






Si041251EC

REMOVAL PROCEDURE



S E R V I C E M A N U A L

2.0/2.5/3.5 kW Class 9000/13000 Btu/h Class

-  Indoor Unit
-  Inverter / Non-Inverter
-  Wall Mounted Type



Service Manual

Removal Procedure

Indoor Unit

●Cooling Only

FTKD25GVM9
FTKD35GVM9
FTKD25GVMV
FTKD35GVMV

FTKD25HVMV
FTKD35HVMV

FTKS25DVM
FTKS35DVM

FTKS25EVMV
FTKS35EVMV

FTKS25KVM
FTKS35KVM

FTKS25GVM4
FTKS35GVM4
FTKS25GVMV
FTKS35GVMV

FTKS25JVMG
FTKS35JVMG
FTKS25JVMG9
FTKS35JVMG9

FTKV25NVM
FTKV35NVM
FTKV25NVM4
FTKV35NVM4
FTKV25NMMM
FTKV35NMMM
FTKV25NVMV
FTKV35NVMV

ATM09MV2S
ATM13MV2S

FTE25KV19
FTE35KV19

FTM25JV14
FTM35JV14

FTM25KV1V
FTM35KV1V

FTM09NV2S
FTM13NV2S

FTN25JV1G
FTN35JV1G
FTN25JV1G9
FTN35JV1G9

FTNE25LV1
FTNE35LV1

FTNE20MV1V9
FTNE25MV1V9
FTNE35MV1V9

●Heat Pump

FTXD25DVMV
FTXD35DVMV

FTXD25HVMV
FTXD35HVMV

FTXS25EVMV
FTXS35EVMV

FTXS25GVMV
FTXS35GVMV

FTXS25KVM
FTXS35KVM

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Note: ♦ The illustrations may be slightly different depending on the model.

1. Air Filters



Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

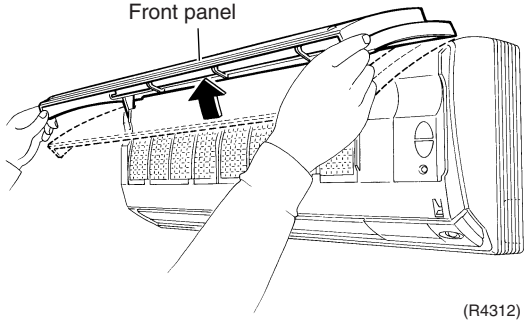
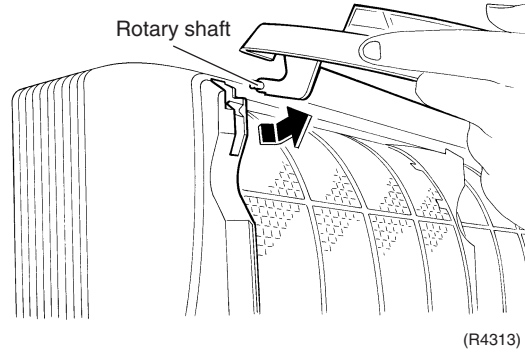
Step	Procedure	Points
<p>1. Remove the air filters.</p> <p>1 Open the front panel.</p> <p>2 Pull out the air filter downward and remove it.</p>	<p style="text-align: right;">(R17197)</p>	<ul style="list-style-type: none"> ■ The air filter is not marked for difference between the right and left sides. ■ Insert the air filter with the “FRONT” mark faced up. ■ The air filter can be set easily by inserting it along the guides. ■ Be sure to insert the hooks (at 2 lower positions) when mounting the air filter.
<p>2. Remove the Titanium apatite photocatalytic air-purifying filters.</p> <p>1 Remove the Titanium apatite photocatalytic air-purifying filter ASSY by unfastening the projections from the back of the air filter frame.</p> <p>2 Unfasten the 5 hooks and remove the Titanium apatite photocatalytic air-purifying filter from its frame.</p>	<p style="text-align: right;">(R17198)</p> <p style="text-align: right;">(R13174)</p>	<ul style="list-style-type: none"> ■ The right and left filters are interchangeable. ■ Some models have an air purifying filter and a photocatalytic deodorizing filter instead of Titanium apatite photocatalytic air-purifying filters.

2. Front Panel



Warning

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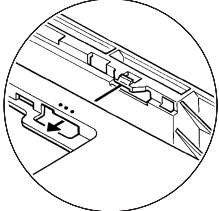
Step	Procedure	Points
1	Open the front panel over the position where it stops.	
2	Slide the left rotary shaft to the right and release it.	<ul style="list-style-type: none"> ■ When reassembling the front panel, fit the right and left rotary shafts one by one into the grooves and fully push them into position.
3	Remove the right rotary shaft in the same way.	
 <p style="text-align: right;">(R4312)</p>		
 <p style="text-align: right;">(R4313)</p>		

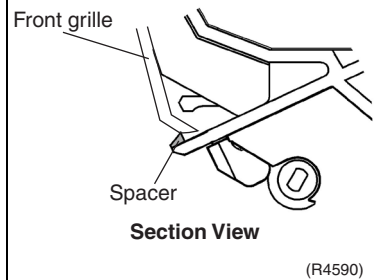
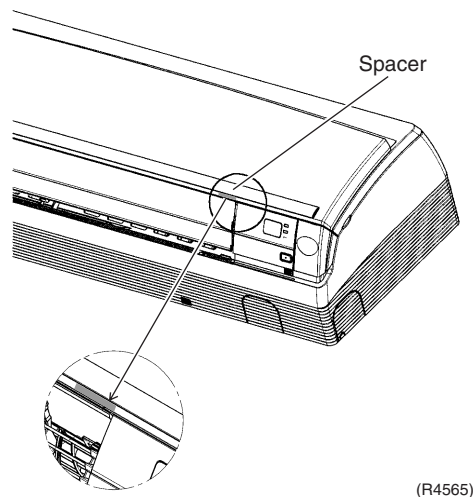
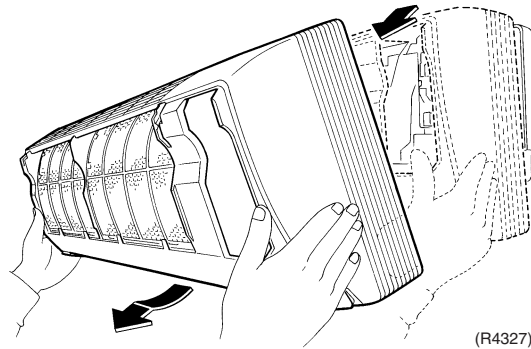
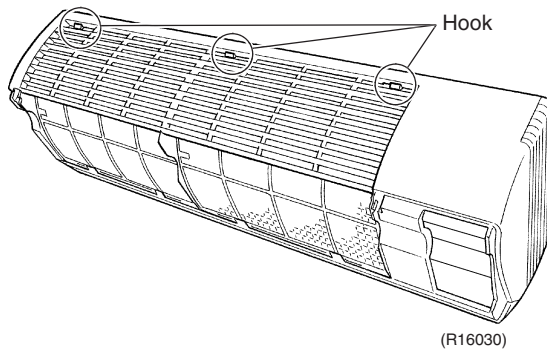
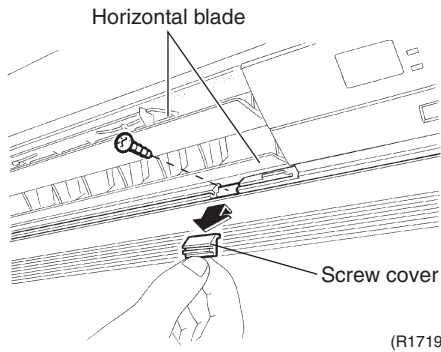
3. Front Grille



Warning

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Step	Procedure	Points
1	Remove the screw covers and screws. (right and left)	<ul style="list-style-type: none"> ■ Open the horizontal blades before removing the screw covers and screws. ■ When reassembling the indoor unit, drive the screws with the horizontal blades opened or removed.
2	Unfasten the 3 hooks on the top of the front grille.	<ul style="list-style-type: none"> ■ The convex marks (...) on the front panel indicate the position of the hooks. 
3	Pull the upper part of the front grille out and lift the lower part up, and then remove the front grille.	<ul style="list-style-type: none"> ■ When reassembling, make sure that the 3 hooks are fastened as they were. ■ When reassembling the front grille, be sure not to get it stuck on the spacer of the drain pan.

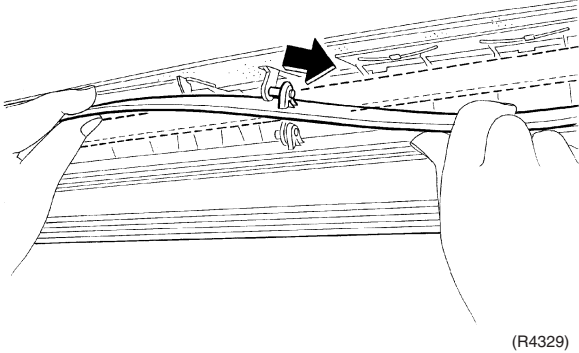
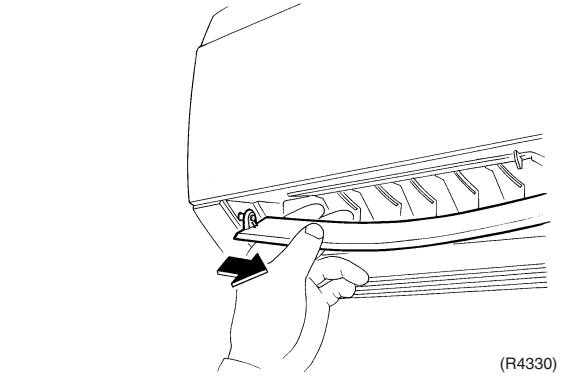
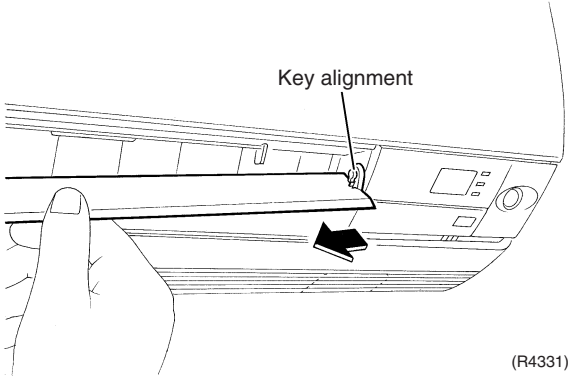


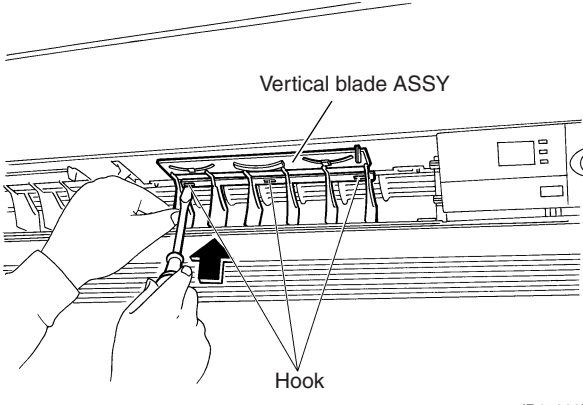
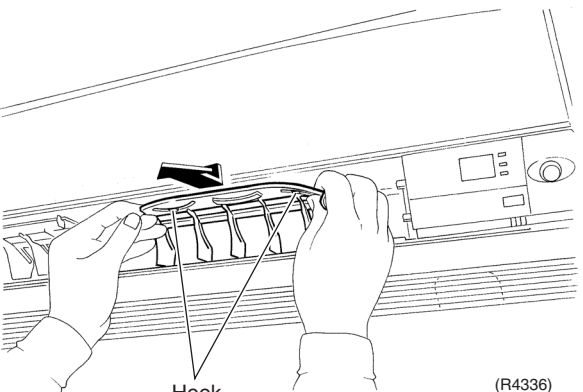
4. Horizontal Blades / Vertical Blade ASSYs



Warning

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Step	Procedure	Points	
1. Remove the horizontal blades.	 <p>(R4329)</p>	<ul style="list-style-type: none"> ■ When reassembling, mount the large horizontal blade to the upper position and the small horizontal blade to the lower position. Do not install them in the wrong place. 	
2	Unfasten the left shaft.	 <p>(R4330)</p>	<ul style="list-style-type: none"> ■ Installation procedure <ol style="list-style-type: none"> 1. Since the key pattern hook is provided, rotate the blade and fit it to the right shaft first. 2. Fit the blade to the center and left shafts.
3	Unfasten the right shaft.	 <p>(R4331)</p>	
4	Remove the horizontal blade (lower) in the same way.		

Step	Procedure	Points
2.	Remove the vertical blade ASSYs.	
1	Unfasten the 3 hooks at the shaft mounting part by pressing them with a flat screwdriver.	
	 <p style="text-align: right;">(R17200)</p>	
2	Unfasten the hooks at the upper 2 positions.	<ul style="list-style-type: none"> ■ A vertical blade ASSY has 6 fins. It is impossible to replace only one fin.
3	Remove the vertical blade ASSY.	
4	Remove the other vertical blade ASSY in the same way.	<ul style="list-style-type: none"> ■ The vertical blade ASSYs are not marked for difference between right and left.
	 <p style="text-align: right;">(R4336)</p>	

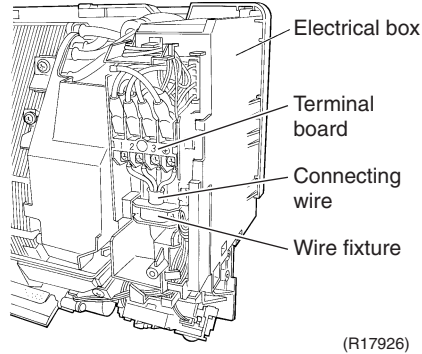
5. Electrical Box



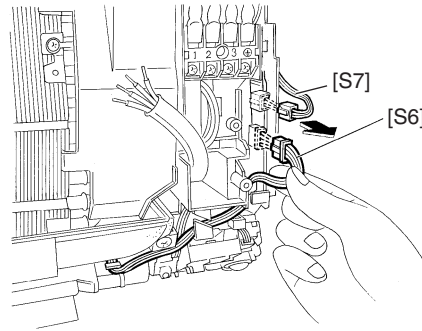
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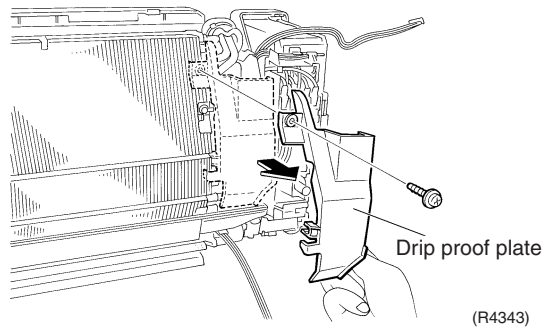
Step	Procedure	Points
1	Remove the screw of the wire fixture.	
2	Remove the 4 screws of the terminal board and disconnect the connecting wires.	
3	Disconnect the connector [S6].	[S6]: swing motor [S7]: AC fan motor
4	Disconnect the connector [S7].	<ul style="list-style-type: none"> ■ Put any excess wires behind the power supply lead wire. ■ DC fan motor models have no harness for [S7].
5	Remove the screw and remove the drip proof plate.	



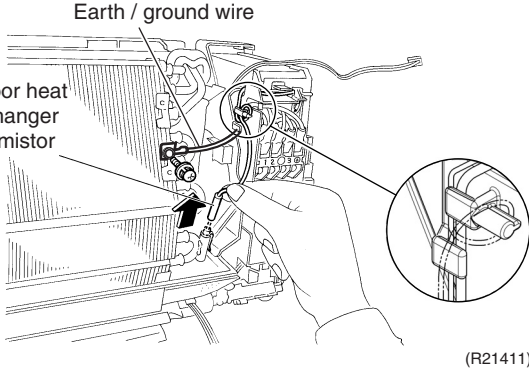
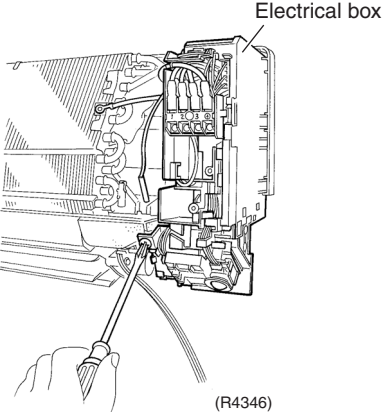
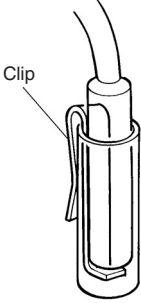
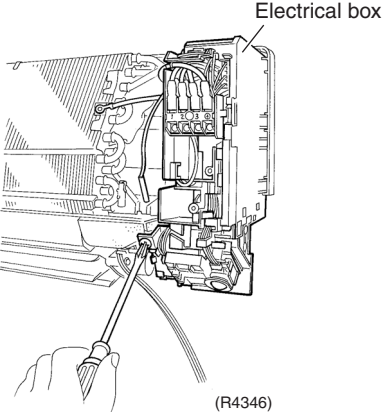
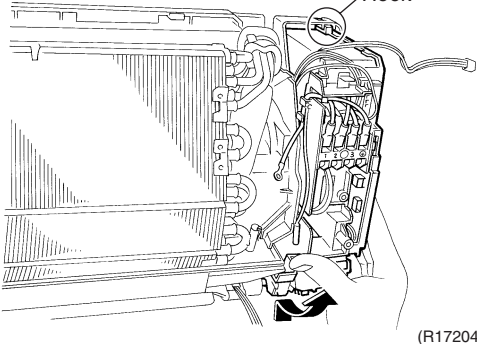
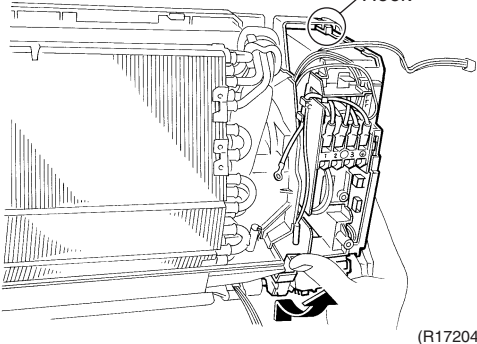
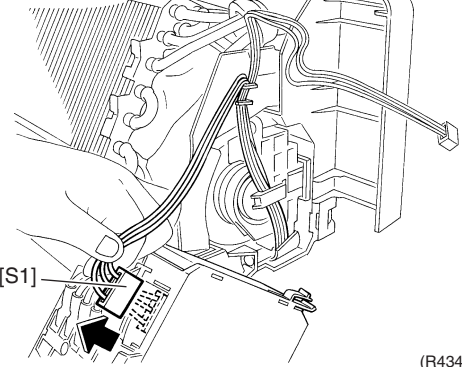
(R17926)



(R17202)



(R4343)

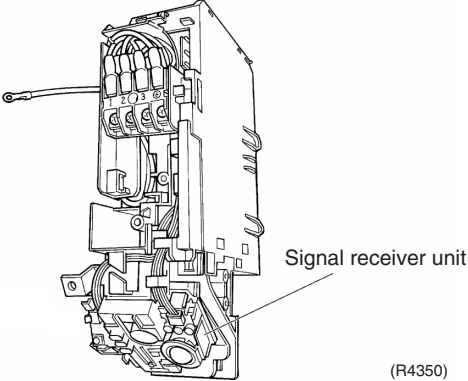
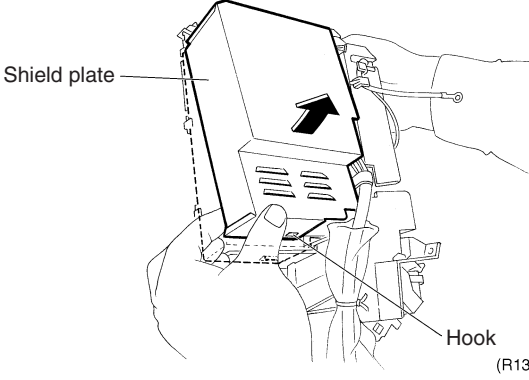
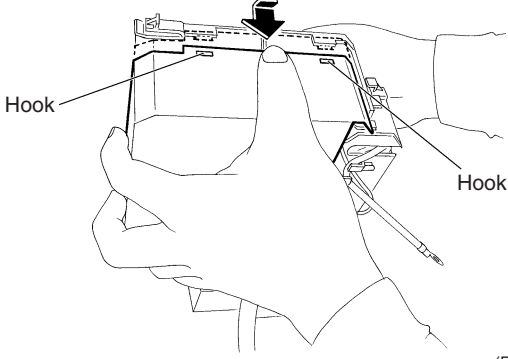
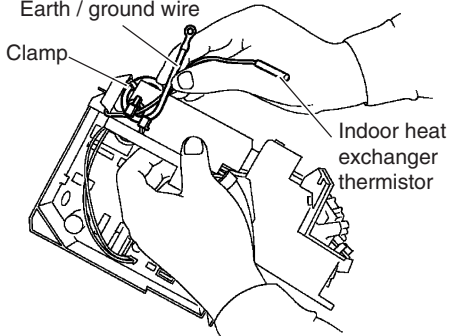
Step	Procedure	Procedure	Points
6	Pull out the indoor heat exchanger thermistor.		<ul style="list-style-type: none"> ■ When reassembling, if the harness of the thermistor is too long, wind it around the hook. ■ Be careful not to lose the clip for the thermistor.
7	Remove the screw and detach the earth / ground wire.		
8	Remove the screw of the electrical box.		<ul style="list-style-type: none"> ■ There is a hook also at the lower part of the back. When reassembling the electrical box, make sure that it is securely fastened.
9	Lift up and pull the electrical box.		<p>[S1]: fan motor</p>
10	Unfasten the hook on top at the back by pressing it from above.		
11	Disconnect the connector [S1] and remove the electrical box.		

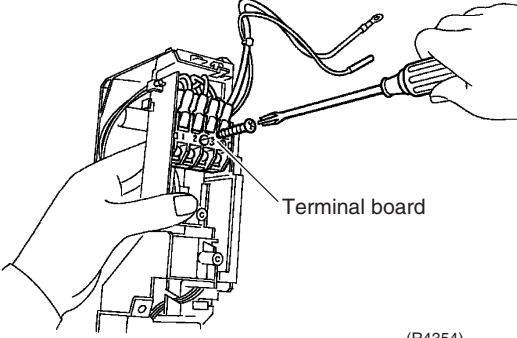
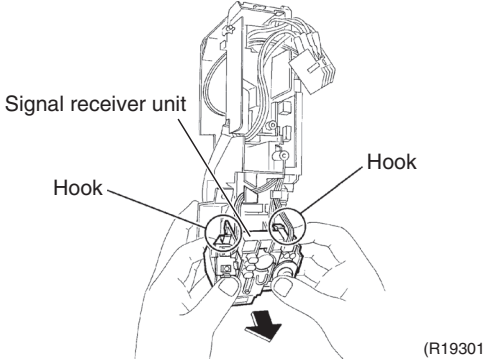
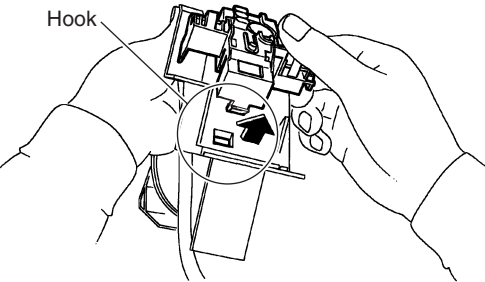
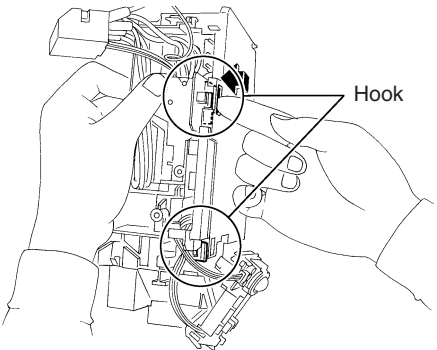
6. PCBs

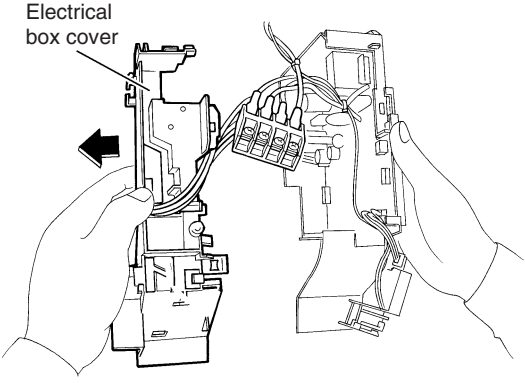
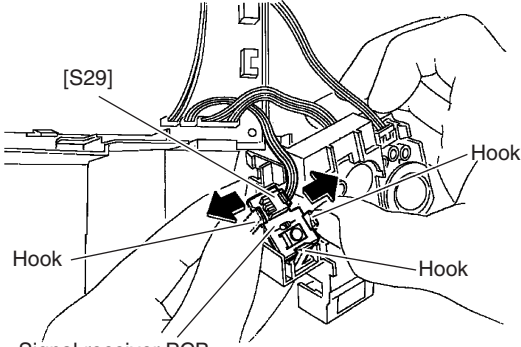
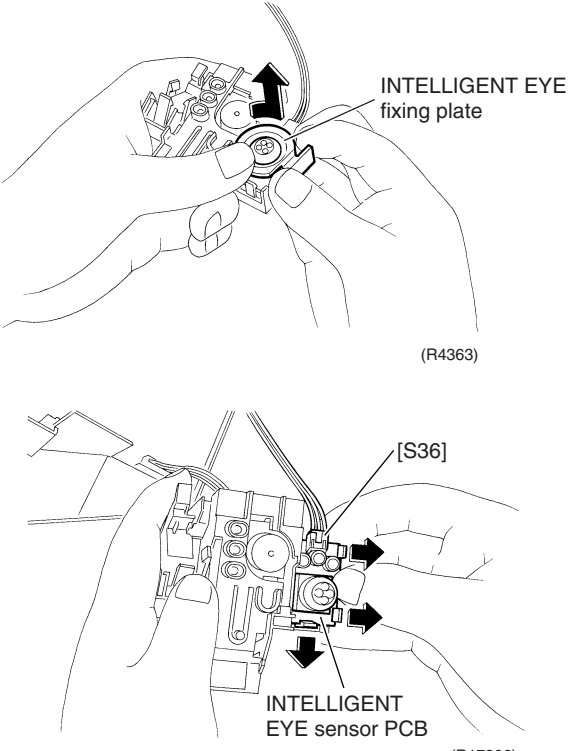


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Step	Procedure	Points
1. Remove the shield plate.	<p data-bbox="201 414 456 506">1 The figure shows the appearance of the electrical box.</p>  <p data-bbox="890 633 1078 660">Signal receiver unit</p> <p data-bbox="995 748 1054 775">(R4350)</p> <p data-bbox="153 801 456 828">2 Open the shield plate.</p>  <p data-bbox="507 891 619 918">Shield plate</p> <p data-bbox="954 1151 1013 1178">Hook</p> <p data-bbox="995 1178 1054 1205">(R13208)</p> <p data-bbox="153 1227 456 1386">3 Push the upper center of the shield plate and unfasten the 2 hooks. Remove the shield plate.</p>  <p data-bbox="517 1344 576 1370">Hook</p> <p data-bbox="970 1420 1029 1447">Hook</p> <p data-bbox="1011 1599 1070 1626">(R4352)</p>	
2. Release the indoor heat exchanger thermistor.	<p data-bbox="201 1720 472 1845">1 Release the indoor heat exchanger thermistor and the earth / ground wire from the hooks.</p>  <p data-bbox="580 1666 767 1693">Earth / ground wire</p> <p data-bbox="564 1711 639 1738">Clamp</p> <p data-bbox="900 1787 1015 1859">Indoor heat exchanger thermistor</p> <p data-bbox="932 2011 991 2038">(R19206)</p>	

Step	Procedure	Points
3. Remove the terminal board.	<p data-bbox="204 286 467 376">1 Remove the screw and remove the terminal board.</p>  <p data-bbox="933 560 997 582">(R4354)</p>	
4. Remove the signal receiver unit.	<p data-bbox="204 678 459 768">1 Unfasten the 3 hooks and remove the signal receiver unit.</p>  <p data-bbox="965 963 1029 985">(R19301)</p>  <p data-bbox="965 1310 1029 1332">(R12725)</p> <p data-bbox="204 1361 459 1395">2 Unfasten the 2 hooks.</p>  <p data-bbox="997 1736 1061 1758">(R16033)</p>	

Step	Procedure	Points
3	<p>Slide the electrical box cover to the left and remove it.</p>  <p style="text-align: right;">(R20213)</p>	
5. Remove the signal receiver PCB.	<p>1 Unfasten the 3 hooks and remove the signal receiver PCB.</p> <p>2 Disconnect the connector [S29] from the signal receiver PCB.</p>  <p style="text-align: right;">(R17205)</p>	
6. Remove the INTELLIGENT EYE sensor PCB.	<p>1 Remove the INTELLIGENT EYE fixing plate by twisting it.</p> <p>2 Unfasten the 3 hooks on the right and remove the INTELLIGENT EYE sensor PCB. There are also 2 hooks on the left side.</p> <p>3 Disconnect the connector [S36] from the INTELLIGENT EYE sensor PCB.</p>  <p style="text-align: right;">(R17206)</p>	<p>■ Some models have no INTELLIGENT EYE sensor PCB.</p>

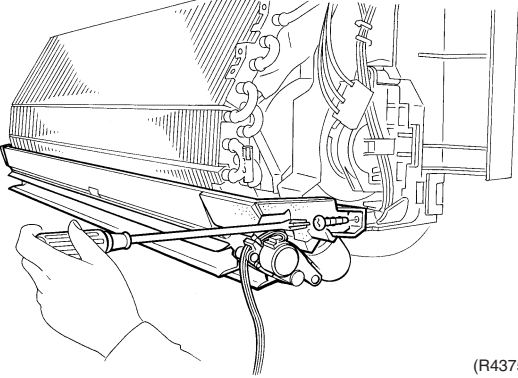
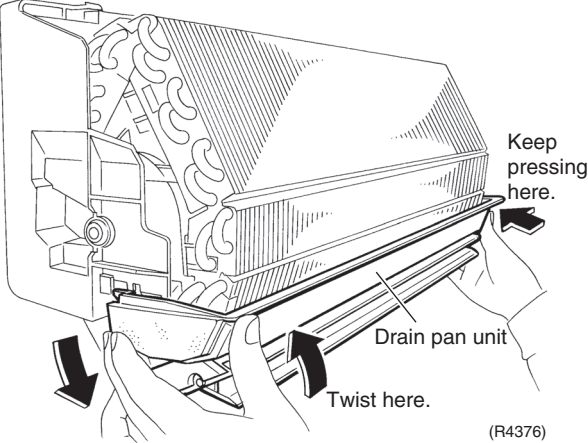
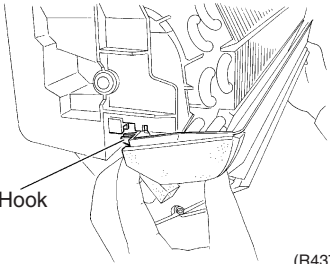
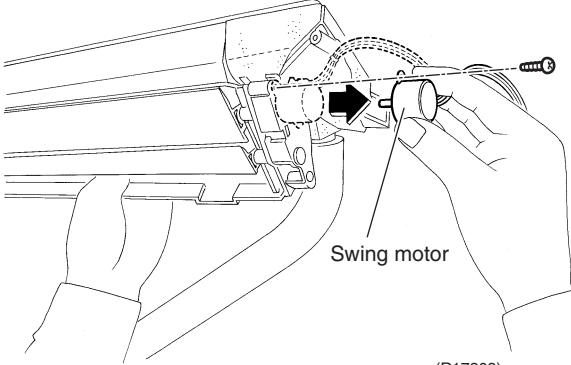
Step	Procedure	Points
<p>7. Remove the display PCB.</p> <p>1 The display PCB is located at the back of the signal receiver unit.</p> <p>2 Unfasten the 3 hooks and remove the display PCB.</p> <p>3 Disconnect the connector [S27] from the display PCB.</p>	<p>Diagram 1: A hand is shown holding the back of the signal receiver unit, with the display PCB (R4366) visible. A label points to the 'Display PCB (R4366)'.</p> <p>Diagram 2: A hand is shown unfastening three hooks (R4367) from the back of the signal receiver unit. A label points to a 'Hook'.</p> <p>Diagram 3: A hand is shown disconnecting connector [S27] from the display PCB (R4368). Labels point to 'Green LED 1', 'Yellow LED 2', and 'Green LED 3'.</p>	
<p>8. Remove the control PCB.</p> <p>1 Unfasten the 2 lower hooks.</p> <p>2 Lift up the bottom of the control PCB and pull it out.</p>	<p>Diagram: A hand is shown unfastening two lower hooks (R20214) from the bottom of the control PCB. Labels point to 'Hook', 'Control PCB', and 'Hook'.</p>	<p>■ When reassembling the control PCB, make sure that it is fastened by 2 upper hooks.</p>

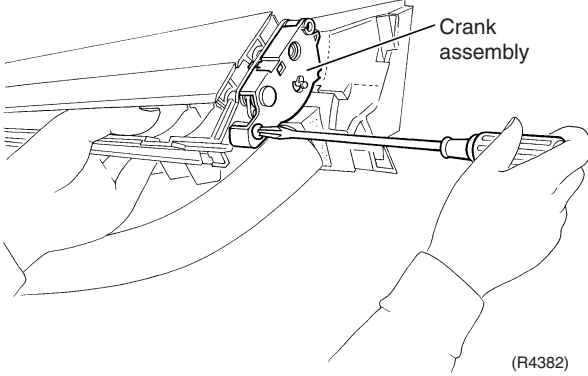
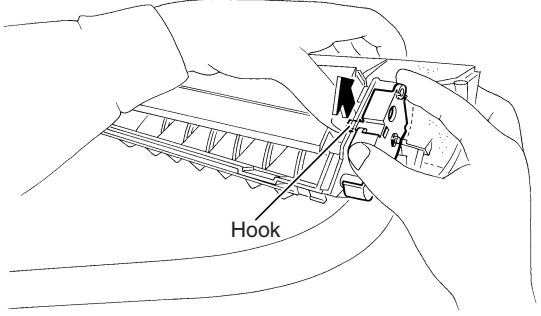
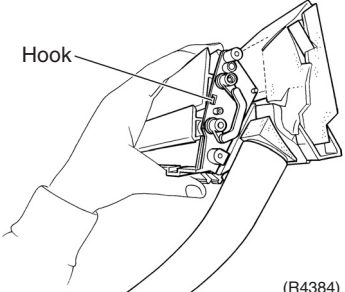
7. Drain Pan Unit / Swing Motor



Warning

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Step	Procedure	Points
<p>1. Remove the drain pan unit.</p> <p>1 Remove the screw at the right side of the drain pan unit.</p> <p>2 Press the right side of the drain pan unit and twist the left side.</p> <p>3 Remove the drain pan unit from the indoor unit.</p>	 <p>(R4375)</p>  <p>(R4376)</p>	<ul style="list-style-type: none"> ■ Inserting a wooden base beneath the unit facilitates the removing work. ■ Lift up the indoor unit slightly and pull out the drain hose. ■ Place a plastic sheet under the drain pan to prevent from wetting the floor with remaining drain. ■ When reassembling, make sure that the hook at the left side is fitted in the groove.  <p>(R4379)</p>
<p>2. Remove the swing motor.</p> <p>1 Remove the screw of the swing motor.</p> <p>2 Pull out the swing motor.</p>	 <p>(R17208)</p>	

Step	Procedure	Points
3. Remove the crank assembly.		
1	<p>Remove the screw of the crank assembly.</p>  <p style="text-align: right;">(R4382)</p>	
2	<p>Unfasten the hook and remove the crank assembly.</p>  <p style="text-align: right;">(R4383)</p>	<p>■ The figure shows the position of the hook when the crank assembly has been removed.</p>  <p style="text-align: right;">(R4384)</p>

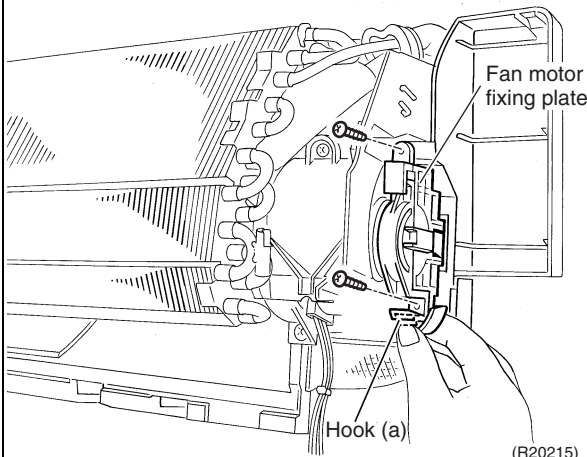
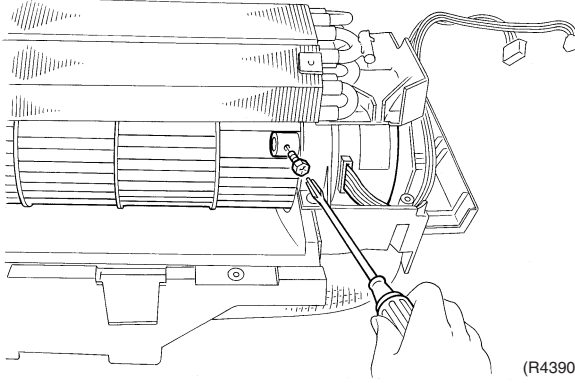
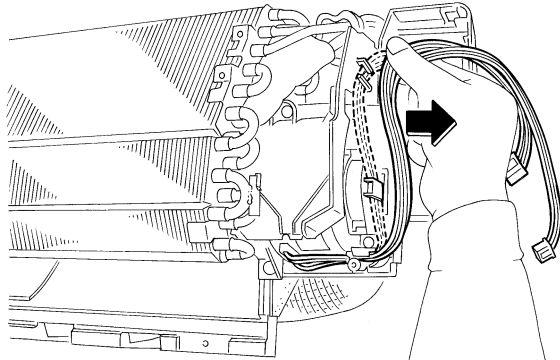
8. Fan Motor

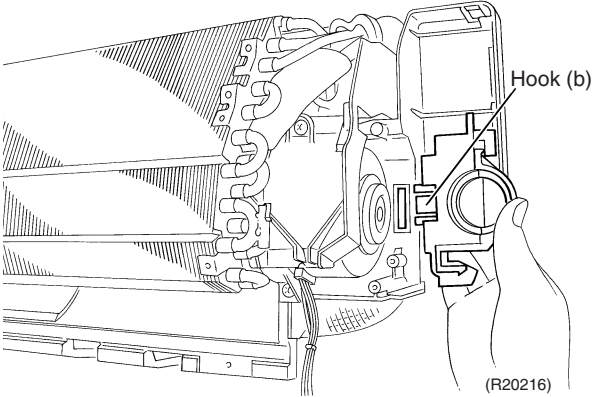
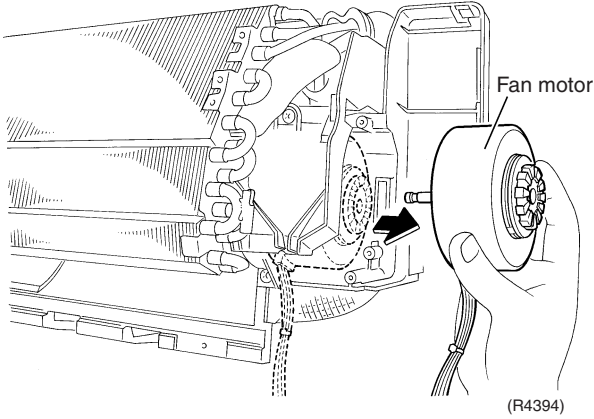


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- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Release the fan motor lead wires from the hooks.	(R4389)
2	Remove the screw of the fan rotor.	(R4390)
3	Remove the 2 screws of the fan motor fixing plate.	(R20215)
4	Unfasten the hook (a) of the fan motor fixing plate.	



Step	Procedure	Points
5	<p>Unfasten the hook (b) and remove the fan motor fixing plate.</p>  <p>Hook (b)</p> <p>(R20216)</p>	
6	<p>Remove the fan motor.</p>  <p>Fan motor</p> <p>(R4394)</p>	

9. Indoor Heat Exchanger



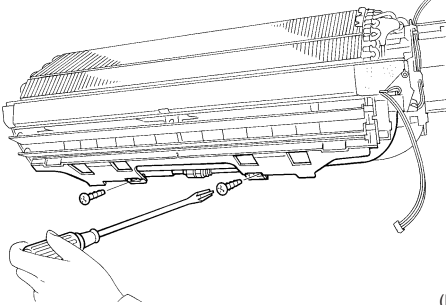
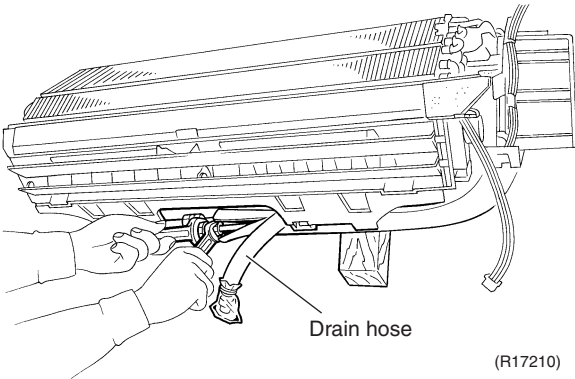
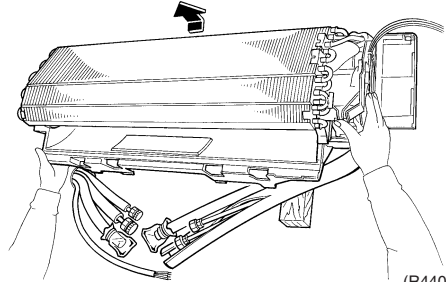
Warning

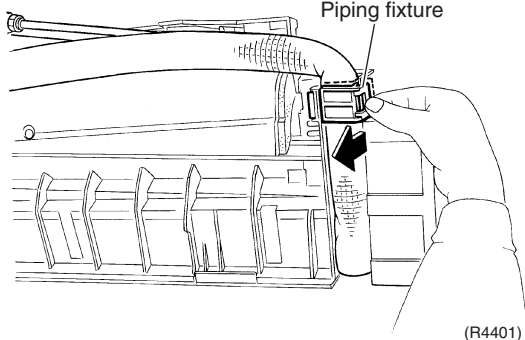
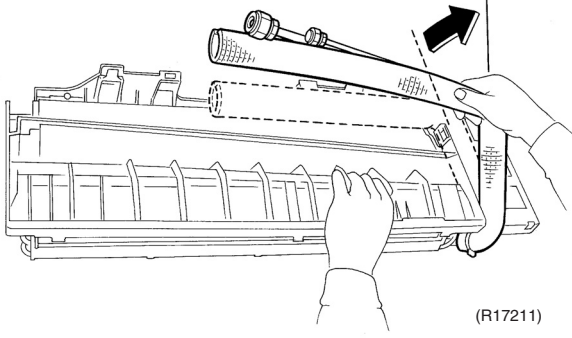
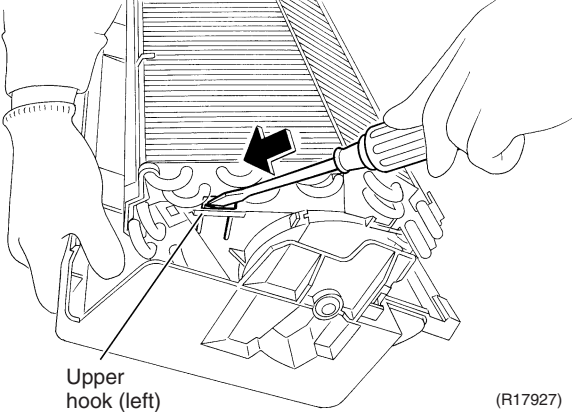
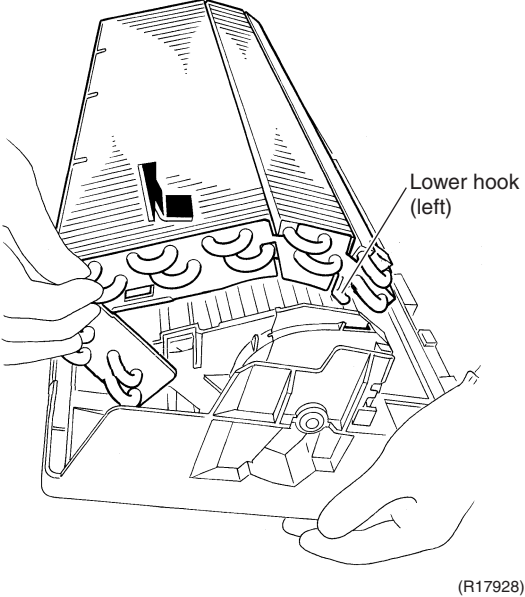
- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ In pump-down work, be sure to stop the compressor before disconnecting the refrigerant pipe. If the refrigerant pipe is disconnected with the compressor operating and the stop valve open, air may be sucked in and may generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.
- ◆ When removing or reinstalling the indoor heat exchanger, be sure to wear gloves or wrap the indoor heat exchanger with cloths. (You may be injured by the fins.)



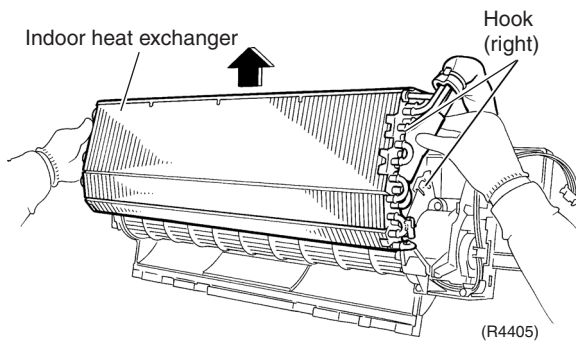
Caution

- ◆ Be sure to conduct pump down operation before disassembling the refrigerant pipe.
- ◆ If the refrigerant leaks, repair the spot of leaking, then collect all refrigerant from the unit. After conducting vacuum drying, recharge proper amount of refrigerant.
- ◆ From the viewpoint of global environmental protection, make sure to use a vacuum pump for air purging.

Step	Procedure	Procedure	Points
1	Remove the 2 screws which fix the indoor heat exchanger to the installation plate.	 <p style="text-align: right;">(R4396)</p>	
2	Disconnect the pipings.	 <p style="text-align: right;">(R17210)</p>	<ul style="list-style-type: none"> ■ Place a plastic sheet under the drain pan to prevent from wetting the floor with remaining drain. ■ If the drain hose is embedded in the wall, disconnect the drain hose beforehand. ■ Carry out the removal work with 2 wrenches. ■ When the pipings are disconnected, protect both the openings of pipe and unit from entering of moisture. ■ Inserting a wooden base beneath the unit facilitates the removing work.
3	Remove the indoor unit from the installation plate.	 <p style="text-align: right;">(R4400)</p>	

Step	Procedure	Procedure	Points
4	Unfasten the hook of the piping fixture at the back of the indoor unit and pull out the piping.	 <p>Piping fixture</p> <p>(R4401)</p>	
5	Slightly widen the auxiliary piping.	 <p>(R17211)</p>	
6	Unfasten the upper hook (left) with a flat screwdriver.	 <p>Upper hook (left)</p> <p>(R17927)</p>	
7	Unfastening the lower hook (left), hold up the indoor heat exchanger by its left side and lift it up.	 <p>Lower hook (left)</p> <p>(R17928)</p>	<p>■ When reassembling the indoor heat exchanger, make sure that the left hooks are fastened.</p>

Step	Procedure	Points
8	When the left side is lifted, the 2 hooks at the right side come off position.	
9	Remove the indoor heat exchanger.	

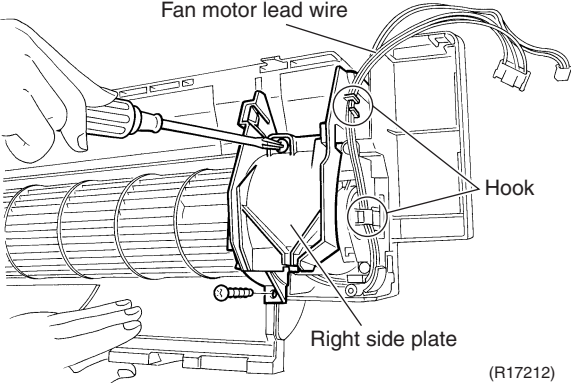
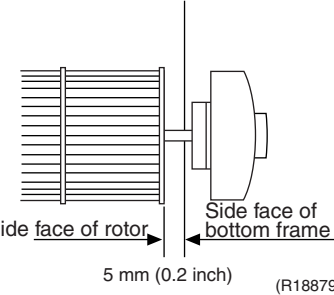
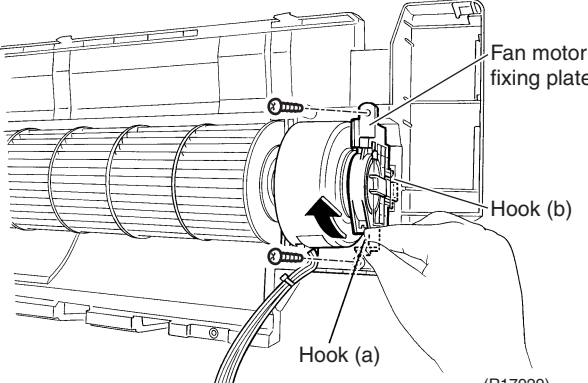
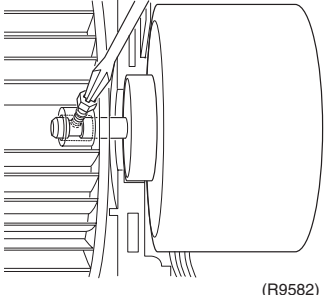
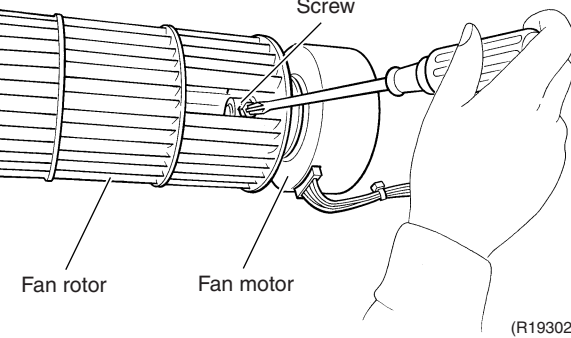


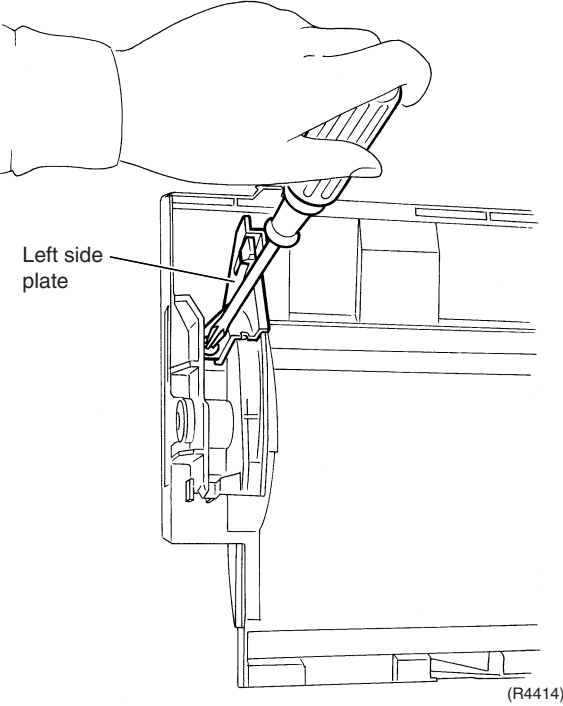
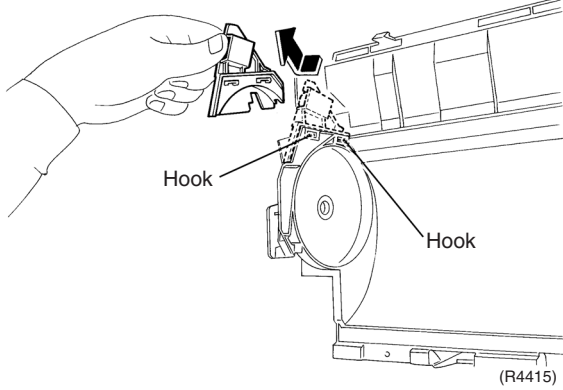
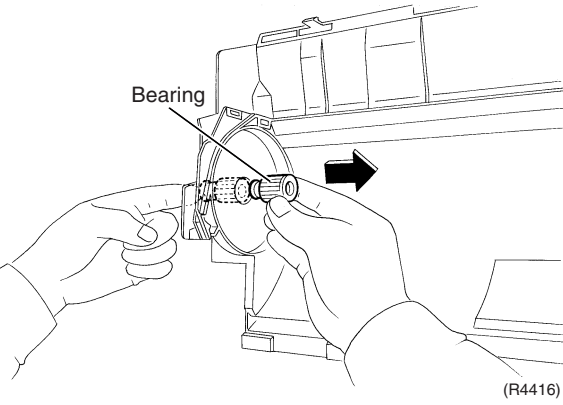
10.Fan Rotor



Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the 2 screws of the right side plate.	<p>■ When reassembling the fan motor and the fan rotor, provide as much as 5 mm (0.2 inch) of play between the side face of the rotor and the bottom frame.</p>
2	Release the fan motor lead wire from the hooks and remove the right side plate.	 <p>(R17212)</p>  <p>(R18879)</p>
3	Remove the 2 screws of the fan motor fixing plate.	 <p>(R17929)</p>  <p>(R9582)</p>
4	Unfasten the hook (a) of the fan motor fixing plate and unfasten the hook (b).	<p>(1) Insert the fan motor with approx. 5 mm (0.2 inch) left. (2) Tighten the screw until it stops. Then give the screw one more turn. (3) Rotate the fan rotor and confirm the fan motor and the fan rotor are installed appropriately. (4) Tighten the screw completely if appropriate. (5) If not appropriate, go back to (1).</p>
5	Remove the fan motor fixing plate.	
6	Loosen the screw and remove the fan motor and the fan rotor.	
	 <p>(R19302)</p>	

Step	Procedure	Points
7	Remove the screw of the left side plate.	
	 <p>Left side plate</p> <p>(R4414)</p>	
8	Unfasten the 2 hooks and remove the left side plate.	
	 <p>Hook</p> <p>Hook</p> <p>(R4415)</p>	
9	Press the bearing from the outside and remove the bearing.	
	 <p>Bearing</p> <p>(R4416)</p>	

Revision History

Month / Year	Version	Revised contents
09 / 2012	Si041251	First edition
08 / 2013	Si041251EA	Model addition: FTKS25/35GVM4, FTKS25/35GVMV, FTKS25/35JVMG, FTN25/35JV1G, FTXD25/35HVMV
03 / 2014	Si041251EB	Model addition: FTKS25/35JVMG9, FTKD25/35HVMV, FTN25/35JV1G9, FTXS25/35GVMV
02 / 2015	Si041251EC	Model addition: FTKD25/35GVM9, FTKV25/35NVM, FTKV25/35NVM4, FTKV25/35NVMM, FTKV25/35NVMV, ATM09/13MV2S, FTE25/35KV19, FTM25/35JV14, FTM25/35KV1V, FTM09/13NV2S, FTNE25/35LV1, FTNE20/25/35MV1V9

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

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