




REMOVAL PROCEDURE



SERVICE
MANUAL

S E R V I C E M A N U A L

2.5/3.5/4.2/5.0 kW Class

-  Indoor Unit
-  Inverter
-  Wall Mounted Type



Service Manual Removal Procedure

Indoor Unit

●Heat Pump

CTXU25G2V1B

CTXU35G2V1B

CTXU42G2V1B

CTXU50G2V1B

FTXR35HV2CW

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Note: ♦ The illustrations may be slightly different depending on the model.

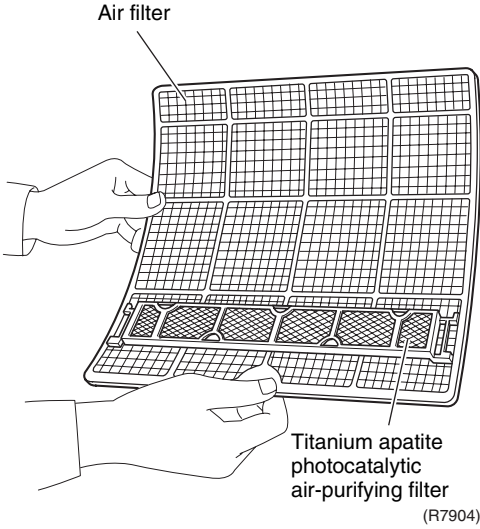
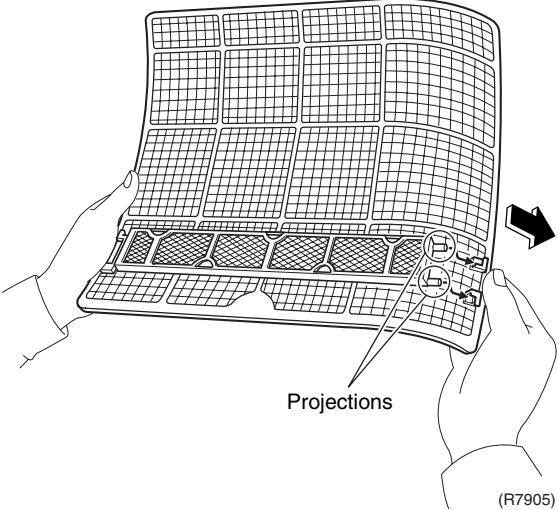
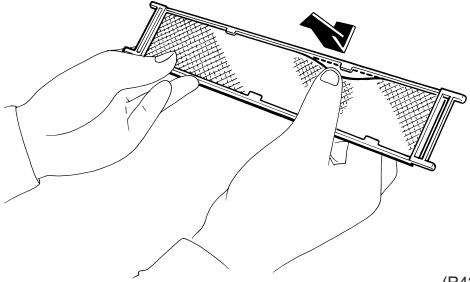
1. Removal of Air filter

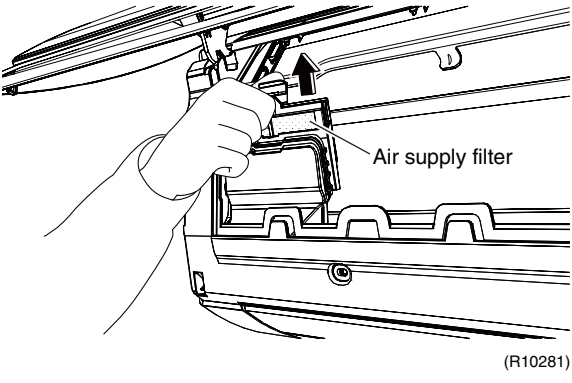
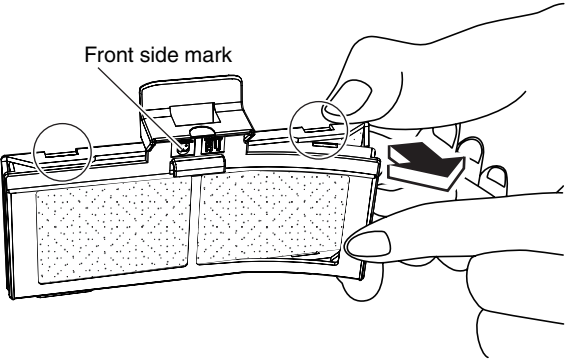
Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Appearance feature</p>		<p>Warning Dangerous: High voltage A high voltage is applied to all the electric circuits of this product including thermistors.</p> <ul style="list-style-type: none"> ■ When a signal from the remote controller is received, the receiving tone sounds and the operation lamp flickers immediately to confirm the signal reception. ■ When the ON/OFF switch is kept pressed for 5 seconds, the forced cooling operation is performed for about 15 minutes.
<p>2. Removing the air filter</p> <p>1 Hold the right and left projections of the front panel, and open the panel to the position where it stops.</p> <p>2 Slightly push up the knob at the center of the air filter and release the hook.</p> <p>3 Pull out the air filter downwards and remove it.</p>		<ul style="list-style-type: none"> ■ The air filter is marked for difference between the right and left sides. The left filter has the "LEFT" mark. ■ Insert the air filter with the "FRONT" mark faced up. ■ The air filter can be set easily by inserting it along the guides. ■ Be sure to insert the hooks (at 2 lower positions) when mounting the air filter.

Step	Procedure	Points
3. Removing the titanium apatite photocatalytic air-purifying filter		
1	<p>The Titanium apatite photocatalytic air-purifying filter is attached to the back of the air filter.</p>  <p>(R7904)</p>	<ul style="list-style-type: none"> ■ The Titanium apatite photocatalytic air-purifying filter is not marked for difference between the right and left sides.
2	<p>Remove the Titanium apatite photocatalytic air-purifying filter frame by bending the air filter and unfastening the projections from the air filter frame.</p>  <p>(R7905)</p>	
3	<p>Remove the Titanium apatite photocatalytic air-purifying filter from its frame (at 5 positions) by bending it.</p>  <p>(R4311)</p>	

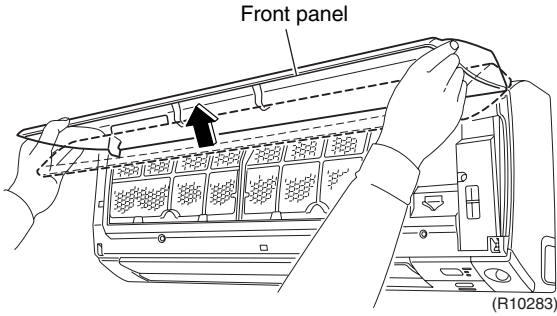
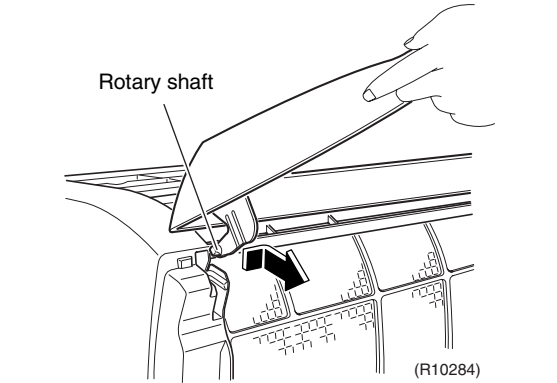
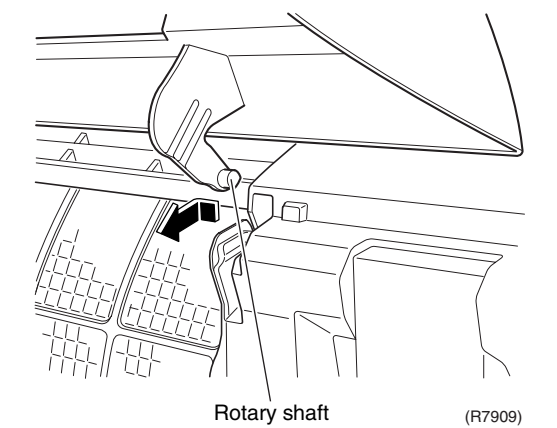
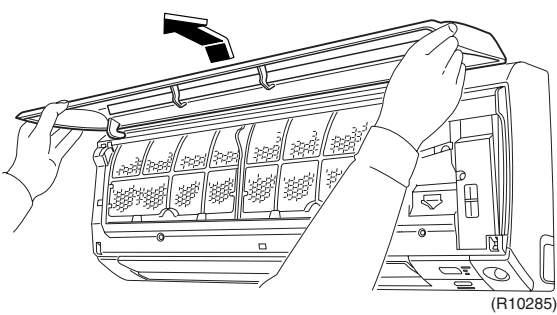
Step	Procedure	Points
4. Removing the air supply filter		
1	<p>Lift the air supply filter up to take out.</p>  <p>(R10281)</p>	<ul style="list-style-type: none"> ■ Insert the air supply filter along with the guide for easy installation. ■ Install the air supply filter correctly so that the front side mark comes front. ■ Humidifying operation without installing the air supply filter forms condensation inside the panel and it causes water leakage.
2	<p>Undo the upper 2 hooks of the air supply filter and open the frame.</p>  <p>(R10282)</p>	<ul style="list-style-type: none"> ■ There are 4 hooks for the air supply filter.

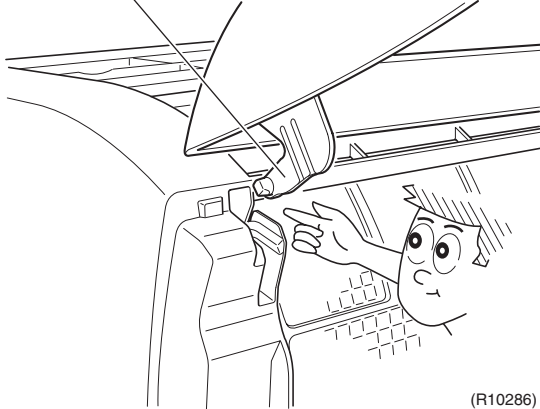
2. Removal of Front Panel

Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Removing the front panel		
1 Hold the right and left projections of the front panel, and open the panel over the position where it stops.		
2 Slide the left rotary shaft to the right and release it.		
3 Slide the right rotary shaft to the left and release it.		
4 Remove the front panel.		

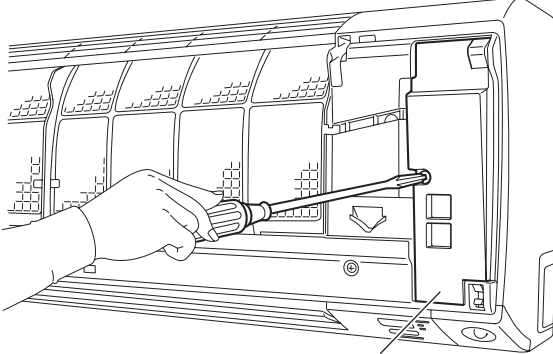
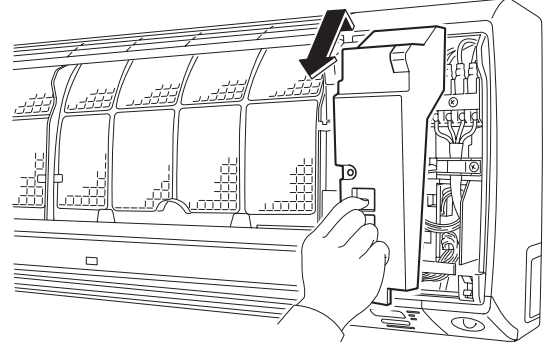
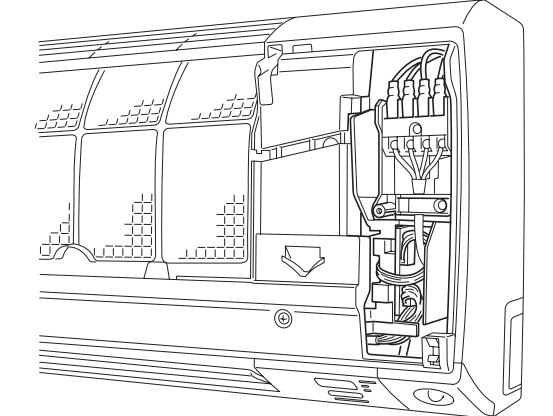
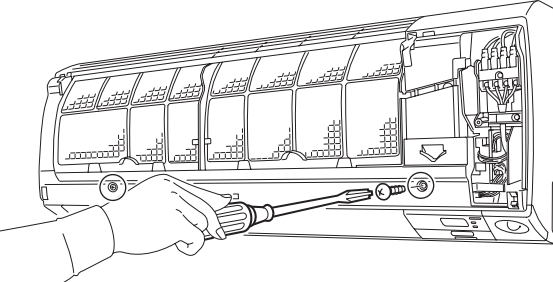
Step	Procedure	Points
5	<p>When mounting the front panel, make sure that the projection is fitted in the guide before closing the panel.</p>	<p>Caution on Mounting</p> <ul style="list-style-type: none"> When mounting the front panel, fit the right and left rotary shafts one by one into the grooves and fully push them in position.
	<p>Projection</p>  <p>(R10286)</p>	

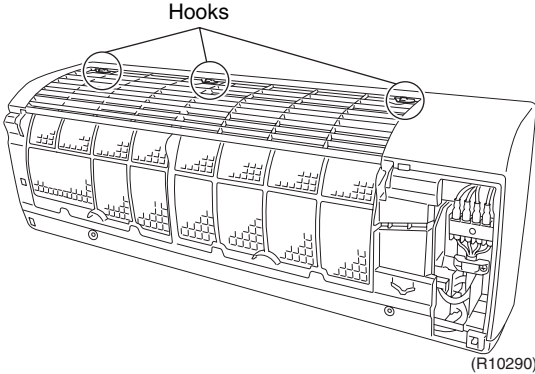
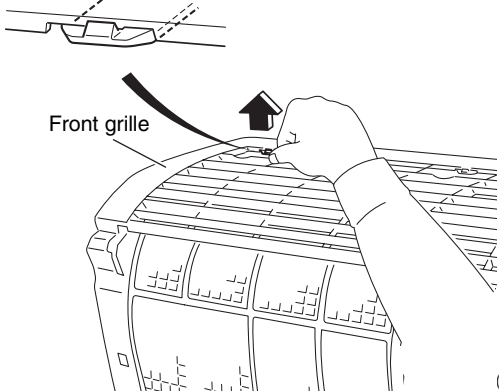
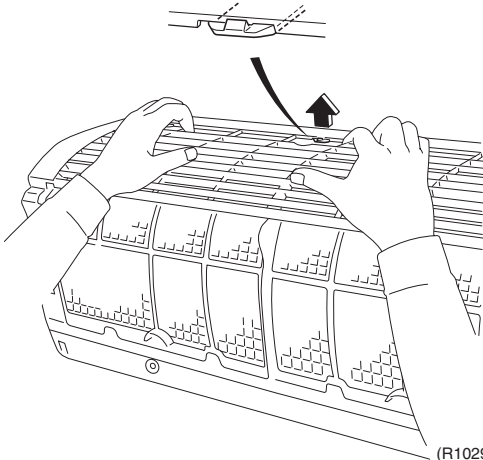
3. Removal of Front Grille

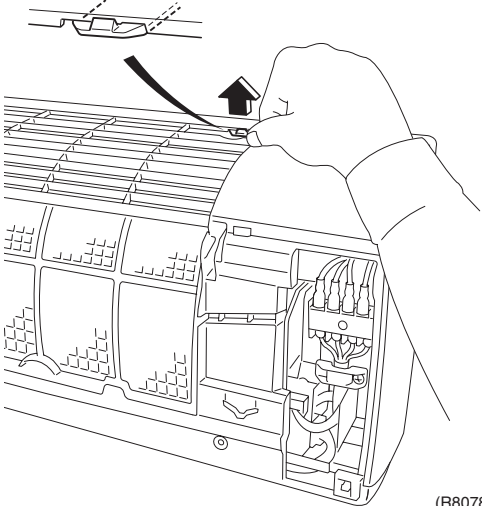
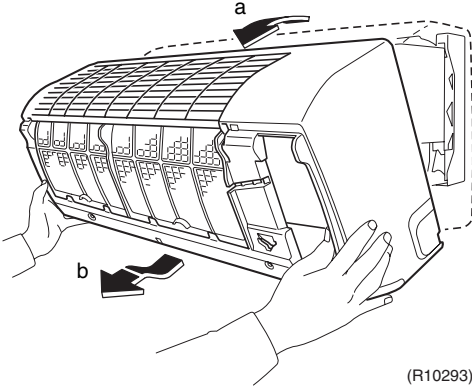
Procedure



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Step	Procedure	Points
1. Removing the service cover	<p data-bbox="153 450 448 510">1 Remove the screw of the service cover.</p>  <p data-bbox="823 819 1062 853">Service cover (R10343)</p>	<p data-bbox="1098 376 1241 405">Preparation</p> <ul data-bbox="1098 412 1437 506" style="list-style-type: none"> Remove the front panel according to the "Removal of Front Panel".
2 Pull out the service cover diagonally down in the direction of the arrow.	<p data-bbox="153 862 448 992">2 Pull out the service cover diagonally down in the direction of the arrow.</p>  <p data-bbox="986 1227 1062 1249">(R10287)</p>	
3 The figure shows the appearance of the inside.	<p data-bbox="153 1258 448 1357">3 The figure shows the appearance of the inside.</p>  <p data-bbox="967 1704 1062 1720">(R10288)</p>	
2. Removing the front grille	<p data-bbox="153 1771 448 1865">1 Remove the screws (one each at the right and left).</p>  <p data-bbox="1002 2074 1062 2096">(R10289)</p>	

Step		Procedure	Points
2	Release the 3 hooks at the top.	 <p style="text-align: center;">Hooks</p> <p style="text-align: right;">(R10290)</p>	
3	Put your fingers into the front grille and lift the grille up to unfasten the left hook.	 <p style="text-align: center;">Front grille</p> <p style="text-align: right;">(R10291)</p>	
4	Put your fingers into the front grille and lift the grille up to unfasten the center hook.	 <p style="text-align: right;">(R10292)</p>	

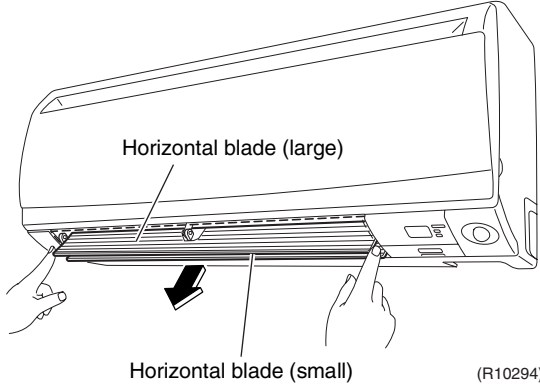
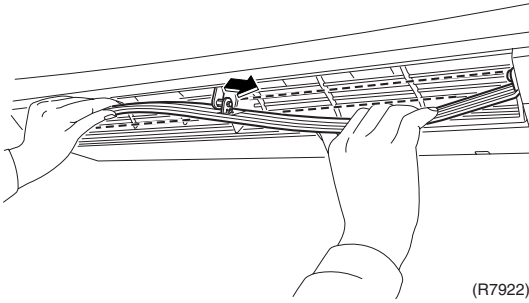
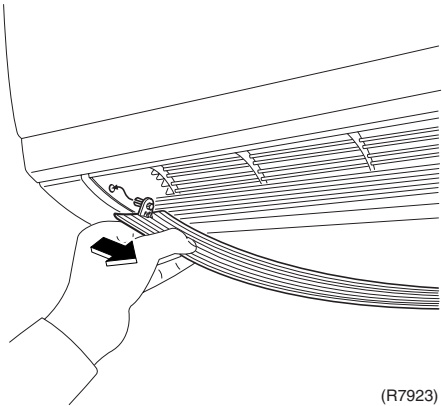
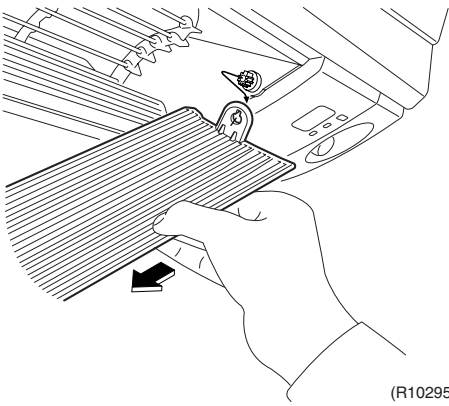
Step	Procedure	Points
5	<p>Unfasten the right hook also by putting your fingers into the grille and lifting it.</p>  <p>(R8078)</p>	
6	<p>Remove the front grille by tilting the upper part to the front (a) and lifting and pulling the lower part toward yourself (b).</p>  <p>(R10293)</p>	<p>Caution on Mounting</p> <ul style="list-style-type: none"> ■ When mounting the front grille, make sure that the 3 hooks are fastened as they were.

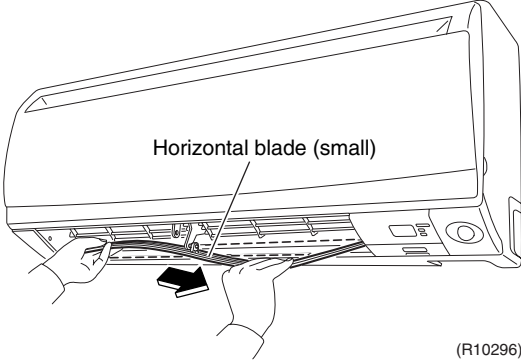
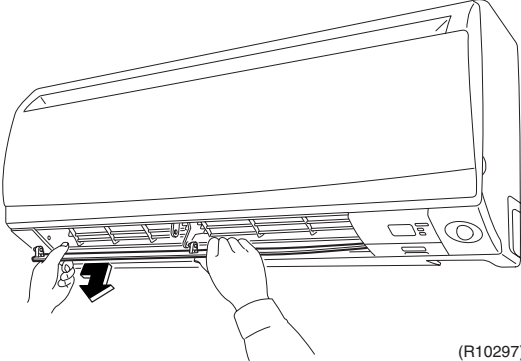
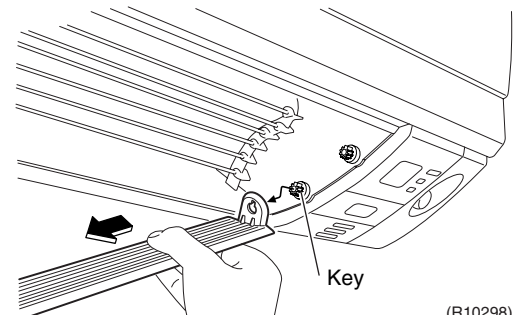
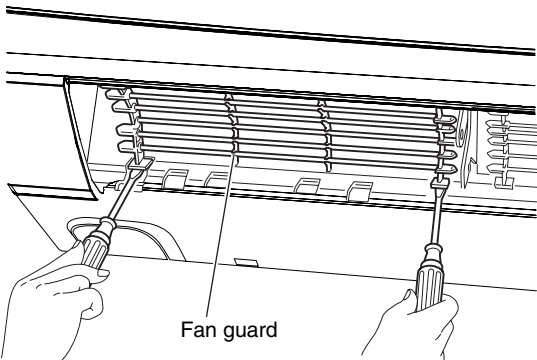
4. Removal of Horizontal Blades / Vertical Blades

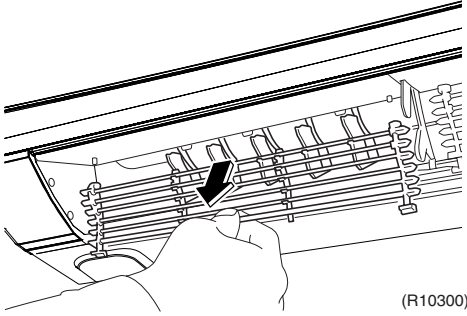
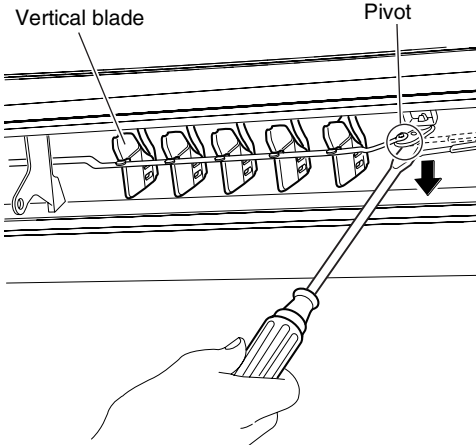
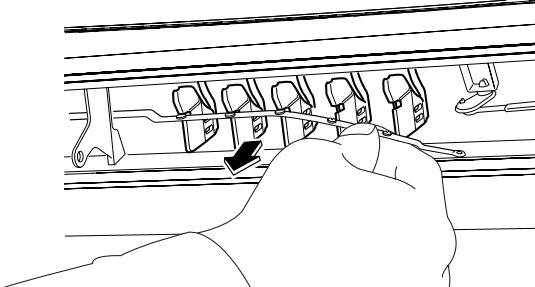
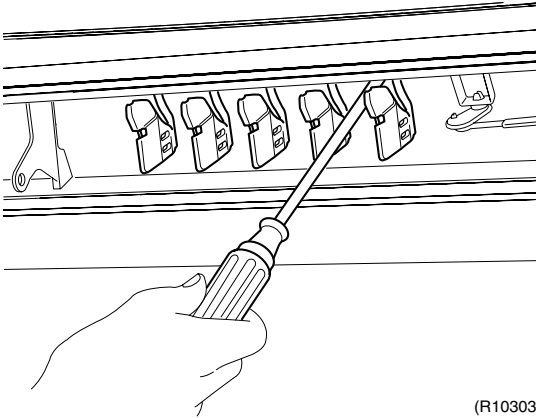
Procedure



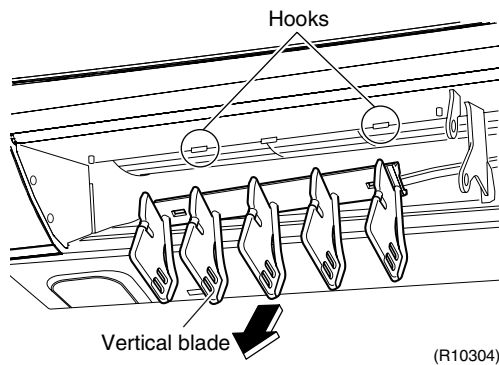
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Removing the horizontal blade (large)		
1	Open the horizontal blade (large). 	<p>Cautions on Mounting</p> <ul style="list-style-type: none"> Mount the large horizontal blade to the upper side and the small horizontal blade to the lower side. Do not put them in the wrong place.
2	Unfasten the center fixing shaft while bending the horizontal blade slightly. 	<ul style="list-style-type: none"> There is a key alignment mark at the right side. Insert the key first while turning.
3	Unfasten the left fixing shaft of the horizontal blade (large). 	<ul style="list-style-type: none"> After key alignment at the right side, mount the flap first to the center fixing shaft and then to the left fixing shaft.
4	Unfasten the right fixing shaft of the horizontal blade (large). 	

Step	Procedure	Points
<p>2. Removing the horizontal blade (small)</p> <p>1 Remove the horizontal blade (small) while bending the fixed part at the center slightly.</p> <p>2 Unfasten the left side.</p> <p>3 Unfasten the key type fixing shaft at the right side.</p>	  	
<p>3. Removing the fan guard</p> <p>1 Unfasten the hooks at the lower part of the fan guard with a flat screwdriver.</p>		

Step	Procedure	Points
2	Remove the fan guard toward yourself.  <p style="text-align: right;">(R10300)</p>	
4. Removing the vertical blade		
1	Detach the pivot from the interlock shaft for vertical blades by a flat screwdriver.  <p style="text-align: right;">(R10623)</p>	
2	Remove the interlock rod.  <p style="text-align: right;">(R10302)</p>	
3	Unfasten the hooks at the shaft mounting part by pressing them with a flat screwdriver.  <p style="text-align: right;">(R10303)</p>	

Step	Procedure	Points
4	Unfasten the hooks at the upper 2 positions.	■ Five vertical blades are united as a set. (It is impossible to replace only one blade.)
5	Remove the vertical blade toward yourself.	■ The set of blades is not marked for difference between right and left.



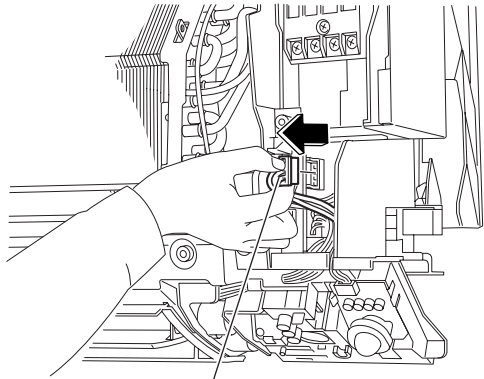
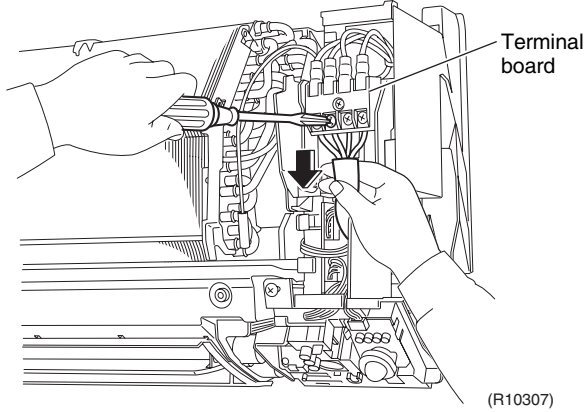
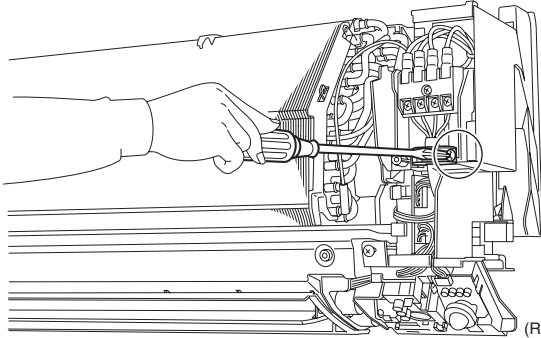
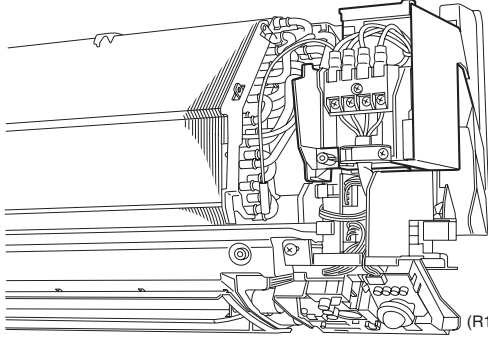
5. Removal of Electrical Box

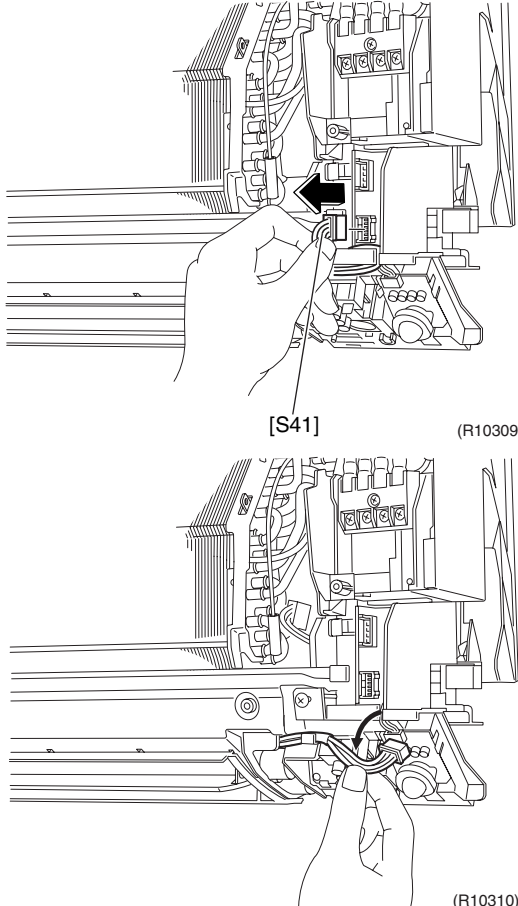
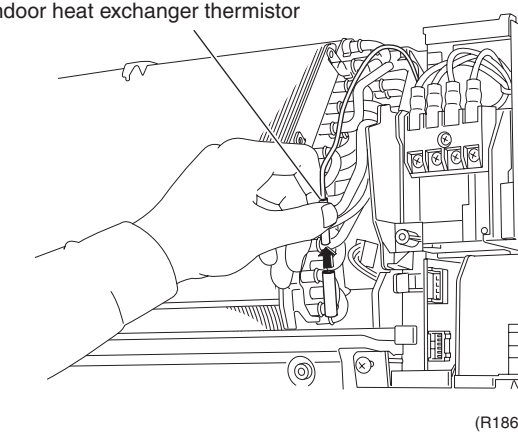
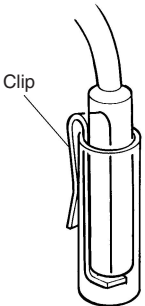
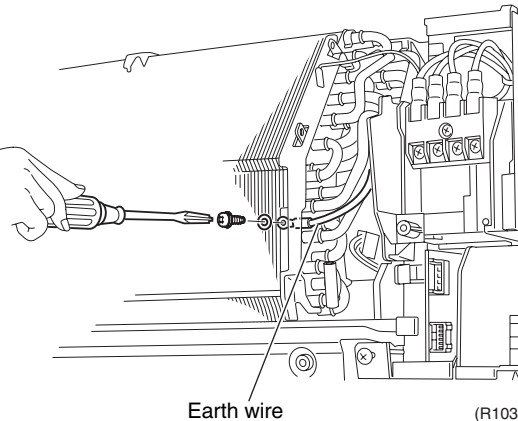
Procedure

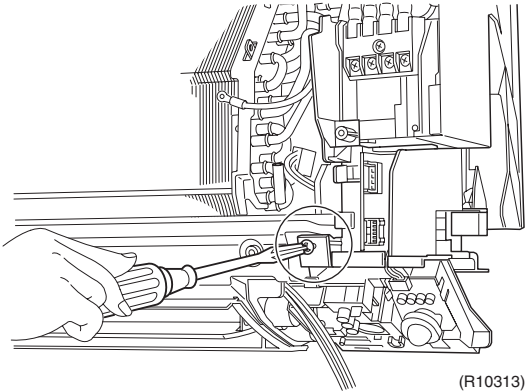
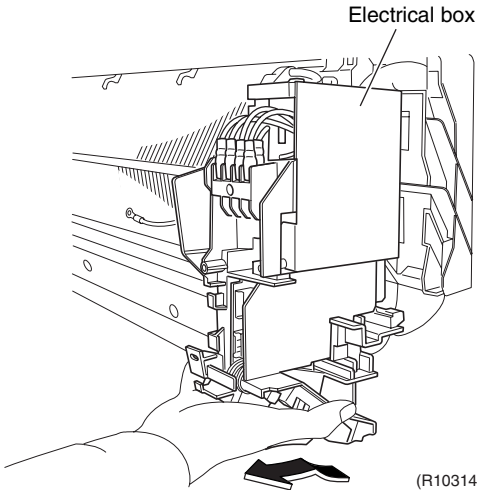


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Step	Procedure	Points
1	The figure shows the connections of wire harnesses.	<p>Preparation</p> <ul style="list-style-type: none"> Remove the front grille according to the "Removal of Front Grille".
2	Remove the screw of the electric wire retaining plate to remove the plate.	(R10305)
3	Remove the screws of the terminal board and disconnect the connecting wires.	(R10306)
4	Disconnect the connector of the fan motor [S1].	(R10307)
	[S1]	(R10308)



Step	Procedure	Points
5	Disconnect the connector of the swing motor [S41].	<ul style="list-style-type: none"> Put any excess wires behind the power supply lead wire.
 <p>[S41] (R10309)</p> <p>(R10310)</p>		
6	Remove the Indoor heat exchanger thermistor.	<ul style="list-style-type: none"> Be careful not to lose the clip for the thermistor.
 <p>Indoor heat exchanger thermistor</p> <p>(R18630)</p>		 <p>Clip</p> <p>(R11234)</p>
7	Disconnect the earth wire.	
 <p>Earth wire</p> <p>(R10312)</p>		

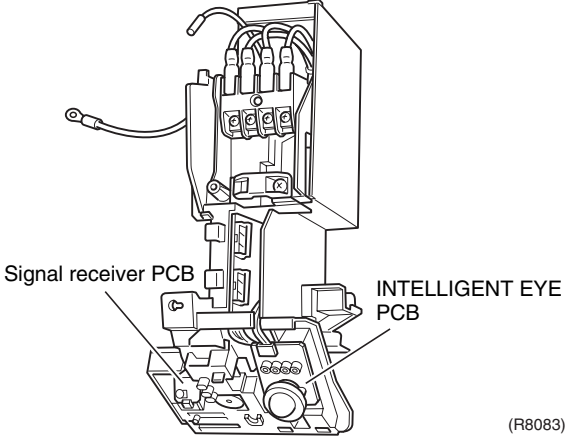
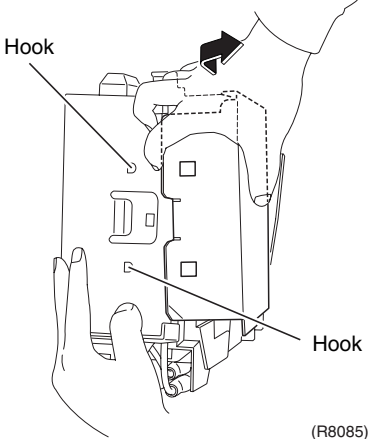
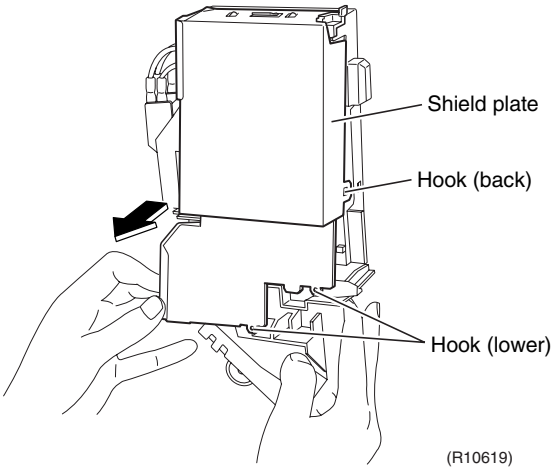
Step	Procedure	Points	
8	Remove the screw of the electrical box.	 <p>(R10313)</p>	
9	Lift up the electrical box and pull it toward yourself.	 <p>Electrical box</p> <p>(R10314)</p>	<ul style="list-style-type: none"> ■ When reassembling, make sure to fasten the upper hook at the back of the electrical box. Then, also fasten the lower hook at the back.

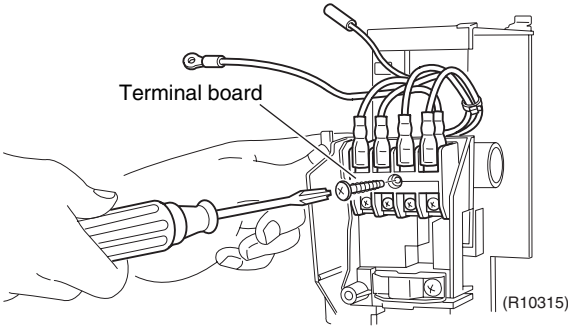
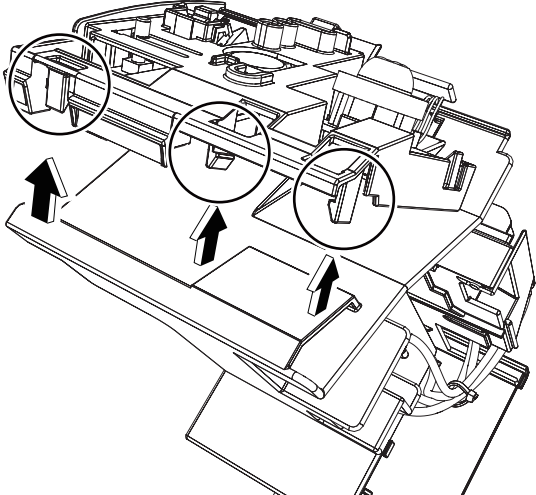
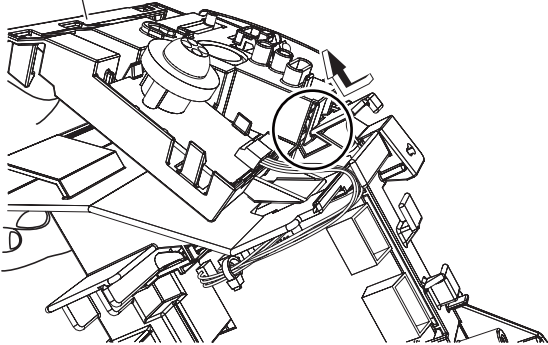
6. Removal of PCBs

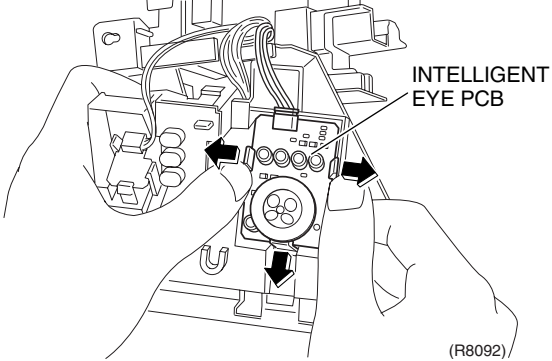
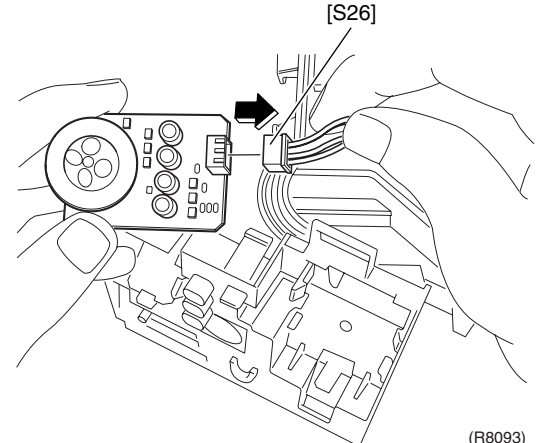
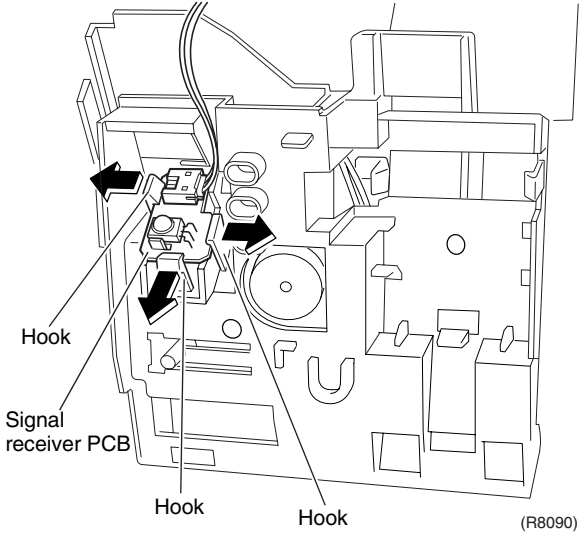
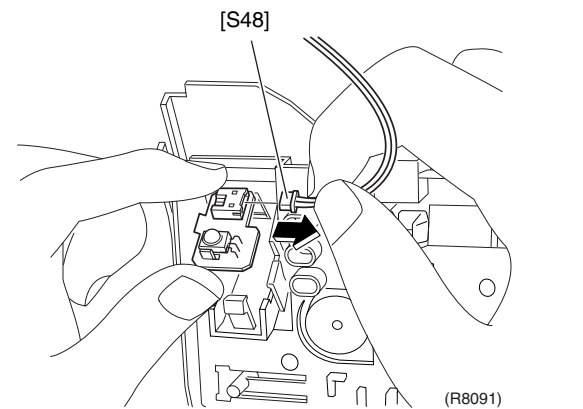
Procedure

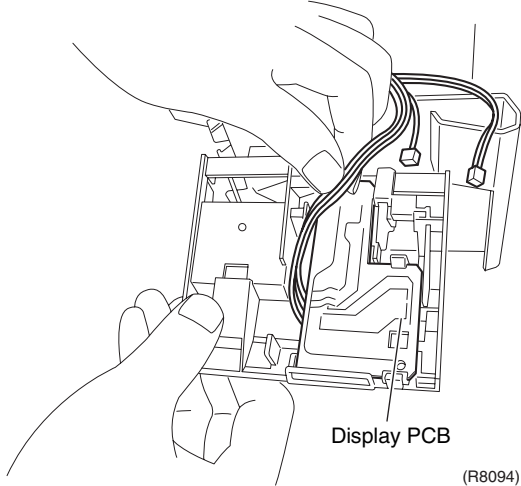
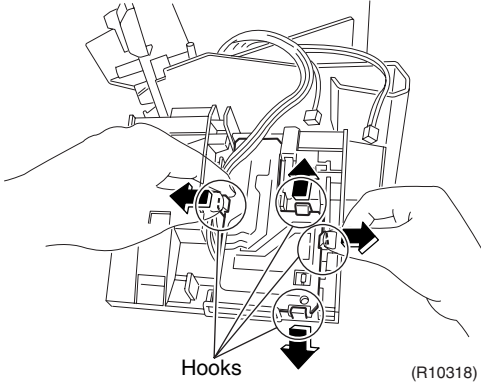
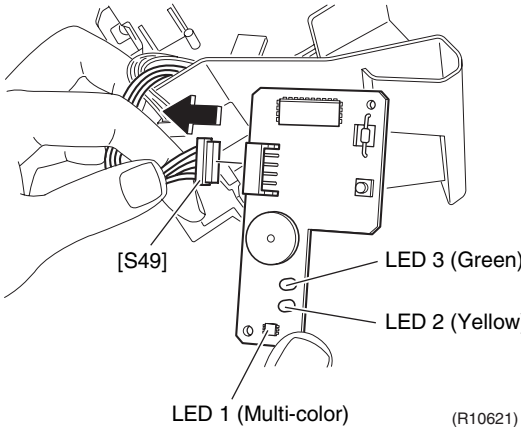
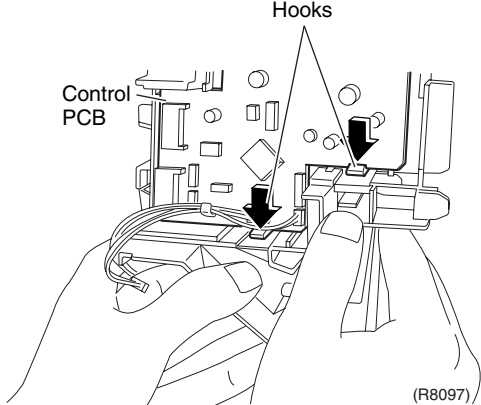


Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

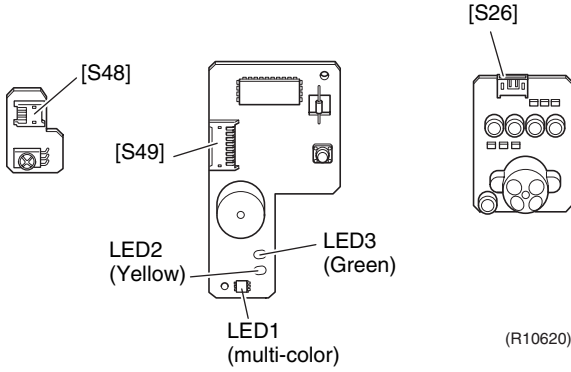
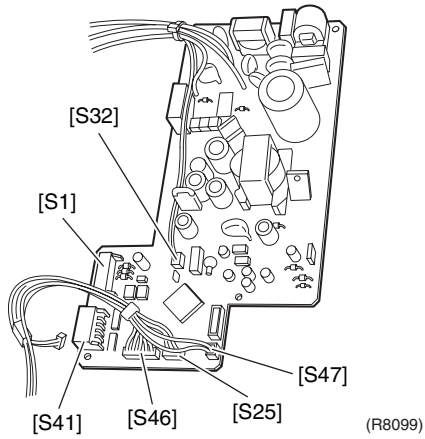
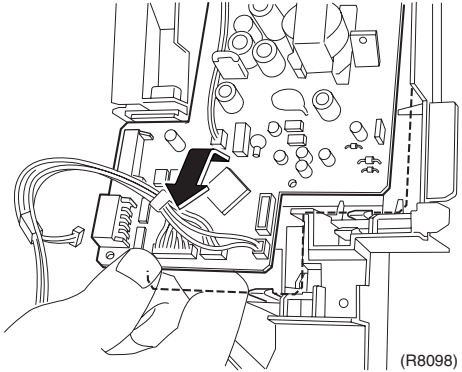
Step	Procedure	Points
<p>1. Removing the shield plate</p> <p>1 The figure shows the appearance of the electrical box.</p> <p>2 Open the shield plate (at the top).</p> <p>3 Unfasten the hook at the back of the shield plate.</p> <p>4 Lift up the shield plate to unfasten the hooks (lower) and remove it.</p>	 <p>Signal receiver PCB</p> <p>INTELLIGENT EYE PCB</p> <p>(R8083)</p>  <p>Hook</p> <p>Hook</p> <p>(R8085)</p>  <p>Shield plate</p> <p>Hook (back)</p> <p>Hook (lower)</p> <p>(R10619)</p>	<p>Preparation</p> <ul style="list-style-type: none"> Remove the electrical box according to the "Removal of Electrical Box".

Step	Procedure	Points
2. Removing the terminal board	<p data-bbox="202 284 461 376">1 Dismount the terminal board by removing the screw.</p>  <p data-bbox="1002 528 1075 551">(R10315)</p>	
3. Removing the signal receiver unit	<p data-bbox="202 654 461 678">1 Release the 3 hooks.</p>  <p data-bbox="975 1128 1048 1151">(R10316)</p> <p data-bbox="202 1160 461 1285">2 Release the hook on the opposite side, and lift up the signal receiver unit.</p>  <p data-bbox="520 1205 707 1227">Signal receiver unit</p> <p data-bbox="995 1603 1069 1626">(R10317)</p>	

Step	Procedure	Points
<p>4. Removing the INTELLIGENT EYE PCB</p>	<p>1 Remove the INTELLIGENT EYE PCB by opening the 3 hooks.</p>  <p>(R8092)</p> <p>2 Disconnect the connector [S26] from the INTELLIGENT EYE PCB.</p>  <p>(R8093)</p>	
<p>5. Removing the signal receiver PCB</p>	<p>1 Remove the signal receiver PCB by opening the hooks at 3 positions.</p>  <p>(R8090)</p> <p>2 Disconnect the connector [S48] from the signal receiver PCB.</p>  <p>(R8091)</p>	

Step	Procedure	Points
<p>6. Removing the display PCB</p>	<p>1 The figure shows the connection of wire harness for the display PCB.</p>  <p>2 Remove the display PCB by unfastening the 4 hooks.</p>  <p>3 Disconnect the connector [S49] from the display PCB.</p> 	<ul style="list-style-type: none"> ■ The display PCB is positioned on the rear side of the signal receiver.
<p>7. Removing the control PCB</p>	<p>1 Unfasten the 2 lower hooks of the control PCB.</p> 	

Step	Procedure	Points
2	Lift up the bottom of the control PCB and pull it out.	<ul style="list-style-type: none"> When mounting the control PCB, make sure that it is fixed by 2 upper hooks.
3	The figures show the names of the PCB component parts.	<ul style="list-style-type: none"> Lead-free solder (PbF) is used for the PCB. When replacing the PCB, use the specific solder and soldering iron. <p>[S1] To DC fan motor [S25] To INTELLIGENT EYE PCB [S26] To control PCB [S32] To heat exchanger thermistor [S41] To swing motor [S46] To display PCB [S47] To signal receiver [S48] To control PCB [S49] To control PCB</p>



7. Removal of Connecting Duct

Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the connecting duct for humidifying hose	<p>Humidifying hose</p> <p>Alternate up and down</p> <p>(R10319)</p>	<p>Preparation</p> <ul style="list-style-type: none"> ■ Remove the front grille according to "Removal of the Front Grille". ■ Since inside of the connecting duct has projection hooks, shake the hose up and down to remove. ■ Rotate in the same direction as when assembling for easy removal.
1 Detach the humidifying hose from the duct unit.	<p>Duct unit</p> <p>(R10320)</p>	
2 Remove the fixing screw for the duct unit.	<p>Projection</p> <p>Fixing hole</p> <p>(R10321)</p>	<ul style="list-style-type: none"> ■ When assembling, make sure to insert the projection into the fixing hole on the duct unit.
3 Lift the right side to undo the projection and slide to the left.		

8. Removal of Indoor Heat Exchanger

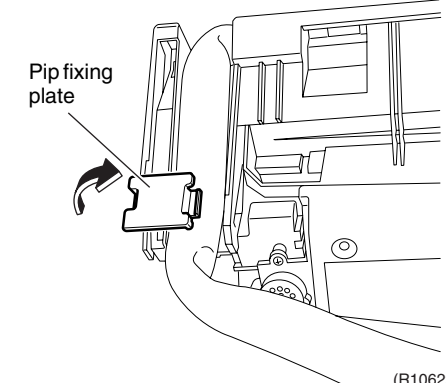
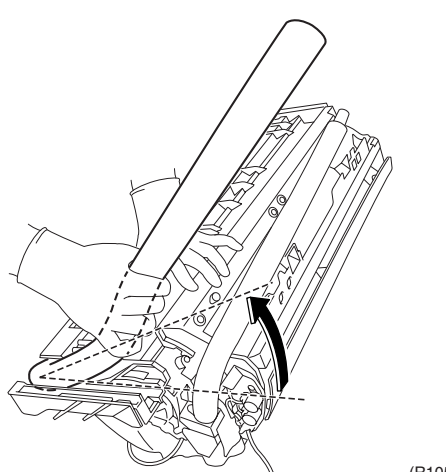
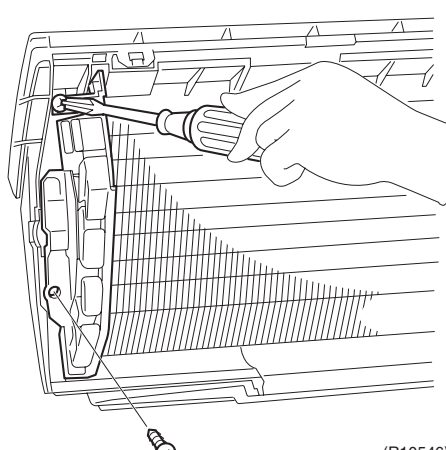
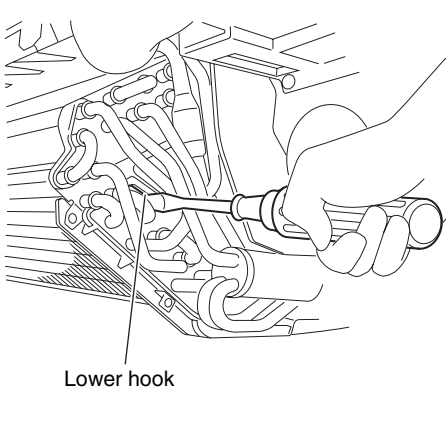
Procedure

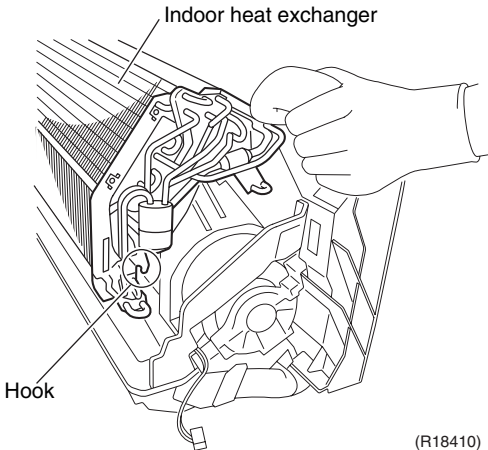
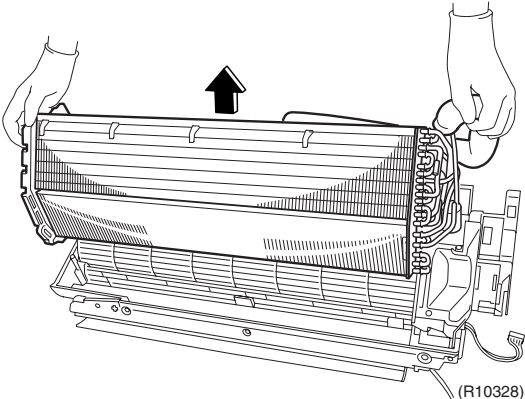


Warning

Be sure to turn off all power supplies at least 10 minutes before disassembling work.

Step	Procedure	Points
<p>1. Disconnecting the refrigerant pipe</p>	<p>(R10322)</p>	<ul style="list-style-type: none"> When reassembling, make sure the drain hose is sloped downward. <p>(R10879)</p>
<p>2. Release the 2 hooks at the bottom. Lift the indoor unit by a wooden base.</p>	<p>(R10323)</p>	<p>Caution In pump-down work, be sure to stop the compressor before disconnecting the refrigerant pipe. If the refrigerant pipe is disconnected with the compressor being operated and the stop valve being open, air may be sucked in to generate an over-pressure in refrigeration cycle, thus resulting in pipe rupture or accidental injury.</p>
<p>3. Lift up the indoor unit body slightly and pull out the drain hose. (In the case of left piping)</p>	<p>Drain hose</p> <p>(R10324)</p>	<ul style="list-style-type: none"> Place a plastic bag under the drain pan to prevent from wetting the floor with remaining drain. If the drain hose is embedded in the wall, disconnect the drain hose beforehand.
<p>4. Disconnect the pipe connection.</p> <p>Caution From the point of view of environmental protection, be sure to use a vacuum pump for air purging.</p>	<p>(R10325)</p>	<ul style="list-style-type: none"> Carry out the removal works with 2 wrenches. When the pipes are disconnected, protect the both openings of pipe side and unit side from entering of moisture.

Step	Procedure	Points
2. Removing the indoor heat exchanger		<p>Preparation</p> <ul style="list-style-type: none"> Remove the indoor unit from the installation plate.
1	<p>Unfasten the hook of the pipe fixing plate at the back of the unit and pull out the pipe.</p>	
2	<p>Slightly widen the auxiliary pipe.</p>	<p>Caution</p> <p>When dismantling or mounting the indoor heat exchanger, be sure to wear gloves or wrap it with cloth before proceeding to the work. (You may be injured by the fins.)</p>
3	<p>Remove the 2 screws on the left side of the unit.</p>	
4	<p>Unfasten the lower hook on the right side of the unit with a flat screwdriver.</p>	
	 <p>Pip fixing plate</p> <p>(R10622)</p>	
	 <p>(R10543)</p>	
	 <p>(R10546)</p>	
	 <p>Lower hook</p> <p>(R10326)</p>	

Step	Procedure	Points
5	<p>After unfastening the lower hooks, hold up the indoor heat exchanger by its right side and lift it up.</p>  <p style="text-align: right;">(R18410)</p>	<ul style="list-style-type: none"> When mounting the indoor heat exchanger, make sure that the hook (right) is fastened.
6	<p>Remove the indoor heat exchanger.</p>  <p style="text-align: right;">(R10328)</p>	

9. Removal of Swing Motor

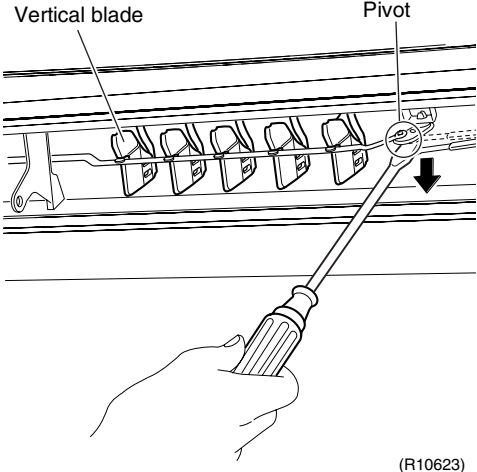
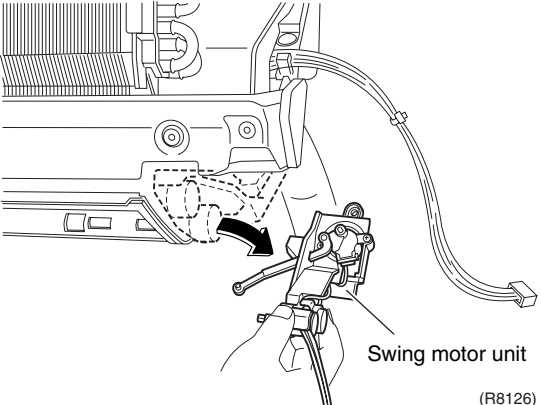
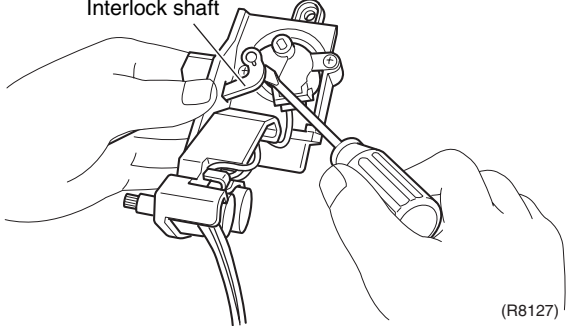
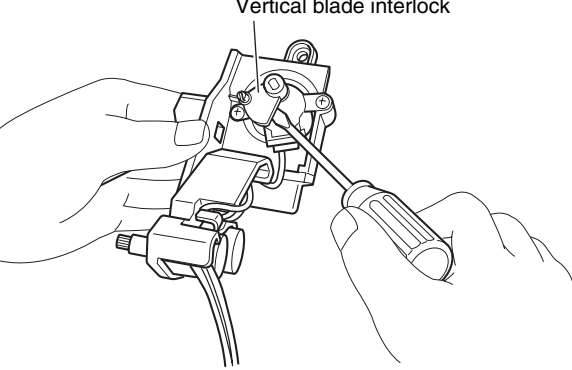
Procedure

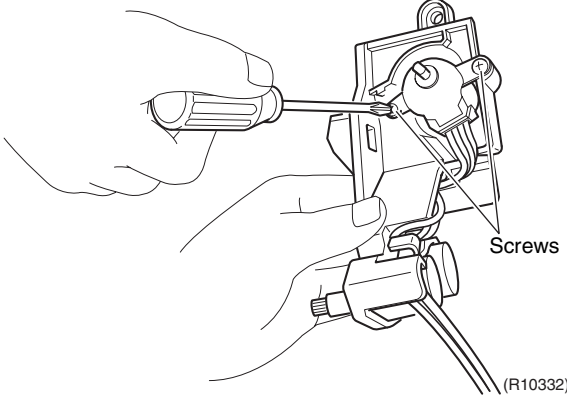
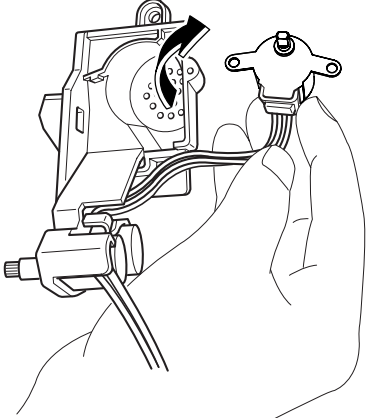
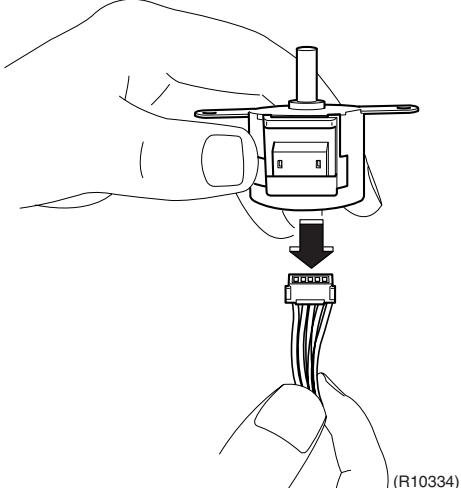


Warning

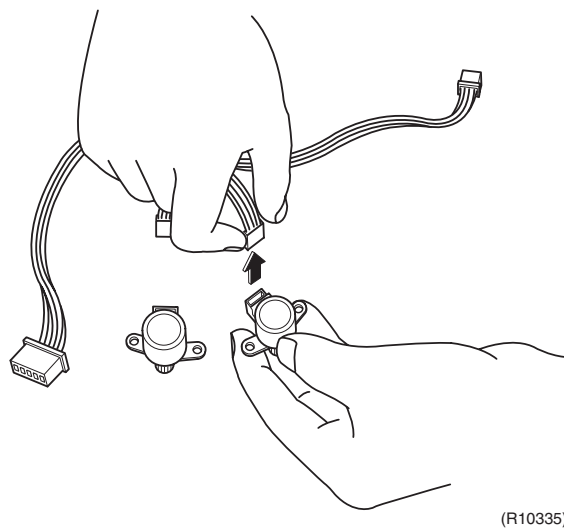
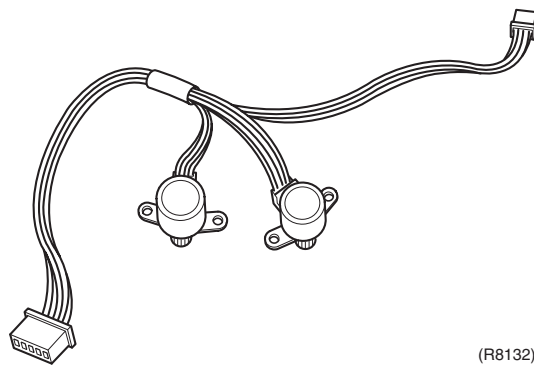
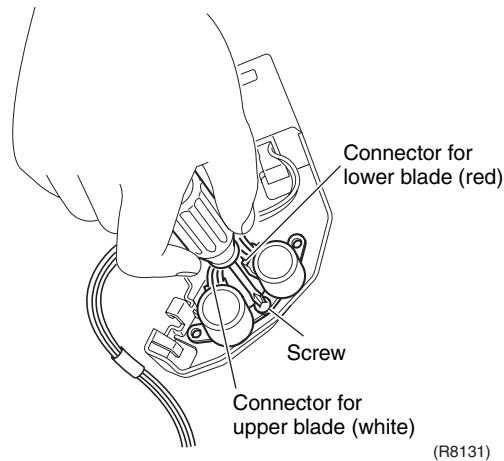
Be sure to turn off all power supplies at least 10 minutes before disassembling work.

Step	Procedure	Points
<p>1. Removing the swing motor for vertical blade</p>	<p>(R10323)</p>	
<p>1 Release the 2 hooks at the bottom. Lift the indoor unit by a wooden base.</p>	<p>Drain hose</p> <p>(R10329)</p>	
<p>2 Remove the screw behind the drain hose, and disconnect the drain hose.</p>	<p>Swing motors</p> <p>(R10330)</p>	
<p>3 Remove the screw at the rear, and the screws on the left and right side of swing motors.</p>		

Step		Procedure	Points
4	Detach the pivot from the interlock shaft for vertical blades by a flat screwdriver.	 <p>Vertical blade</p> <p>Pivot</p> <p>(R10623)</p>	
5	Remove the swing motor unit.	 <p>Swing motor unit</p> <p>(R8126)</p>	
6	Detach the interlock shaft from the swing driver.	 <p>Interlock shaft</p> <p>(R8127)</p>	
7	Remove the vertical blade interlock by a flat screwdriver.	 <p>Vertical blade interlock</p> <p>(R10331)</p>	

Step	Procedure	Points
8	Remove the 2 screws.	 <p>Screws</p> <p>(R10332)</p>
9	Remove the swing motor for vertical blade.	 <p>(R10333)</p>
10	Disconnect the connector.	 <p>(R10334)</p> <p>■ Connector: green</p>

Step	Procedure	Points
2.	Removing the swing motor for horizontal blade	
1	Remove the screw to remove the swing motors for horizontal blades.	<p>Caution</p> <p>When reassembling, do not confuse the installing order of the 2 motors and the colors of the connectors. If you set the connectors or motors opposite, the horizontal blades do not move smoothly or the noise may be heard.</p> <p>(1) Set the motor for the upper blade first. (connector: white)</p> <p>(2) Then, set the motor for the lower blade. (connector: red)</p> <p>(3) Fix the both motors with a screw.</p>
	<p>2 Disconnect the harnesses from the motors.</p>	



10. Removal of Fan Rotor

Procedure

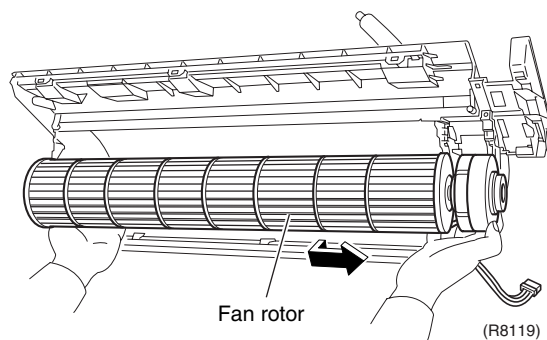
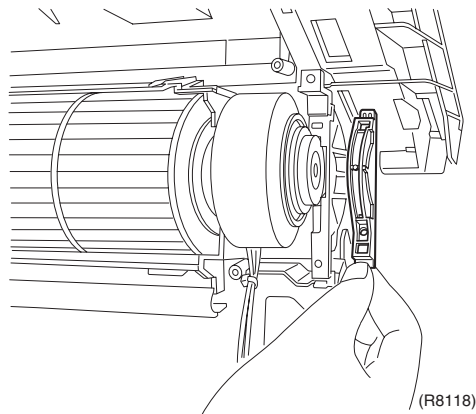
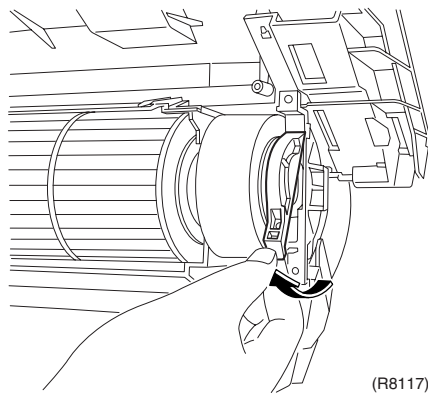
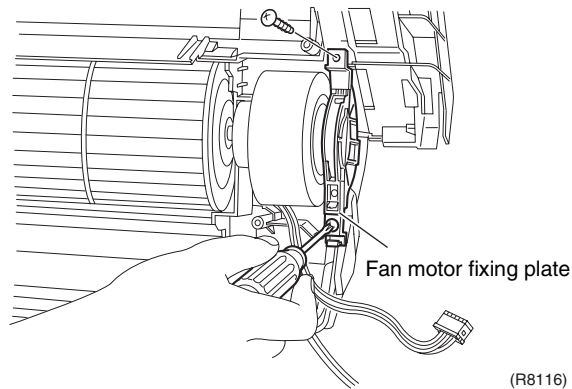


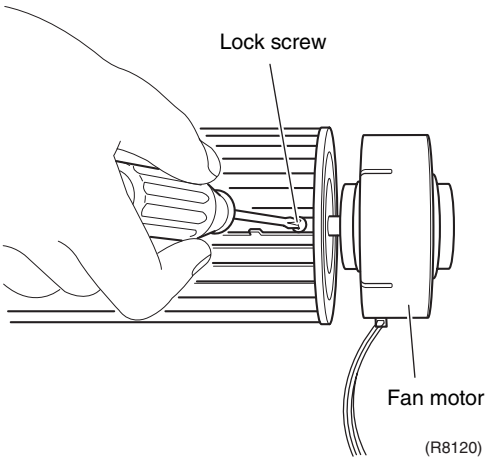
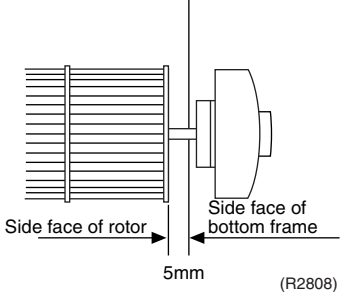
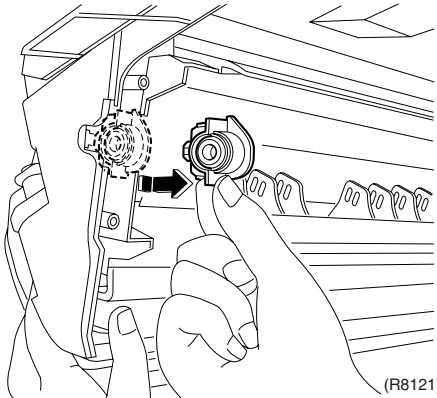
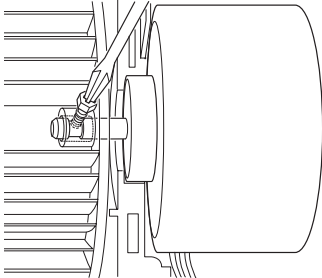
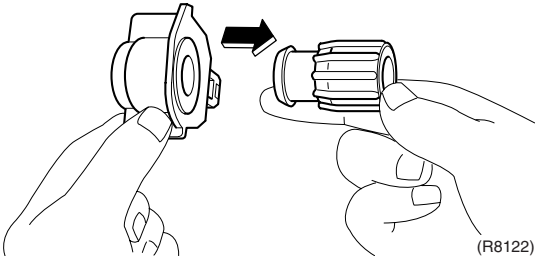
Warning

Be sure to turn off all power supplies at least 10 minutes before disassembling work.

Step	Procedure	Points
<p>1. Removing the drip proof plate</p>	<p>(R8112)</p>	<p>Preparation</p> <ul style="list-style-type: none"> Remove the indoor heat exchanger according to the "Removal of Indoor Heat Exchanger".
<p>1 Dismount the drip proof plate (right) by removing the 2 screws.</p>	<p>(R8113)</p>	
<p>2 Release the fan motor wire harness.</p>	<p>(R8114)</p>	
	<p>(R8115)</p>	

Step	Procedure	Points
3	Remove the 2 screws of the fan motor fixing plate.	
4	Unfasten the hook of the fan motor fixing plate and remove.	
2. Removing the fan rotor		
1	Dislocate the fan rotor by sliding it to the right.	



Step	Procedure	Procedure	Points
2	Remove the fan rotor by loosening the lock screw.	 <p>(R8120)</p>	<p>■ Reassembling the fan motor When reassembling the fan rotor, provide as much as 5mm of play between the side face of the rotor and the bottom frame.</p>  <p>(R2808)</p>
3	Press the rubber-made bearing with force from outside.	 <p>(R8121)</p>	 <p>(R9582)</p>
4	Remove the bearing.	 <p>(R8122)</p>	<ol style="list-style-type: none"> (1) Insert the fan motor approx. 5mm (2) Tighten the screw until it stops. Then turn the screw in one scroll. (3) Move the fan rotor and confirm the fan motor and the fan rotor are installed appropriately. (4) Tighten the screw completely if appropriate. (5) If not appropriate, go back to (1).

Revision History

Month / Year	Version	Revised contents
02 / 2013	Si04-953	First edition

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

DAIKIN INDUSTRIES, LTD.

Head Office:
Umeda Center Bldg., 2-4-12, Nakazaki-Nishi,
Kita-ku, Osaka, 530-8323 Japan

Tokyo Office:
JR Shinagawa East Bldg., 2-18-1, Konan,
Minato-ku, Tokyo, 108-0075 Japan

http://www.daikin.com/global_ac/

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