






Si041264EC

REMOVAL PROCEDURE



S E R V I C E M A N U A L

1.5/2.0/2.5/3.0/3.5 kW Class 9000/12000 Btu/h Class

-  Indoor Unit
-  Inverter
-  Wall Mounted Type



Service Manual

Removal Procedure

Indoor Unit

●Cooling Only

ATKC09RV2S
ATKC12RV2S

FTKC09NV2S
FTKC12NV2S

FTKC25NVM
FTKC35NVM

FTKC15NVM4
FTKC20NVM4
FTKC25NVM4
FTKC35NVM4

FTKC25NVMM
FTKC35NVMM

FTKC25NVMV
FTKC35NVMV

FTKC09PV2S
FTKC12PV2S

FTKC15PVM
FTKC20PVM
FTKC25PVM
FTKC35PVM

FTKC15PVM4
FTKC20PVM4
FTKC25PVM4
FTKC35PVM4

FTKC25PVMM
FTKC35PVMM

FTKC20PVMV
FTKC25PVMV
FTKC35PVMV

●Heat Pump

ATX20J2V1B
ATX25J2V1B
ATX35J2V1B

FTX20J2V1B
FTX25J2V1B
FTX35J2V1B

FTXM20HVMV
FTXM25HVMV
FTXM35HVMV

FTXP20HVL
FTXP25HVL
FTXP30HVL

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Note:

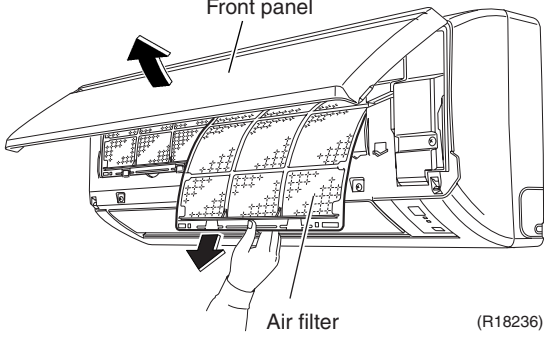
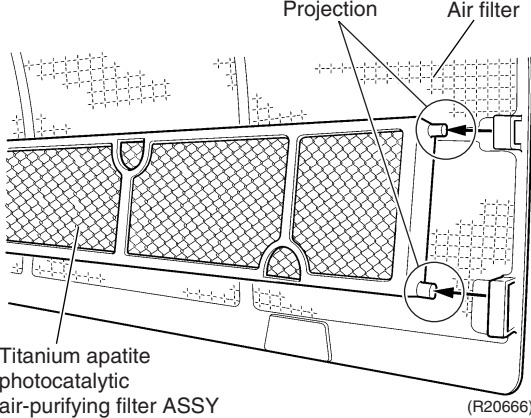
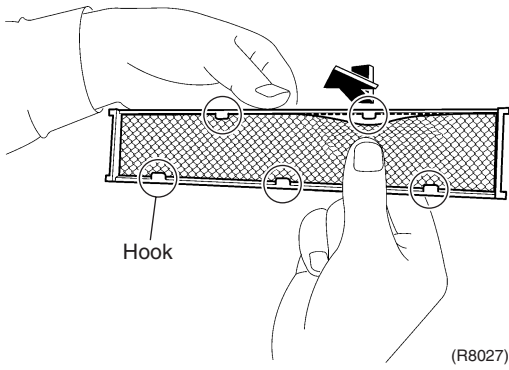
♦ The illustrations may be slightly different depending on the model.

1. Air Filters



Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

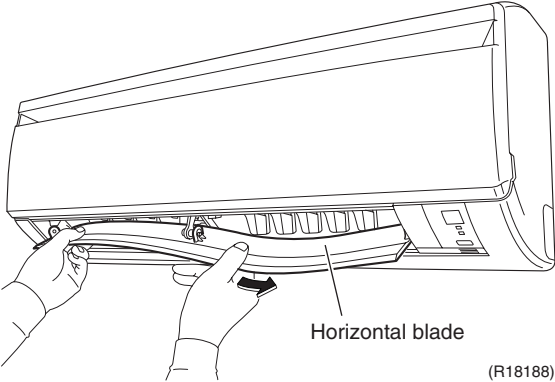
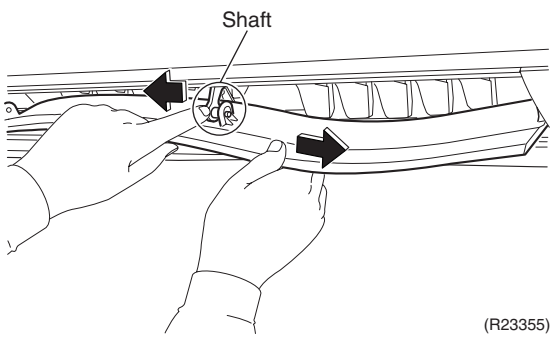
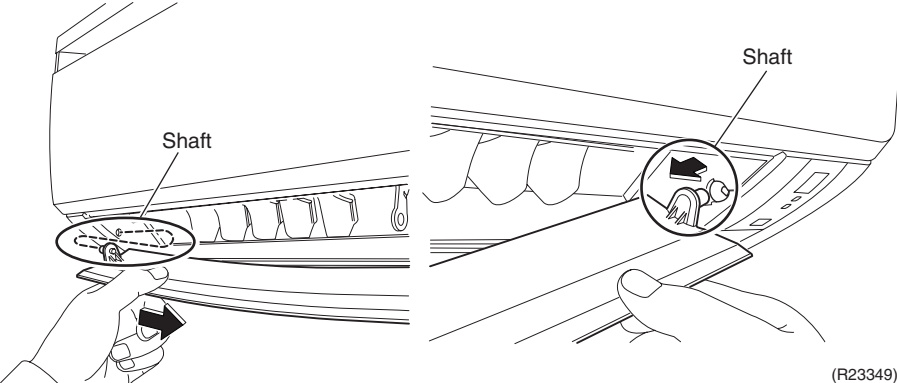
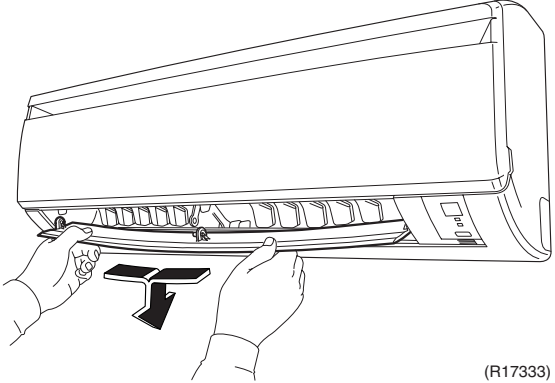
Step	Procedure	Points
<p>1. Remove the air filters.</p> <p>1 Open the front panel.</p> <p>2 Pull out the air filter downward and remove it.</p>		<ul style="list-style-type: none"> ■ The air filter is not marked for difference between the right and left sides. ■ When reassembling, insert the air filter along the guides. ■ Insert the air filter with the "FRONT" mark faced up. ■ Be sure to fit the 2 bottom hooks when installing the air filter.
<p>2. Remove the Titanium apatite photocatalytic air-purifying filters.</p> <p>1 Remove the Titanium apatite photocatalytic air-purifying filter ASSY by unfastening the 2 projections from the back of the air filter.</p> <p>2 Unfasten the 5 hooks and remove the Titanium apatite photocatalytic air-purifying filter from its frame.</p>	 	<ul style="list-style-type: none"> ■ To prevent damage, do not remove the Titanium apatite photocatalytic air-purifying filter from the frame when cleaning it. ■ The Titanium apatite photocatalytic air-purifying filter is not marked for difference between the right and left sides.

2. Horizontal Blade



Warning

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Step	Procedure	Points	
1	Release the center shaft while bending the horizontal blade slightly.	 <p>Horizontal blade (R18188)</p>  <p>Shaft (R23355)</p>	<p>■ Installation procedure</p> <ol style="list-style-type: none"> 1. Fit the right shaft of the horizontal blade first. Make sure to rotate the horizontal blade so the shaft fits in the correct position. 2. Fit the horizontal blade to the center and left shafts.
2	Release the left shaft.	Left	
3	Release the right shaft.	Right	
4	Remove the horizontal blade.	 <p>Shaft (R23349)</p>	
	 <p>(R17333)</p>		

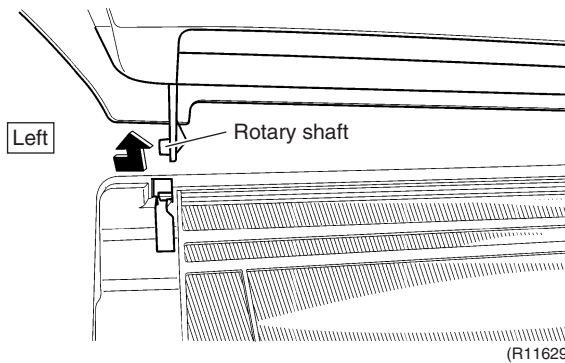
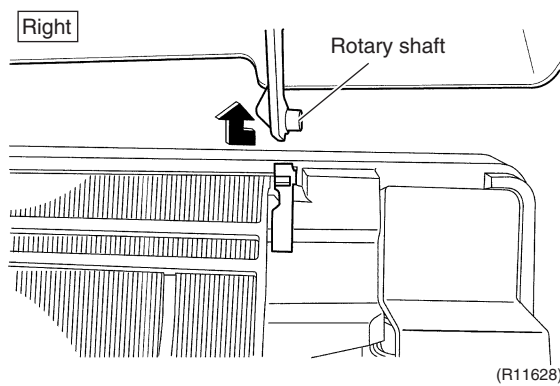
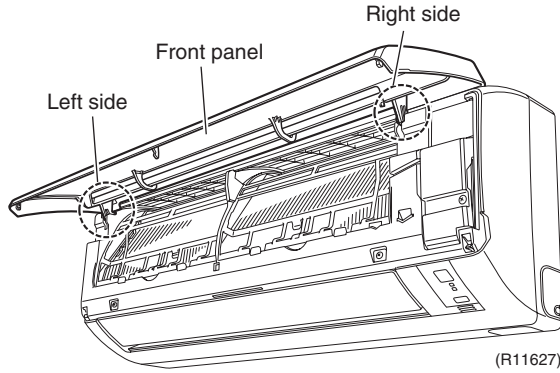
3. Front Panel



Warning

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Step	Procedure	Points
1	Open the front panel.	
2	Release the right rotary shaft.	<ul style="list-style-type: none"> ■ The rotary shaft on each side can be released by sliding each shaft inward.
3	Release the left rotary shaft and remove the front panel.	<ul style="list-style-type: none"> ■ When reassembling the front panel, fit the right and left rotary shafts one by one into the grooves and fully push them in position.

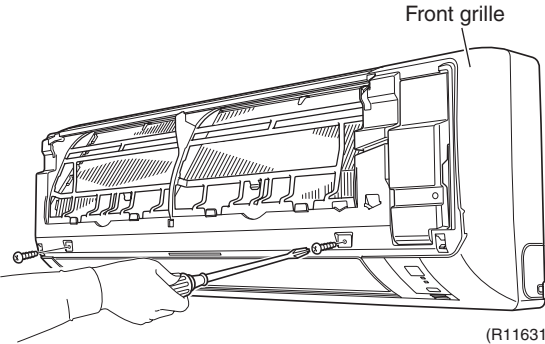
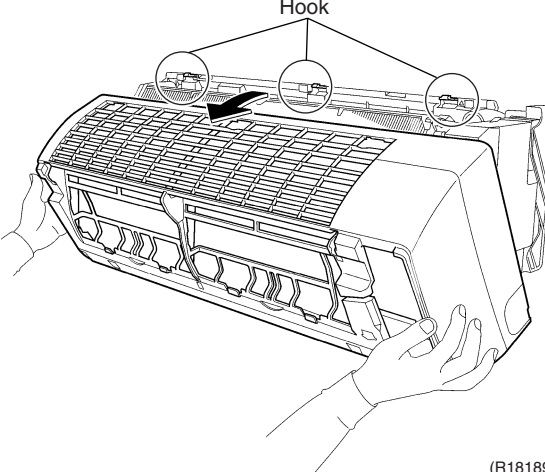
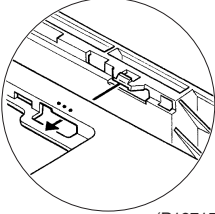


4. Front Grille



Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the 2 screws.  <p style="text-align: right;">(R11631)</p>	
2	Unfasten the 3 hooks at the top.  <p style="text-align: right;">(R18189)</p>	<ul style="list-style-type: none"> ■ The convex marks (...) on the front panel indicate the position of the hooks.  <p style="text-align: right;">(R12715)</p> <ul style="list-style-type: none"> ■ When reassembling, make sure that all the 3 hooks are fastened.
3	Pull out the upper part of the front grille, lift up the lower part, and then remove the front grille.	

5. Electrical Box / Vertical Blades

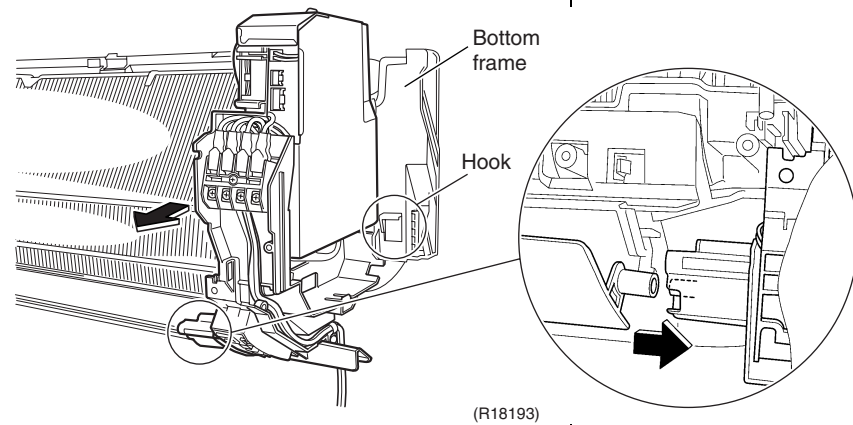
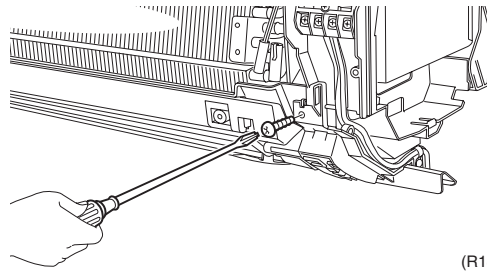


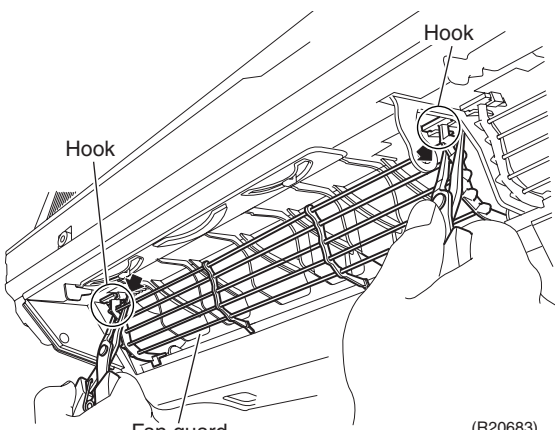
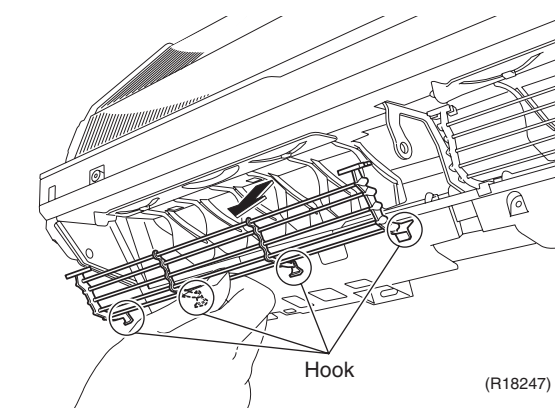
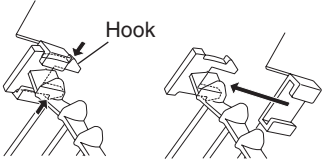
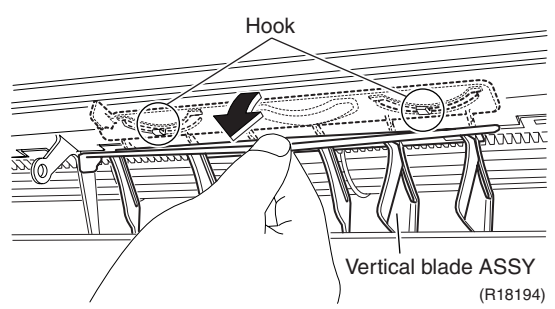
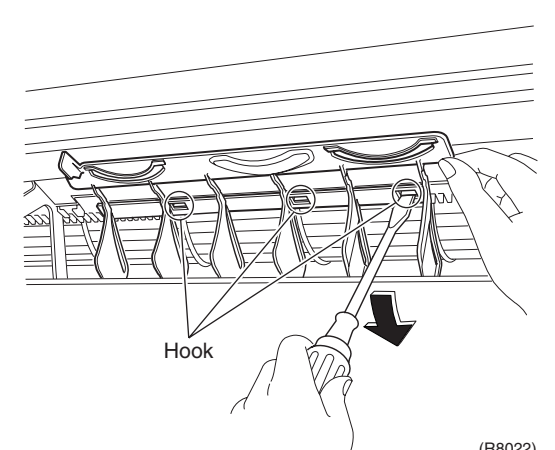
Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Disconnect the connecting wires.</p> <p>1 Remove the screw of the service cover.</p> <p>2 Pull out the service cover in the direction of the arrow.</p> <p>3 Remove the screw and remove the wire fixture.</p> <p>4 Remove the 4 screws of the terminal board and disconnect the connecting wires.</p>		
<p>2. Remove the electrical box.</p> <p>1 Remove the screw and disconnect the earth / ground wire.</p> <p>2 Pull out the indoor heat exchanger thermistor.</p> <p>3 Disconnect the connector [S200].</p>		<ul style="list-style-type: none"> ■ Take care not to lose the clip of the thermistor. <p>[S200]: fan motor</p> <ul style="list-style-type: none"> ■ Release the fan motor harnesses from the hook.

Step	Procedure	Points
4	Remove the screw of the electrical box.	
5	Pull out and remove the electrical box.	<ul style="list-style-type: none">■ When reassembling, make sure that the 2 hooks on the bottom frame are securely fastened.



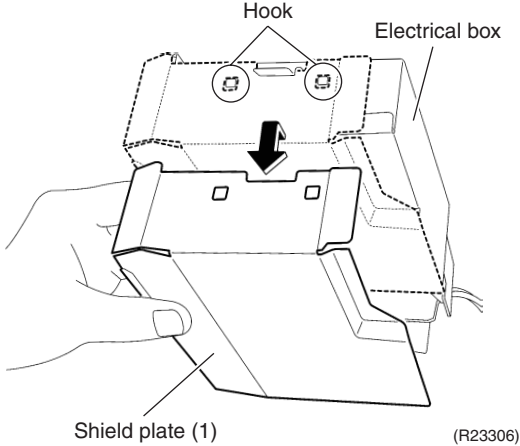
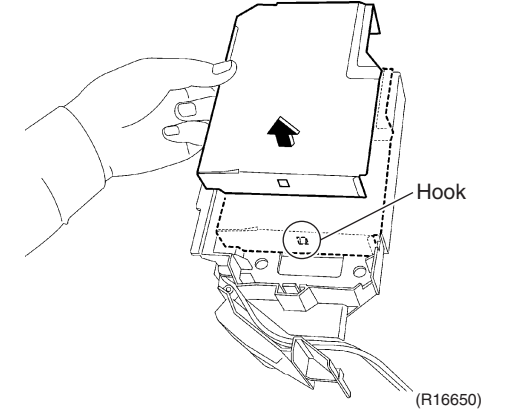
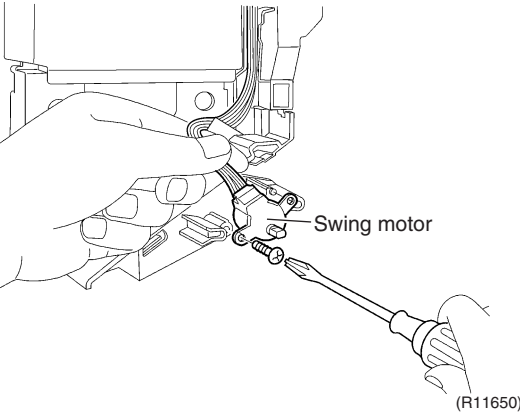
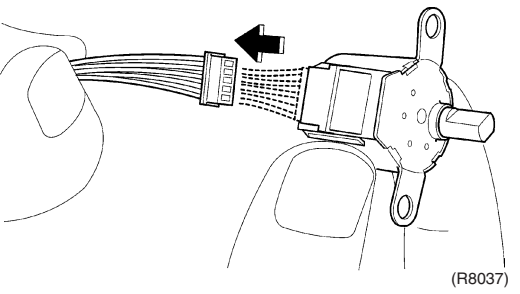
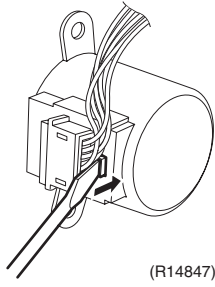
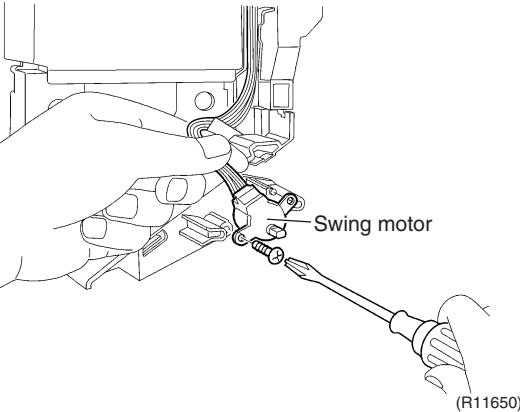
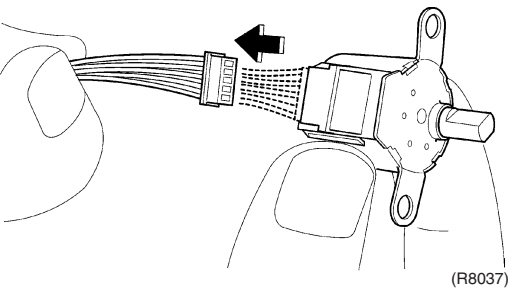
Step	Procedure	Points
<p>3. Remove the fan guards.</p> <p>1 Unfasten the right and left hooks of the fan guard.</p> <p>2 Unfasten the 4 hooks at the bottom and remove the fan guard.</p> <p>3 Remove the other fan guard in the same way.</p>	 	<ul style="list-style-type: none"> ■ Squeeze the edges of the hook together to unfasten it.  <p>(R11646)</p> <ul style="list-style-type: none"> ■ Some models have no fan guard.
<p>4. Remove the vertical blade ASSYs.</p> <p>1 Unfasten the 2 hooks at the top.</p> <p>2 Unfasten the 3 hooks at the shaft mounting part by pressing them with a flat screwdriver.</p> <p>3 Remove the vertical blade ASSY.</p> <p>4 Remove the other vertical blade ASSY in the same way.</p>	 	<ul style="list-style-type: none"> ■ Each vertical blade ASSY has 6 fins. It is not possible to replace the fins individually. ■ The vertical blade ASSY is not marked for difference between right and left.

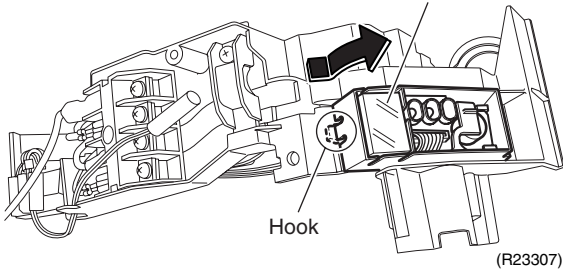
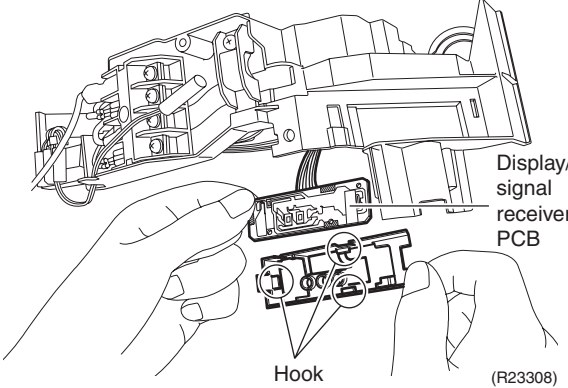
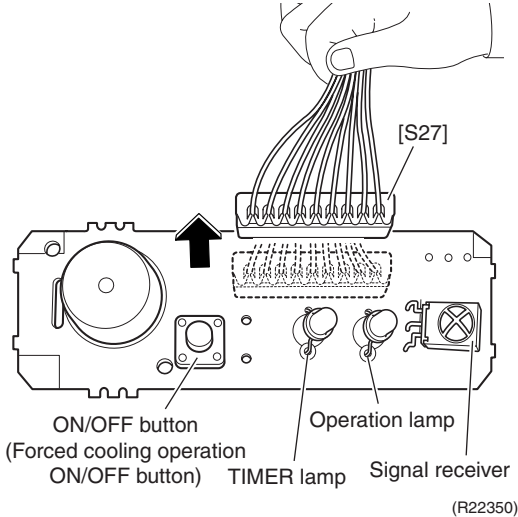
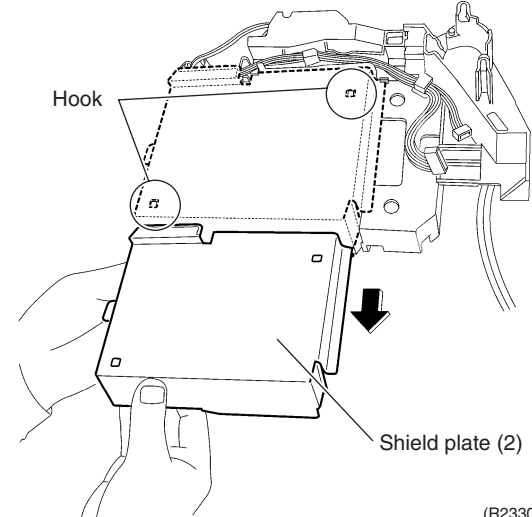
6. Swing Motor / PCBs

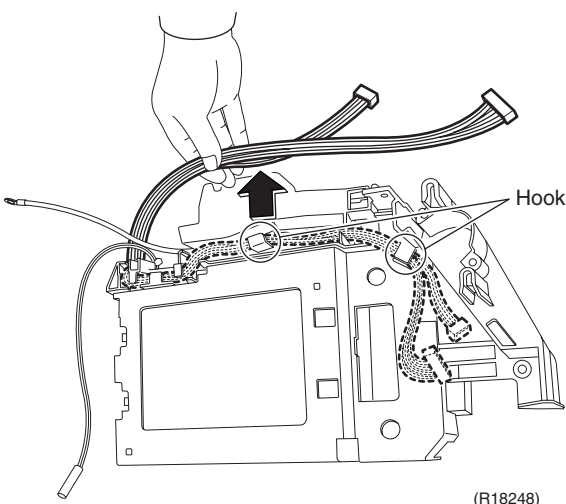
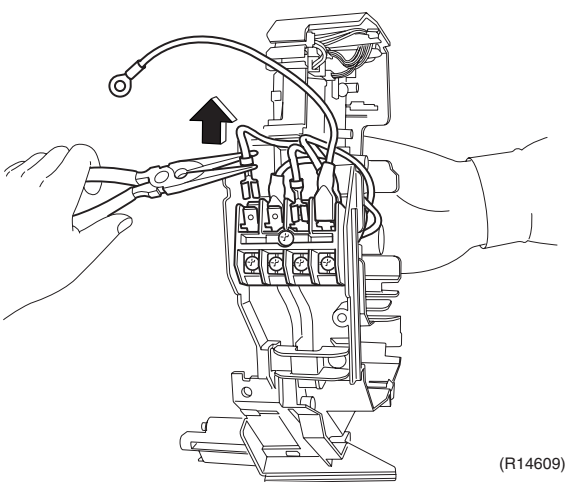
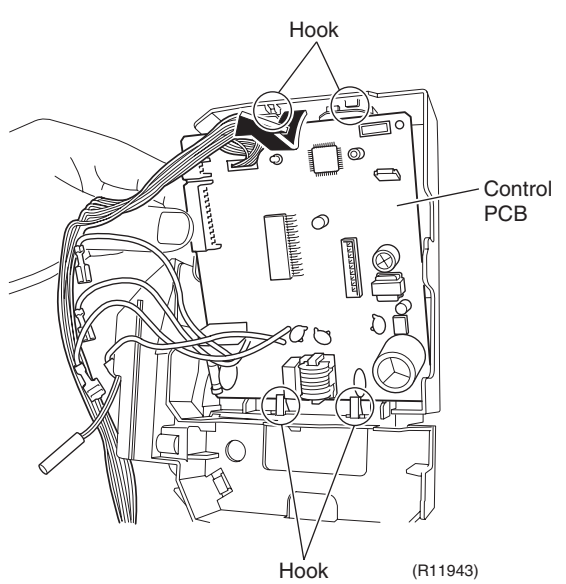


Warning

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Step	Procedure	Points
1. Remove the shield plate (1).	 <p>(R23306)</p>	
1 Unfasten the 2 hooks at the top of the shield plate (1).	 <p>(R16650)</p>	
2. Remove the swing motor.	 <p>(R11650)</p>  <p>(R8037)</p>	<p>■ The connector of the swing motor has a hook. Press the hook with a flat screwdriver to unfasten it.</p>  <p>(R14847)</p>
1 Remove the screw of the swing motor.	 <p>(R11650)</p>	
2 Disconnect the connector.	 <p>(R8037)</p>	

Step	Procedure	Points
<p>3. Remove the display/signal receiver PCB.</p>	<p>1 Unfasten the hook and release the display/signal receiver PCB ASSY.</p>  <p>2 Turn over the display/signal receiver PCB ASSY.</p> <p>3 Unfasten the 3 hooks and remove the display/signal receiver PCB.</p>  <p>4 Disconnect the connector [S27].</p> 	<p>[S27]: control PCB</p>
<p>4. Remove the control PCB.</p>	<p>1 Lift the shield plate (2) and unfasten the 2 hooks.</p>  <p>2 Slide the shield plate (2) and remove it.</p>	

Step	Procedure	Points
3	Release the harnesses from the 2 hooks.	
	 <p>(R18248)</p>	
4	Disconnect the terminals from the terminal board.	
	 <p>(R14609)</p>	
5	Unfasten the 4 hooks. Release the upper part of the control PCB and then pull up to remove.	
	 <p>(R11943)</p>	

7. Indoor Heat Exchanger



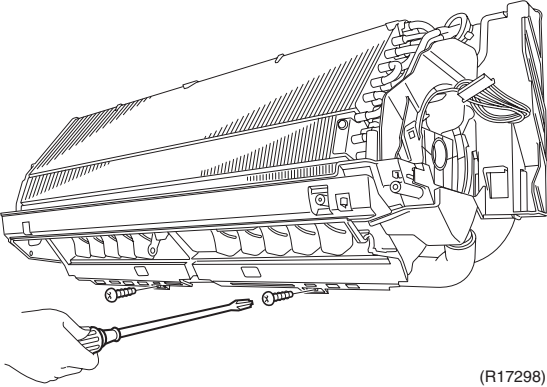
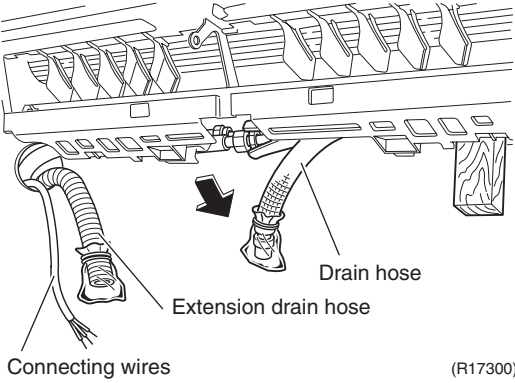
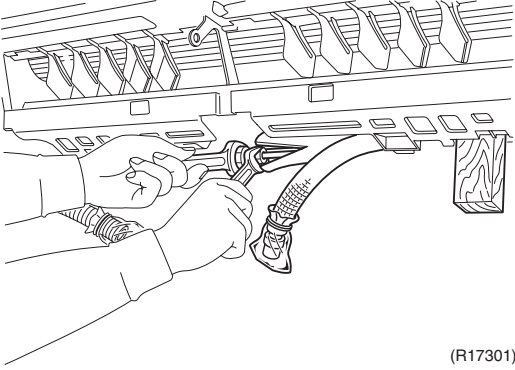
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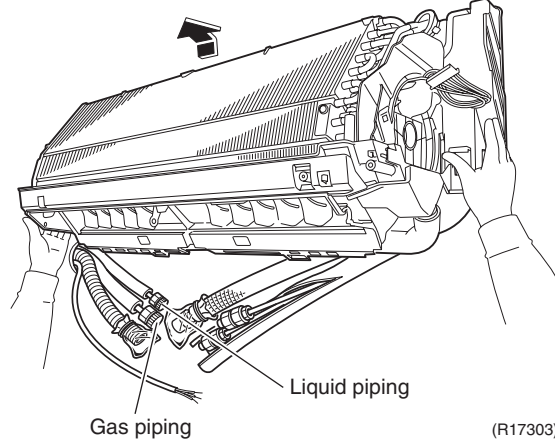
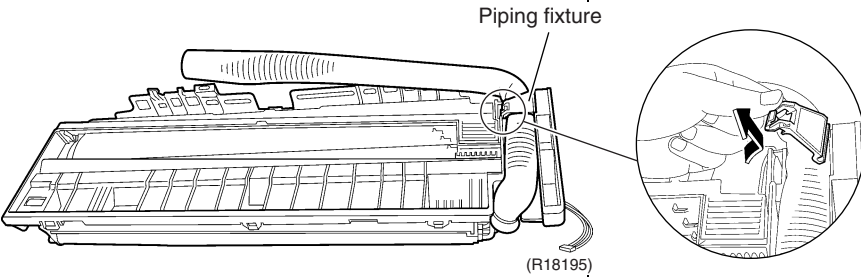
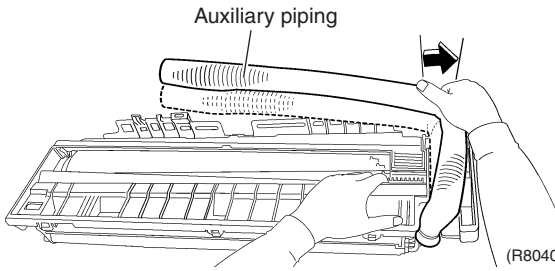
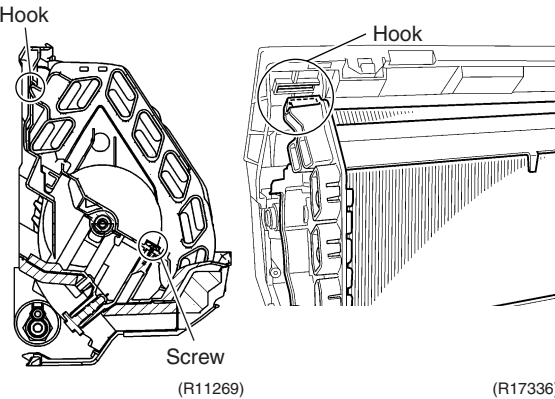
- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ In pump-down work, be sure to stop the compressor before disconnecting the refrigerant pipe. If the refrigerant pipe is disconnected with the compressor operating and the stop valve open, air may be sucked in and may generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.
- ◆ When removing or reinstalling the indoor heat exchanger, be sure to wear gloves or wrap the indoor heat exchanger with cloths. (You may be injured by the fins.)

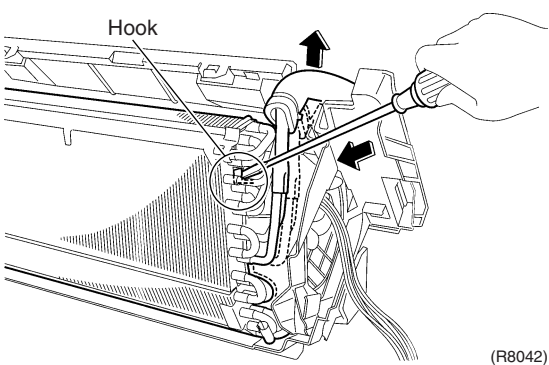
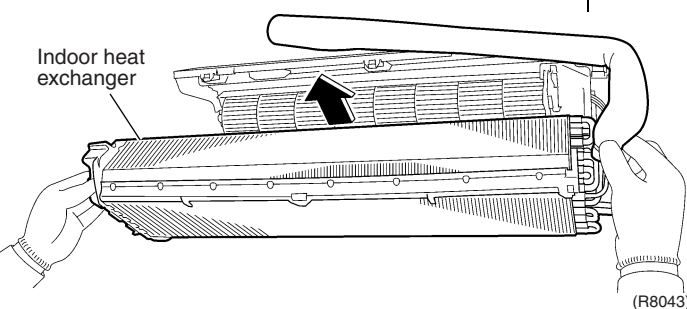


Caution

- ◆ Be sure to conduct pump down operation before disassembling the refrigerant pipe.
- ◆ If the refrigerant leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant.
- ◆ From the viewpoint of global environmental protection, make sure to use a vacuum pump for air purging.

Step	Procedure	Points
1. Disconnect the refrigerant piping.		
1 Remove the 2 screws.	 <p style="text-align: right;">(R17298)</p>	
2 Pull out the drain hose.	 <p style="text-align: right;">(R17300)</p>	<ul style="list-style-type: none"> ■ Hold the indoor unit up with a piece of wood. ■ Place a plastic sheet under the drain pan to prevent wetting the floor with remaining drain. ■ If the drain hose is embedded in the wall, disconnect the drain hose beforehand.
3 Disconnect the flare nut for gas piping.		<ul style="list-style-type: none"> ■ Carry out the removal works with 2 wrenches.
4 Disconnect the flare nut for liquid piping.	 <p style="text-align: right;">(R17301)</p>	<ul style="list-style-type: none"> ■ When the pipings are disconnected, protect the open ends of both the pipe and the unit from moisture intrusion.

Step	Procedure	Points
2. Remove the indoor heat exchanger.		
1 Detach the indoor unit from the installation plate.		
2 Unfasten the hook and remove the piping fixture on the back of the indoor unit.		
3 Slightly widen the auxiliary piping.		
4 Remove the screw on the left side and unfasten the hook on the rear side.		

Step	Procedure	Points
5	Unfasten the hook on the right side and lift up the indoor heat exchanger.	 <p>Hook</p> <p>(R8042)</p>
6	Pull the indoor heat exchanger to the front side to unfasten the hooks completely, and then remove it.	 <p>Indoor heat exchanger</p> <p>(R8043)</p>

- When reassembling the indoor heat exchanger, make sure that the hooks are fastened.

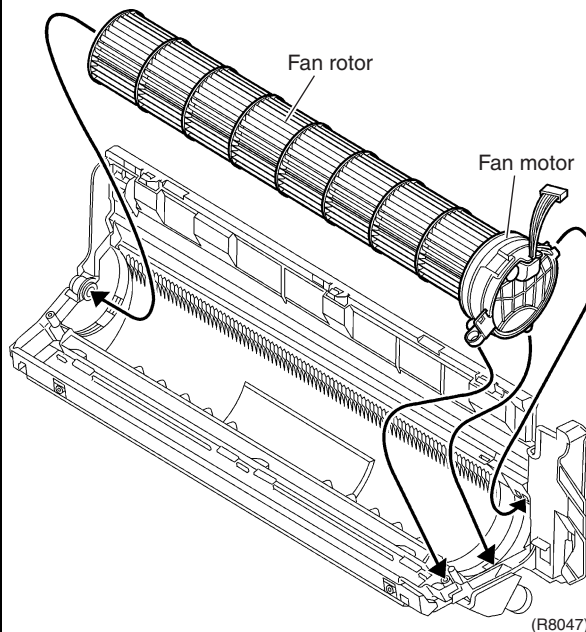
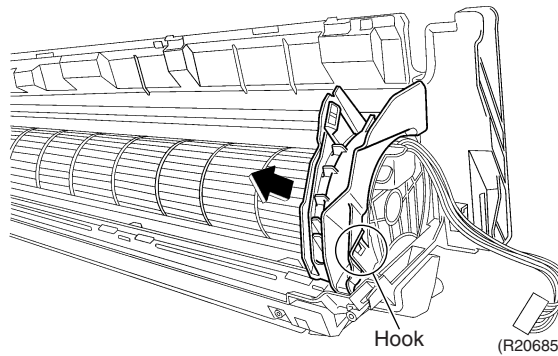
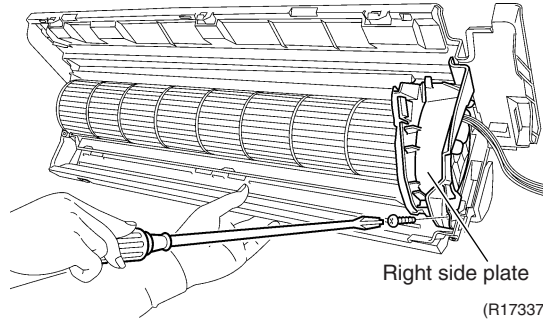
8. Fan Rotor / Fan Motor



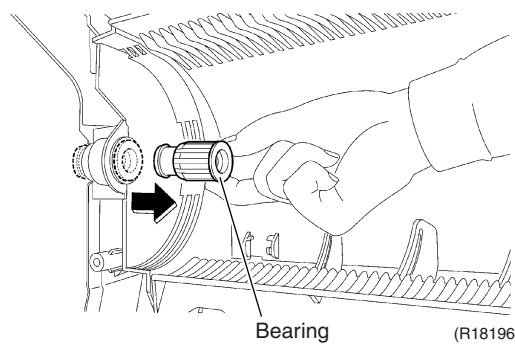
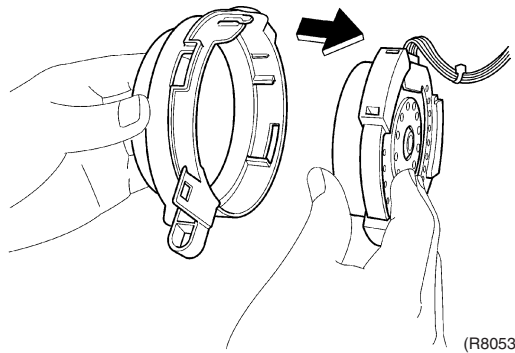
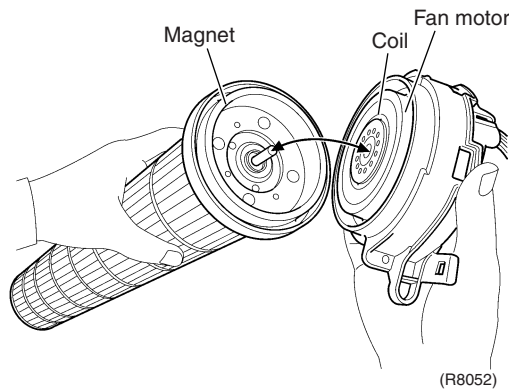
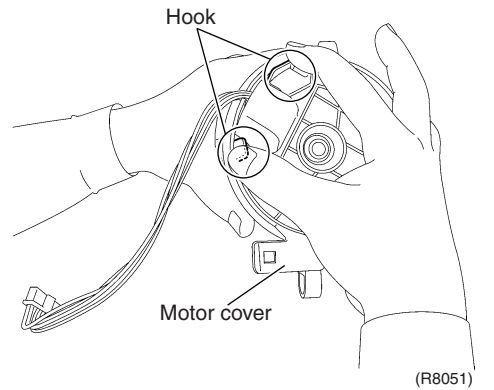
Warning

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Step	Procedure	Points
1	Remove the screw.	
2	Unfasten the hook and remove the right side plate.	
3	Remove the fan rotor and the fan motor.	<ul style="list-style-type: none"> ■ The fan motor has 3 projections on the right side. ■ The fan motor has a rotating shaft on the left side.



Step	Procedure	Points
4	Unfasten the 2 hooks of the motor cover.	
5	Pull out the fan motor from the fan rotor and remove it.	<ul style="list-style-type: none"> ■ The magnet of the fan motor is attached to the fan rotor. Be careful not to attract metal waste to the magnet. Keep away from other materials that can be affected by magnetic force.
6	Remove the bearing on the left side.	



Revision History

Month / Year	Version	Revised contents
12 / 2012	Si041264	First edition
07 / 2014	Si041264EA	Model addition: FTKC09/12NV2S, FTKC25/35NVM, FTKC15/20/25/35NVM4 FTKC25/35NVMM, FTKC25/35NVMV
08 / 2015	Si041264EB	Model addition: FTKC09/12PV2S, FTKC15/20/25/35PVM, FTKC15/20/25/35PVM4, FTKC25/35PVMM, FTKC20/25/35PVMV, FTXM20/25/35HVMV, FTXP20/25/30HVL
04 / 2016	Si041264EC	Model addition: ATKC09/12RV2S

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

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