






Si041138

# REMOVAL PROCEDURE



S E R V I C E M A N U A L

## 9000/12000 Btu/h Class

-  Indoor Unit
-  Non-Inverter
-  Wall Mounted Type



# **Service Manual Removal Procedure**

## **Indoor Unit**

### **Applicable Models**

#### **●Cooling Only**

**FTE09MV2S**

**FTE12MV2S**

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**Note:** ♦ The illustrations may be slightly different depending on the model.

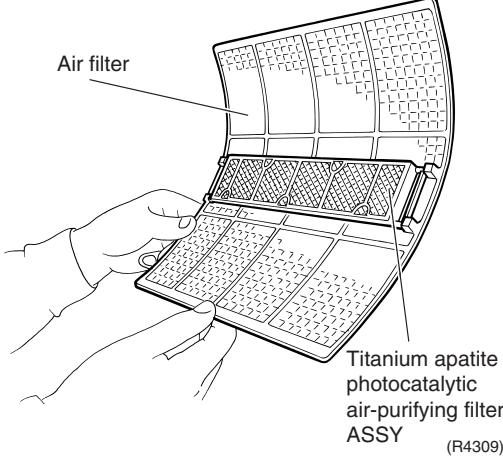
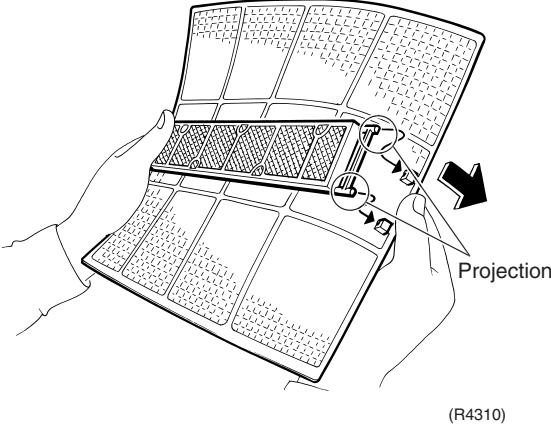
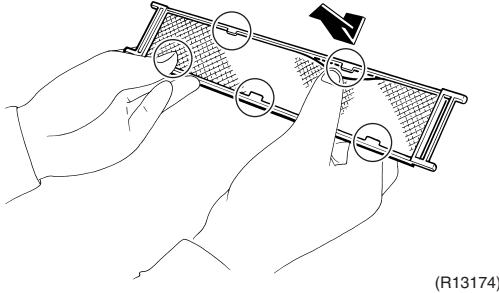
# 1. Removal of Air Filters

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Appearance features</p>		<p><b>Warning</b>  <b>Dangerous: High voltage</b>                      A high voltage is applied to all the electric circuits of this product including thermistors.</p> <ul style="list-style-type: none"> <li>■ When the signal receiver catches a signal from the remote controller, the receiving tone sounds and the operation lamp blinks immediately to confirm the signal reception.</li> <li>■ When the [ON/OFF] button is kept pressed for 5 seconds, the forced cooling operation is performed for about 15 minutes.</li> </ul>
<p>2. Remove the air filters.</p> <p>1 Open the front panel to the position where it stops.</p> <p>2 Slightly push up the center knob of the air filter and unfasten the hooks.</p> <p>3 Pull out the air filter downward and remove it.</p>		<ul style="list-style-type: none"> <li>■ The air filter is not marked for difference between the right and left sides.</li> <li>■ Insert the air filter with the "FRONT" mark faced up.</li> <li>■ The air filter can be set easily by inserting it along the guides.</li> <li>■ Be sure to insert the hooks (at 2 lower positions) when mounting the air filter.</li> </ul>

Step	Procedure	Points
3. Remove the Titanium apatite photocatalytic air-purifying filters.	<div data-bbox="533 309 1038 763">  </div> <div data-bbox="496 837 1050 1263">  </div> <div data-bbox="533 1368 1034 1659">  </div>	<ul style="list-style-type: none"> <li>■ The right and left filters are interchangeable.</li> </ul>

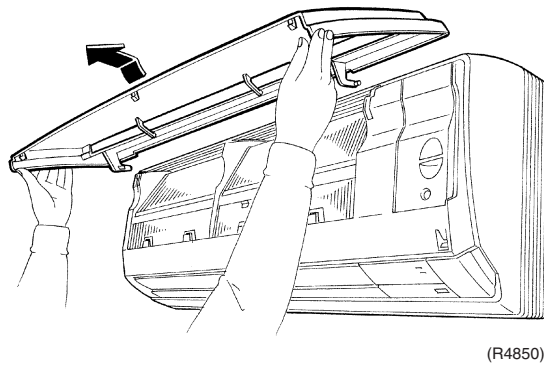
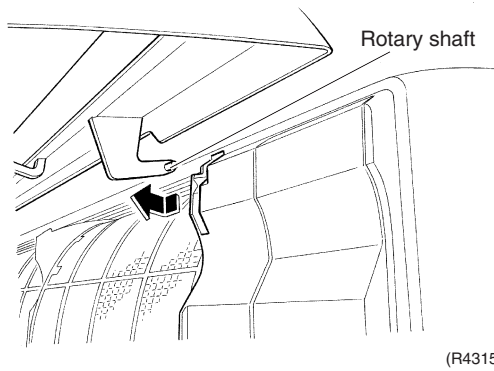
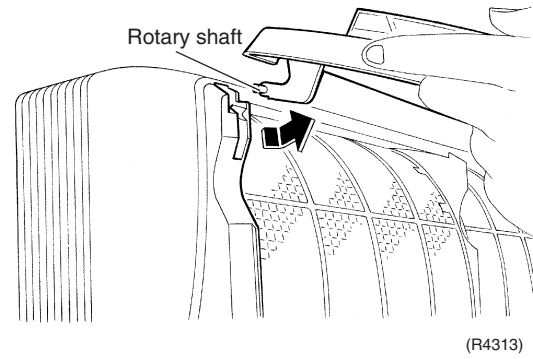
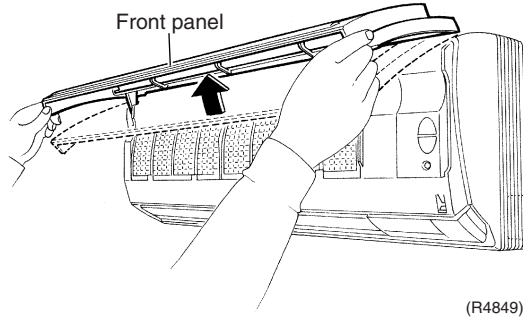
## 2. Removal of Front Panel

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Open the front panel over the position where it stops.	
2	Slide the left rotary shaft to the right and release it.	
3	Slide the right rotary shaft to the left and release it.	
4	Remove the front panel.	<ul style="list-style-type: none"> <li>When reassembling the front panel, fit the right and left rotary shafts one by one into the grooves and fully push them in position.</li> </ul>

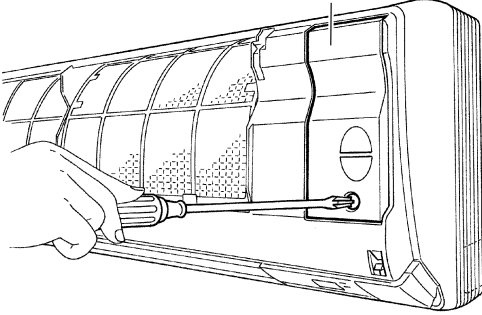
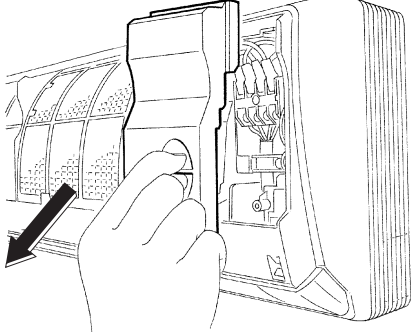
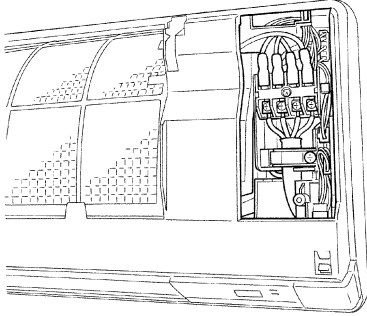
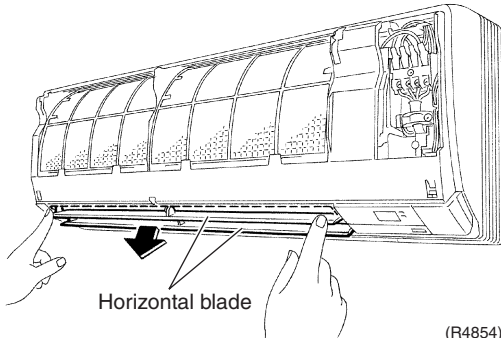


### 3. Removal of Front Grille

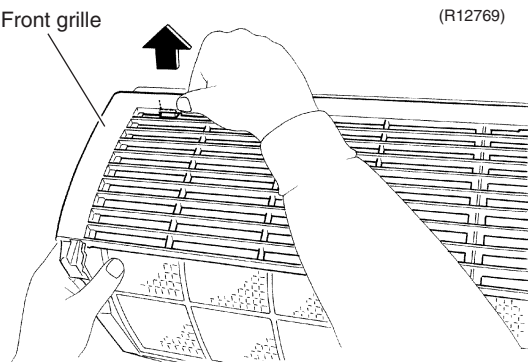
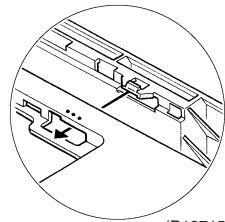
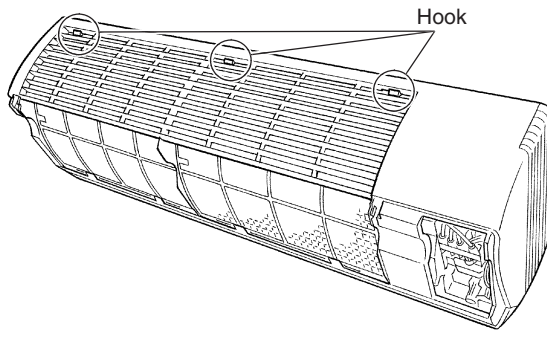
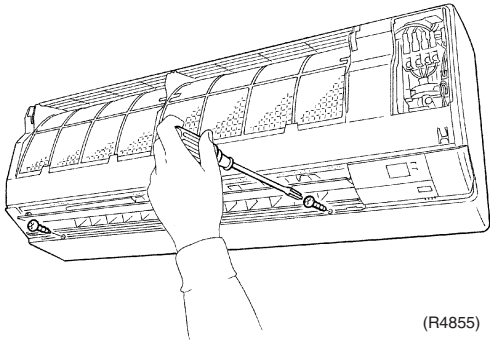
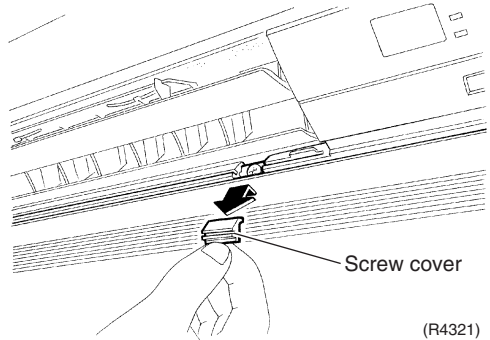
#### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

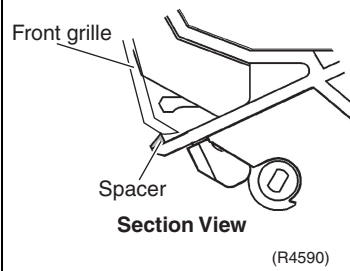
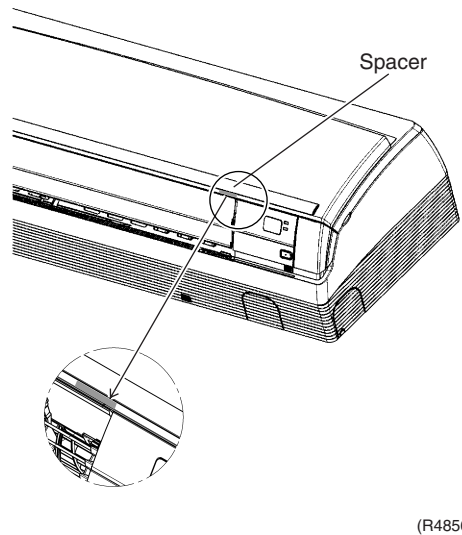
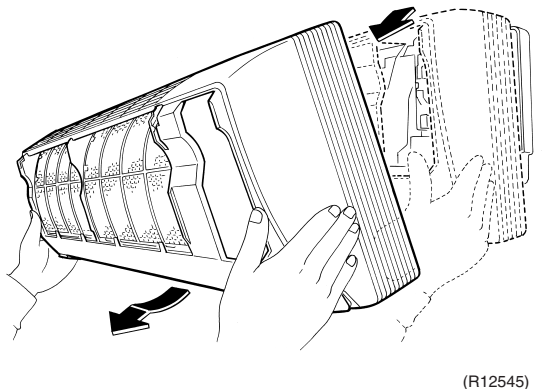
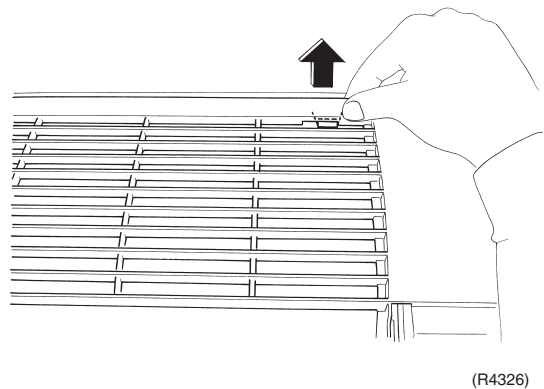
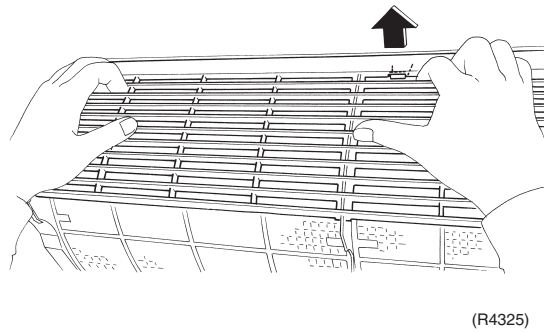
Step	Procedure	Points
<p>1. Remove the service cover.</p> <p>1 Remove the screw of the service cover.</p> <p>2 Pull out the service cover diagonally down in the direction of the arrow.</p> <p>3 The figure shows the inside.</p>	 <p style="text-align: center;">Service cover</p> <p style="text-align: right;">(R4851)</p>  <p style="text-align: right;">(R4852)</p>  <p style="text-align: right;">(R4853)</p>	<p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>■ Remove the front panel according to the “Removal of Front Panel.”</li> <li>■ You can remove the front grille without detaching the service cover.</li> </ul>
<p>2. Remove the front grille.</p> <p>1 Open the horizontal blades.</p>	 <p style="text-align: center;">Horizontal blade</p> <p style="text-align: right;">(R4854)</p>	

Step	Procedure	Points
2	Remove the screw covers. (right and left)	
3	Remove the 2 screws. (right and left)	<ul style="list-style-type: none"> <li>■ When mounting the indoor unit, drive the screws with the horizontal blades open or removed.</li> </ul>
4	The front grille has 3 hooks at the top.	<ul style="list-style-type: none"> <li>■ The convex marks (...) on the front panel indicate the position of the hooks.</li> </ul>
5	Unfasten the left hook.	





Step	Procedure	Points
6	Unfasten the center hook.	
7	Unfasten the right hook.	<ul style="list-style-type: none"> <li>■ When reassembling the front grille, make sure that the 3 hooks are fastened as they were.</li> </ul>
8	Pull the upper part of the front grille out and lift the lower part up, and then remove the front grille.	<ul style="list-style-type: none"> <li>■ When reassembling the front grille, be sure not to get it stuck on the spacer of the drain pan.</li> </ul>



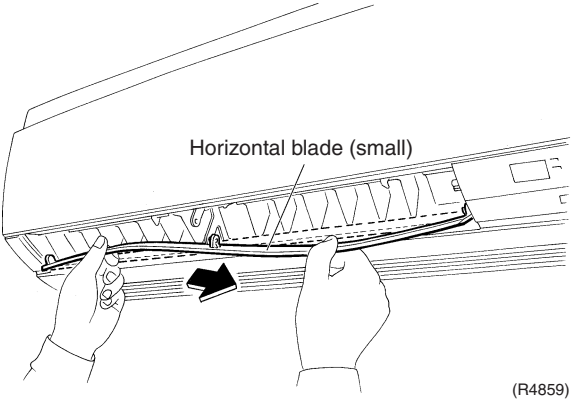
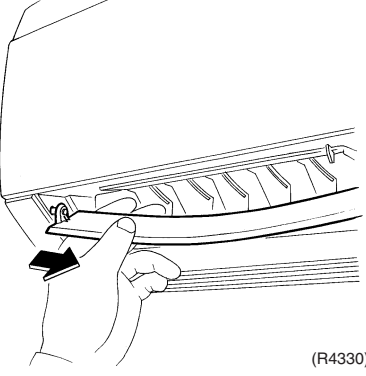
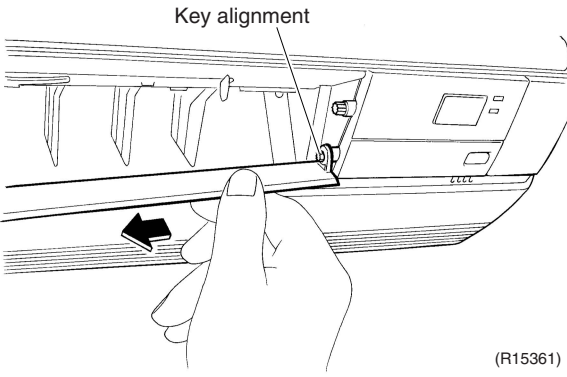
# 4. Removal of Horizontal Blades / Vertical Blades

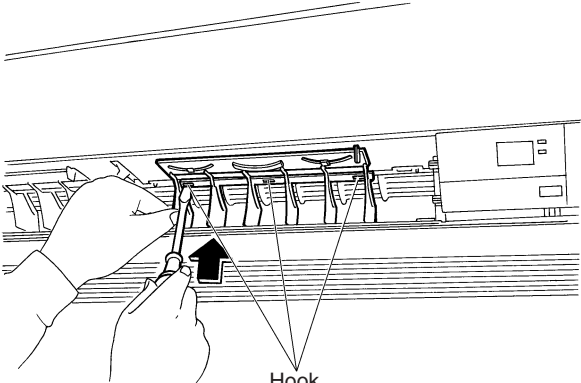
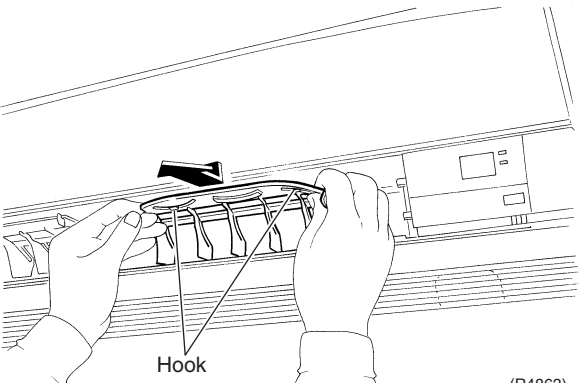
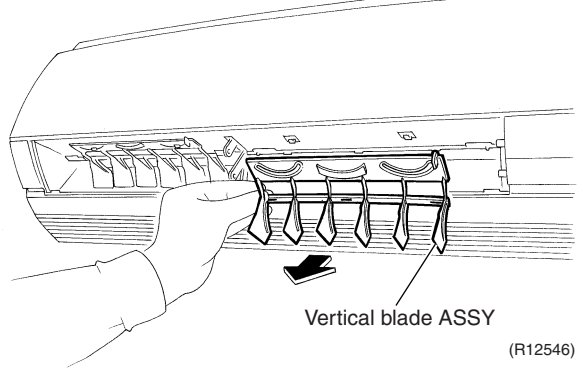
**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the horizontal blade (large).		<ul style="list-style-type: none"> <li>■ Mount the large horizontal blade to the upper position and the small horizontal blade to the lower position. Do not put them in the wrong place.</li> </ul>
1 Open the horizontal blade (large).		
2 Unfasten the center shaft while bending the horizontal blade (large) slightly.		
2 Unfasten the center shaft while bending the horizontal blade (large) slightly.		
3 Unfasten the left shaft.		<ul style="list-style-type: none"> <li>■ There is a key alignment at the right shaft. When mounting, insert the right shaft first while turning.</li> <li>■ After inserting the right shaft, mount the horizontal blade to the center shaft and then to the left shaft.</li> </ul>
4 Unfasten the right shaft.		

Step	Procedure	Points
2. Remove the horizontal blade (small).	 <p>(R4859)</p>	
1	 <p>(R4330)</p>	
2	 <p>(R15361)</p>	<ul style="list-style-type: none"> <li>■ There is a key alignment at the right shaft. When reassembling, insert the right shaft first while turning.</li> <li>■ After inserting the right shaft, mount the horizontal blade to the center shaft and then to the left shaft.</li> </ul>
3		

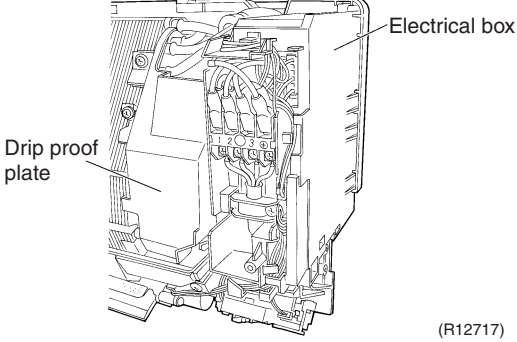
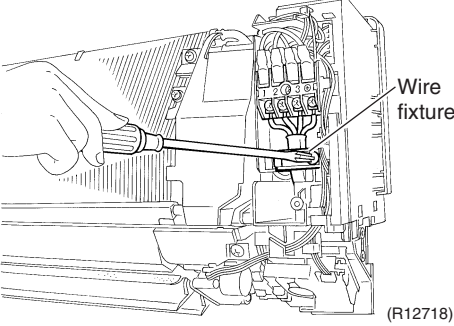
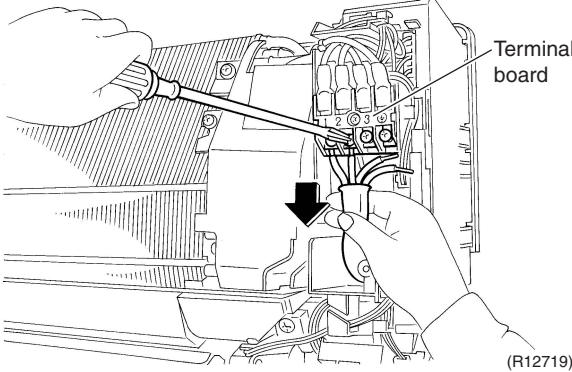
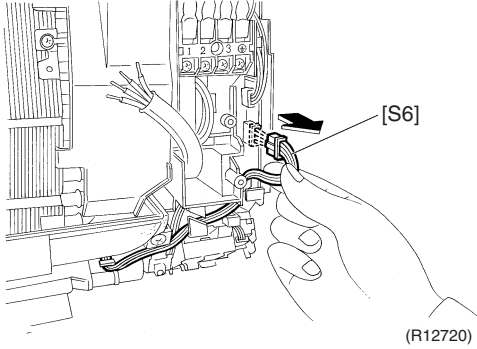
Step	Procedure	Points
3. Remove the vertical blade ASSY.	<div data-bbox="491 277 1075 757"> <p data-bbox="197 277 475 405">1 Unfasten the 3 hooks at the shaft mounting part by pressing them with a flat screwdriver.</p>  <p data-bbox="759 703 810 725">Hook</p> <p data-bbox="1011 730 1075 752">(R4862)</p> </div> <div data-bbox="491 792 1075 1234"> <p data-bbox="197 792 475 853">2 Unfasten the hooks at the upper 2 positions.</p>  <p data-bbox="647 1189 699 1211">Hook</p> <p data-bbox="999 1216 1062 1238">(R4863)</p> </div> <div data-bbox="491 1263 1075 1675"> <p data-bbox="197 1263 475 1323">3 Remove the vertical blade ASSY.</p>  <p data-bbox="794 1615 986 1637">Vertical blade ASSY</p> <p data-bbox="999 1648 1062 1671">(R12546)</p> </div>	<ul style="list-style-type: none"> <li data-bbox="1091 1256 1461 1346">■ A vertical blade ASSY has 6 fins. It is impossible to replace only one fin.</li> <li data-bbox="1091 1357 1461 1451">■ The vertical blade ASSY is not marked for difference between right and left.</li> </ul>

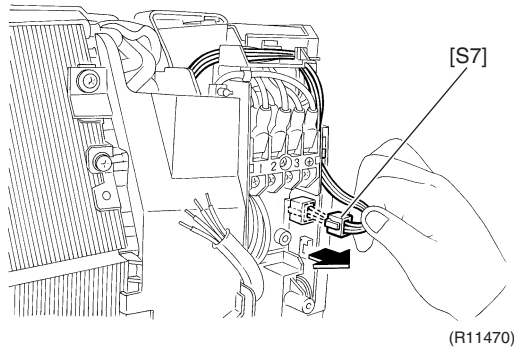
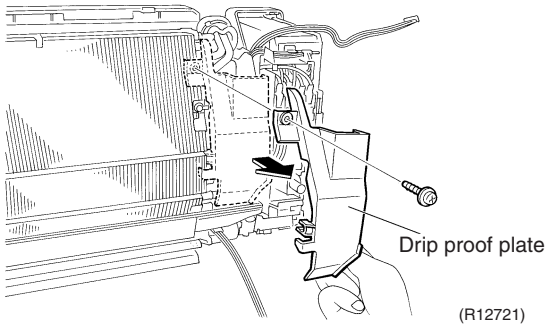
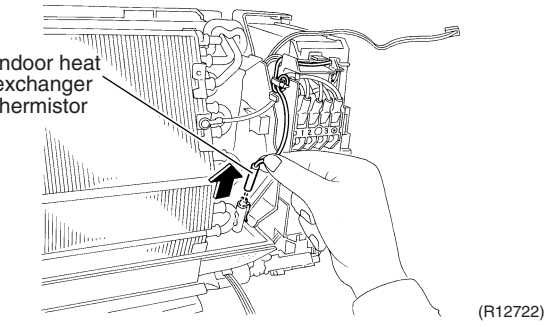
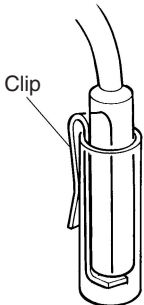
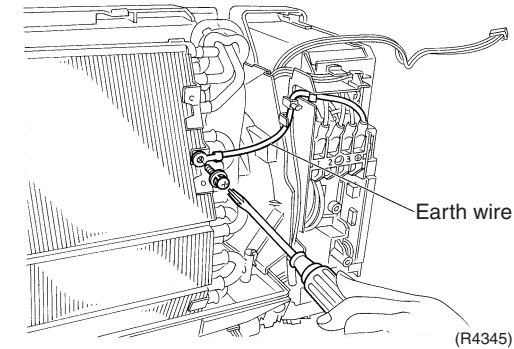
## 5. Removal of Electrical Box

### Procedure

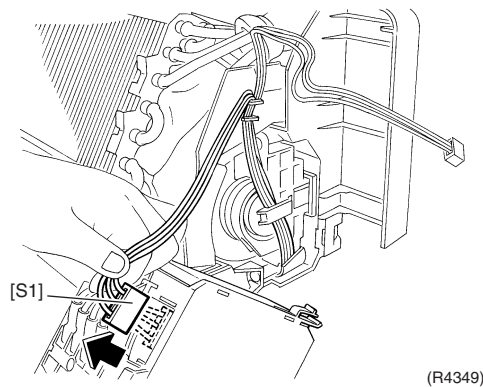
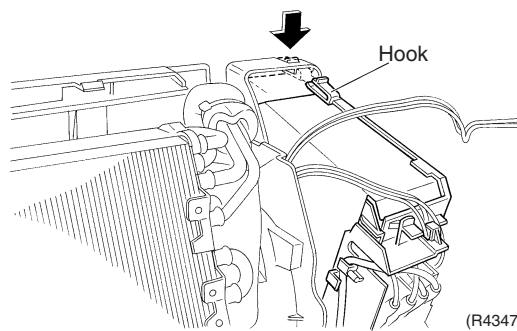
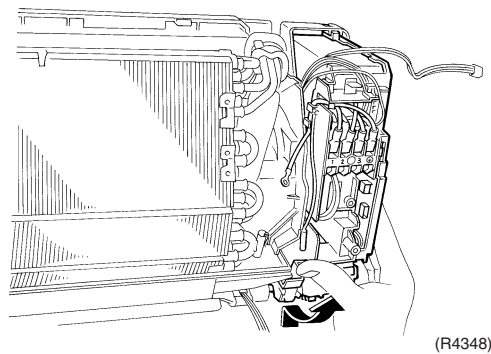
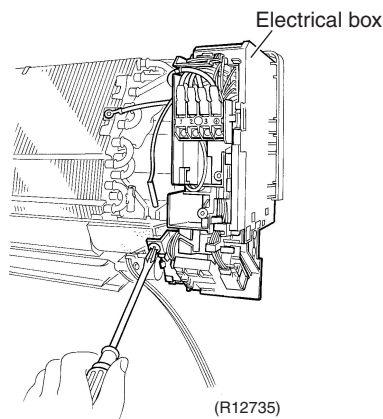


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Step	Procedure	Points
1	The figure shows the connections of wire harnesses.	<b>Preparation</b> <ul style="list-style-type: none"> <li>Remove the front grille according to the "Removal of Front Grille."</li> </ul>
2	Remove the screw of the wire fixture.	 <p>Electrical box</p> <p>Drip proof plate</p> <p>(R12717)</p>
3	Remove the 4 screws of the terminal board and disconnect the connecting wires.	 <p>Wire fixture</p> <p>(R12718)</p>
4	Disconnect the connector for the swing motor [S6].	 <p>Terminal board</p> <p>(R12719)</p> <ul style="list-style-type: none"> <li>Put any excess wires behind the power supply lead wire.</li> </ul>
	 <p>[S6]</p> <p>(R12720)</p>	

Step	Procedure	Points
5	Disconnect the connector for the fan motor [S7].	
	 <p>(R11470)</p>	
6	Remove the screw and remove the drip proof plate.	
	 <p>Drip proof plate</p> <p>(R12721)</p>	
7	Pull out the indoor heat exchanger thermistor.	<p>■ Be careful not to lose the clip for the thermistor.</p>
	 <p>Indoor heat exchanger thermistor</p> <p>(R12722)</p>	 <p>Clip</p> <p>(R11234)</p>
8	Remove the screw and detach the earth wire.	
	 <p>Earth wire</p> <p>(R4345)</p>	

Step	Procedure	Points
9	Remove the screw of the electrical box.	<ul style="list-style-type: none"> <li>■ There is a hook also at the lower part of the back. When reassembling the electrical box, make sure that it is securely fastened.</li> </ul>
10	Lift up and pull the electrical box.	
11	Unfasten the hook at the upper far side by pressing it from above.	
12	Disconnect the connector for the fan motor [S1] and remove the electrical box.	



# 6. Removal of PCBs

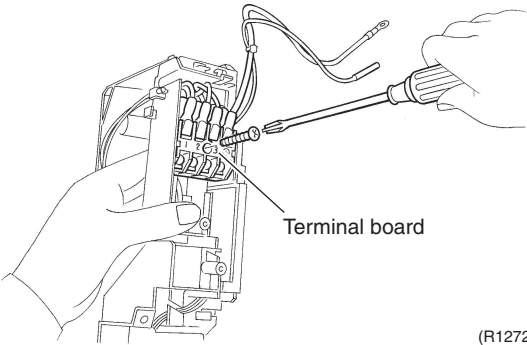
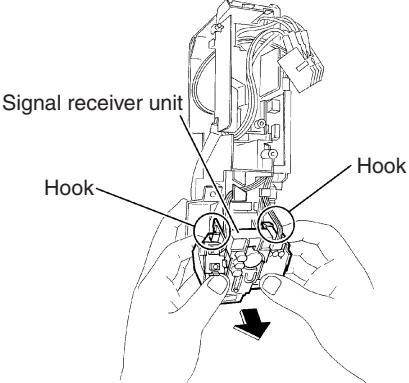
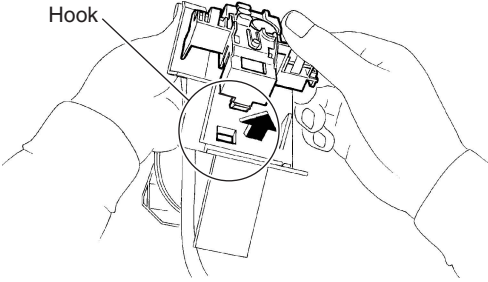
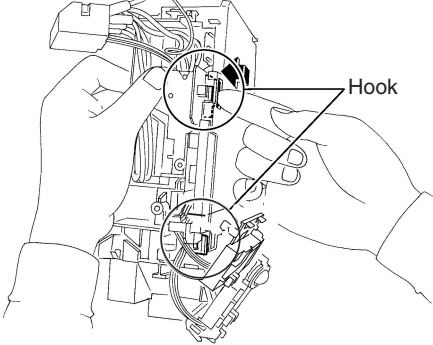
**Procedure**

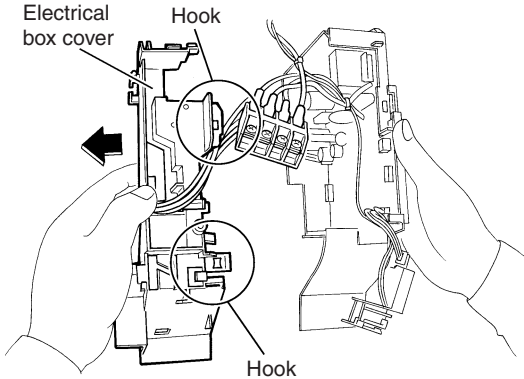
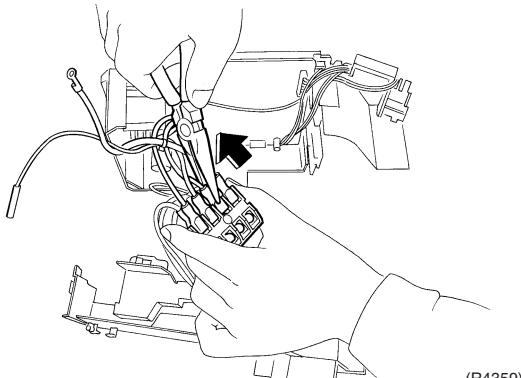
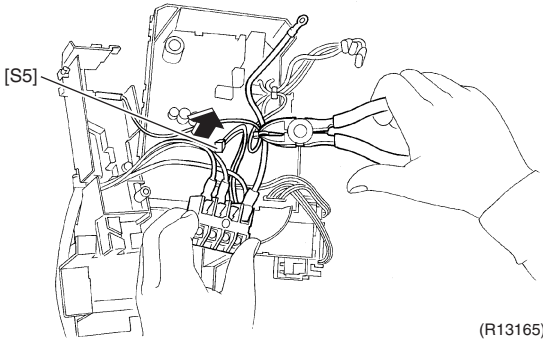
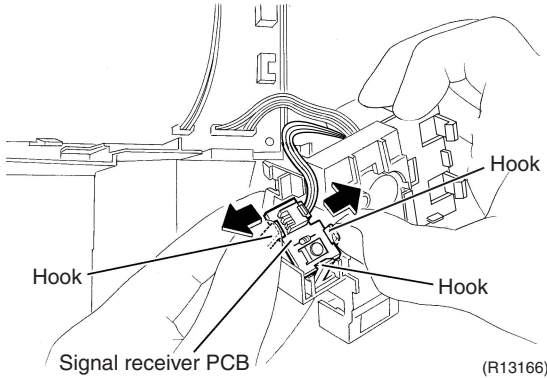


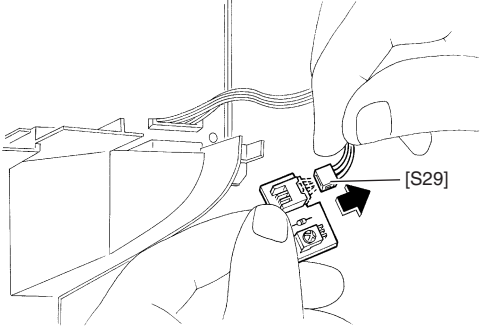
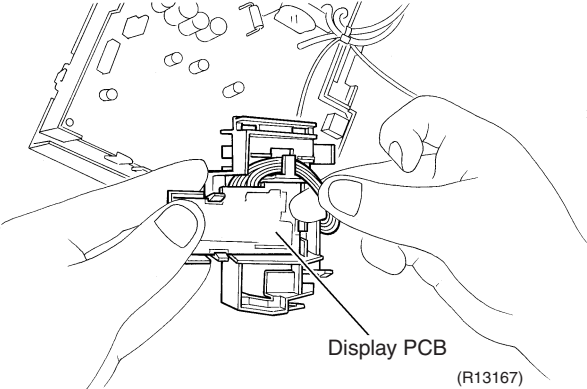
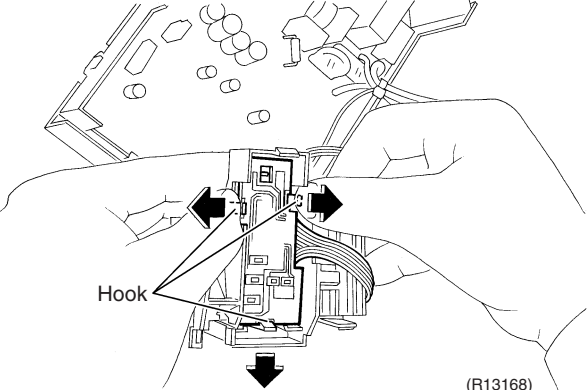
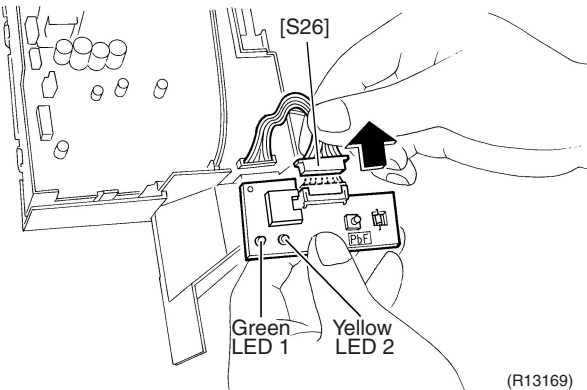
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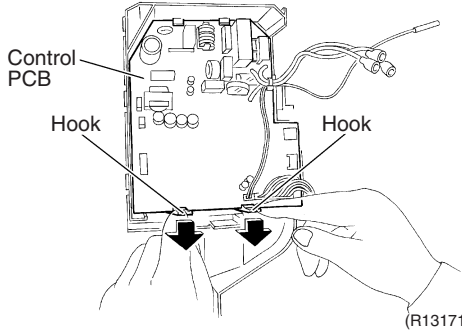
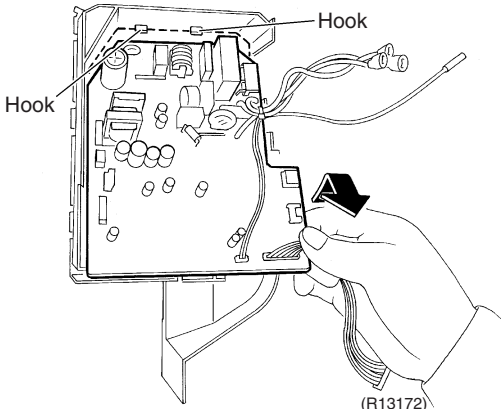
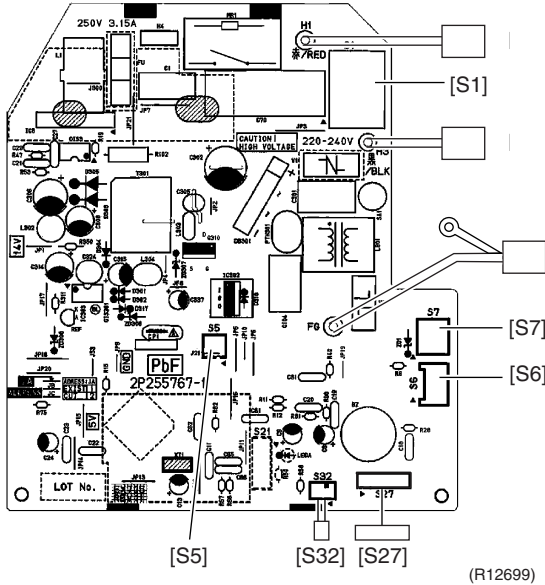
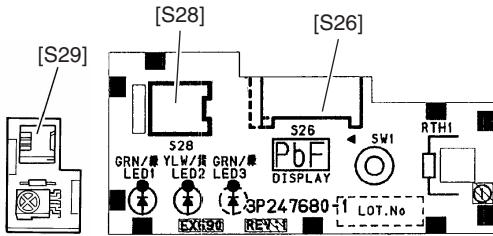
Step	Procedure	Points
<p>1. Remove the shield plate.</p> <p>1 The figure shows the appearance of the electrical box.</p> <p>2 Open the shield plate.</p> <p>3 Push the upper center of the shield plate and unfasten the 2 hooks. Remove the shield plate.</p>		<p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the electrical box according to the "Removal of Electrical Box."</li> </ul>
<p>2. Release the indoor heat exchanger thermistor.</p> <p>1 Release the indoor heat exchanger thermistor and the earth wire from the hooks.</p>		



Step	Procedure	Points
3. Remove the terminal board.	 <p>Terminal board</p> <p>(R12726)</p>	
4. Remove the signal receiver unit.	<p>1 Unfasten the 3 hooks and remove the signal receiver unit.</p>  <p>Signal receiver unit</p> <p>Hook</p> <p>Hook</p> <p>(R12724)</p>  <p>Hook</p> <p>(R12725)</p> <p>2 Unfasten the 2 hooks.</p>  <p>Hook</p> <p>(R12833)</p>	

Step	Procedure	Points
3	Slide the electrical box cover to the left and remove it.	
4	Disconnect the wire harnesses.	
5	Disconnect the thermal fuse connector [S5] after cutting off the clamp.	
5. Remove the signal receiver PCB.	1 Unfasten the 3 hooks and remove the signal receiver PCB.	

Step	Procedure	Points	
2	Disconnect the connector [S29] from the signal receiver PCB.	 <p>(R13170)</p>	
6. Remove the display PCB.	1 The figure shows the connection of wire harness for the display PCB.	<p>■ The display PCB is located at the back of the signal receiver unit.</p>	
1			 <p>Display PCB</p> <p>(R13167)</p>
2	Unfasten the 3 hooks and remove the display PCB.		 <p>Hook</p> <p>(R13168)</p>
3	Disconnect the connector [S26] from the display PCB.	 <p>[S26]</p> <p>Green LED 1</p> <p>Yellow LED 2</p> <p>(R13169)</p>	

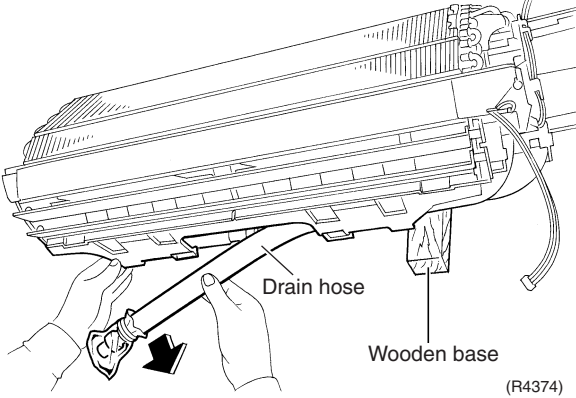
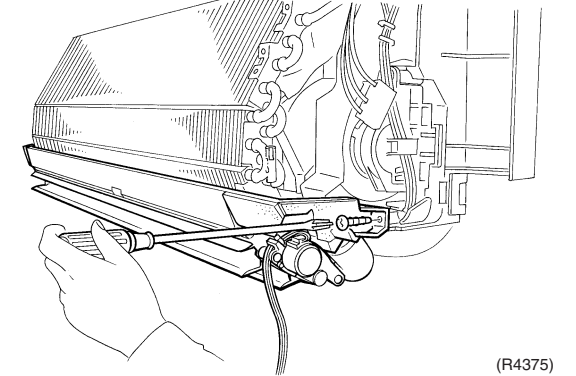
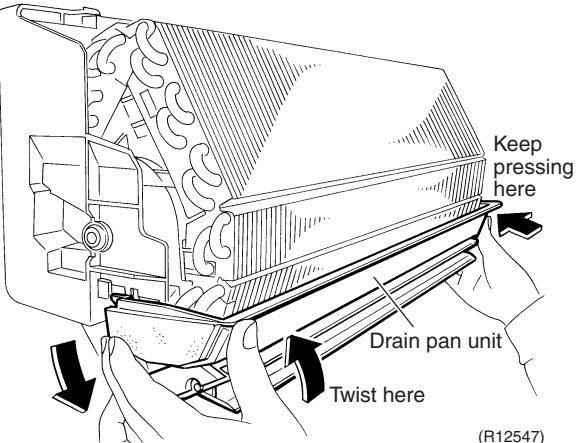
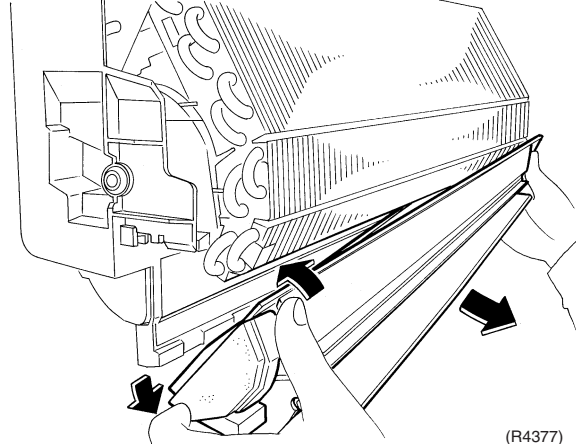
Step	Procedure	Points
<p>7. Remove the control PCB.</p> <p>1 Release the 2 lower hooks.</p> <p>2 Lift up the bottom of the control PCB and pull it out.</p> <p>3 The figures show the names of the PCB component parts.</p>	 <p>(R13171)</p>  <p>(R13172)</p>  <p>(R12699)</p>  <p>(R12737)</p>	<p>■ When reassembling the control PCB, make sure that it is fixed by 2 upper hooks.</p> <p>[S1]: AC fan motor          [S5]: thermal fuse          [S6]: swing motor          [S7]: AC fan motor (Hall IC)          [S27]: display PCB          [S32]: indoor heat exchanger thermistor</p> <p>[S26]: control PCB          [S28]: signal receiver PCB          [S29]: display PCB</p> <p>★ LED3 is not mounted.</p>

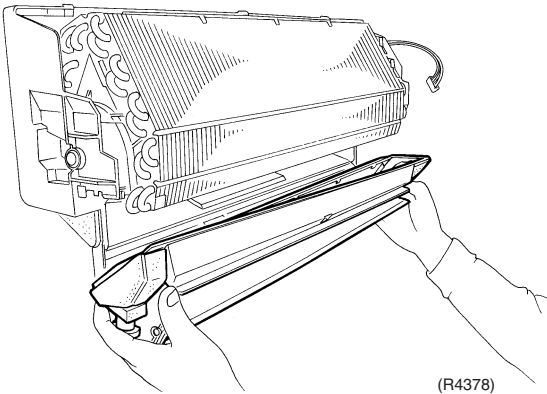
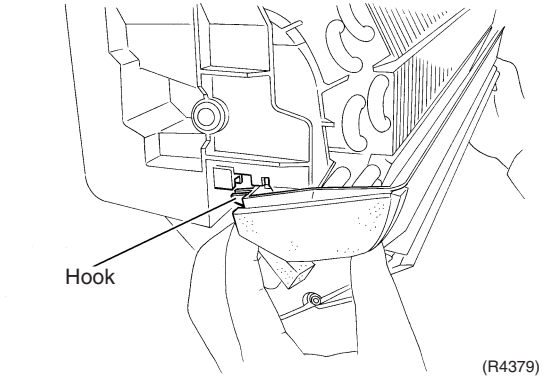
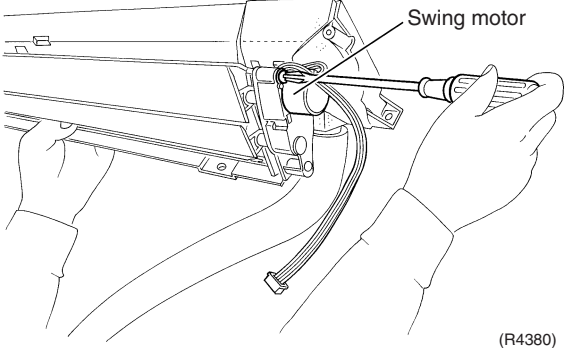
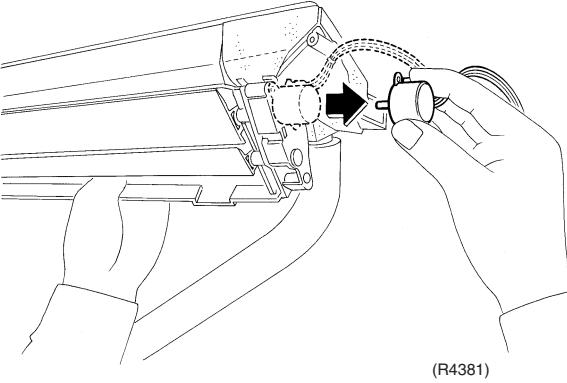
## 7. Removal of Drain Pan Unit / Swing Motor

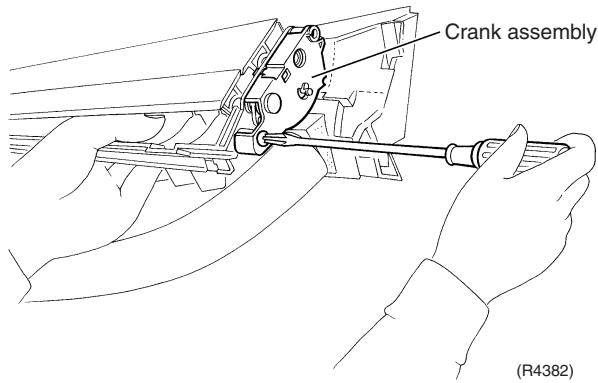
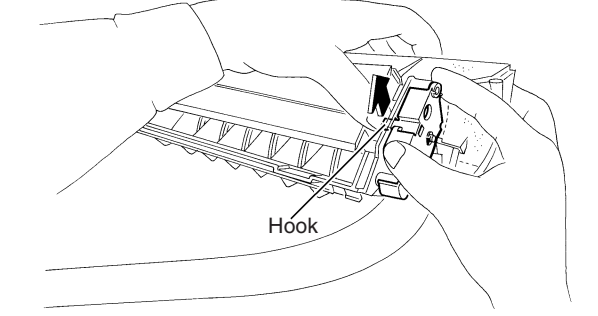
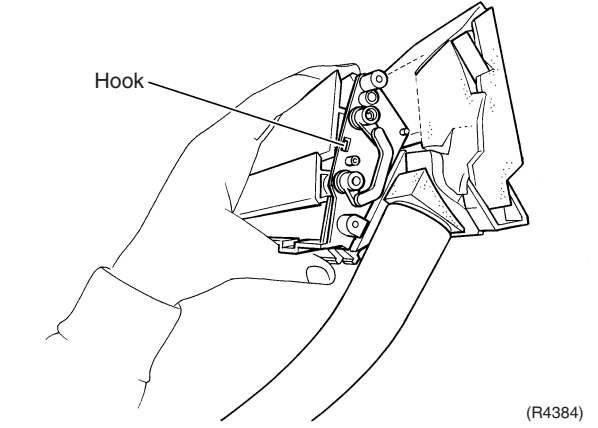
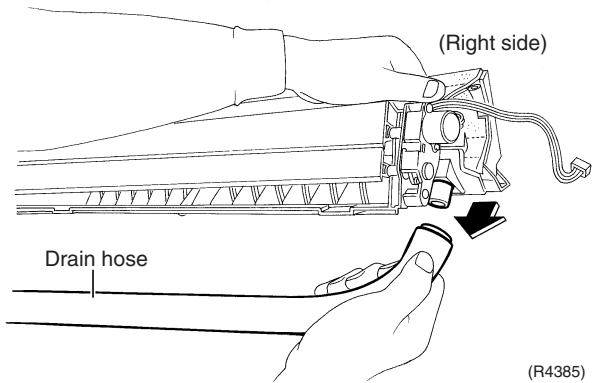
### Procedure

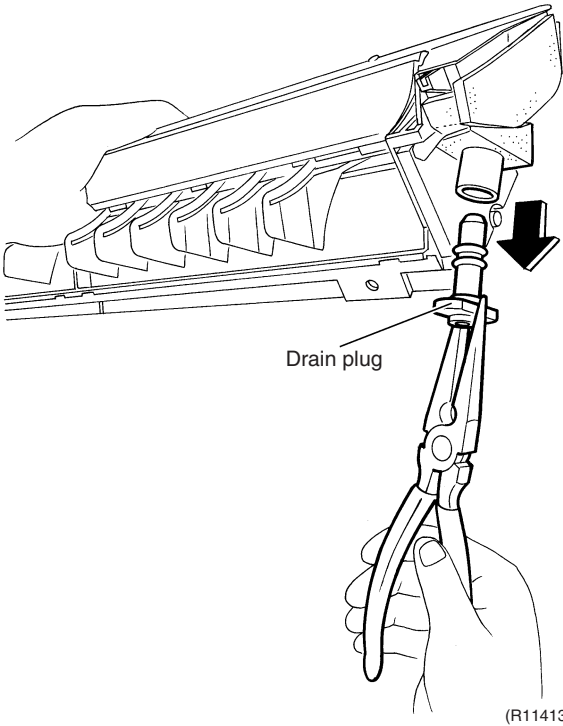
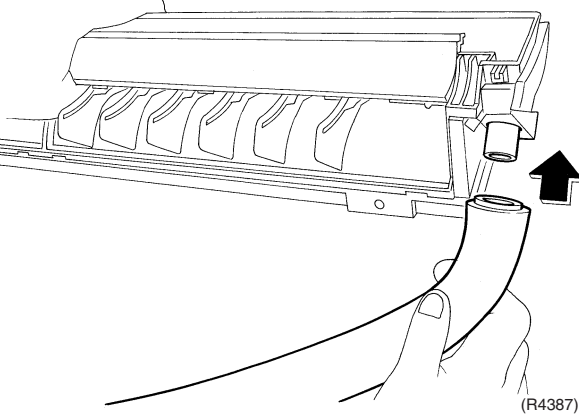
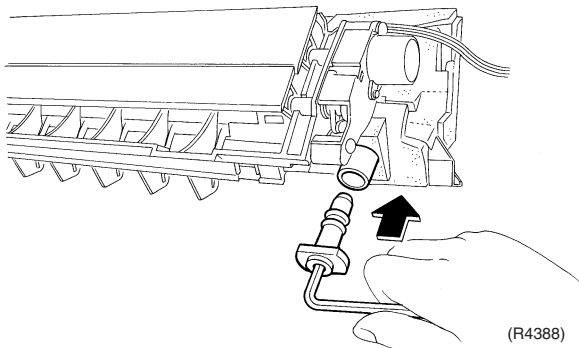


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the drain pan unit.		<p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>■ Remove the electrical box according to the “Removal of Electrical Box.”</li> <li>■ Inserting of the wooden base facilitates the removing work.</li> <li>■ Place a plastic sheet under the drain pan to prevent from wetting the floor with remaining drain.</li> </ul>
2. Remove the screw at the right side of the drain pan unit.		
3. Press the right side of the drain pan unit and twist the left side.	 	

Step	Procedure	Points
4	Remove the drain pan unit from the indoor unit.	<ul style="list-style-type: none"> <li>■ When reassembling, make sure that the hook at the left side is fitted in the groove.</li> </ul>
 <p>(R4378)</p>  <p>Hook</p> <p>(R4379)</p>		
<b>2. Remove the swing motor.</b>		
1	Remove the screw of the swing motor.	 <p>Swing motor</p> <p>(R4380)</p>
2	Pull out the swing motor.	 <p>(R4381)</p>

Step	Procedure	Points
<p>3. Remove the crank assembly.</p>	 <p>Crank assembly</p> <p>(R4382)</p>  <p>Hook</p> <p>(R4383)</p>  <p>Hook</p> <p>(R4384)</p>	
<p>4. How to change the drain hose to the right piping</p>	 <p>(Right side)</p> <p>Drain hose</p> <p>(R4385)</p>	

Step	Procedure	Points
2	Remove the drain plug located at the left side of the drain pan unit.	(Left side)
	 <p>(R11413)</p>	
3	Insert the drain hose to the left side.	(Left side)
	 <p>(R4387)</p>	
4	Insert the removed drain plug into the right side hole with a hexagonal wrench (4 mm).	(Right side)
	 <p>(R4388)</p>	<p><b>⚠ Caution</b>  <b>Do not thrust the drain plug in with a sharp-pointed tool like a screwdriver. (The drain plug may be broken, resulting in water leakage.)</b></p>



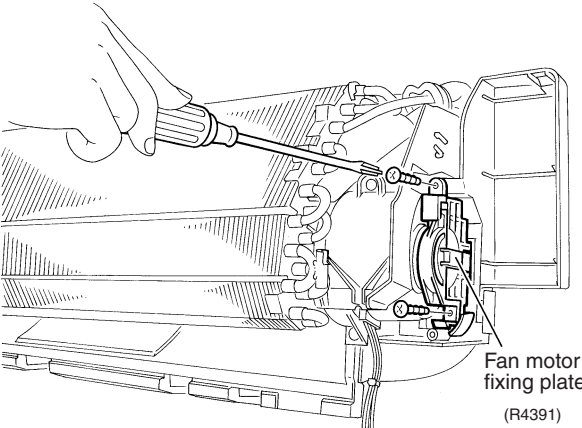
## 8. Removal of Fan Motor

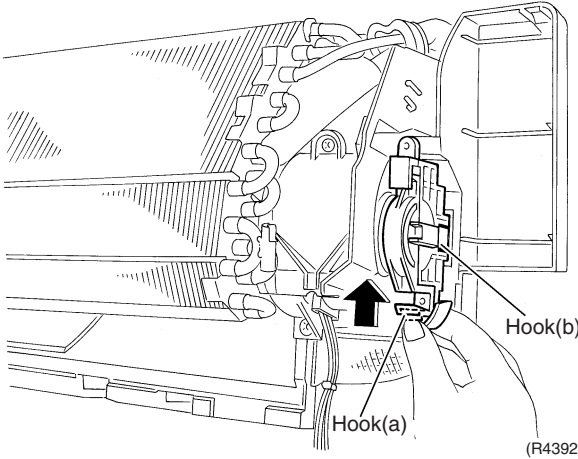
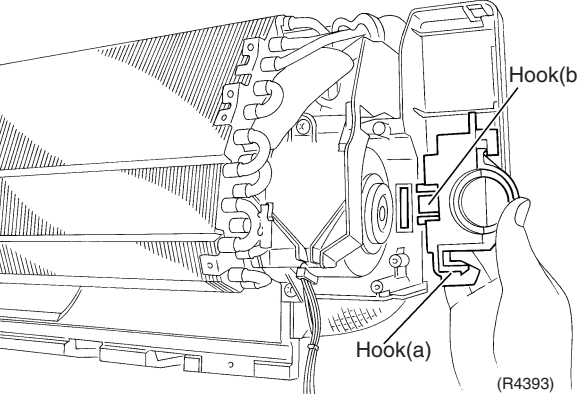
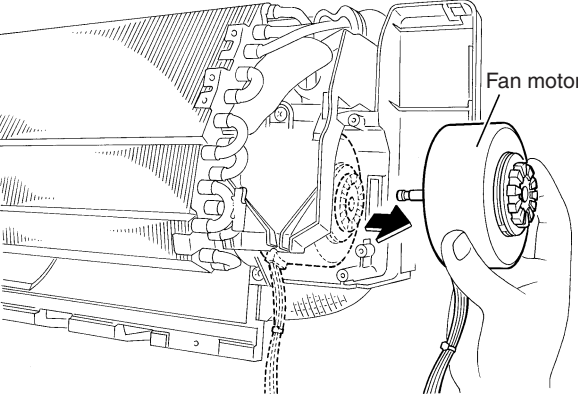
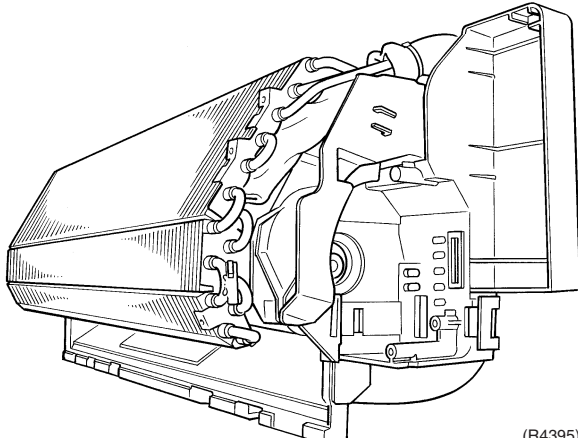
### Procedure



### Warning

Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Release the fan motor lead wires from the hooks.	<p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>■ Remove the drain pan unit according to the “Removal of Drain Pan Unit / Swing Motor.”</li> <li>■ You can remove the fan motor with the indoor heat exchanger left.</li> </ul>
2	Loosen the screw of the fan rotor.	(R4389)
3	Remove the 2 screws of the fan motor fixing plate.	(R15455)
	 <p>Fan motor fixing plate (R4391)</p>	

Step	Procedure	Points
4	Unfasten the hook (a) of the fan motor fixing plate.	
	 <p>(R4392)</p>	
5	Unfasten the hook (b) and remove the fan motor fixing plate.	
	 <p>(R4393)</p>	
6	Remove the fan motor.	
	 <p>(R4394)</p>	
	 <p>(R4395)</p>	

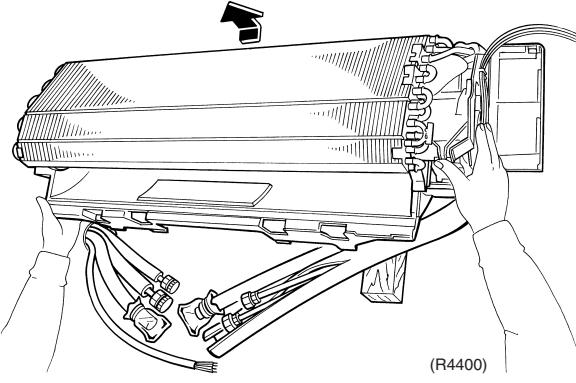
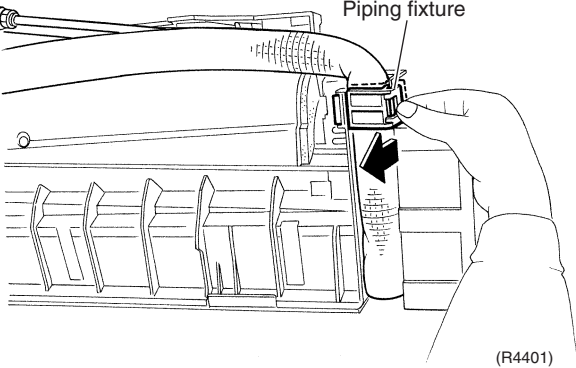
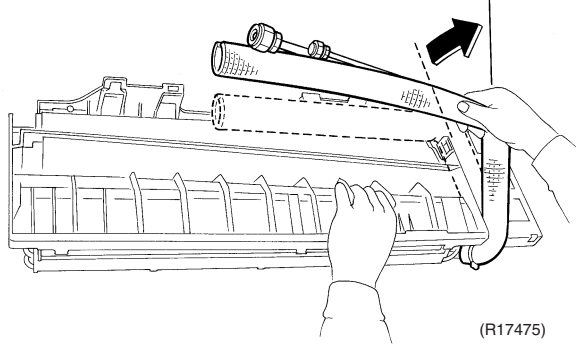
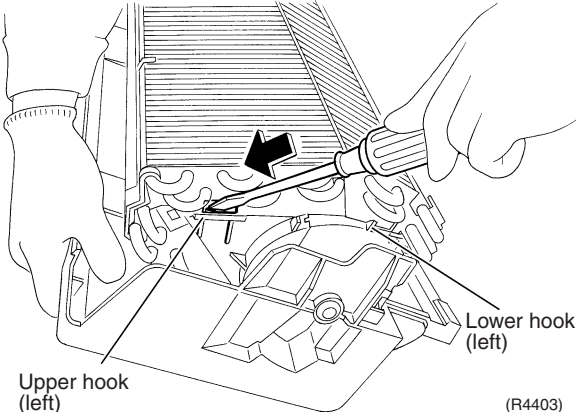

# 9. Removal of Indoor Heat Exchanger

**Procedure**

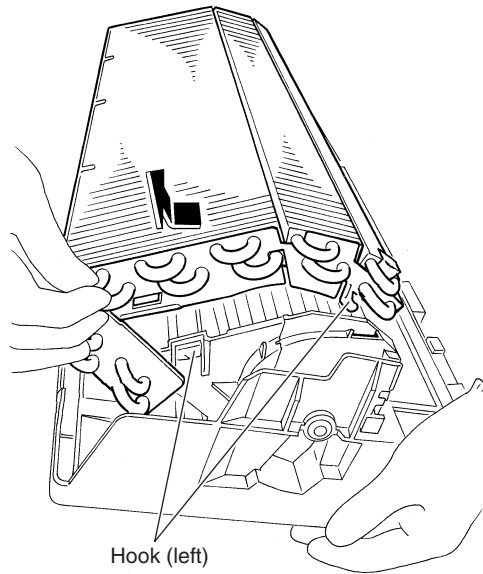


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

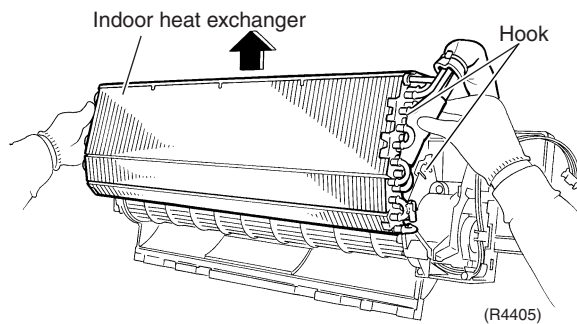
Step	Procedure	Points
1. Disconnect the refrigerant piping.	<p>(R4396)</p>	<p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the drain pan unit according to the “Removal of Drain Pan Unit / Swing Motor.”</li> </ul>
2. Lift the indoor unit with a wooden base.	<p>(R4397)</p>	<p><b>Caution</b></p> <p>From the viewpoint of global environmental protection, make sure to use a vacuum pump for air purging.</p>
3. Pull out the drain hose. (In the case of left piping)	<p>Drain hose</p> <p>(R4398)</p>	<p><b>Caution</b></p> <p>In pump-down work, be sure to stop the compressor before disconnecting the refrigerant pipe. If the refrigerant pipe is disconnected with the compressor operating and the stop valve open, air may be sucked in and may generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.</p>
4. Disconnect the pipings.	<p>(R4399)</p>	<ul style="list-style-type: none"> <li>Place a plastic sheet under the drain pan to prevent from wetting the floor with remaining drain.</li> <li>If the drain hose is embedded in the wall, disconnect the drain hose beforehand.</li> </ul> <p>■ Carry out the removal work with 2 wrenches.</p> <p>■ When the pipings are disconnected, protect both the openings of pipe and unit from entering of moisture.</p>

Step	Procedure	Points
2. Remove the indoor unit.	 <p>(R4400)</p>	
3. Remove the indoor heat exchanger.	<p data-bbox="150 710 464 842">1 Unfasten the hook of the piping fixture at the back of the indoor unit and pull out the piping.</p>  <p data-bbox="150 1081 400 1142">2 Slightly widen the auxiliary piping.</p>  <p data-bbox="150 1491 432 1585">3 Unfasten the upper hook (left) with a flat screwdriver.</p>  <p data-bbox="507 1890 624 1935">Upper hook (left)</p> <p data-bbox="959 1832 1070 1877">Lower hook (left)</p> <p data-bbox="995 1912 1054 1935">(R4403)</p>	<p data-bbox="1091 1503 1453 1787">  <b>Caution</b>                      When removing or reassembling the indoor heat exchanger, be sure to wear protective gloves or wrap the indoor heat exchanger with cloths. (You may be injured by the fins.)                 </p>

Step	Procedure	Points
4	Unfastening the left lower hook, hold up the indoor heat exchanger by its left side and lift it up.	<ul style="list-style-type: none"> <li>■ When reassembling the indoor heat exchanger, make sure that the hook (left) is fastened.</li> </ul>
5	When the left side is lifted, the 2 hooks at the right side comes off position.	
6	Remove the indoor heat exchanger.	



(R4404)



(R4405)

# 10. Removal of Fan Rotor

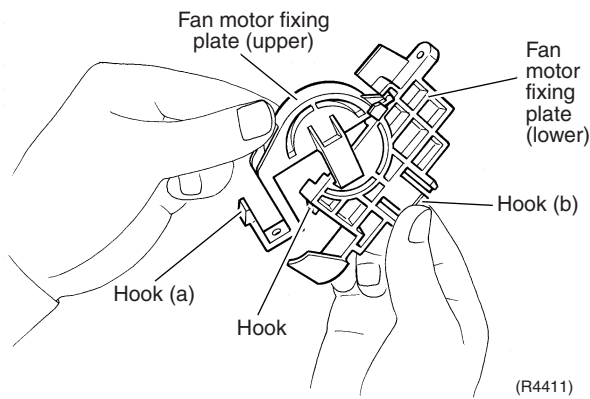
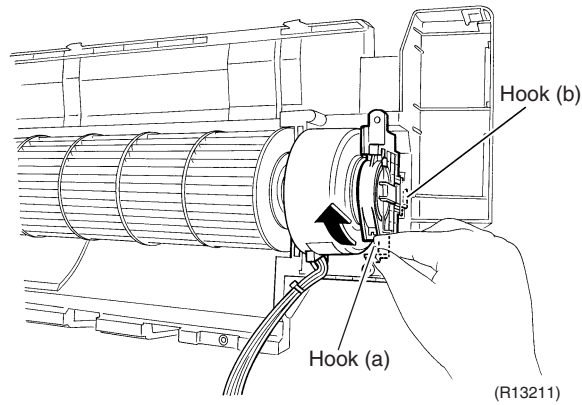
**Procedure**

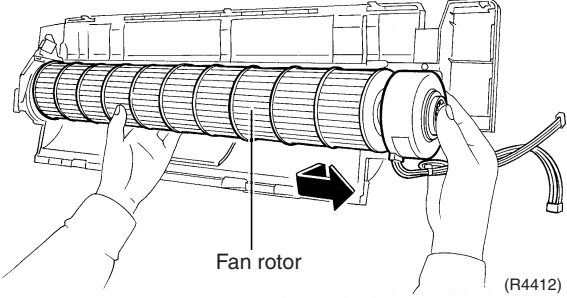
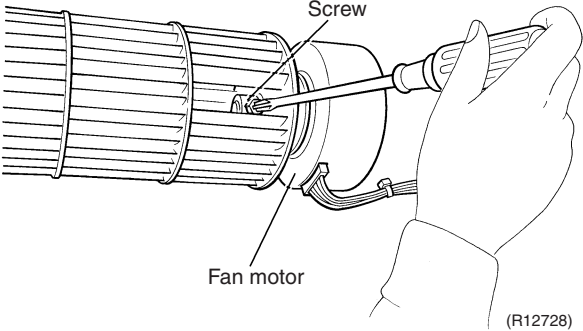
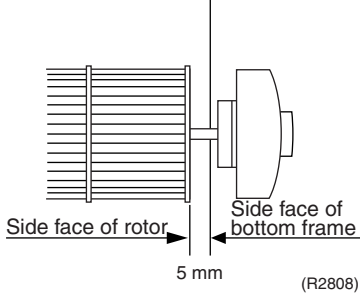
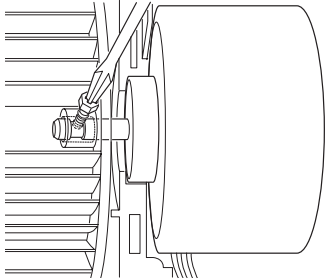


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

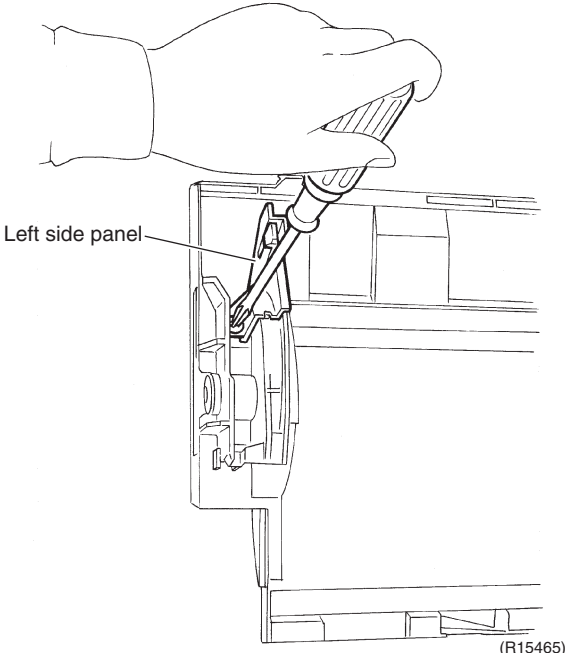
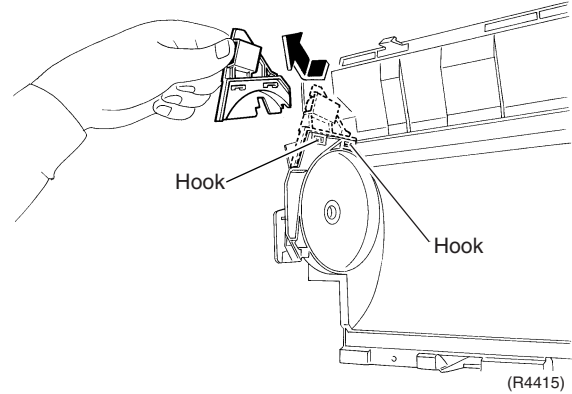
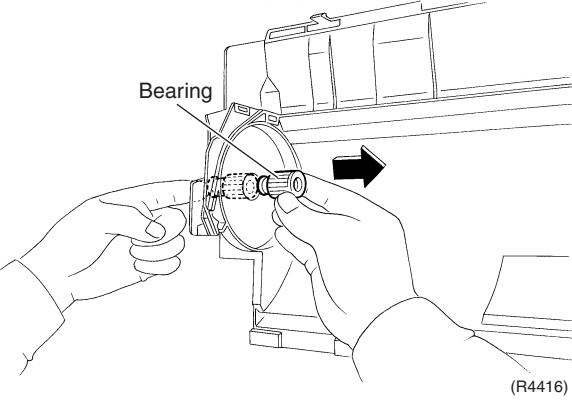
Step	Procedure	Points
1. Remove the right side panel.	<p style="text-align: right;">Right side panel (R15464)</p>	<p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>Remove the indoor heat exchanger according to the "Removal of Indoor Heat Exchanger."</li> </ul>
1 Remove the 2 screws of the right side panel.	<p style="text-align: right;">(R4407)</p>	
2 Release the fan motor lead wires from the hooks and remove the right side panel.	<p style="text-align: right;">(R4408)</p>	
3 Remove the 2 screws of the fan motor fixing plate.	<p style="text-align: right;">Fan motor fixing plate (R4409)</p>	

Step	Procedure	Points
4	Unfasten the hook (a) of the fan motor fixing plate and unfasten the hook (b).	



Step	Procedure	Points
2. Remove the fan rotor.	<p data-bbox="150 248 467 309">1 Slide the fan rotor to the right.</p>  <p data-bbox="150 624 451 685">2 Loosen the screw and remove the fan motor.</p> 	<p data-bbox="1094 210 1455 405">■ When reassembling the fan motor and the fan rotor, provide as much as 5 mm of play between the side face of the rotor and the bottom frame.</p>   <p data-bbox="1094 1084 1455 1512">                     (1) Insert the fan motor with approx. 5 mm left.                      (2) Tighten the screw until it stops. Then give the screw one more turn.                      (3) Rotate the fan rotor and confirm the fan motor and the fan rotor are installed appropriately.                      (4) Tighten the screw completely if appropriate.                      (5) If not appropriate, go back to (1).                 </p>



Step	Procedure	Points
3. Remove the bearing.		
1	Remove the screw of the left side panel.	
		
2	Unfasten the 2 hooks and remove the left side panel.	
		
3	Press the bearing from outside.	
4	Remove the bearing.	
		

# Revision History

Month / Year	Version	Revised contents
08/2012	Si041138	First edition

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

### Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

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