






Si041254EE

# REMOVAL PROCEDURE



S E R V I C E M A N U A L

## 5.0/6.0/7.1 kW Class 15000/18000 Btu/h Class

-  Indoor Unit
-  Inverter / Non-Inverter
-  Wall Mounted Type



# Service Manual

# Removal Procedure

## Indoor Unit

### ●Cooling Only

ATM18MV2S

FTE50KV19  
FTE60KV19

FTM15NV2S  
FTM18NV2S

FTM50JV14

FTM50KV1V

FTN50JV1G  
FTN50JV1G9

FTNE50LV1  
FTNE60LV1  
FTNE50MV1  
FTNE60MV1  
FTNE50MV14  
FTNE60MV14  
FTNE50MV18  
FTNE60MV18  
FTNE50MV1V  
FTNE60MV1V

FTKS50FVM  
FTKS60FVM  
FTKS71FVM

FTKS50FVMV  
FTKS60FVMV  
FTKS71FVMV

FTKS50KVM  
FTKS60KVM  
FTKS71KVM

### ●Heat Pump

FTX50GV1B  
FTX60GV1B  
FTX71GV1B

FTXD50FVMV  
FTXD60FVMV  
FTXD71FVMV

FTXD50HVMV  
FTXD60HVMV  
FTXD71HVMV

FTXS50FVMV  
FTXS60FVMV  
FTXS71FVMV

FTXS50GVMV  
FTXS60GVMV  
FTXS71GVMV

FTXS50KVM  
FTXS60KVM  
FTXS71KVM

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**Note:** ♦ The illustrations may be slightly different depending on the model.

# 1. Air Filters



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

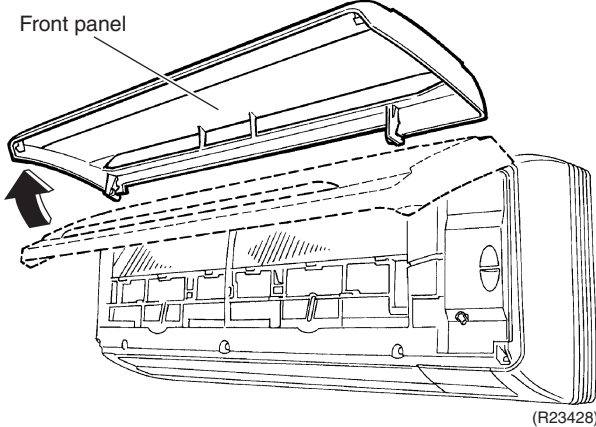
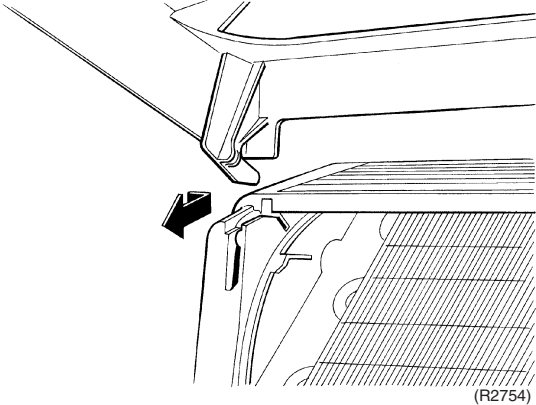
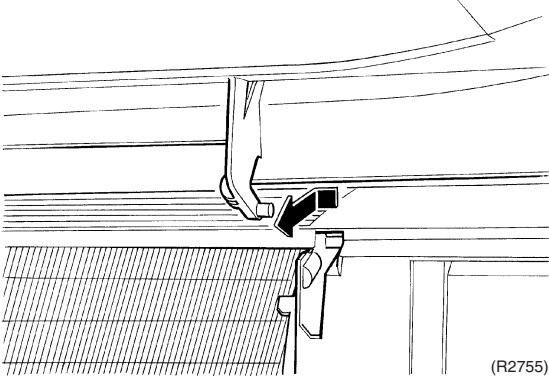
Step	Procedure	Points
1	Open the front panel.	<ul style="list-style-type: none"> <li>■ The air filter is not marked for difference between the right and left sides.</li> <li>■ Insert the air filter with the “FRONT” mark faced up.</li> <li>■ When reassembling, insert the air filter along the guides.</li> <li>■ Be sure to fasten the hooks when installing the air filter.</li> <li>■ The right and left filters are interchangeable.</li> <li>■ Some models have no Titanium apatite photocatalytic air-purifying filter.</li> </ul>
2	Release each air filter from the 2 hooks of the front panel.	
3	Remove the air filter by pulling out downward.	
4	Remove the Titanium apatite photocatalytic air-purifying filter, if available, from the 5 hooks.	
<p style="text-align: right;">(R21150)</p>		
<p style="text-align: right;">(R23427)</p>		

## 2. Front Panel



### Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points	
1	Open the front panel over the position where it stops.	 <p>(R23428)</p>	
2	Slide the front panel to the right and release the left shaft.	 <p>(R2754)</p>	<ul style="list-style-type: none"> <li>■ When reassembling the front panel, fit the right and left shafts one by one into the grooves and fully push them into position.</li> </ul>
3	Release the right shaft in the same way.	 <p>(R2755)</p>	
4	Remove the front panel.		

### 3. Front Grille



**Warning**

♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1 Remove the 3 screws of the front grille.</p>		
<p>2 Unfasten the 3 hooks on the top of the front grille.</p>		<ul style="list-style-type: none"> <li>■ The convex marks (...) on the front grille indicate the position of the hooks.</li> </ul> <ul style="list-style-type: none"> <li>■ When reassembling, make sure that the 3 hooks are securely fastened.</li> </ul>
<p>3 Pull the upper part of the front grille out and lift the lower part up, and then remove the front grille.</p>		

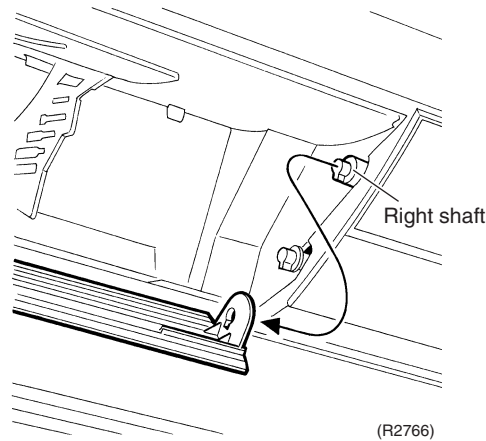
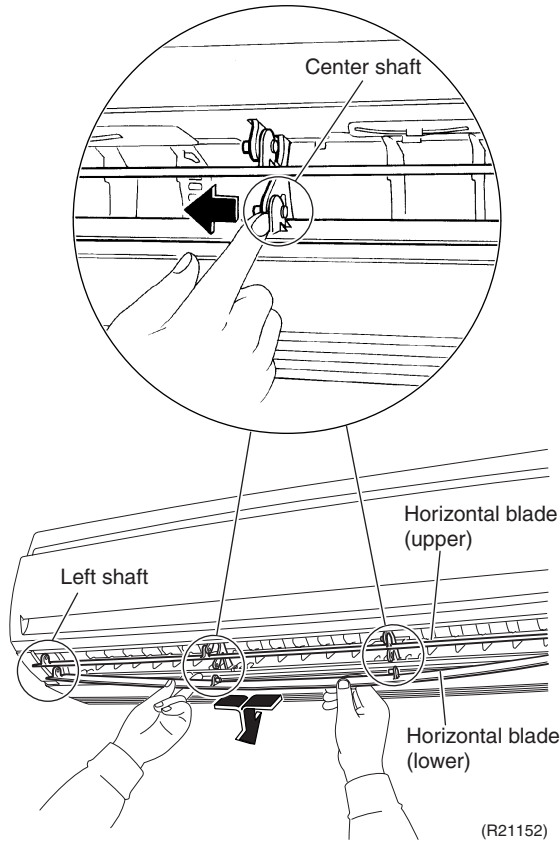
## 4. Horizontal Blades



### Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Bend the horizontal blade (lower) slightly and release the 2 center shafts.	<ul style="list-style-type: none"> <li>■ When reassembling, mount the large horizontal blade to the upper position and the small horizontal blade to the lower position.</li> </ul>
2	Release the left shaft.	
3	Slide the horizontal blade (lower) to the left and release the right shaft.	<ul style="list-style-type: none"> <li>■ Installation procedure</li> <li>1. Fit the horizontal blade to the right shaft first. Make sure to rotate the horizontal blade so the shaft fits correctly.</li> <li>2. Fit the horizontal blade to the center and left shafts.</li> </ul>
4	Remove the horizontal blade (upper) in the same way.	

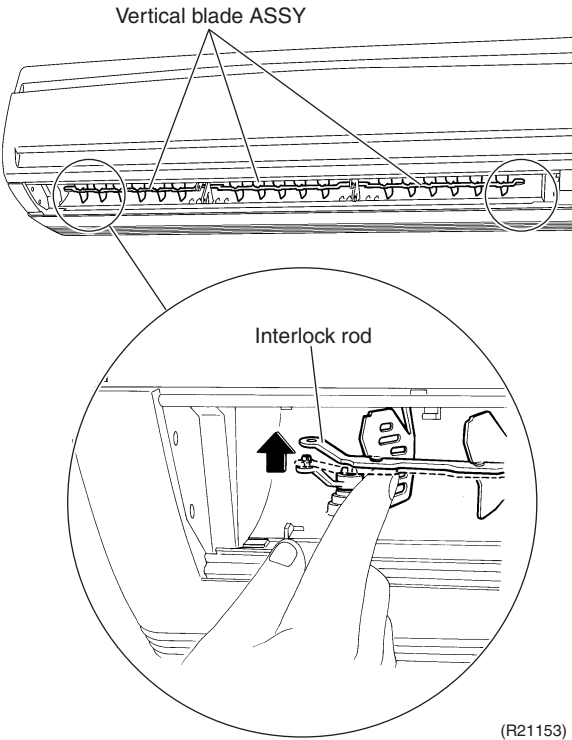
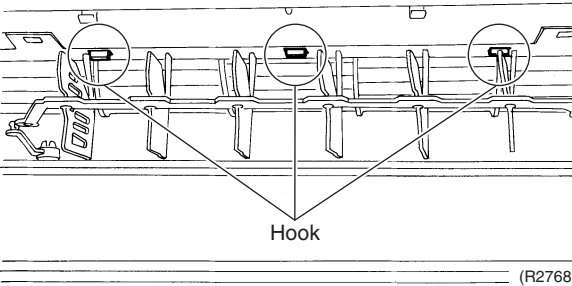
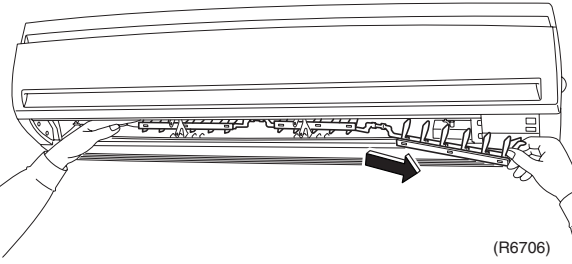


# 5. Vertical Blade ASSYs

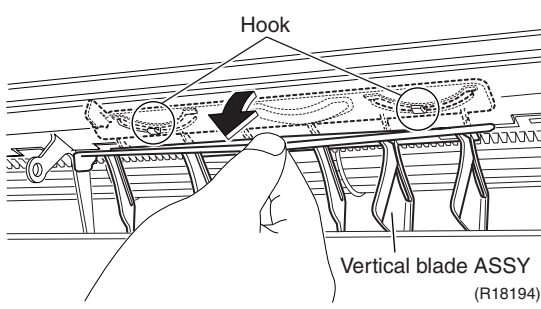
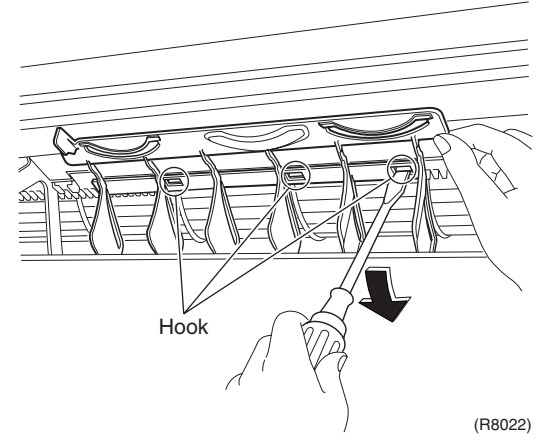


**Warning**

♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. For auto-swing (right and left) models	 <p>Vertical blade ASSY</p> <p>Interlock rod</p> <p>(R21153)</p>	<ul style="list-style-type: none"> <li>■ Some models have fan guards. Remove the fan guards beforehand.</li> <li>■ The unit has 3 sets of vertical blade ASSYs linked to one another with interlock rods.</li> </ul>
2. Unfasten the 3 hooks for each set of vertical blade ASSY (9 hooks).	 <p>Hook</p> <p>(R2768)</p>	
3. Pull the vertical blade ASSYs to the right and remove them.	 <p>(R6706)</p>	



Step	Procedure	Points
2. For models without auto-swing (right and left)		<ul style="list-style-type: none"> <li>■ Each vertical blade ASSY has 5 or 6 fins which can not be replaced individually.</li> <li>■ The vertical blade ASSY is not marked for difference between right and left.</li> </ul>
1	Unfasten the hooks at the upper 2 positions.	
2	Unfasten the 3 hooks of the vertical blade ASSY by pressing them with a flat screwdriver.	
3	Remove the vertical blade ASSY.	
4	Remove the other vertical blade ASSY in the same way.	
		

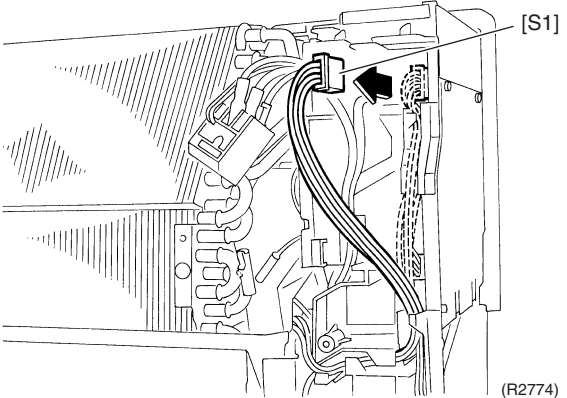
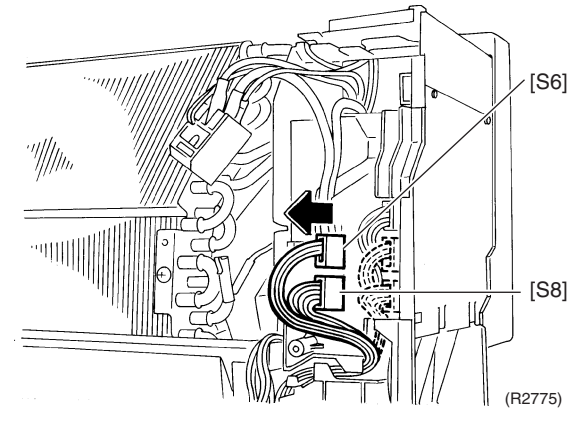
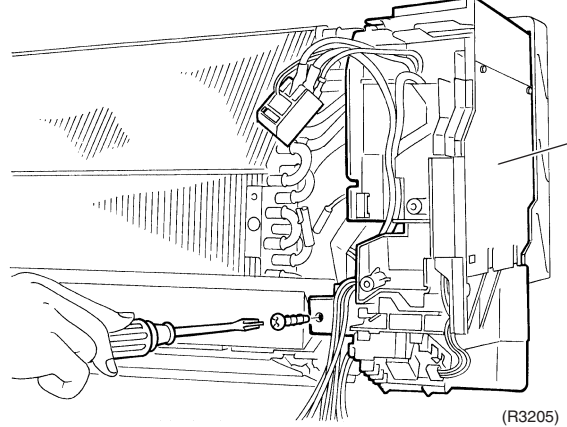
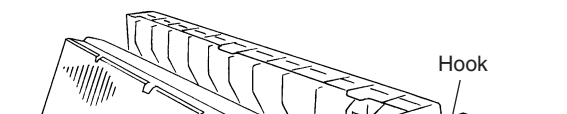
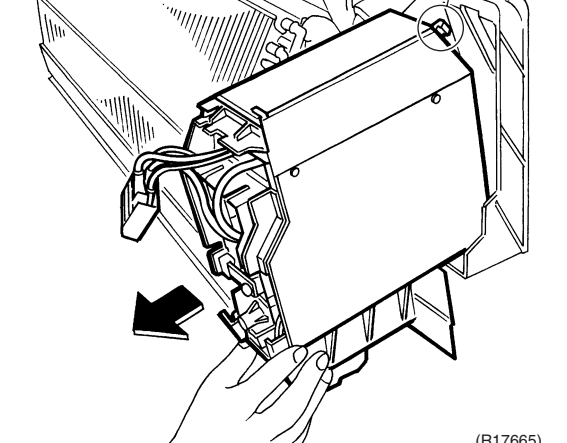
# 6. Electrical Box



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the screw, then the drip proof plate.	
2	Cut the clamp.	
3	Pull out the indoor heat exchanger thermistor.	
4	Remove the screw of the earth/ground wire.	
5	Remove the screw of the wire fixture.	
6	Remove the 4 screws of the connecting wires.	
		<ul style="list-style-type: none"> <li>■ The position of the indoor heat exchanger thermistor varies depending on the model.</li> <li>■ Be careful not to lose the clip of the thermistor.</li> </ul>

Step	Procedure	Procedure	Points
7	Disconnect the connector [S1].	 <p>(R2774)</p>	[S1]: fan motor
8	Disconnect the connectors [S6] and [S8].	 <p>(R2775)</p>	[S6]: swing motor for horizontal blades [S8]: swing motor for vertical blades ■ Some models do not have the harness for [S8].
9	Remove the screw of the electrical box.	 <p>(R3205)</p>	Electrical box
10	Unfasten the hook at the back of the electrical box.	 <p>(R17665)</p>	Hook
11	Pull out the electrical box.	 <p>(R17665)</p>	■ When reassembling, make sure that the hook at the back of the electrical box is fastened.

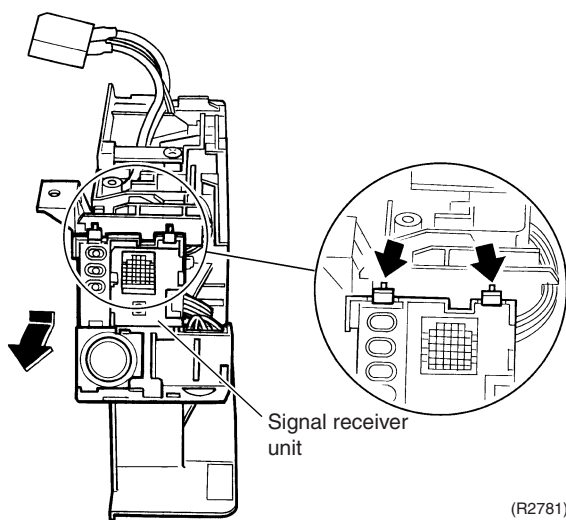
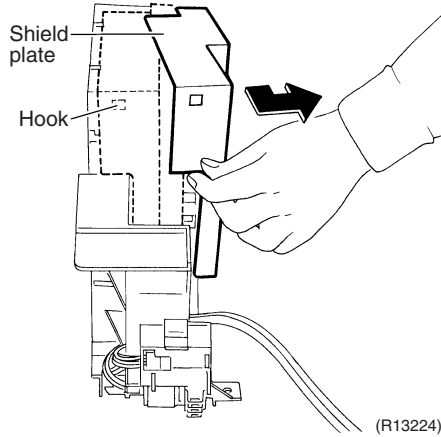
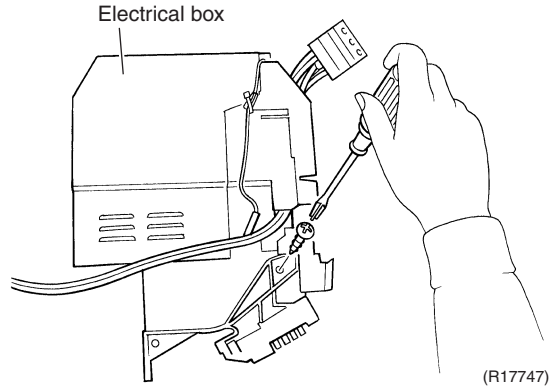
# 7. PCBs



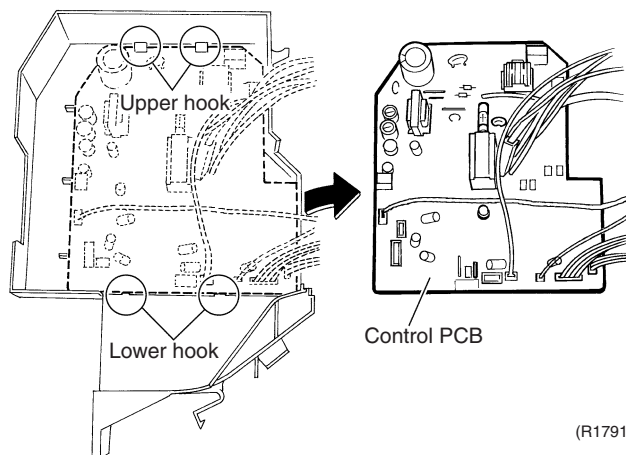
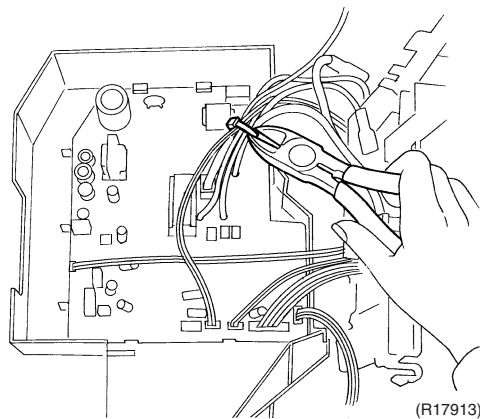
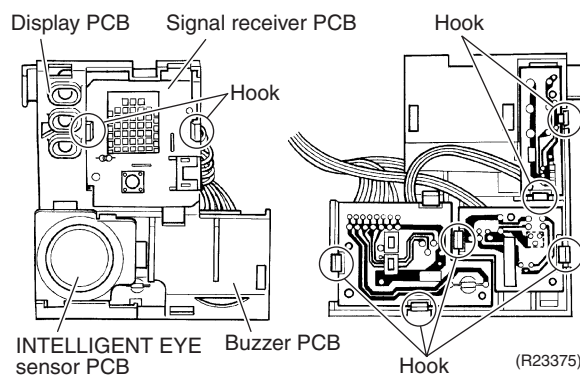
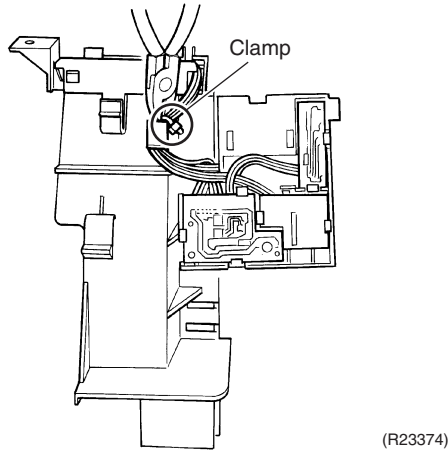
**Warning**

♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the screw on the electrical box.	
2	Unfasten the hook and remove the shield plate.	■ The shield plate also has 2 hooks on the upper side (at the back).
3	Unfasten the 2 hooks on the top and remove the signal receiver unit.	



Step	Procedure	Points
4	Cut the clamp.	
5	Unfasten the 8 hooks and remove each PCB.	<ul style="list-style-type: none"> <li>Some models do not have INTELLIGENT EYE sensor PCB.</li> </ul>
6	Disconnect every connector from each PCB.	
7	Cut the clamp.	
8	Unfasten the 2 hooks on the lower side, and then the 2 hooks on the upper side. Remove the control PCB.	



# 8. Swing Motors



**Warning**

♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the swing motor for horizontal blades.	<p>Swing motor</p> <p>(R17666)</p>	
1 Remove the screw.		
2 Remove the swing motor.		
2. Remove the swing motor for vertical blades.	<p>(R2789)</p>	<p>■ Remove the swing shaft.</p> <p>(1) Unfasten the hook.</p> <p>(2) Pull out the swing shaft.</p> <p>(R12896)</p>
1 Remove the swing shaft on the right side.		
2 Remove the 2 screws and detach the swing motor assembly.	<p>Swing motor assembly</p> <p>(R20210)</p>	<p>■ Some models do not have the swing motor assembly.</p>
3 Remove the 2 screws and remove the swing motor.	<p>Hook</p> <p>Hook</p> <p>Swing motor</p> <p>(R2792)</p>	<p>■ The swing motor assembly has 6 hooks.</p>

## 9. Indoor Heat Exchanger



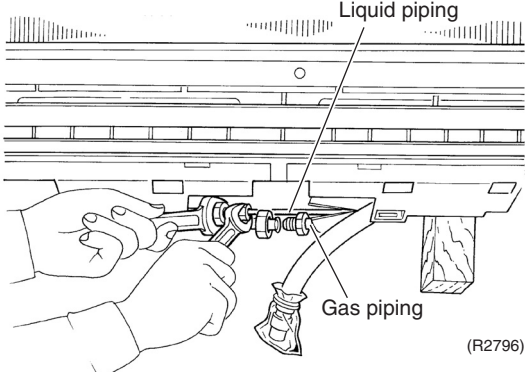
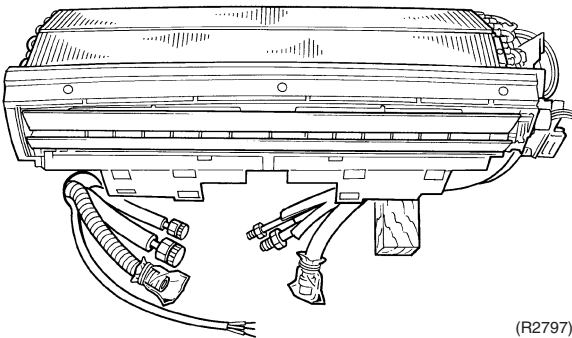
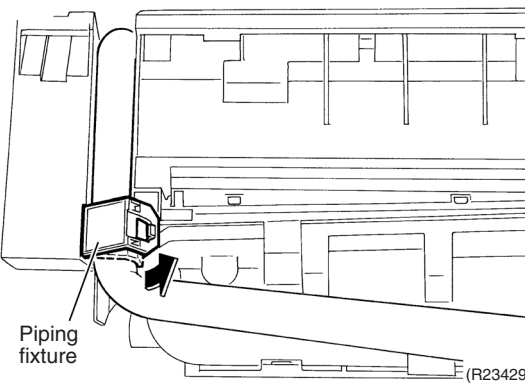
### Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ In pump-down work, be sure to stop the compressor before disconnecting the refrigerant pipe. If the refrigerant pipe is disconnected with the compressor operating and the stop valve open, air may be sucked in and may generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.
- ◆ When removing or reinstalling the indoor heat exchanger, be sure to wear gloves or wrap the indoor heat exchanger with cloths. (You may be injured by the fins.)

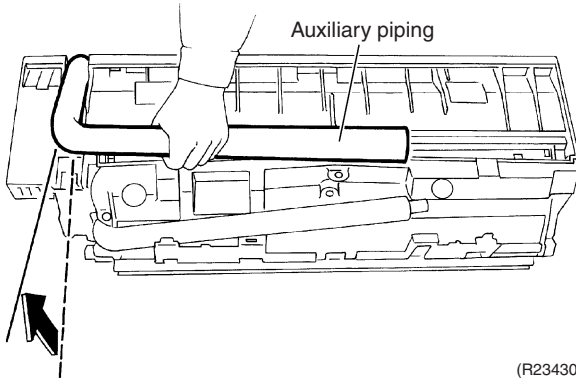


### Caution

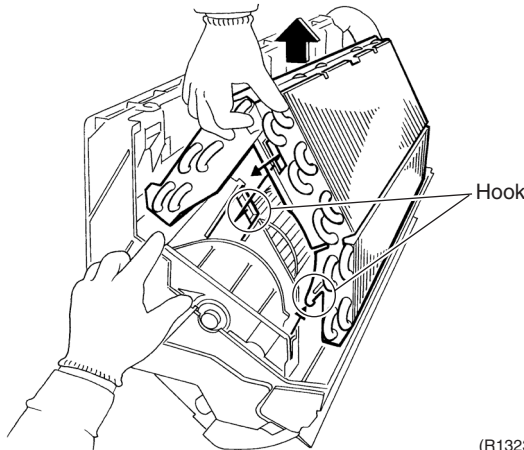
- ◆ Be sure to conduct pump down operation before disassembling the refrigerant pipe.
- ◆ If the refrigerant leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant.
- ◆ From the viewpoint of global environmental protection, make sure to use a vacuum pump for air purging.

Step		Procedure	Points
1	Unscrew the flare nut for gas piping and liquid piping and disconnect both pipes.	 <p style="text-align: right;">(R2796)</p>	<ul style="list-style-type: none"> <li>■ Hold the indoor unit up with a piece of wood.</li> <li>■ Place a plastic sheet around the drain pan to prevent wetting the floor with remaining drain.</li> <li>■ If the drain hose is embedded in the wall, disconnect beforehand.</li> <li>■ Carry out the removal works with 2 wrenches.</li> </ul>
2	Detach the indoor unit from the installation plate.	 <p style="text-align: right;">(R2797)</p>	<ul style="list-style-type: none"> <li>■ When the pipings are disconnected, protect the openings of both the pipes and the indoor unit from moisture intrusion.</li> </ul>
3	Unfasten the hook and remove the piping fixture on the back of the indoor unit.	 <p style="text-align: right;">(R23429)</p>	

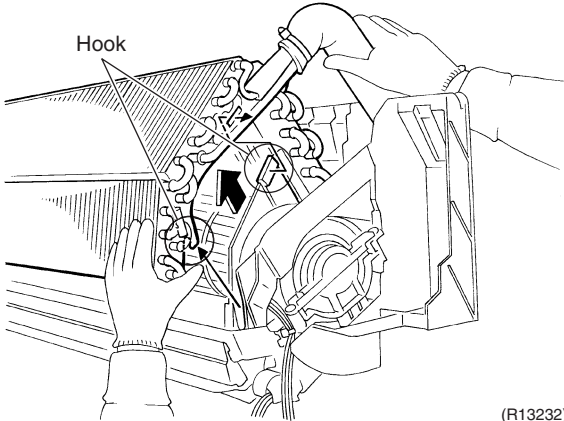
Step	Procedure	Points
4	Slightly pull out the auxiliary piping.	
5	Unfasten the 2 hooks on the left side.	
6	Unfasten the 2 hooks on the right side.	
7	Pull the indoor heat exchanger to the front side, unfasten the hooks completely, and then remove the indoor heat exchanger.	



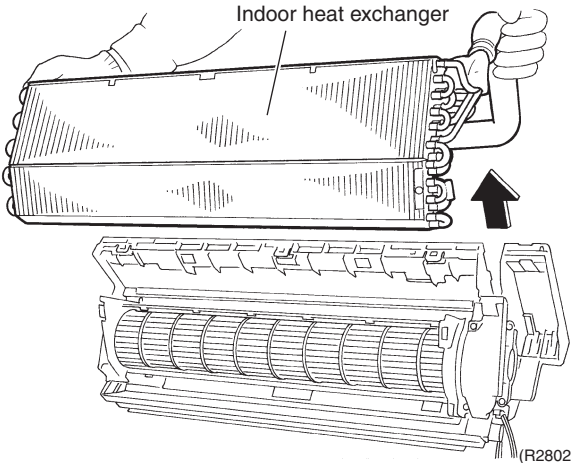
(R23430)



(R13231)



(R13232)



(R2802)

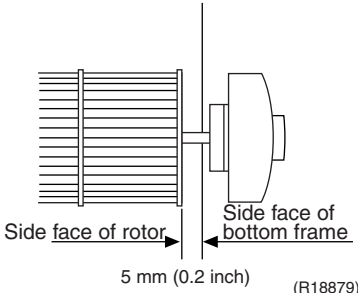
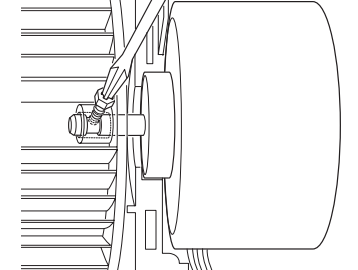


# 10. Fan Motor / Fan Rotor

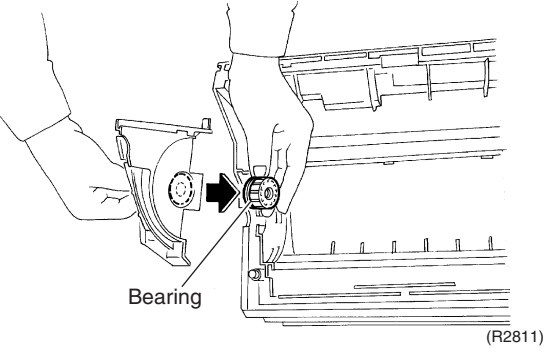
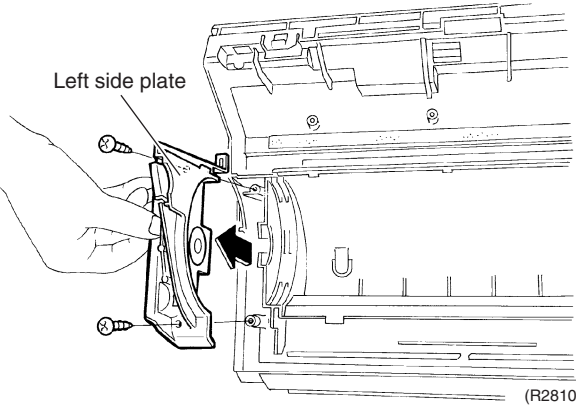
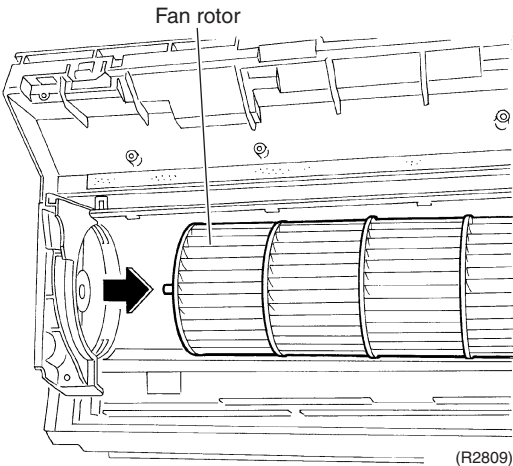


## Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the 2 screws.	<ul style="list-style-type: none"> <li>■ You can remove the fan rotor without detaching the right side plate.</li> </ul>
2	Lift and remove the right side plate.	
3	Remove the screw, and then the fan motor fixing plate.	<ul style="list-style-type: none"> <li>■ When reassembling the fan motor and the fan rotor, provide as much as 5 mm (0.2 inch) of play between the side face of the rotor and the bottom frame.</li> </ul>
4	Loosen the screw of the fan rotor.	 <p>Side face of rotor</p> <p>Side face of bottom frame</p> <p>5 mm (0.2 inch)</p> <p>(R18879)</p>
5	Remove the fan motor.	 <p>(R9582)</p> <ol style="list-style-type: none"> <li>(1) Insert the fan motor allowing for approx. 5 mm (0.2 inch) of play.</li> <li>(2) Tighten the fan rotor screw until it stops. Then give the screw one more turn.</li> <li>(3) If the fan rotor rotates appropriately, tighten the screw completely.</li> <li>(4) If not, repeat the procedure from (1).</li> </ol>

Step	Procedure	Points
6	Remove the fan rotor.	
7	Remove the 2 screws, and then the left side plate.	
8	Remove the rubber bearing by pushing inward.	



# Revision History

Month / Year	Version	Revised contents
09 / 2012	Si041254	First edition
11 / 2012	Si041254_A	Model addition: FTX50/60/71GV1B
08 / 2013	Si041254EB	Model addition: FTN50JV1G, FTXD50/60/71HVMV
03 / 2014	Si041254EC	Model addition: FTN50JV1G9, FTXS50/60/71GVMV
12 / 2014	Si041254ED	Model addition: FTE50/60KV19, ATM18MV2S, FTM15/18NV2S, FTM50KV1V, FTM50JV14, FTNE50/60LV1, FTNE50/60MV1, FTNE50/60MV14, FTNE50/60MV1V
05 / 2016	Si041254EE	Model addition: FTNE50/60MV18

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

### Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

### Dealer

### **DAIKIN INDUSTRIES, LTD.**

Head Office:  
Umeda Center Bldg., 2-4-12, Nakazaki-Nishi,  
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