
Warning

◆ **Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.**

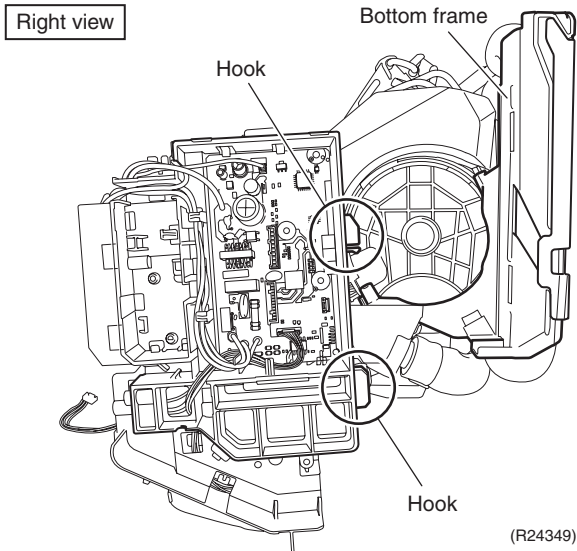
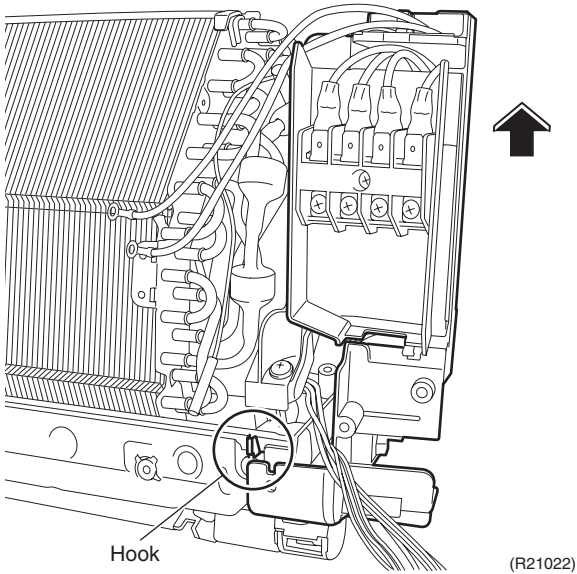
Step	Procedure	Points
<p>1. Disconnect the connecting wire.</p> <p>1 Remove the screw, and then the service cover.</p> <p>2 Remove the screw, and then the wire fixture.</p> <p>3 Remove the 4 screws of the terminal board and disconnect the connecting wire.</p>	 	<p>■ Service cover can be removed without removing the front grille.</p>
<p>2. Remove the electrical box.</p> <p>1 Remove the 2 screws and detach the earth/ground wires.</p> <p>2 Release the earth/ground wires from the front slit at the top of the electrical box.</p>	 	<p>■ When reassembling, be sure to insert the earth/ground wires in the front slit.</p>

Step	Procedure	Points
3	Pull out the indoor heat exchanger thermistor.	<ul style="list-style-type: none"> Be careful not to lose the clip of the thermistor.
4	Release the thermistor harness from the pipes of the heat exchanger ASSY and from the back slit at the top of the electrical box.	<ul style="list-style-type: none"> The position of the indoor heat exchanger thermistor varies depending on the model. When reassembling, be sure to insert the thermistor harness in the back slit and pass it below the pipes of the heat exchanger ASSY as shown in the picture.
5	Unfasten the 4 hooks and remove the electrical box cover.	<ul style="list-style-type: none"> When reassembling, make sure that the 4 hooks are securely fastened.



Step	Procedure	Points
6	Disconnect the connector [S200].	[S200]: fan motor
7	Release the harnesses from the 4 hooks.	
	 <p style="text-align: center;">Hook Hook (R21019)</p>	
8	Disconnect the connector [S6].	[S6]: swing motor
9	Release the harnesses from the 4 hooks.	
	 <p style="text-align: center;">Hook Hook (R21020)</p>	
10	Remove the screw of the electrical box.	
	 <p style="text-align: center;">Electrical box (R21021)</p>	

Step	Procedure	Points
11	Slightly lift the electrical box upward and remove it.	<ul style="list-style-type: none"> ■ When reassembling, make sure the hook is securely fastened. ■ When reassembling, make sure that the 2 hooks are securely fastened to the bottom frame.

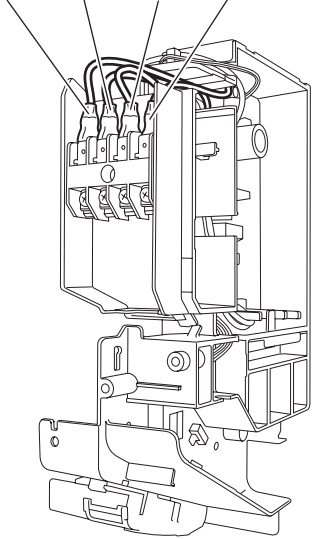
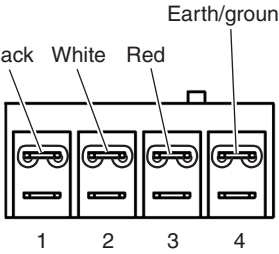
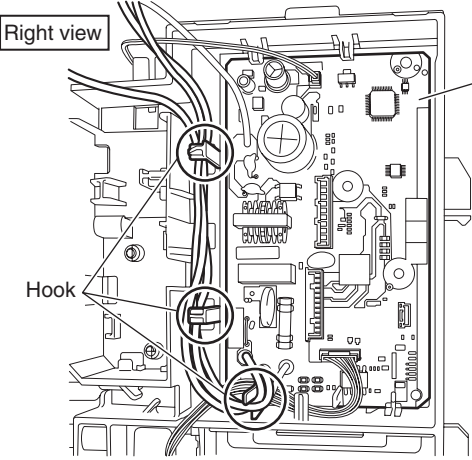
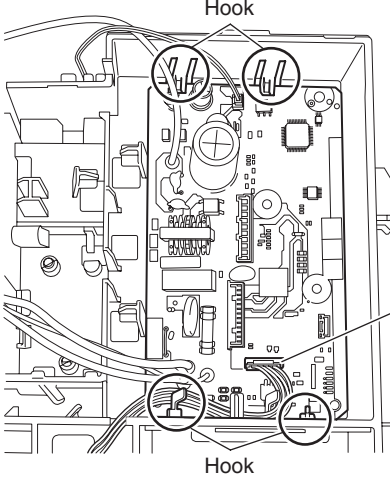


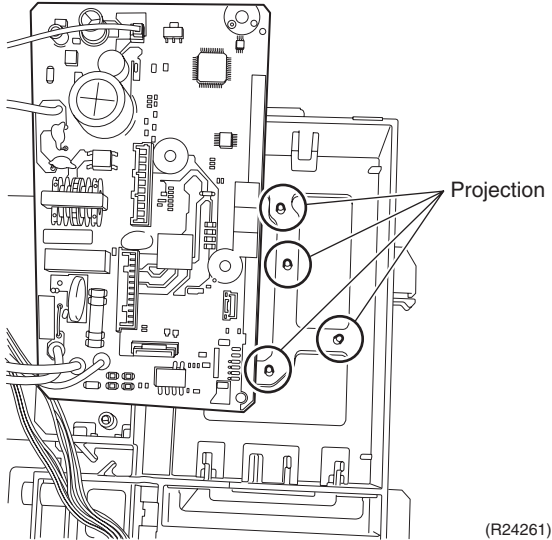
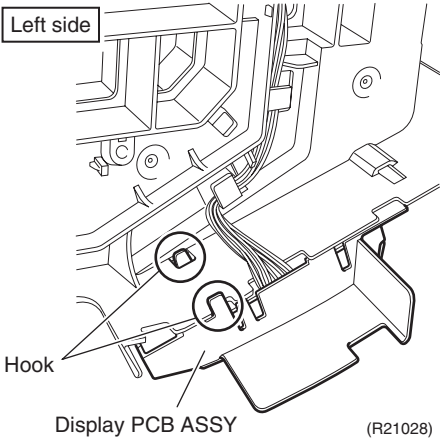
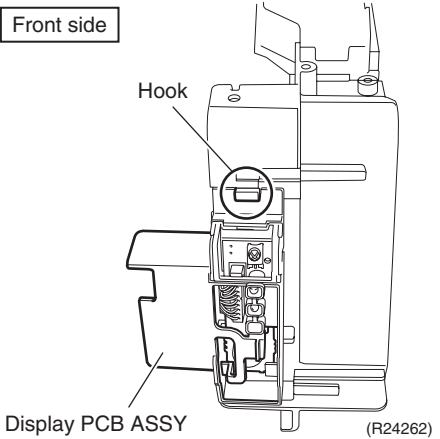
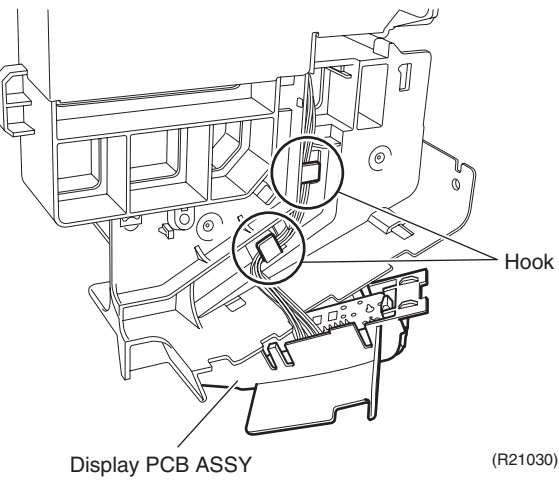
5. PCBs / Swing Motor

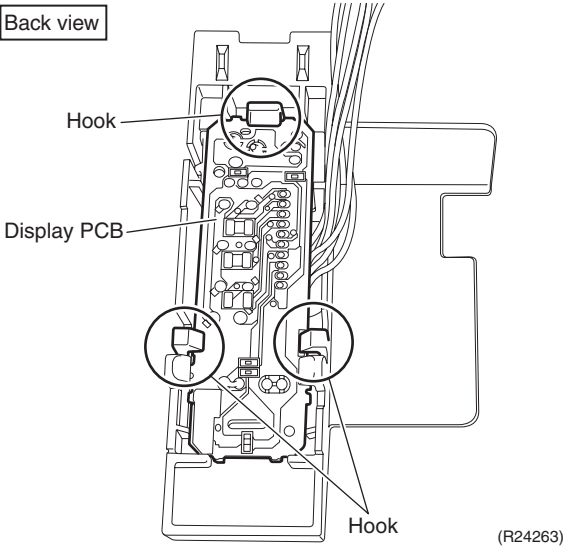
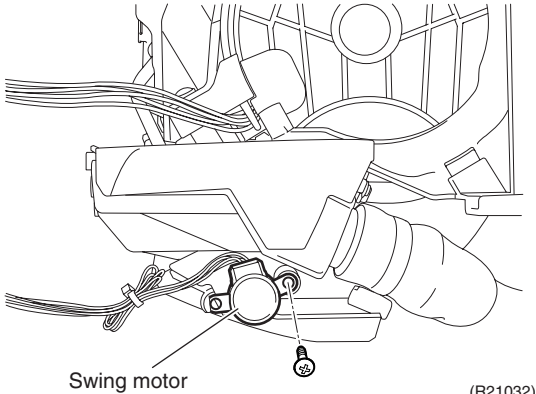


Warning

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Step	Procedure	Points
1. Remove the control PCB.		
1 Disconnect all the 4 terminals.	<p>Black White Red Earth/ground</p>  <p>(R24257)</p>	 <p>Black White Red Earth/ground</p> <p>1 2 3 4</p> <p>↓ FRONT</p> <p>(R24260)</p>
2 Release the wires from the 3 hooks.	<p>Right view</p>  <p>Control PCB</p> <p>Hook</p> <p>(R24258)</p>	
3 Remove the connector [S26].		[S26]: display PCB
4 Unfasten the 4 hooks and remove the control PCB.	<p>Hook</p>  <p>[S26]</p> <p>Hook</p> <p>(R24259)</p>	

Step	Procedure	Points
		<ul style="list-style-type: none"> ■ When reassembling, be sure to fit the control PCB to the 4 projections.
<p>2. Remove the display PCB.</p> <p>1</p> <p>2</p>	<p>1 Unfasten the 3 hooks of the display PCB ASSY.</p> <p>2 Release the harnesses of the display PCB ASSY from the 2 hooks.</p> <div style="display: flex; justify-content: space-around;"> <div data-bbox="504 819 946 1256"> <p>Left side</p>  </div> <div data-bbox="986 819 1428 1256"> <p>Front side</p>  </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div data-bbox="504 1301 1066 1783">  </div> </div>	

Step	Procedure	Points
<p>3 Turn over the display PCB ASSY.</p> <p>4 Unfasten the 3 hooks and remove the display PCB.</p>	<p>Back view</p>  <p>Hook</p> <p>Display PCB</p> <p>Hook</p> <p>Hook</p> <p>(R24263)</p>	
<p>3. Remove the swing motor.</p> <p>1 Remove the screw, and then the swing motor.</p>	 <p>Swing motor</p> <p>(R21032)</p>	

6. Indoor Heat Exchanger



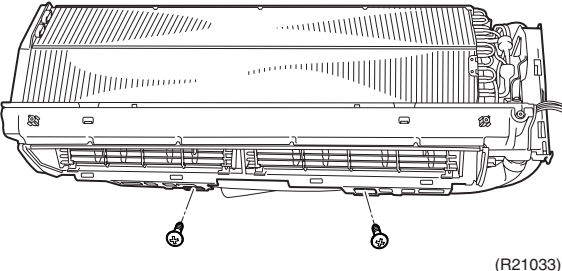
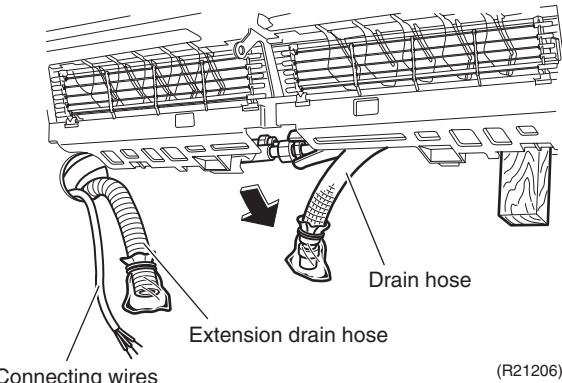
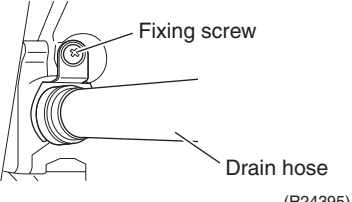
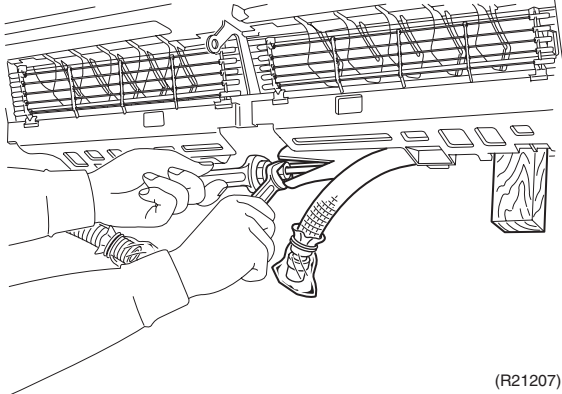
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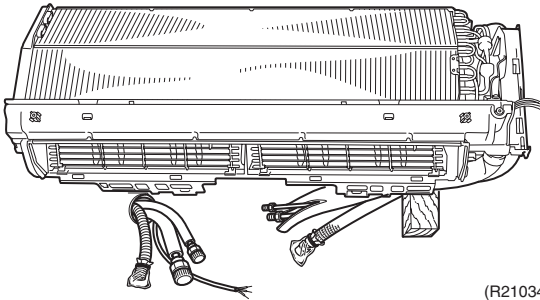
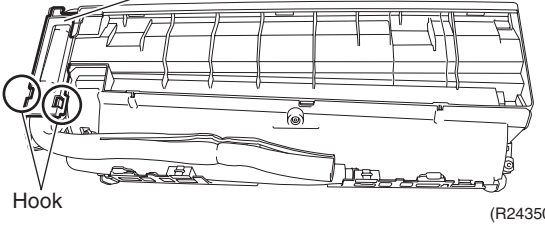
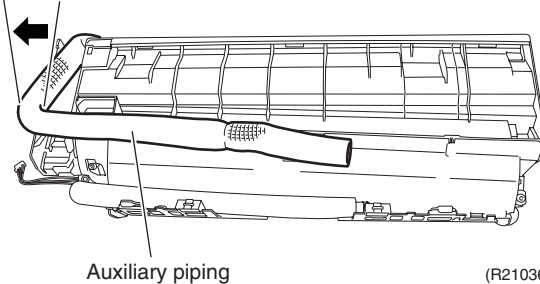
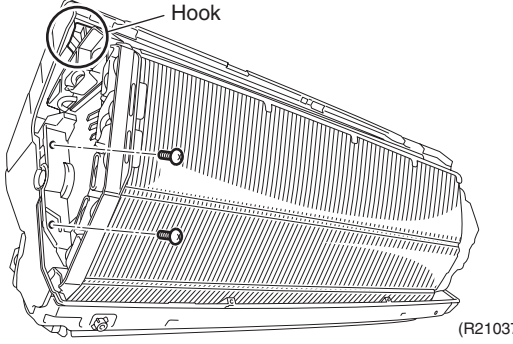
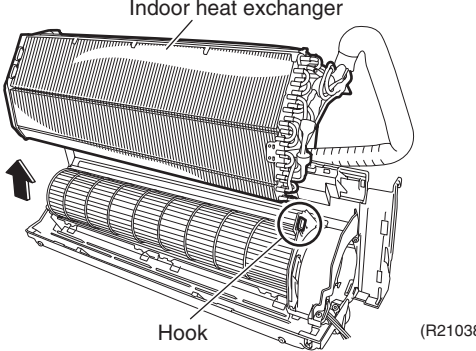
- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ In pump-down work, be sure to stop the compressor before disconnecting the refrigerant pipe. If the refrigerant pipe is disconnected with the compressor operating and the stop valve open, air may be sucked in and may generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.
- ◆ When removing or reinstalling the indoor heat exchanger, be sure to wear gloves or wrap the indoor heat exchanger with cloths. (You may be injured by the fins.)



Caution

- ◆ Be sure to conduct pump down operation before disassembling the refrigerant pipe.
- ◆ If the refrigerant leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant.
- ◆ From the viewpoint of global environmental protection, make sure to use a vacuum pump for air purging.

Step	Procedure	Points
1. Disconnect the refrigerant piping.	 <p style="text-align: right;">(R21033)</p>	<ul style="list-style-type: none"> ■ Place a plastic sheet around the drain pan to prevent wetting the floor with remaining drain.
1	Remove the 2 screws.	
2	Pull out and disconnect the drain hose.	<ul style="list-style-type: none"> ■ Hold the indoor unit up with a piece of wood.
3	Wrap the open ends of the drain hose with plastic sheets to prevent water dripping.	<ul style="list-style-type: none"> ■ If embedded in the wall, the drain hose can be disconnected from the back of the unit.
	 <p style="text-align: right;">(R21206)</p>	<div style="border: 1px solid black; padding: 2px; width: fit-content; margin-bottom: 5px;">Back view</div>  <p style="text-align: right;">(R24395)</p>
4	Disconnect the flare nut for gas piping.	
5	Disconnect the flare nut for liquid piping.	<ul style="list-style-type: none"> ■ Carry out the removal work with 2 wrenches.
6	Protect the open ends of both the pipes and the unit from moisture intrusion.	
	 <p style="text-align: right;">(R21207)</p>	

Step	Procedure	Points	
7	Detach the indoor unit from the installation plate.	 <p>(R21034)</p>	
2. Remove the indoor heat exchanger.	Back view	Piping fixture	
1	Unfasten the 2 hooks and remove the piping fixture on the back of the indoor unit.	 <p>Hook</p> <p>(R24350)</p>	
2	Slightly pull out the auxiliary piping.	 <p>Auxiliary piping</p> <p>(R21036)</p>	
3	Remove the 2 screws on the left side and unfasten the hook on the rear side.	 <p>Hook</p> <p>(R21037)</p>	
4	Unfasten the hook on the right side and lift up the indoor heat exchanger.	 <p>Indoor heat exchanger</p> <p>Hook</p> <p>(R21038)</p>	<p>■ When reassembling the indoor heat exchanger, make sure that the hook is fastened.</p>

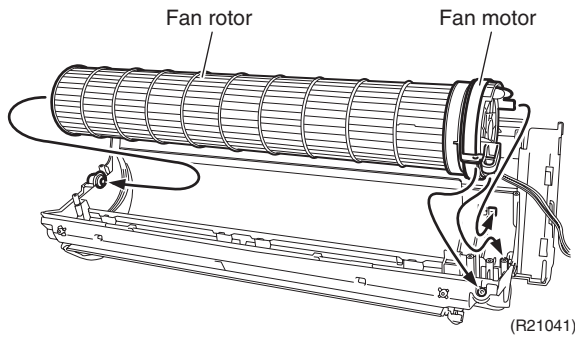
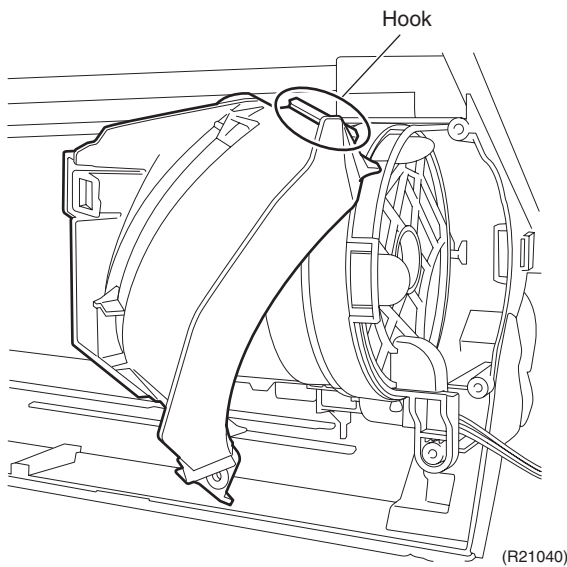
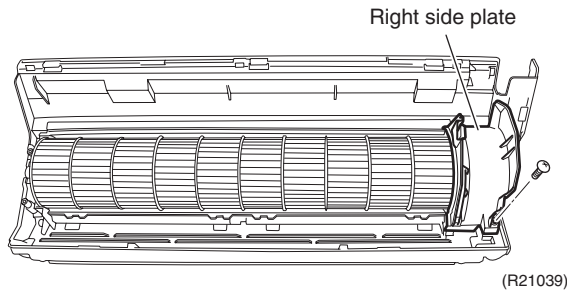
7. Fan Rotor / Fan Motor



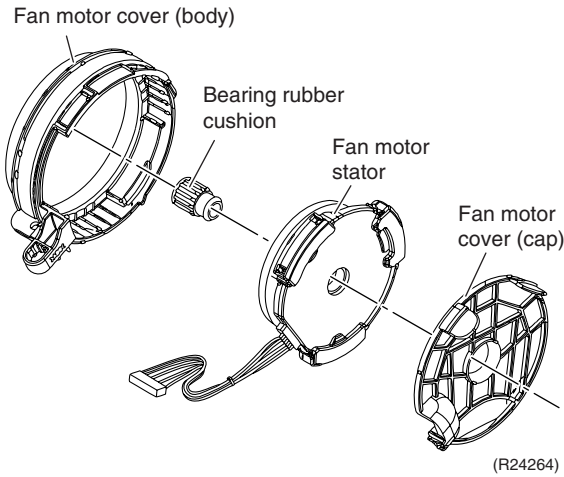
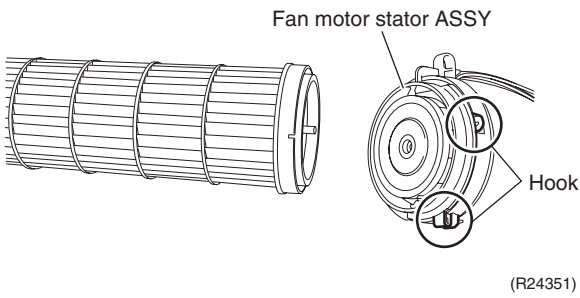
Warning

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Step	Procedure	Points
1	Remove the screw of the right side plate.	
2	Unfasten the hook and remove the right side plate.	
3	Remove the fan rotor and the fan motor.	<ul style="list-style-type: none"> ■ The fan motor has 3 projections on the right side. ■ The fan rotor has a rotating shaft on the left side.



Step	Procedure	Points
4	Pull out and remove the fan motor stator ASSY.	
5	Unfasten the 2 hooks and disassemble the fan motor stator ASSY.	

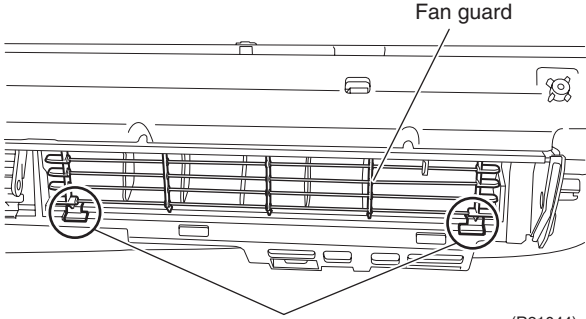
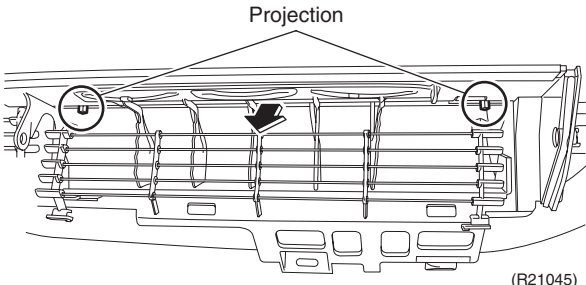
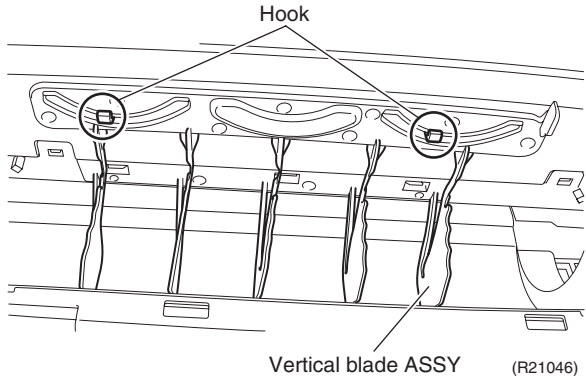
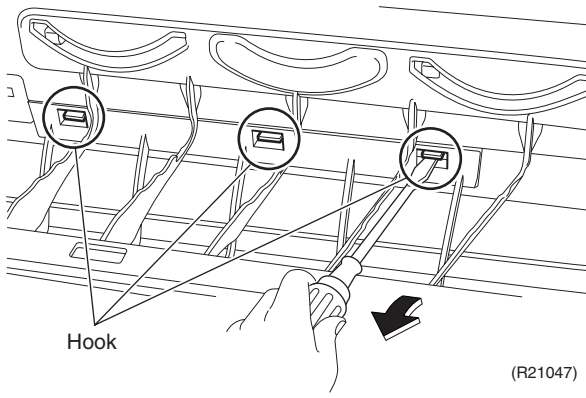


8. Fan Guards / Vertical Blade ASSYs



Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Remove the fan guards.</p> <p>1 Unfasten the 2 hooks at the bottom and remove the fan guard.</p> <p>2 Remove the other fan guard in the same way.</p>	 <p style="text-align: right;">(R21044)</p>  <p style="text-align: right;">(R21045)</p>	<ul style="list-style-type: none"> ■ The fan guards are not marked for difference between right and left. ■ When reassembling, fit the fan guard to the 2 projections at the top and fasten the 2 hooks at the bottom.
<p>2. Remove the vertical blade ASSYs.</p> <p>1 Unfasten the upper 2 hooks.</p> <p>2 Unfasten the 3 hooks at the shaft mounting part by pressing them with a flat screwdriver.</p> <p>3 Remove the vertical blade ASSY.</p> <p>4 Remove the other vertical blade ASSY in the same way.</p>	 <p style="text-align: right;">(R21046)</p>  <p style="text-align: right;">(R21047)</p>	<ul style="list-style-type: none"> ■ Each vertical blade ASSY has 5 fins. It is impossible to replace only one fin. ■ The vertical blade ASSY is not marked for difference between right and left.

Revision History

Month / Year	Version	Revised contents
01 / 2015	Si041417E	First edition
12 / 2016	Si041417EA	Model addition: FTK09/12/18P5VL, FTH09/12/18P5VL

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

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