




# REMOVAL PROCEDURE



## S E R V I C E M A N U A L

### 1.5/2.0/2.5/3.5 kW Class

-  Indoor Unit
-  Inverter
-  Wall Mounted Type



# **Service Manual Removal Procedure**

## **Indoor Unit**

### **●Heat Pump**

**CTXS15K2V1B**

**CTXS35K2V1B**

**FTXM20K3V1B**

**FTXM25K3V1B**

**FTXS20K2V1B**

**FTXS25K2V1B**

# Table of Contents

1. Air Filters .....	2
2. Horizontal Blade .....	3
3. Front Panel.....	4
4. Front Grille .....	5
5. Vertical Blade ASSYs.....	6
6. Electrical Box .....	7
7. Swing Motor / PCBs .....	9
8. Indoor Heat Exchanger .....	13
9. Fan Rotor / Fan Motor.....	16



**Note:** ♦ The illustrations may be slightly different depending on the model.

# 1. Air Filters



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

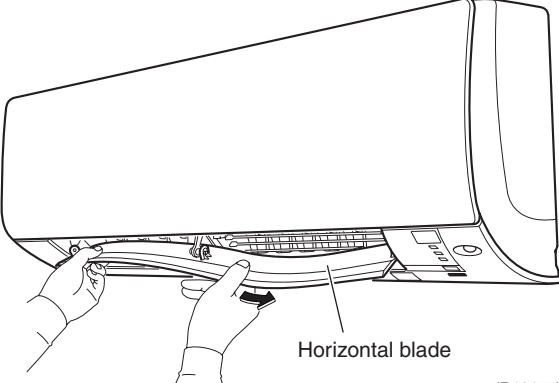
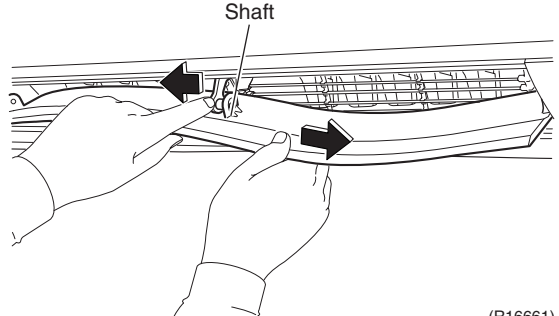
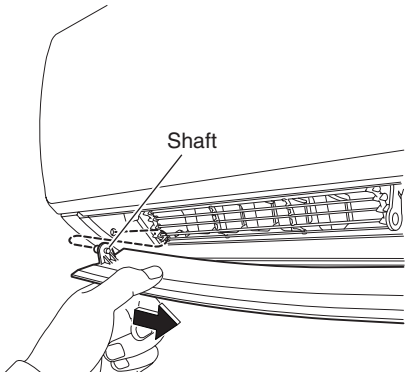
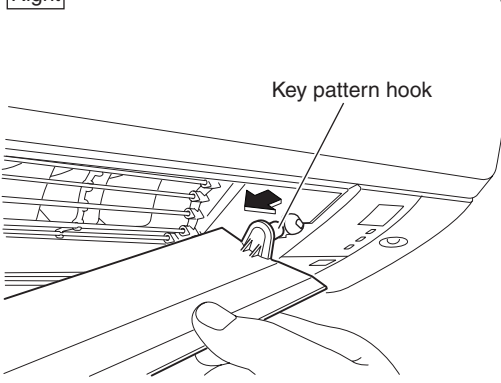

Step	Procedure	Points
<p>1. Remove the air filters.</p> <p>1 Open the front panel.</p> <p>2 Pull out the air filter downward and remove it.</p> <p>3 Remove the other air filter in the same way.</p>	<p>(R18155)</p>	<ul style="list-style-type: none"> <li>■ The air filter is not marked for difference between the right and left sides.</li> <li>■ The air filter can be set easily by inserting it along the guides.</li> <li>■ Insert the air filter with the "FRONT" mark faced up.</li> <li>■ Be sure to insert the hooks (at 2 lower positions) when mounting the air filter.</li> </ul>
<p>2. Remove the Titanium apatite photocatalytic air-purifying filters.</p> <p>1 Remove the Titanium apatite photocatalytic air-purifying filter ASSY by unfastening the 2 projections from the back of the air filter.</p> <p>2 Remove the Titanium apatite photocatalytic air-purifying filter from its frame (at 5 positions) by bending it.</p>	<p>(R18156)</p> <p>(R8027)</p>	<ul style="list-style-type: none"> <li>■ To prevent the damage, do not remove the Titanium apatite photocatalytic air-purifying filter from the frame when cleaning it.</li> <li>■ The right and left filters are interchangeable.</li> </ul>

## 2. Horizontal Blade



### Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1 Open the horizontal blade.  2 Unfasten the center shaft while bending the horizontal blade slightly.	 <p>(R18157)</p>  <p>(R16661)</p>	<ul style="list-style-type: none"> <li>■ The center shaft can be released easily by bending the blade.</li> <li>■ Installation procedure               <ol style="list-style-type: none"> <li>1. Since the key pattern hook is provided, rotate the blade and fit it to the right shaft first.</li> <li>2. Fit the blade to the center and left shafts.</li> </ol> </li> </ul>
3 Unfasten the left shaft.  4 Unfasten the right shaft.	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>Left</p> </div> <div style="text-align: center;">  <p>Right</p> </div> </div> <p>(R16662)</p>	
5 Remove the horizontal blade.	 <p>(R16663)</p>	

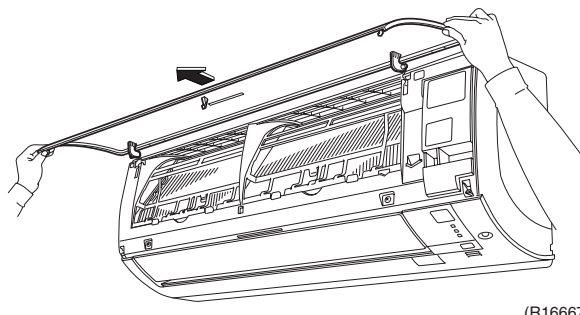
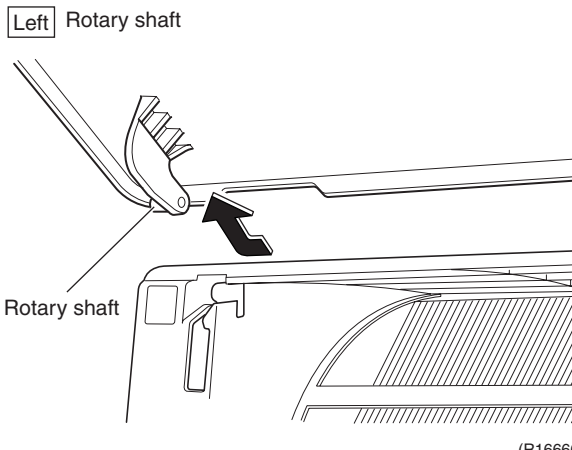
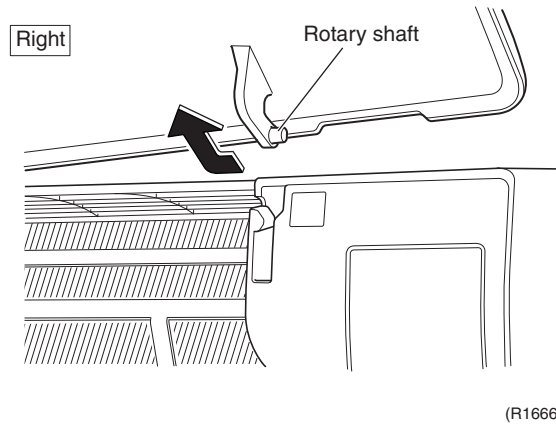
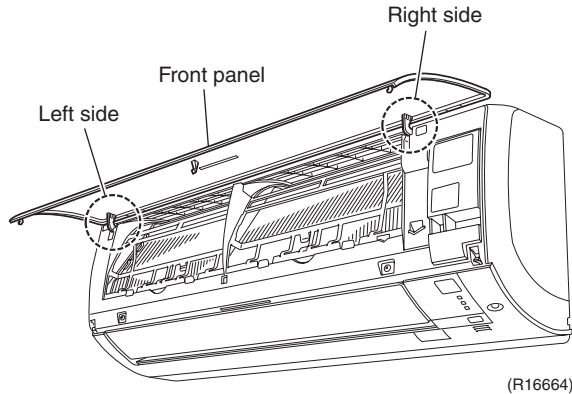
### 3. Front Panel



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Open the front panel over the position where it stops.	
2	Release the right rotary shaft.	<ul style="list-style-type: none"> <li>■ The rotary shaft on each side can be released easily by sliding each shaft inward.</li> </ul>
3	Release the left rotary shaft.	
4	Remove the front panel.	<ul style="list-style-type: none"> <li>■ When reassembling the front panel, fit the right and left rotary shafts one by one into the grooves and fully push them in position.</li> </ul>

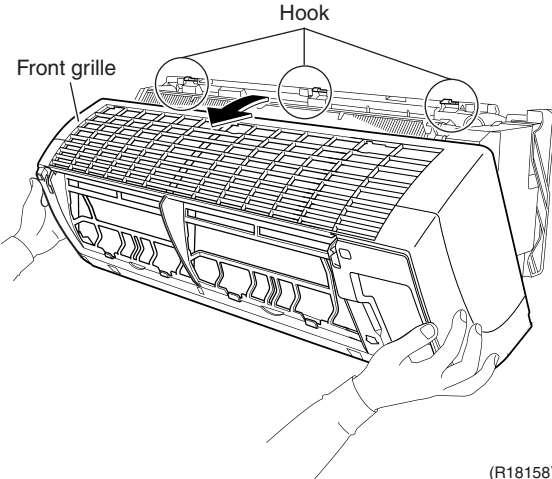


## 4. Front Grille



### Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the 2 screws.	
2	Unfasten the 3 hooks at the top.	
3	Pull the upper part of the front grille out and lift the lower part up, and then remove the front grille.	<ul style="list-style-type: none"> <li>■ The convex marks (...) on the front panel indicate the position of the hooks.</li> </ul>  <ul style="list-style-type: none"> <li>■ When reassembling, make sure that all the 3 hooks are fastened.</li> </ul>

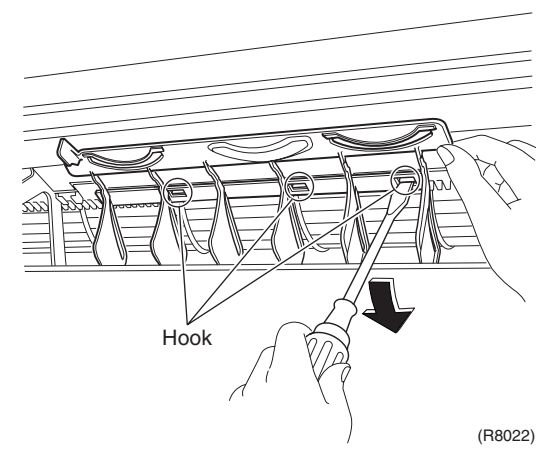
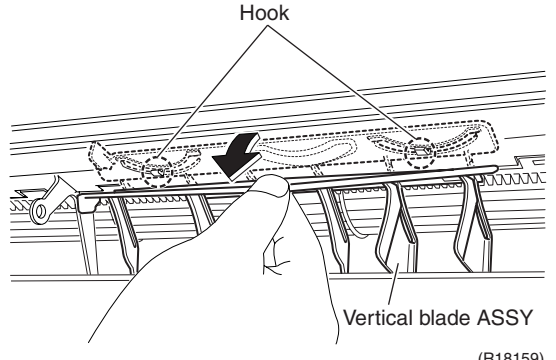
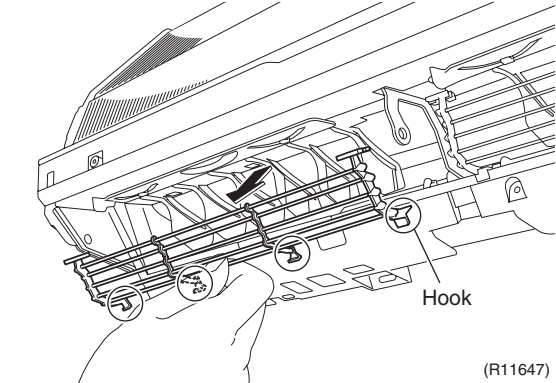
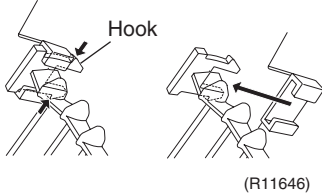
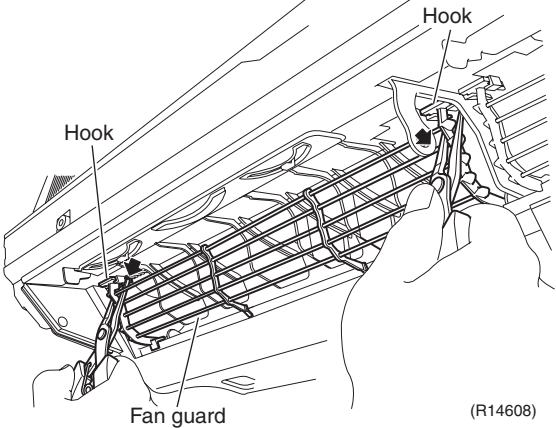
# 5. Vertical Blade ASSYs



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Unfasten the right and left hooks of the fan guard with pliers.	<ul style="list-style-type: none"> <li>■ Narrow the edges of the hook to unfasten it.</li> </ul>
2	Unfasten the 4 hooks at the bottom. Remove the fan guard.	<ul style="list-style-type: none"> <li>■ Remove the other fan guard in the same way.</li> </ul>
3	Unfasten the hooks of the vertical blade ASSY at the upper 2 positions.	<ul style="list-style-type: none"> <li>■ A vertical blade ASSY has 6 fins. It is impossible to replace only one fin.</li> <li>■ The vertical blade ASSY is not marked for difference between right and left.</li> </ul>
4	Unfasten the 3 hooks at the shaft mounting part by pressing them with a flat screwdriver.	<ul style="list-style-type: none"> <li>■ Remove the other vertical blade ASSY in the same way.</li> </ul>
5	Remove the vertical blade ASSY.	



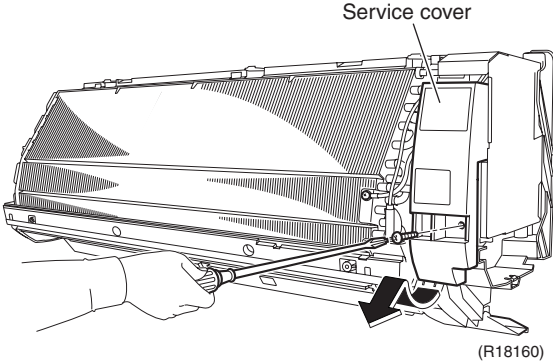
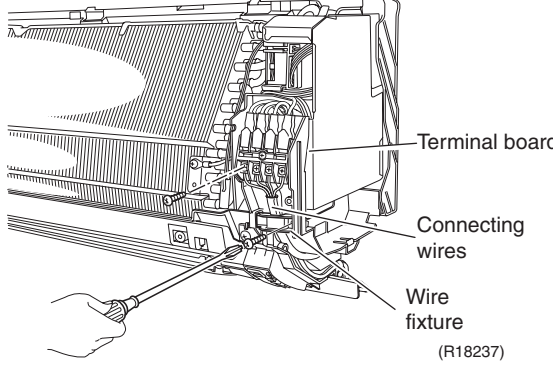
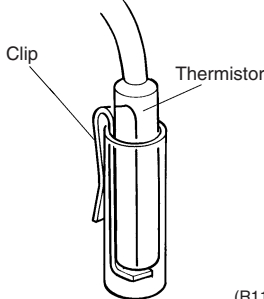
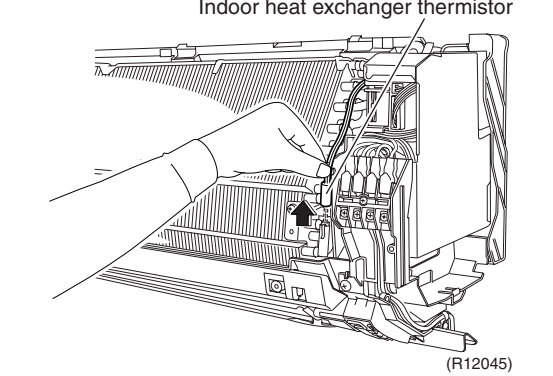


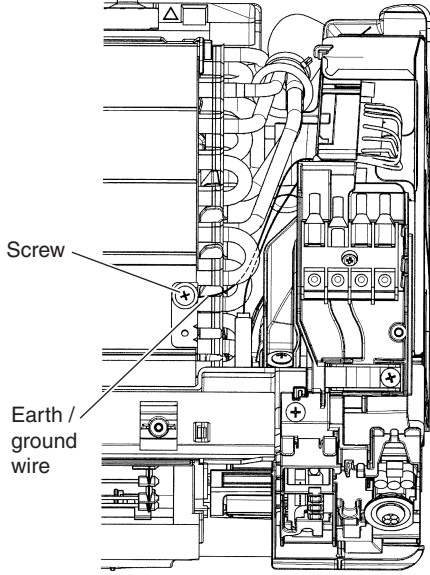
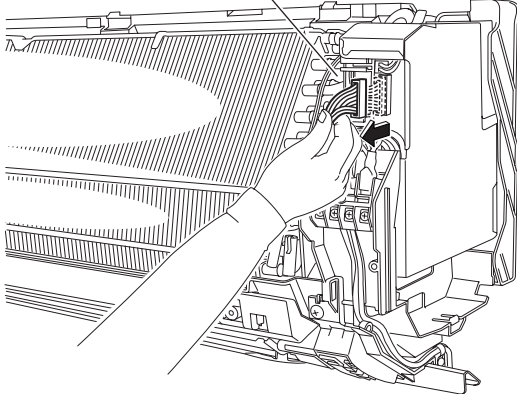
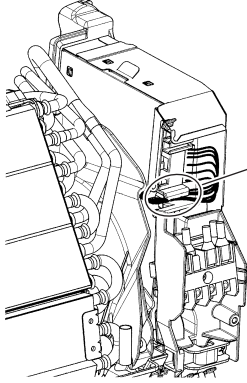
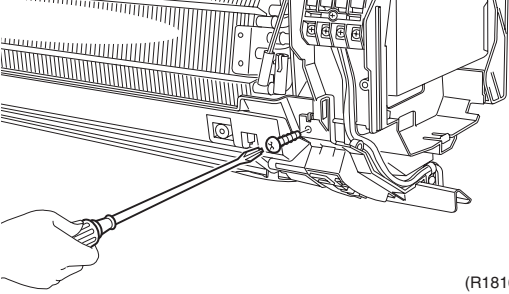
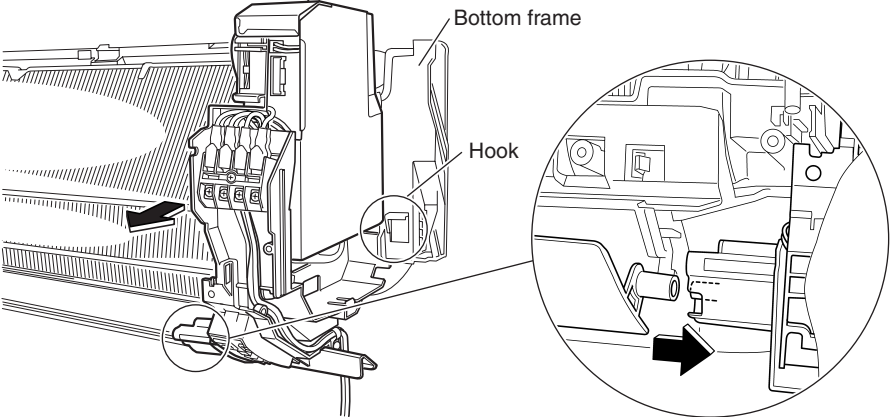
## 6. Electrical Box



**Warning**

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Disconnect the connecting wires.	 <p>(R18160)</p>	
2 Remove the screw of the wire fixture. 3 Remove the screws of the terminal board and disconnect the connecting wires.	 <p>(R18237)</p>	<ul style="list-style-type: none"> <li>■ Take care not to lose the clip of thermistor.</li> </ul>  <p>(R11268)</p>
4 Pull out the indoor heat exchanger thermistor.	 <p>(R12045)</p>	

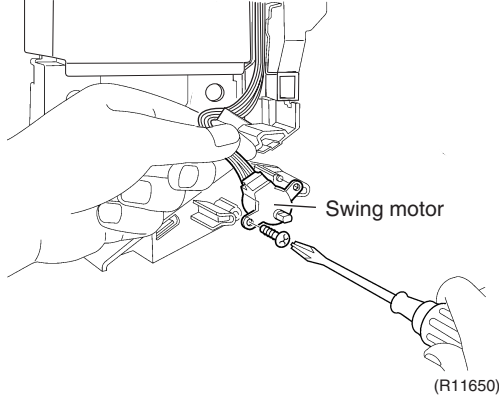
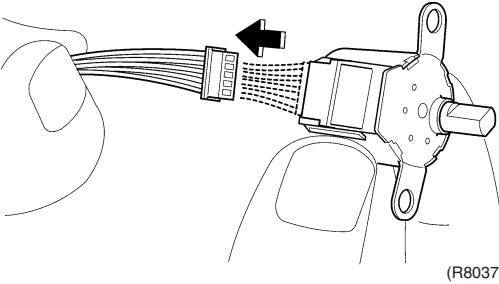
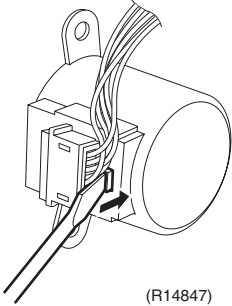
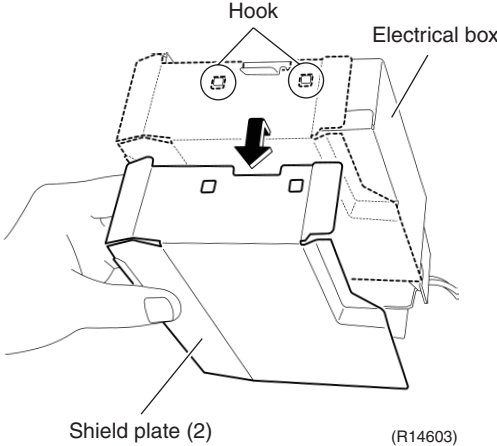
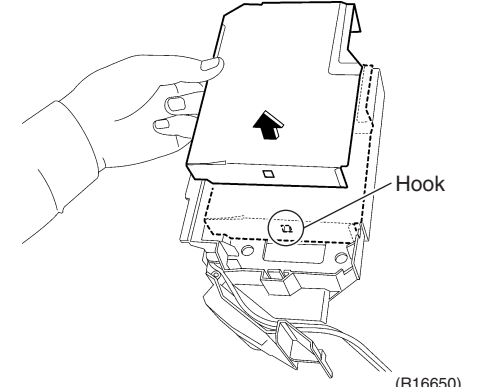
Step	Procedure	Points
2. Remove the electrical box.		
1	<p>Remove the screw and release the earth / ground wire.</p>  <p>Screw</p> <p>Earth / ground wire</p> <p>(R18956)</p>	
2	<p>Disconnect the connector [S200].</p>	<p>[S200]: fan motor</p>
3	<p>Release the fan motor harnesses from the hook.</p>  <p>[S200]</p> <p>(R15844)</p>	 <p>Hook</p> <p>(R16649)</p>
4	<p>Remove the screw of the electrical box.</p>  <p>(R18162)</p>	<p>■ When reassembling, catch the hook at the back of the electrical box.</p>
5	<p>Slide the electrical box to the right first and detach the horizontal blade from the electrical box.</p>	
6	<p>Pull out the electrical box.</p>  <p>Bottom frame</p> <p>Hook</p> <p>(R18163)</p>	

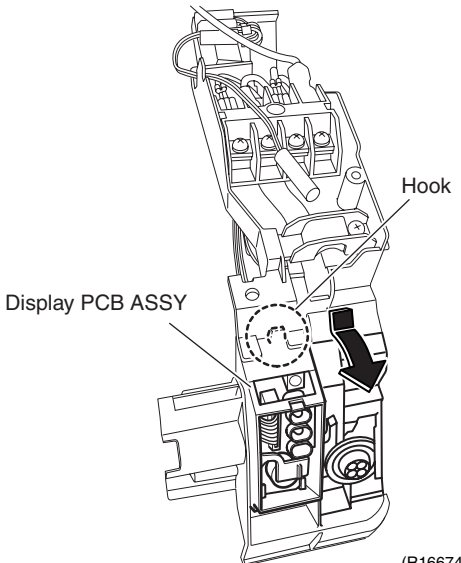
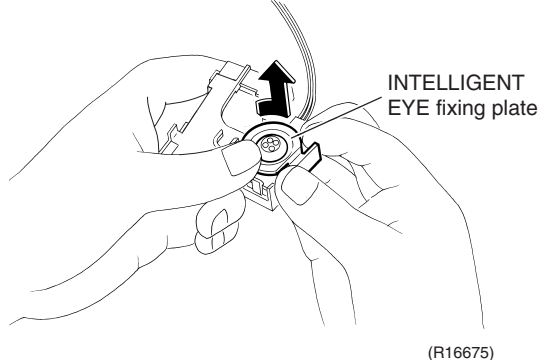
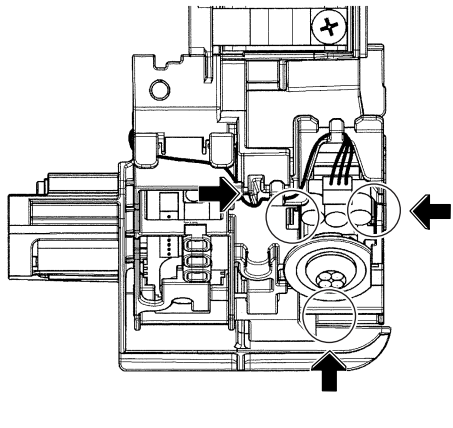
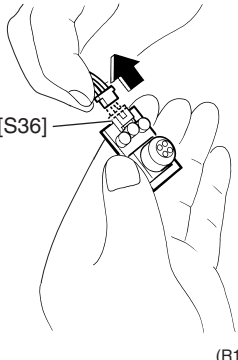
## 7. Swing Motor / PCBs



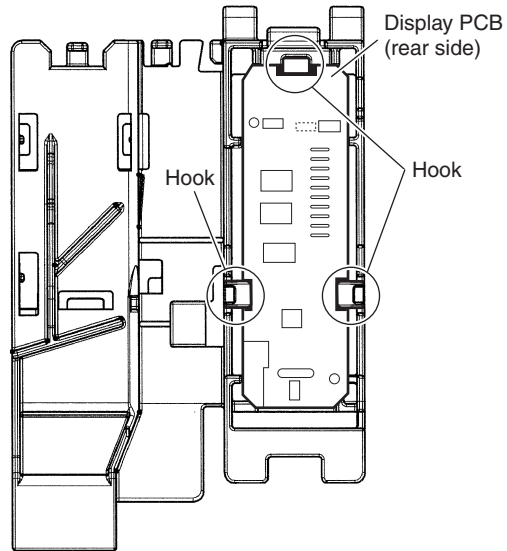
### Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

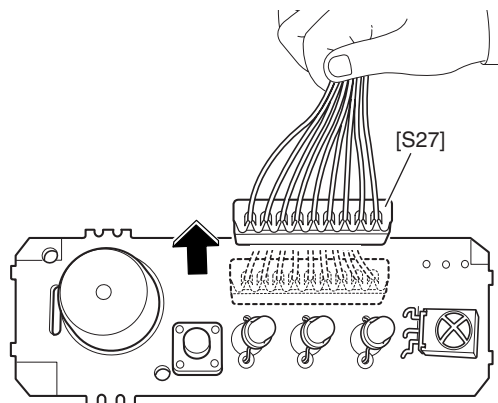
Step	Procedure	Points
1. Remove the swing motor.	<p data-bbox="153 412 448 472">1 Remove the screw of the swing motor.</p>  <p data-bbox="963 770 1034 792">(R11650)</p> <p data-bbox="153 797 464 891">2 Unfasten the hook and disconnect the connector.</p>  <p data-bbox="979 1106 1034 1128">(R8037)</p>	<p data-bbox="1098 797 1445 927">■ The connector of the swing motor has a hook. Press the hook with a flat screwdriver to unfasten it.</p>  <p data-bbox="1305 1218 1375 1240">(R14847)</p>
2. Remove the PCBs.	<p data-bbox="153 1290 472 1384">1 Unfasten the hooks at the upper 2 positions of the shield plate (2).</p>  <p data-bbox="932 1688 1002 1711">(R14603)</p> <p data-bbox="153 1720 456 1850">2 Unfasten the hook at the lower position, and remove the shield plate (2).</p>  <p data-bbox="932 2105 1002 2128">(R16650)</p>	

Step	Procedure	Procedure	Points
3	Unfasten the hook, and release the display PCB ASSY.		
4	Remove the INTELLIGENT EYE fixing plate by twisting it.		
5	Unfasten the 3 hooks and remove the INTELLIGENT EYE sensor PCB.		
6	Disconnect the connector [S36] from the INTELLIGENT EYE sensor PCB.		

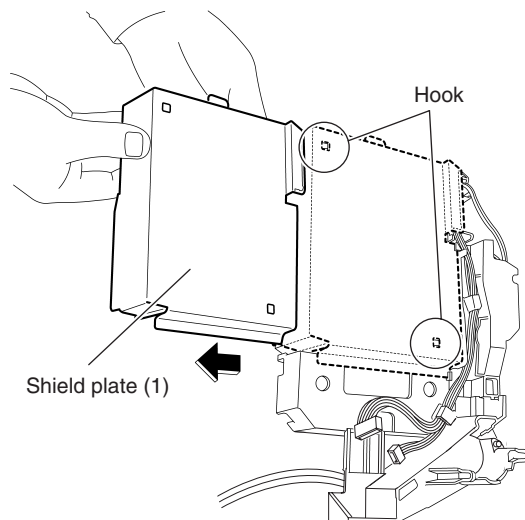
Step	Procedure	Points
7	Turn over the display PCB ASSY, and unfasten the 3 hooks to remove the display PCB.	[S27]: control PCB
8	Disconnect the connector [S27] from the display PCB.	
9	Unfasten the 2 hooks of the shield plate (1).	
10	Remove the shield plate (1).	



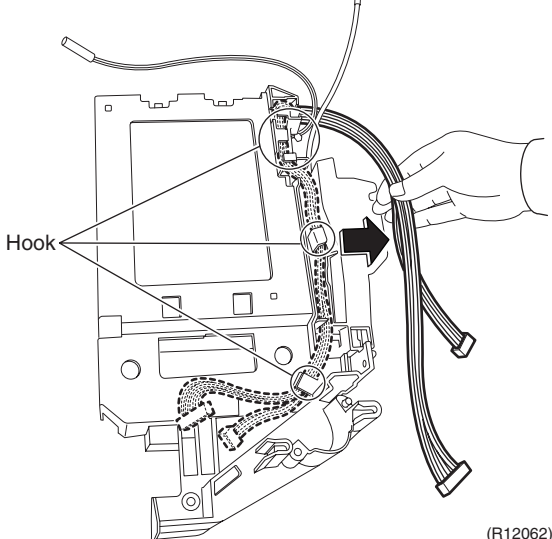
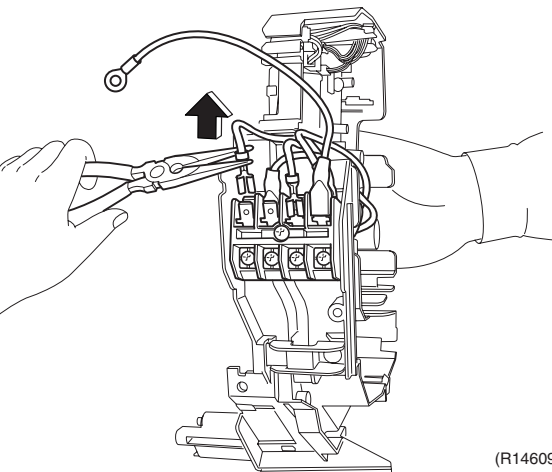
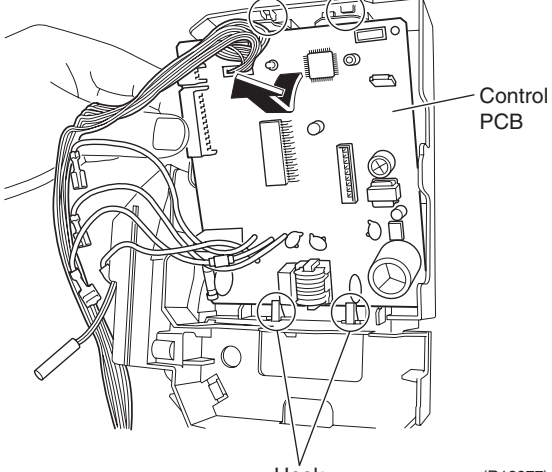
(R18164)



(R18165)



(R12061)

Step	Procedure	Points
11	<p>Release the harnesses from the 4 hooks.</p>  <p>(R12062)</p>	
12	<p>Disconnect the terminals from the terminal board.</p>  <p>(R14609)</p>	<p>1 : black (front)                  2 : white (back)                  3 : red (front)                  ⊕ : green/yellow (front)                  ⊖ : green (back)</p>
13	<p>Unfasten the 4 hooks of the control PCB.</p>	
14	<p>Remove the control PCB.</p>  <p>(R18277)</p>	

## 8. Indoor Heat Exchanger



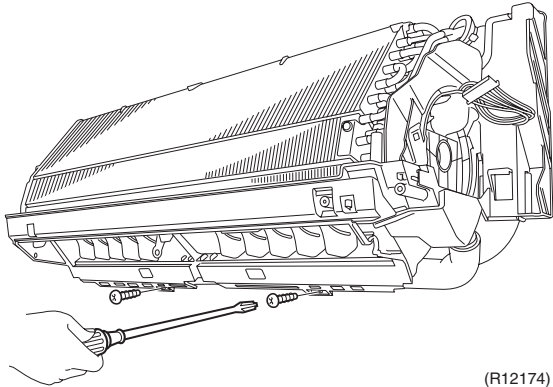
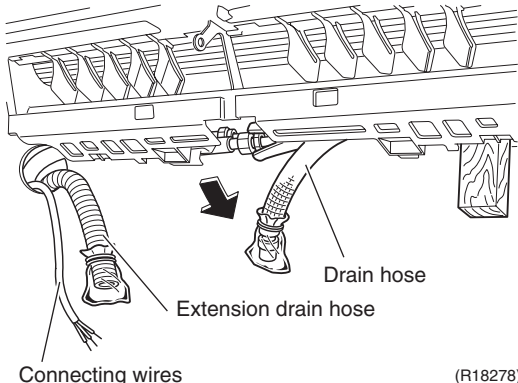
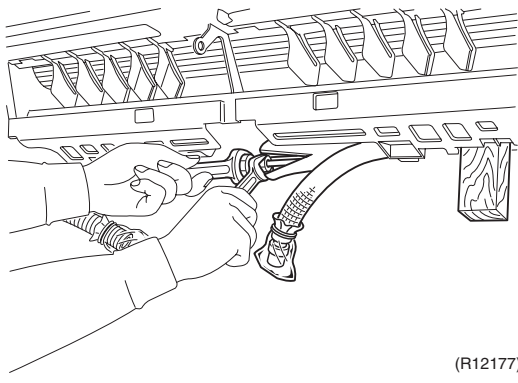
### Warning

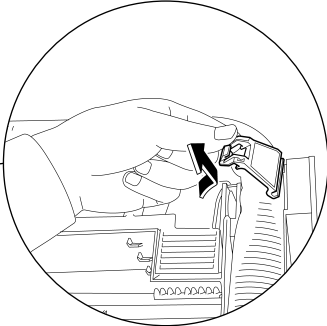
- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ In pump-down work, be sure to stop the compressor before disconnecting the refrigerant pipe. If the refrigerant pipe is disconnected with the compressor operating and the stop valve open, air may be sucked in and may generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.
- ◆ When removing or reinstalling the indoor heat exchanger, be sure to wear gloves or wrap the indoor heat exchanger with cloths. (You may be injured by the fins.)

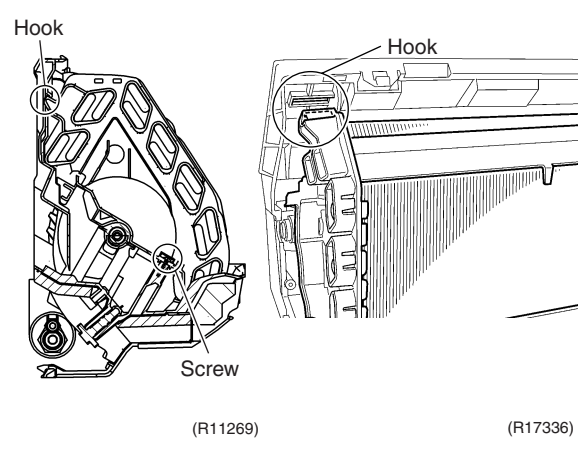
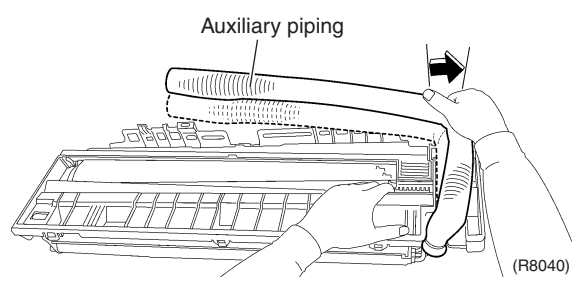
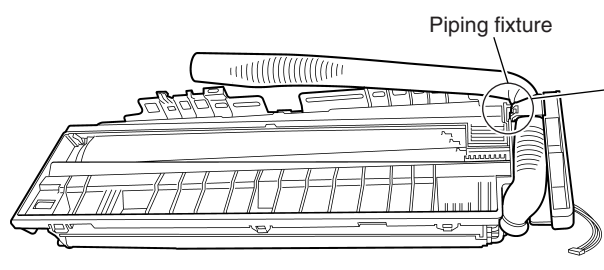
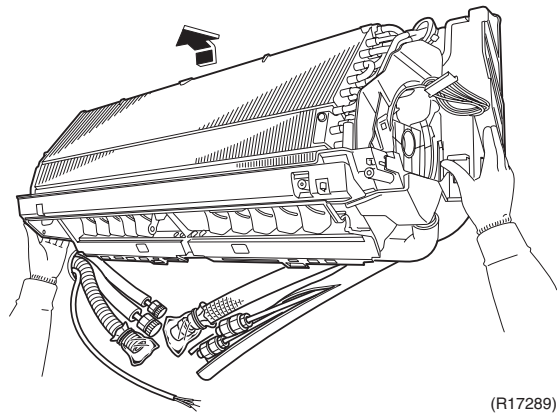


### Caution

- ◆ Be sure to conduct pump down operation before disassembling the refrigerant pipe.
- ◆ If the refrigerant leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant.
- ◆ From the viewpoint of global environmental protection, make sure to use a vacuum pump for air purging.

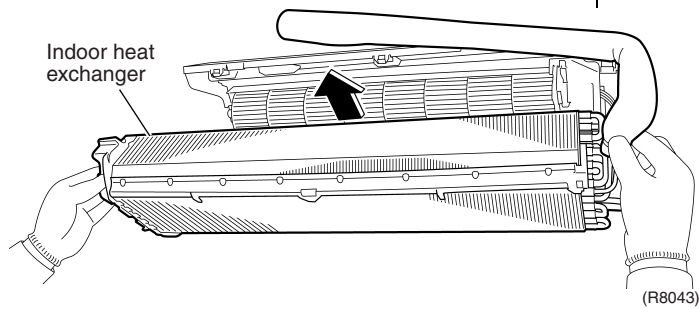
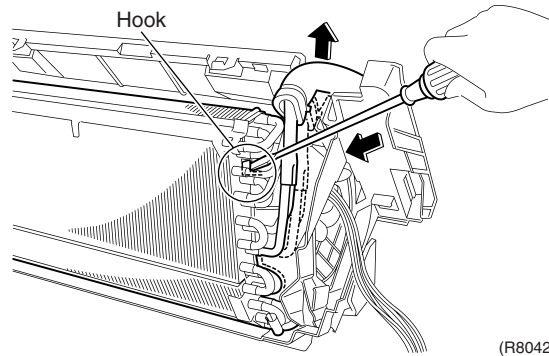
Step	Procedure	Points
1. Disconnect the refrigerant piping.		
1 Remove the 2 screws.	 <p style="text-align: right;">(R12174)</p>	
2 Pull out the drain hose.	 <p style="text-align: right;">(R18278)</p>	<ul style="list-style-type: none"> <li>■ Hold the indoor unit up with a piece of wood.</li> <li>■ Place a plastic sheet under the drain pan to prevent from wetting the floor with remaining drain.</li> <li>■ If the drain hose is embedded in the wall, disconnect the drain hose beforehand.</li> </ul>
3 Unscrew the flare nut for gas piping and liquid piping and disconnect them.	 <p style="text-align: right;">(R12177)</p>	<ul style="list-style-type: none"> <li>■ Carry out the removal works with 2 wrenches.</li> <li>■ When the pipings are disconnected, protect both the openings of pipe and unit from entering of moisture.</li> </ul>

Step	Procedure	Points
2.	Remove the indoor heat exchanger.	
1	Remove the indoor unit from the installation plate.	
2	Unfasten the hook of the piping fixture on the back of the indoor unit.	 <p>(R18166)</p>
3	Slightly widen the auxiliary piping.	
4	Remove the screw on the left side and unfasten the hook on the rear side.	





Step	Procedure	Points
5	Push and unfasten the hook on the right side and lift up the indoor heat exchanger.	
6	Pull the indoor heat exchanger to the front side to unfasten the hooks completely, and then remove it.	



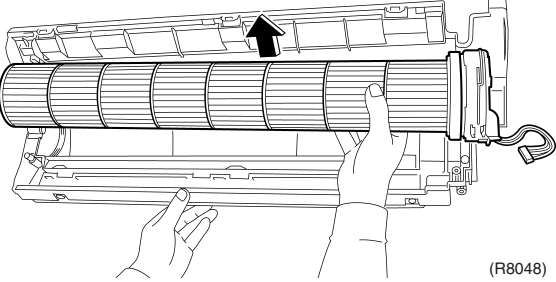
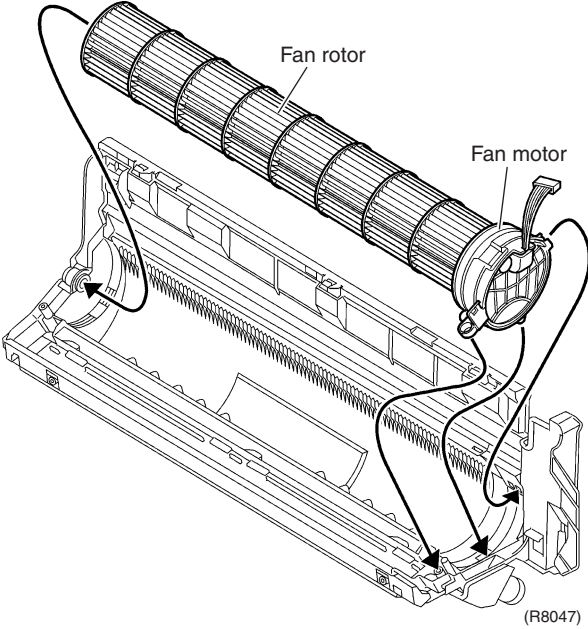
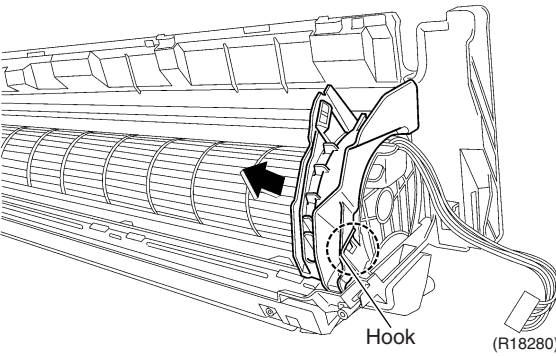
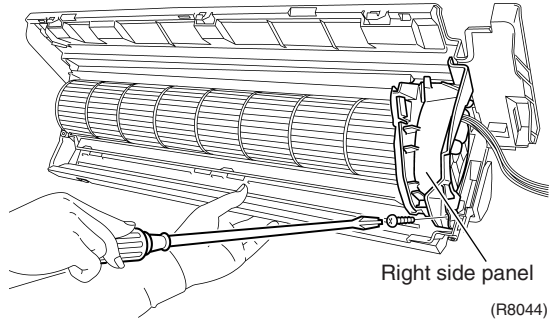
# 9. Fan Rotor / Fan Motor

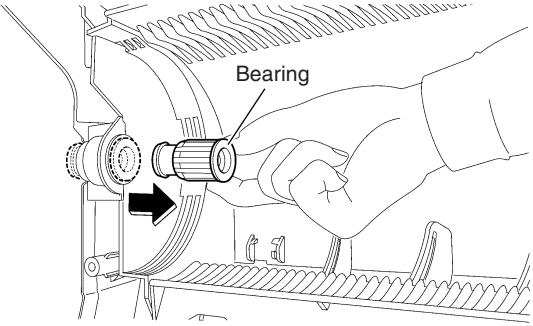
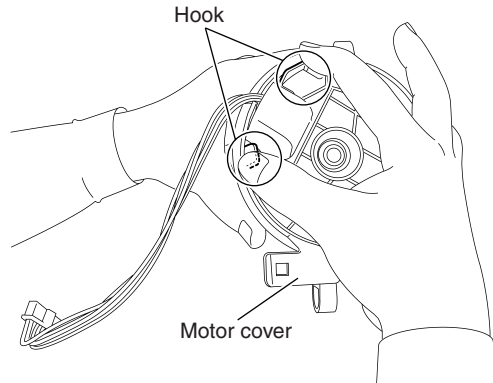
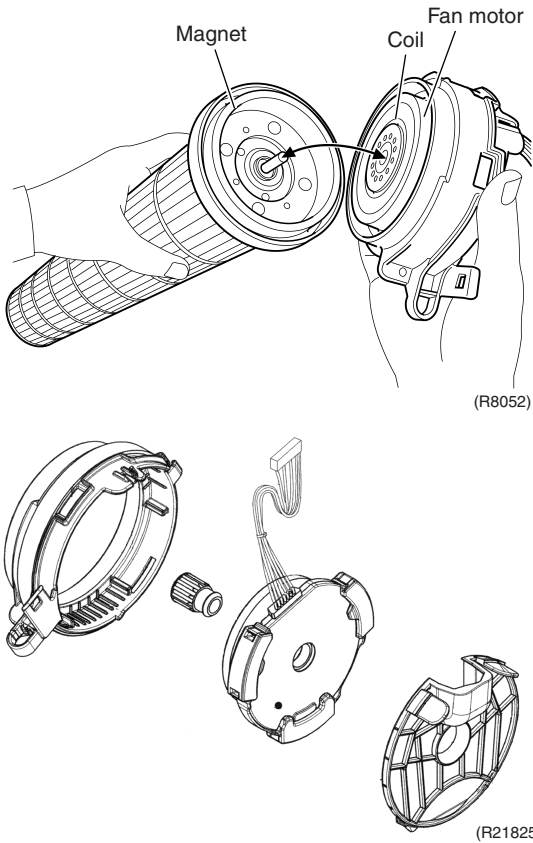


**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the screw of the right side panel.	
2	Unfasten the hook of the right side panel.	
3	Remove the right side panel.	
4	The fan motor has 3 projections on the right side. The fan rotor has a rotating shaft on the left side.	
5	Remove the fan rotor.	



Step	Procedure	Points
6	<p>Press the bearing from outside and remove the bearing.</p>  <p>(R18167)</p>	
7	<p>Unfasten the 2 hooks of the motor cover.</p>  <p>(R8051)</p>	
8	<p>Pull out the fan motor from the fan rotor to remove.</p>  <p>(R8052)</p> <p>(R21825)</p>	<ul style="list-style-type: none"> <li>■ The magnet of the fan motor is united with the fan rotor. Be careful not to attract metal waste to the magnet. Keep away from the materials that can be affected by magnetic force also.</li> </ul>

# Revision History

Month / Year	Version	Revised contents
04 / 2013	Si041258	First edition
04 / 2015	Si041258EA	Model addition: FTXM20/25K3V1B

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

### Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

### Dealer

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