

REMOVAL PROCEDURE



S E R V I C E M A N U A L

2.5/3.5 kW Class



Indoor Unit



Inverter



Wall Mounted Type



Service Manual

Removal Procedure

Indoor Unit

●Heat Pump

ATXG25EV1B
ATXG35EV1B

FTXG25EV1BW
FTXG35EV1BW
FTXG25EV1BS
FTXG35EV1BS

FTXG25EVMAW
FTXG35EVMAW
FTXG25EVMAS
FTXG35EVMAS

FTXG25FVMAW
FTXG35FVMAW
FTXG25FVMAS
FTXG35FVMAS

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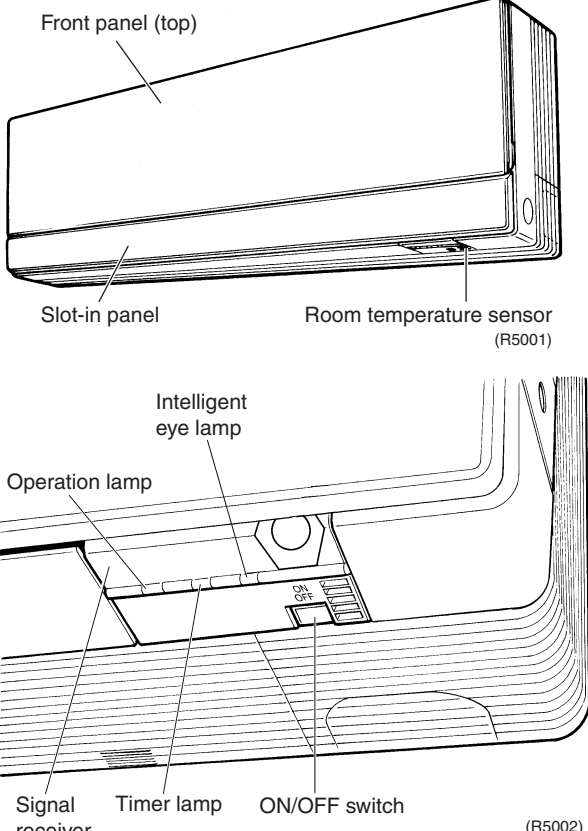
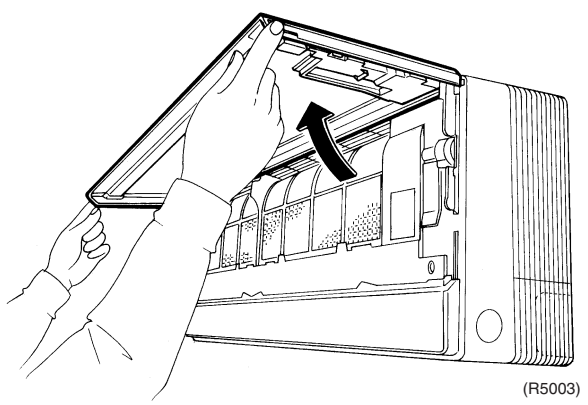
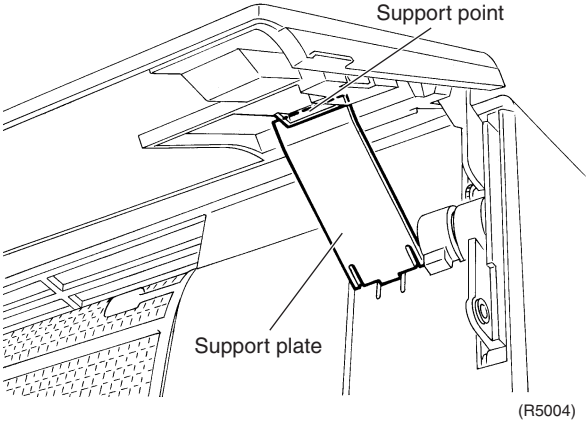
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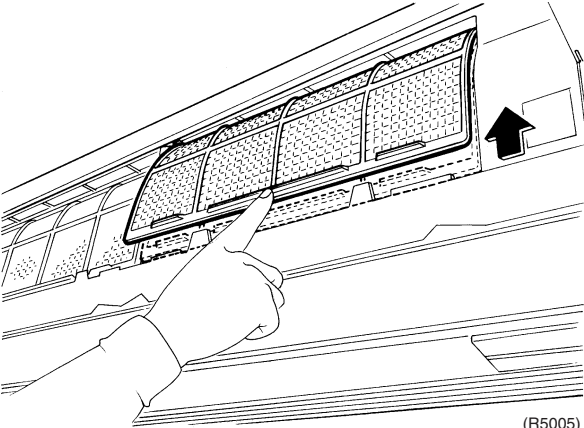
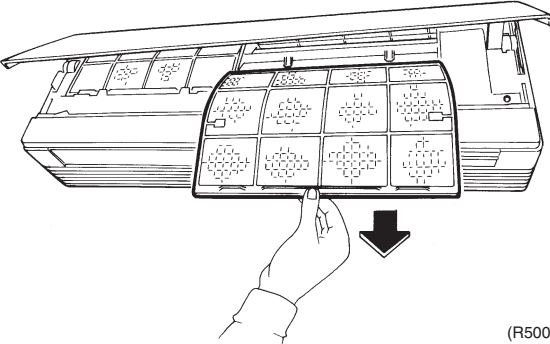
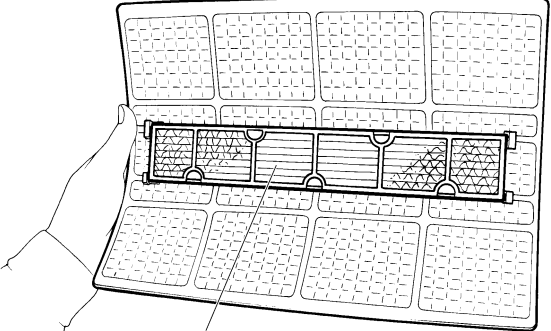
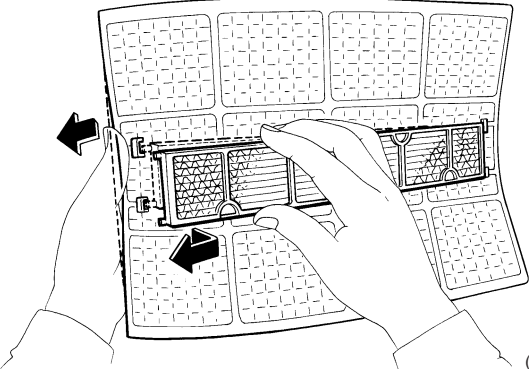
- ♦ The illustrations may be slightly different depending on the model.

1. Removal of Air Filter

Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Features		<ul style="list-style-type: none"> When the signal receiver catches a signal from the remote controller, it produces beep sound and the operation lamp blinks.
2. Remove the air filters.	<p>1 Hold the front panel by the tabs on the both sides and lift it until it stops with a click.</p>  <p>2 Keep the front panel open with the support plate.</p> 	

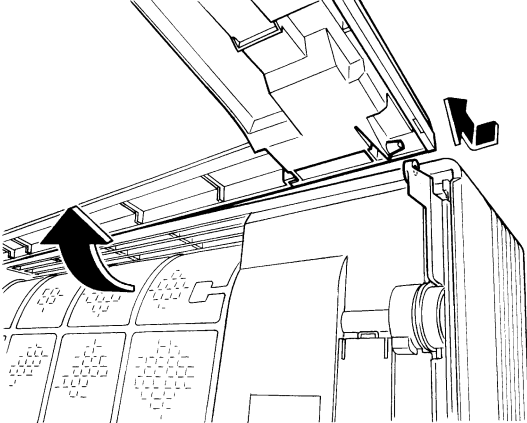
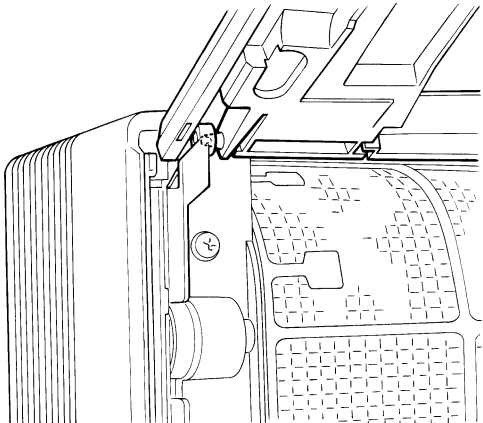
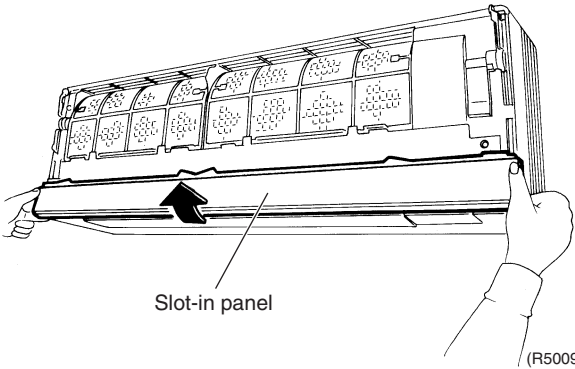
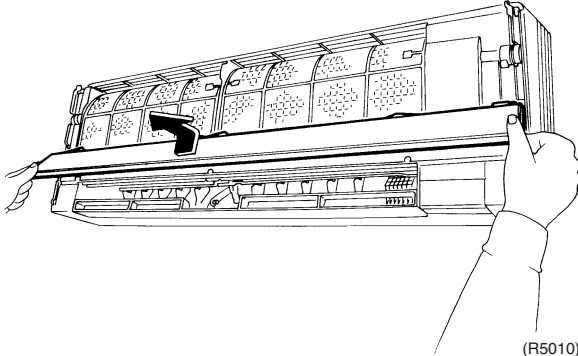
Step	Procedure	Points
<p>3</p>	<p>Lift an air filter upwards slightly and then pull it out downwards.</p>  <p>(R5005)</p>  <p>(R5006)</p>	<ul style="list-style-type: none"> ■ The right and left air filters are interchangeable. ■ Insert the air filters along grooves when installing. ■ When installing, insert 2 hooks of the air filter completely.
<p>3. Remove the air-purifying filter.</p> <p>1</p>	<p>Titanium Apatite Photocatalytic Air-purifying Filter is fixed on the rear of the air filter.</p>  <p>Titanium Apatite Photocatalytic Air-purifying Filter</p> <p>(R3763)</p> <p>2</p> <p>Bend the air filter to release the protrusions and remove the Titanium Apatite Photocatalytic Air-Purifying filter.</p>  <p>(R3764)</p>	<ul style="list-style-type: none"> ■ The right and left air-purifying filters are interchangeable.

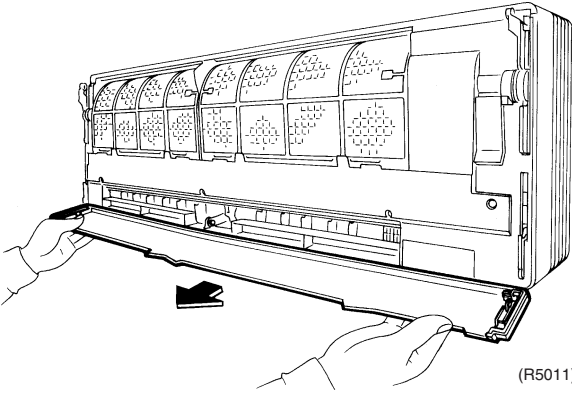
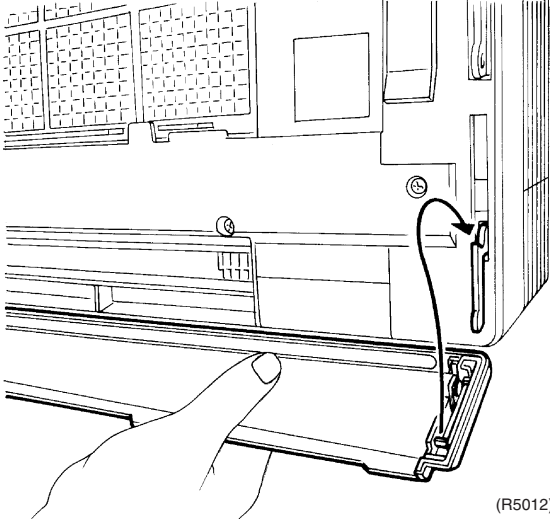
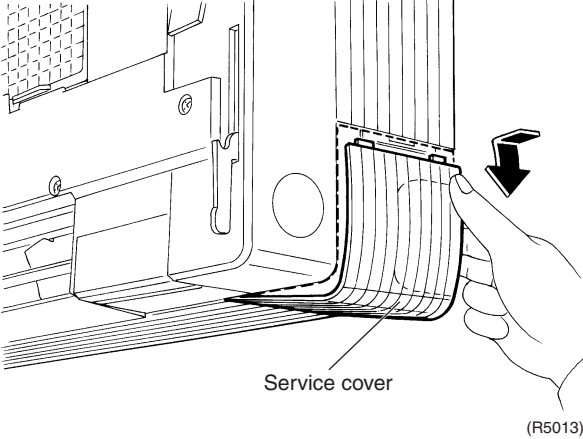
2. Removal of Front Grille

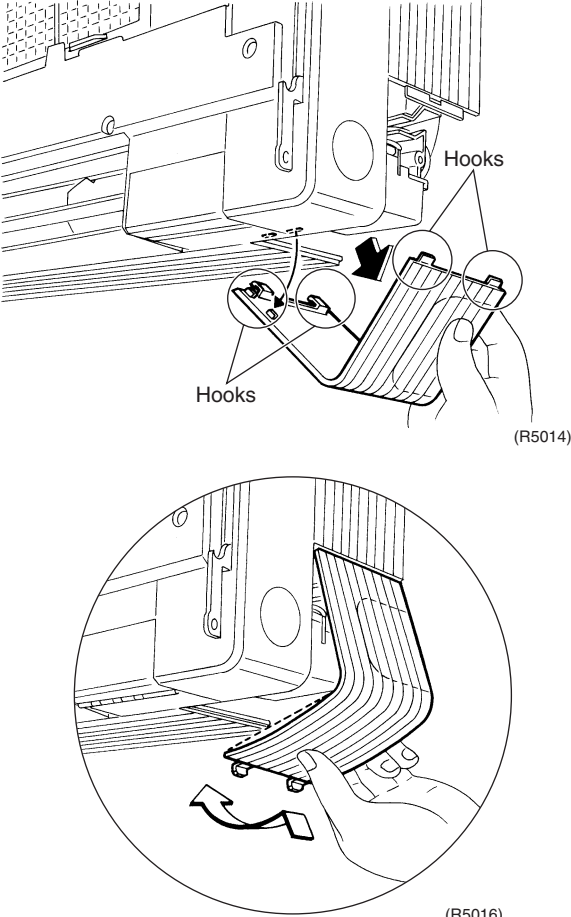
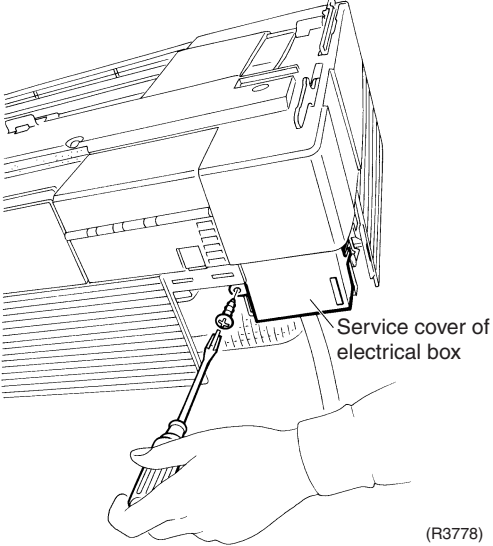
Procedure

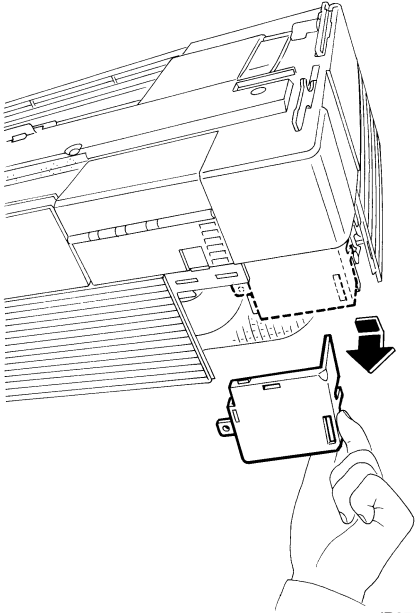
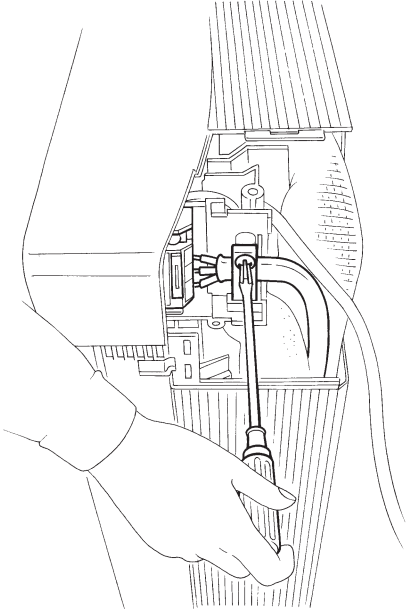
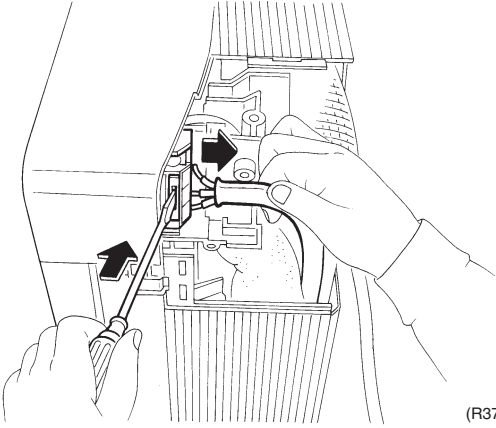


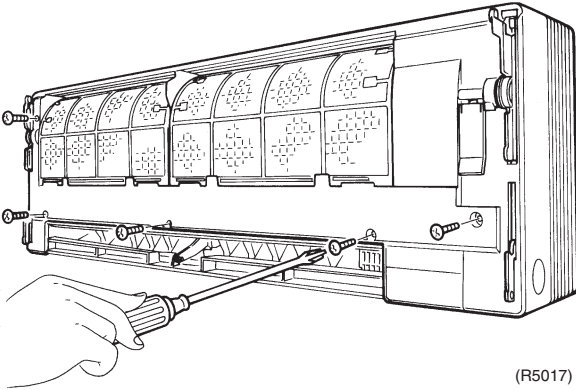
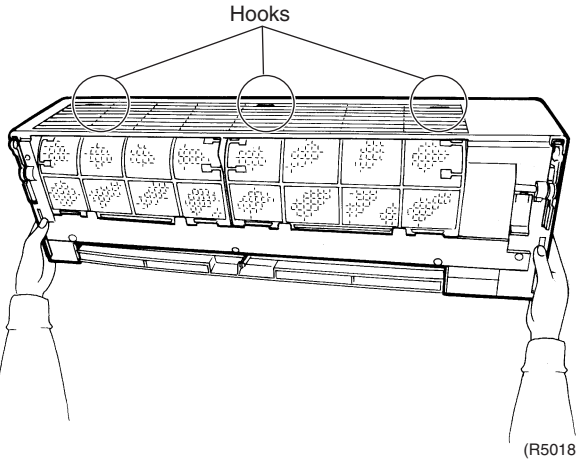
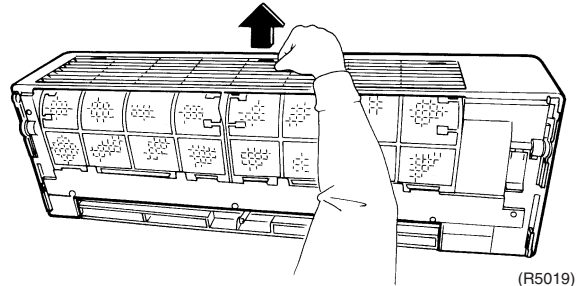
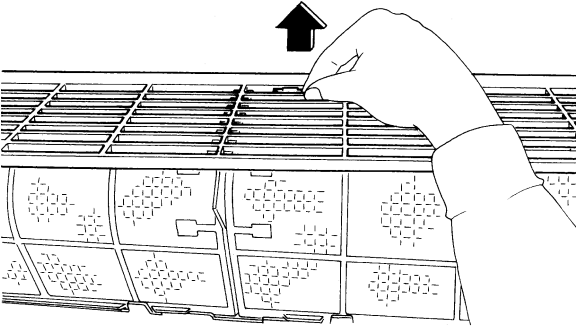
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

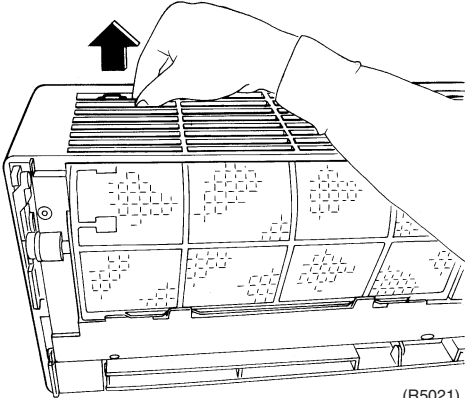
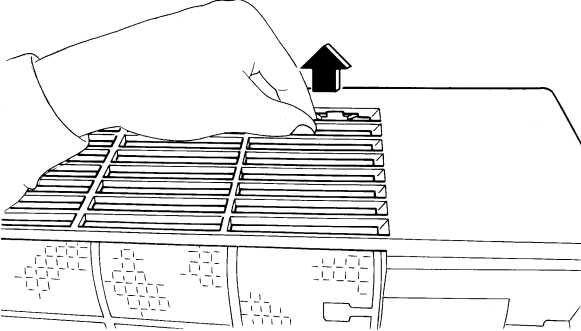
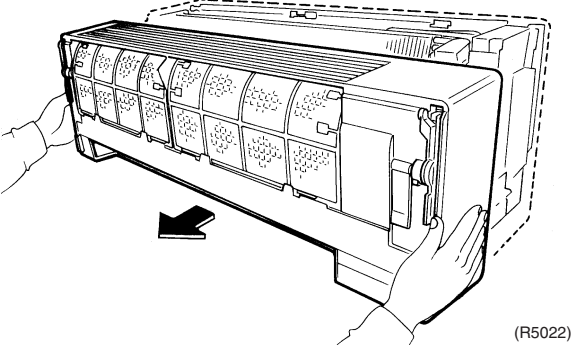
Step	Procedure	Points
<p>1. Remove the front panel.</p> <p>1 Open the front panel to the horizontal position. Release the both sides pivots and remove the front panel.</p>	 <p>(R5007)</p>  <p>(R5008)</p>	<ul style="list-style-type: none"> ■ Start the removal procedure of front grille when the panels are closed. ■ Slide the front panel side to side to release each axis. ■ When assembling, align the right and left axes with grooves in turn and insert them to the end.
<p>2. Remove the slot-in panel.</p> <p>1 Pull the lower side of the panel.</p> <p>2 Lift the panel and remove from the slots.</p>	 <p>Slot-in panel</p> <p>(R5009)</p>  <p>(R5010)</p>	

Step	Procedure	Points
3	<p>The slot-in panel is fixed only at the both ends.</p>  <p>(R5011)</p>	
4	<p>When assembling, fit the axes of the slot-in panel from above. Push the lower part of the slot-in panel and attach to the running gear.</p>  <p>(R5012)</p>	
3.	<p>Remove the service cover.</p> <p>1</p> <p>Bend the service cover inside and release the hooks.</p>  <p>Service cover</p> <p>(R5013)</p>	<ul style="list-style-type: none"> ■ The service cover has no screw. ■ Hooks can be caught from either right side or lower side.

Step	Procedure	Points
<p>2</p> <p>The service cover has 2 hooks on the right side and 4 hooks on the lower side.</p>	 <p>(R5014)</p> <p>(R5016)</p>	<ul style="list-style-type: none"> ■ When assembling, fit the right side hooks and insert the lower hooks while bending the service cover.
<p>3</p> <p>Loosen the screw on the service cover of electrical box.</p>	 <p>(R3778)</p>	

Step	Procedure	Points
4	<p>Pull down and remove the service cover of electrical box.</p>  <p>(R3779)</p>	
5	<p>Loosen the screw on the fixing plate.</p>  <p>(R3780)</p>	
6	<p>Push the white section on the terminal board and release the relay wires.</p>  <p>(R3781)</p>	

Step	Procedure	Points
<p>4. Remove the front grille.</p> <p>1 Loosen the 5 screws.</p> <p>2 The front grille has 3 hooks on the upper side.</p> <p>3 Lift the upper part of the front grille and release the hooks. Release the center hook first.</p>	 <p>(R5017)</p>  <p>(R5018)</p>  <p>(R5019)</p>  <p>(R5020)</p>	<ul style="list-style-type: none"> ■ The front grille has no screw inside flaps. ■ Be careful not to cut your finger by the fins of the heat exchanger. ■ As for the horizontal blades, fully opened position is easy to reassemble and remove.

Step	Procedure	Points
4	Release the both sides hooks.	
	 <p>(R5021)</p>  <p>(R5073)</p>	
5	Pull the front grille out horizontally and remove it.	<ul style="list-style-type: none"> ■ When assembling, install the front grille horizontally so as not to stuff the flap inside. ■ When assembling, make sure the three hooks are caught properly.
	 <p>(R5022)</p>	

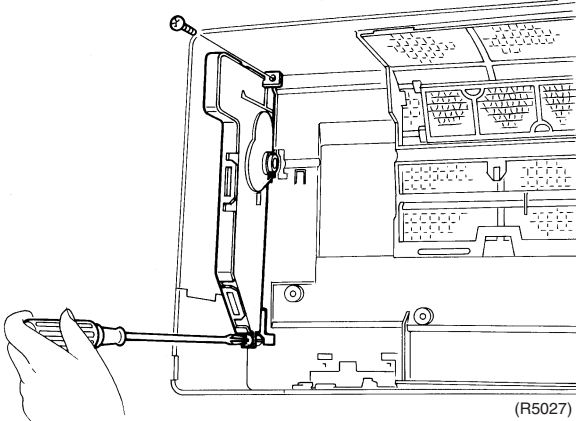
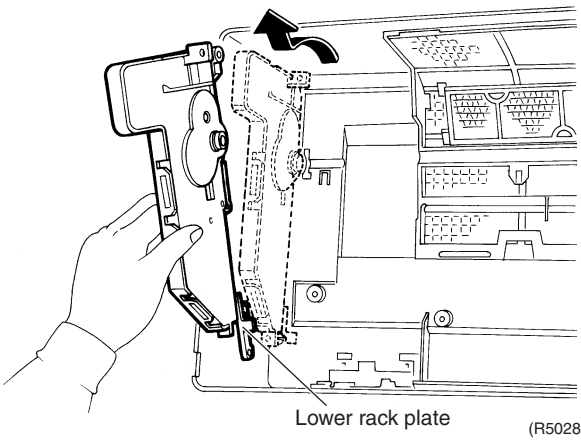
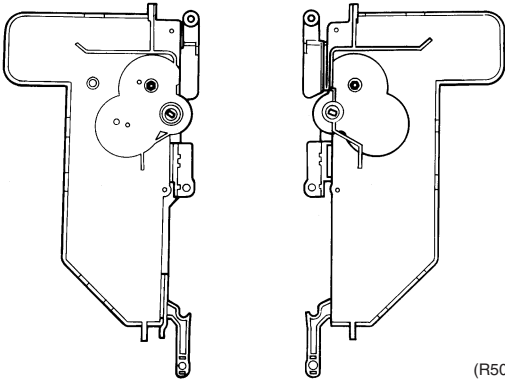
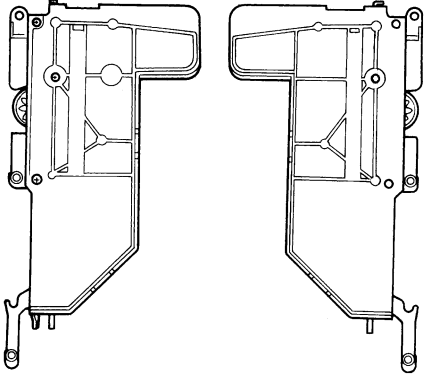
3. Removal of Assembly of Front Panel Mechanism

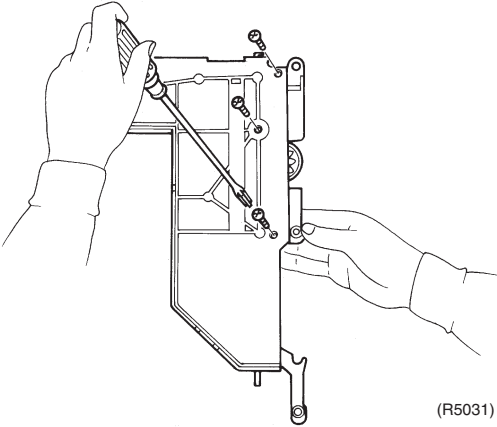
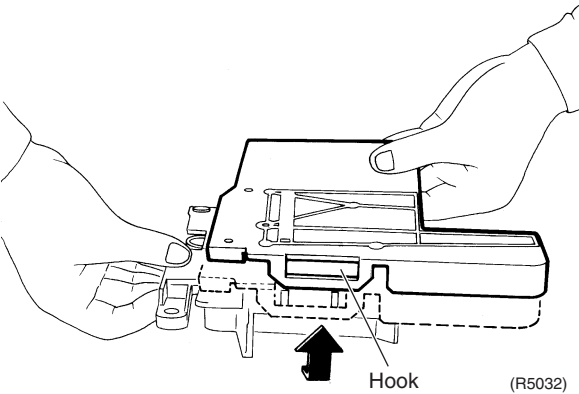
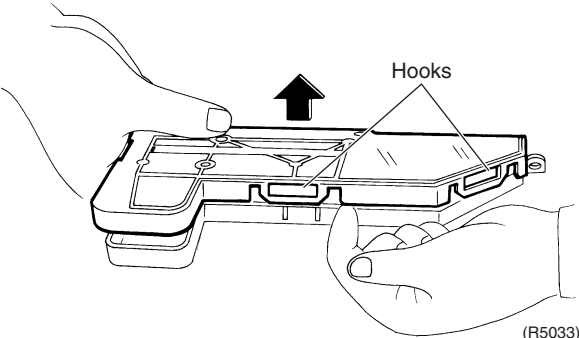
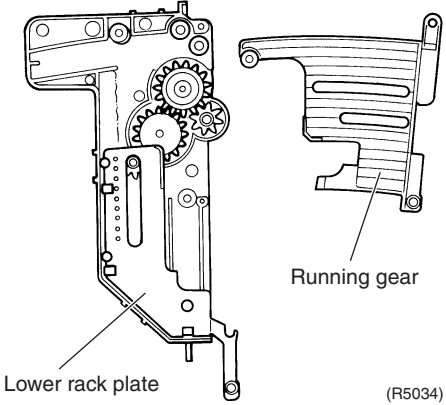
Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>■ Remove the front grille. 1. Remove the assembly of front panel mechanism.</p>	<p style="text-align: center;">(R5023)</p>	<p>■ When assembling, insert the lower rack plate first.</p> <p>■ Be careful so as not to lose the drive gear.</p> <p style="text-align: center;">(R3794)</p>
<p>1 The back of the front grilles</p>	<p style="text-align: center;">(R5024)</p>	
<p>2 Loosen the 2 screws of the assembly (left).</p>	<p style="text-align: center;">Lower rack plate (R5025)</p>	
<p>3 Remove the assembly.</p>	<p style="text-align: center;">Shaft (R5026)</p>	
<p>4 Lift the shaft and pull it out to the rightward.</p>		

Step	Procedure	Points
5	<p>Loosen the 2 screws of the assembly (right).</p>  <p>(R5027)</p>	
6	<p>Remove the assembly.</p>  <p>Lower rack plate (R5028)</p>  <p>(R5029)</p>  <p>(R5030)</p>	<p>■ When assembling, insert the lower rack plate first.</p>

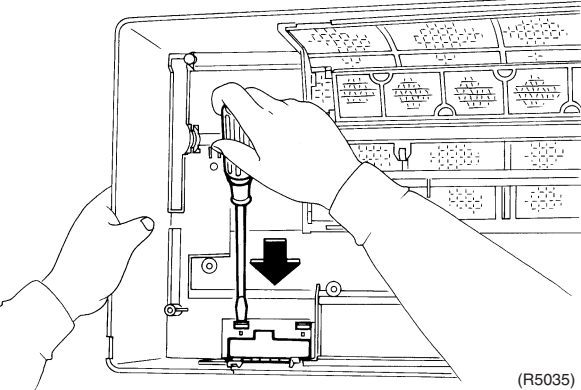
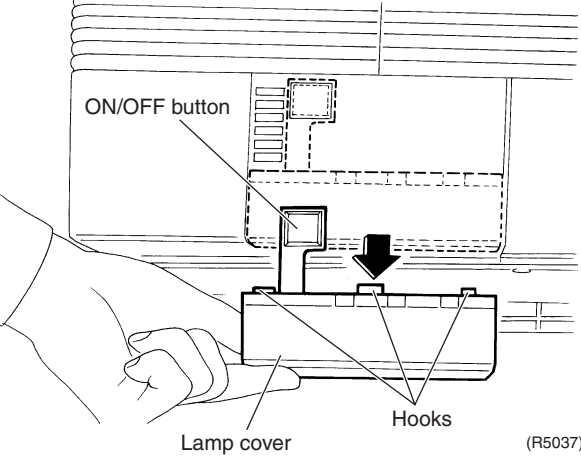
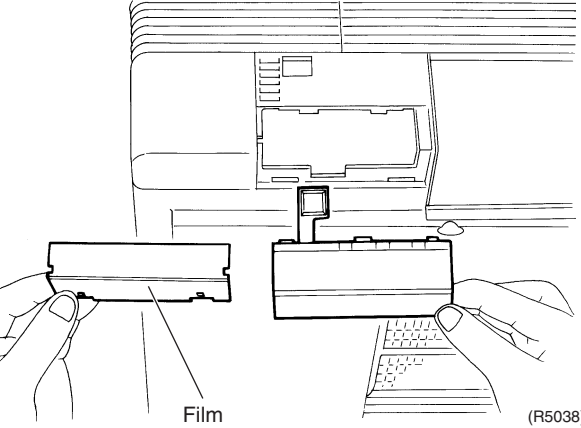
Step	Procedure	Points
2.	Remove the lower rack plate.	
1	Loosen the 3 screws of the left assembly cover.	
2	Hold the assembly horizontally and release the upper hook.	<ul style="list-style-type: none"> ■ When you demand small parts like cogs and rollers, order a set of assembly.
3	Keep the assembly horizontally and undo the hooks on side and lower sides.	
4	Remove the running gear.	<ul style="list-style-type: none"> ■ Be careful so as not to lose the rollers and the cogs. ■ When you demand small parts like cogs and rollers, order a set of assembly.
	 <p>(R5031)</p>  <p>Hook (R5032)</p>  <p>Hooks (R5033)</p>  <p>Lower rack plate (R5034)</p> <p>Running gear</p>	

4. Removal of Lamp Cover

Procedure



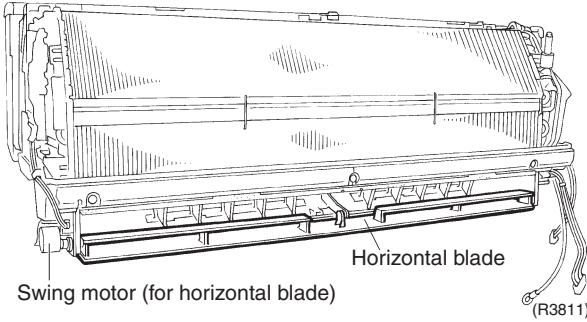
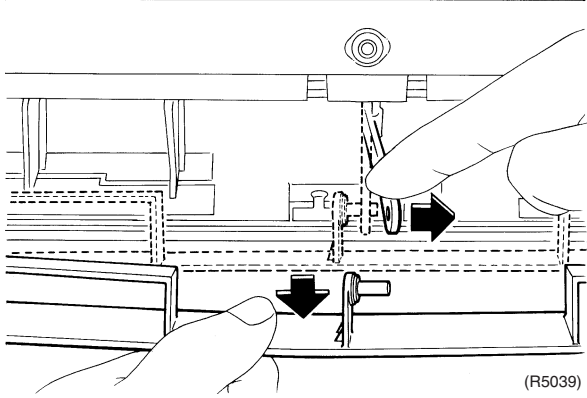
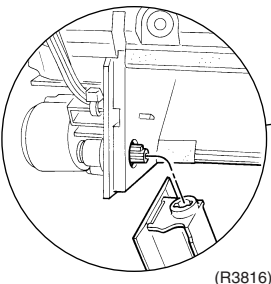
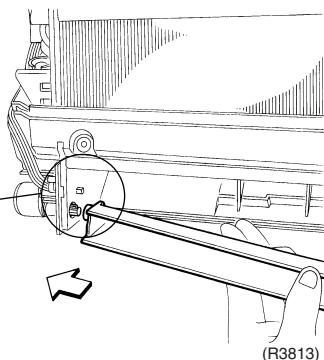
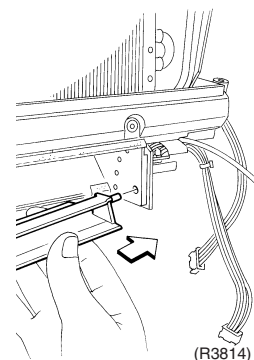
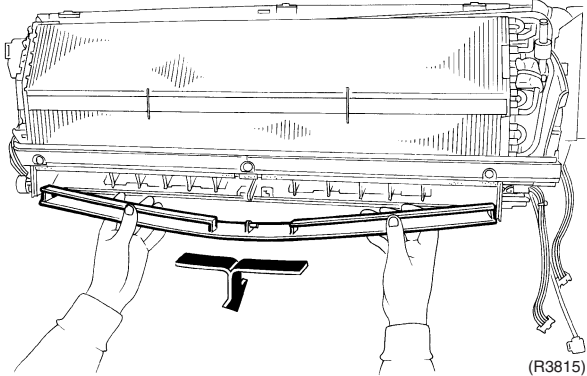
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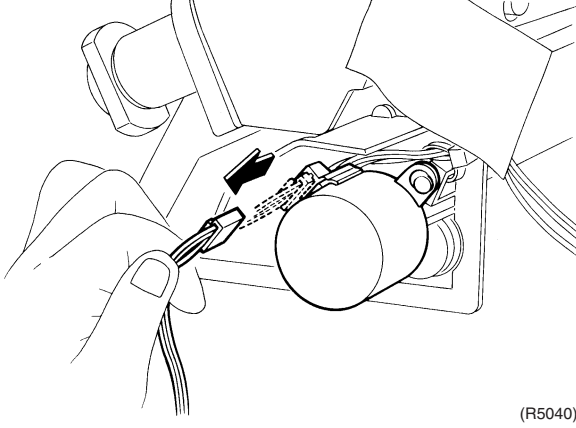
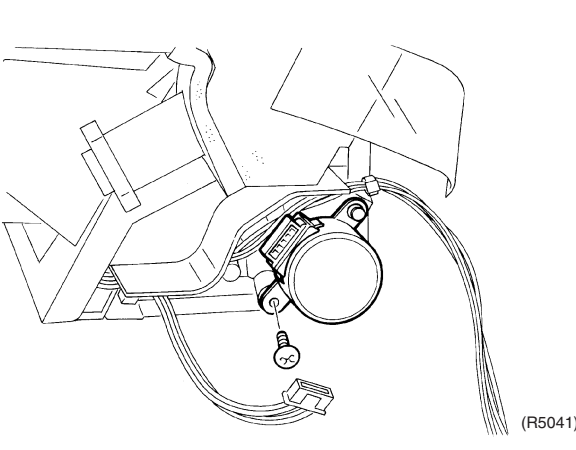
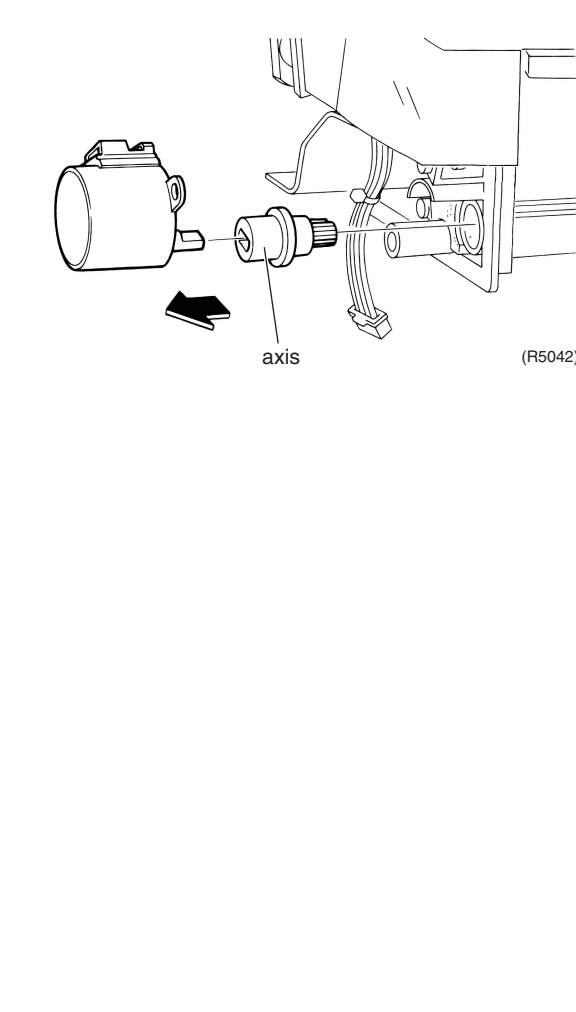
Step	Procedure	Points
<p>■ Remove the front grille.</p> <p>1. Remove the lamp cover.</p> <p>1 Release the 2 hooks carefully.</p> <p>2 Release the 3 hooks while rotating the lamp cover and remove.</p>	 <p>(R5035)</p>  <p>(R5037)</p>  <p>(R5038)</p>	

5. Removal of Horizontal Blade

Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

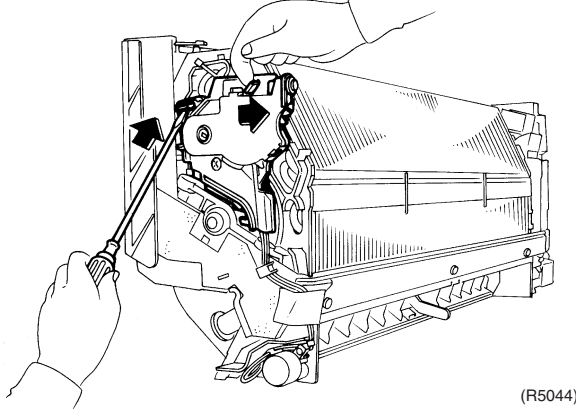
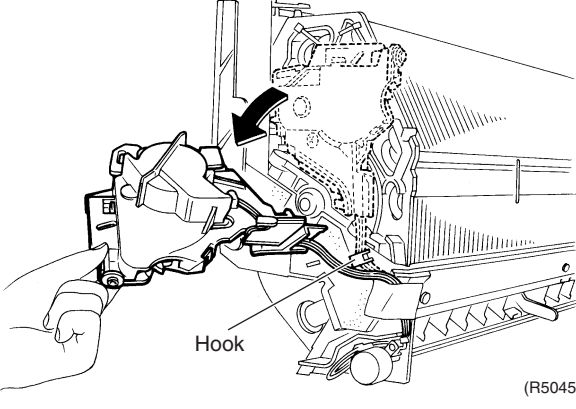
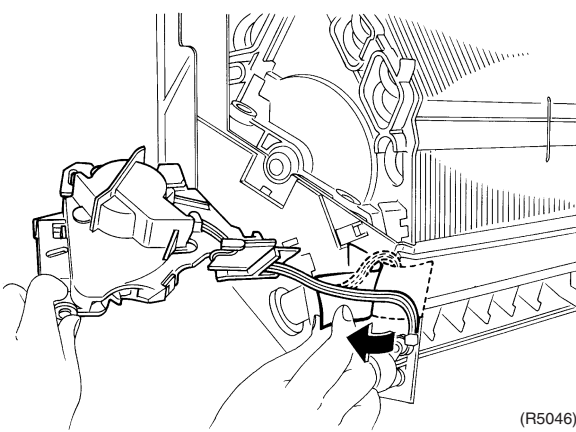
Step	Procedure	Points
1. Remove the horizontal blade.		<ul style="list-style-type: none"> ■ The horizontal blade is single.
1 Release the center pivot.		
	  	<ul style="list-style-type: none"> ■ Installation procedure <ol style="list-style-type: none"> 1. Since key pattern hook is provided, rotate the blade and fit it to the left pivot first. 2. Fit the blade to the right pivot. 3. Fit the blade to the center pivot.
2 Bend the horizontal blade slightly and remove it.		

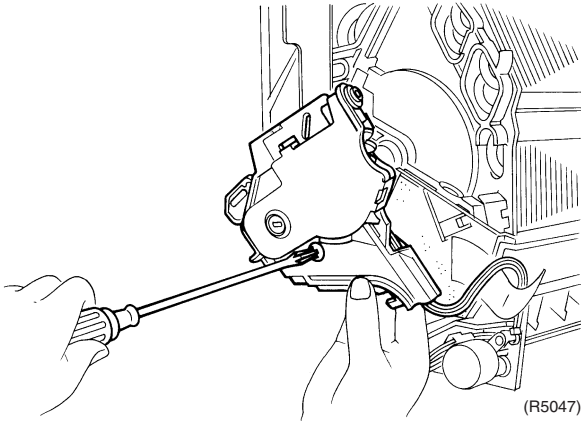
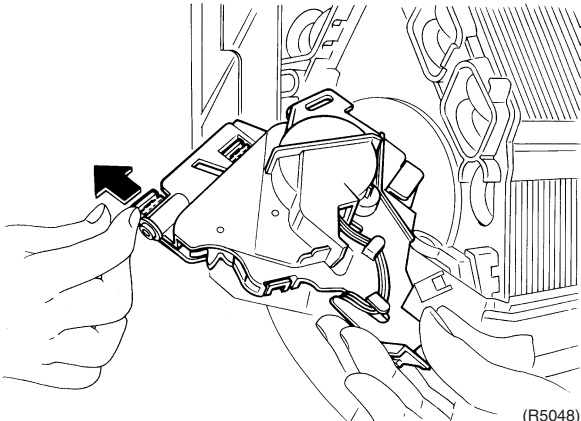
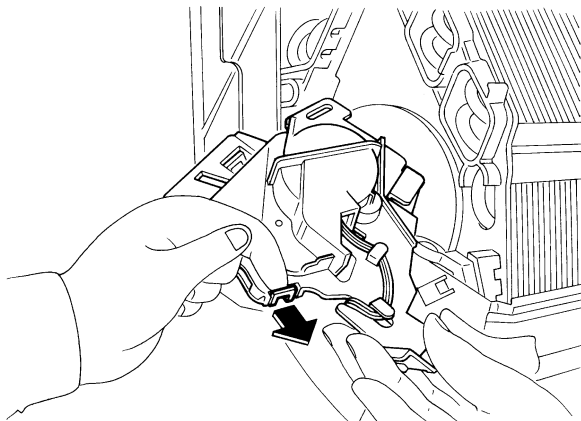
Step	Procedure	Points
2.	Remove the swing motor.	<ul style="list-style-type: none"> ■ The swing motor for horizontal blade is on the left side.
1	Pull out and remove the swing motor connector.	 <p style="text-align: right;">(R5040)</p>
2	Loosen the screw.	 <p style="text-align: right;">(R5041)</p>
3	Pull toward left and remove the swing motor.	 <p style="text-align: right;">(R5042)</p> <ul style="list-style-type: none"> ■ The axis has a keyhole.

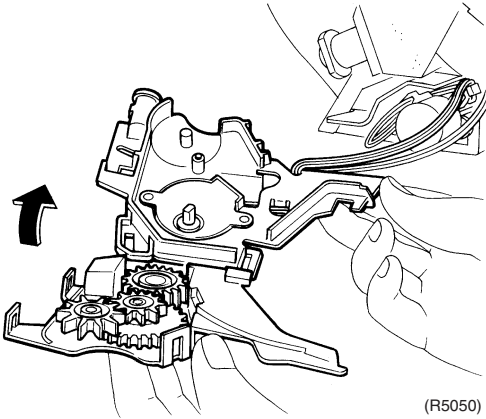
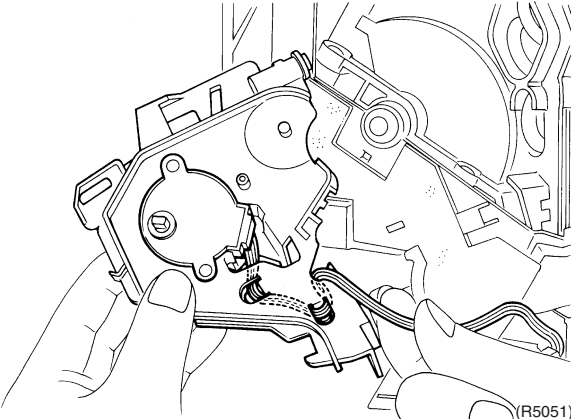
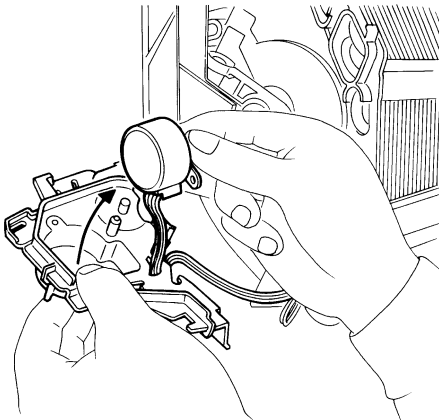
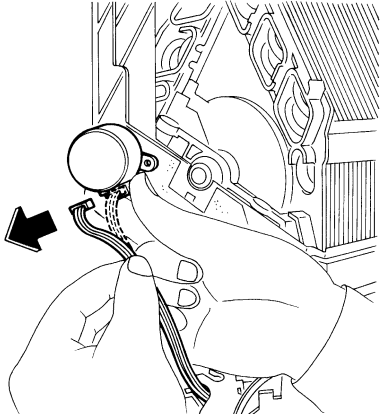
6. Removal of Reduction Motor

Procedure

Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>■ Remove the front grille. 1. Remove the assembly of reduction motor.</p>	 <p>(R5044)</p>	
<p>1 Undo the 2 hooks and remove the assembly.</p>	 <p>Hook</p> <p>(R5045)</p>	
<p>2 Peel the harness fixing tape.</p>	 <p>(R5046)</p>	

Step	Procedure	Points
2.	Remove the reduction motor.	
1	Loosen the screw.	 <p>(R5047)</p>
2	Undo the one hook on the opposite upper side.	 <p>(R5048)</p>
3	Undo the one hook in the center.	 <p>(R5049)</p>

Step	Procedure	Procedure	Points
4	Hold the cog horizontally and open the motor side toward up.	 <p>(R5050)</p>	
5	Layout of the harness of the motor.	 <p>(R5051)</p>	
6	Lift and remove the reduction motor.	 <p>(R5052)</p>	
7	Pull and disconnect the connector for the motor.	 <p>(R5053)</p>	

7. Removal of Outlet Grille

Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<ul style="list-style-type: none"> ■ Remove the front grille. ■ Remove the assembly of the reduction motor. 	<p style="text-align: right;">(R3826)</p>	
1. Remove the outlet grille.	<p>1 Insert your finger into the hole and push up the hook to release it. The outlet grille has 4 holes.</p> <p style="text-align: right;">(R3827)</p>	
2	<p>2 Lift up the lower part of the grille to release the hook on the upper backside.</p> <p style="text-align: right;">(R3828)</p>	
3	<p>3 Rotate the upper part of the grille to release the hook on the lower backside. Pull out the grille.</p> <p style="text-align: right;">(R3829)</p>	

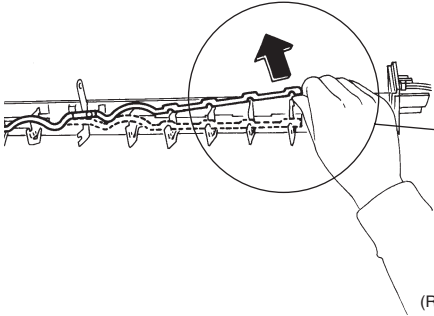
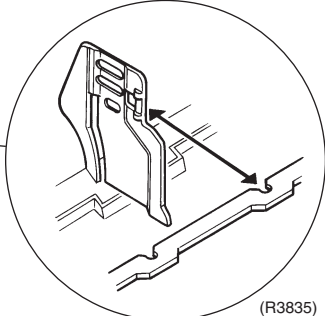
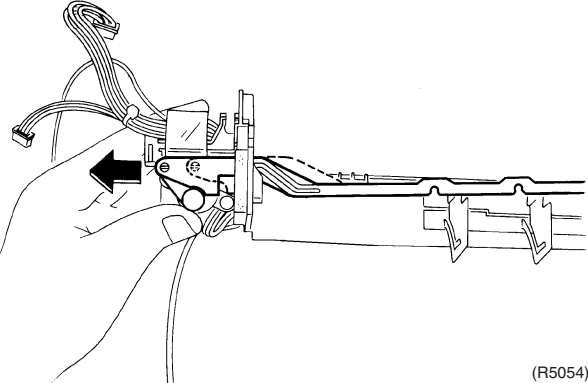
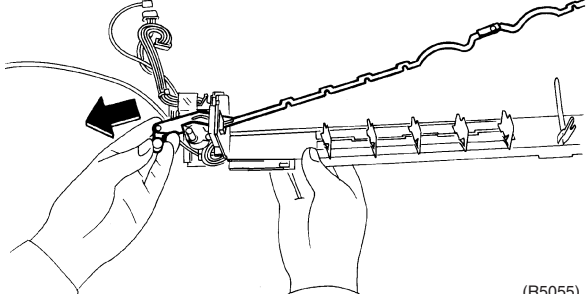
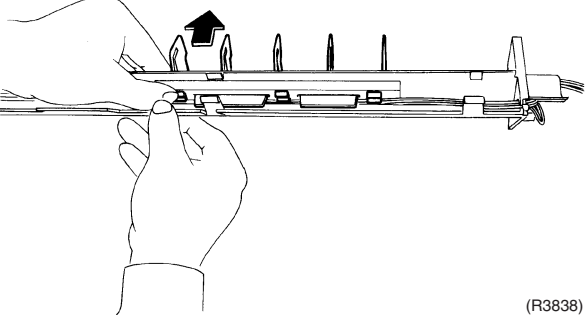
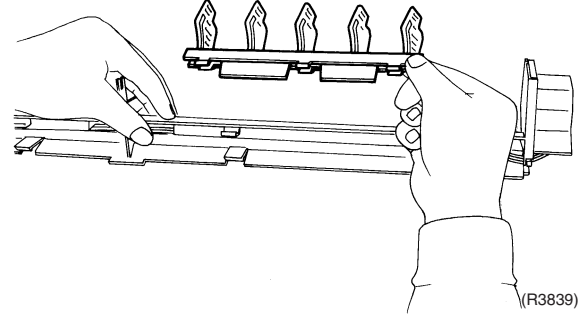
8. Removal of Vertical Blades and Swing Motor

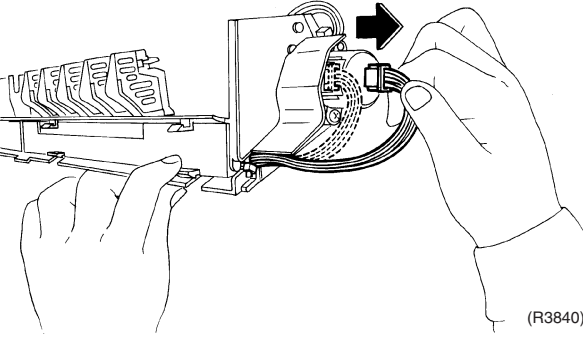
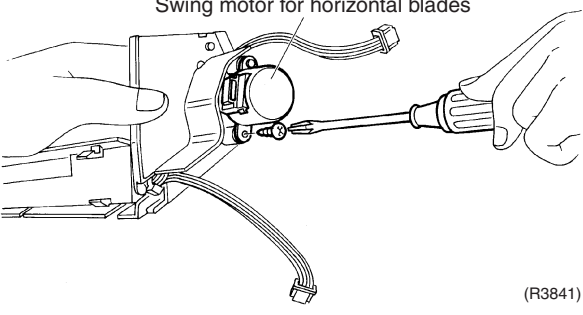
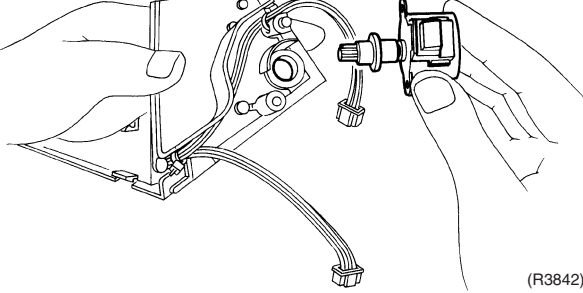
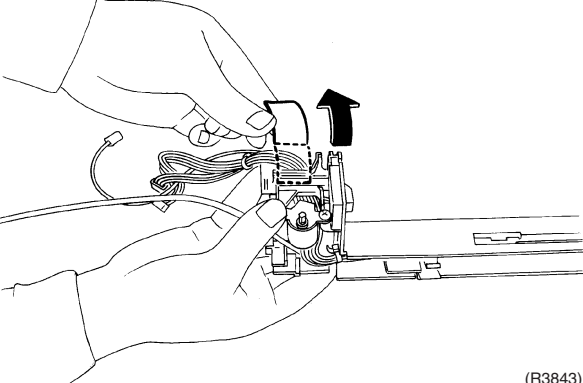
Procedure



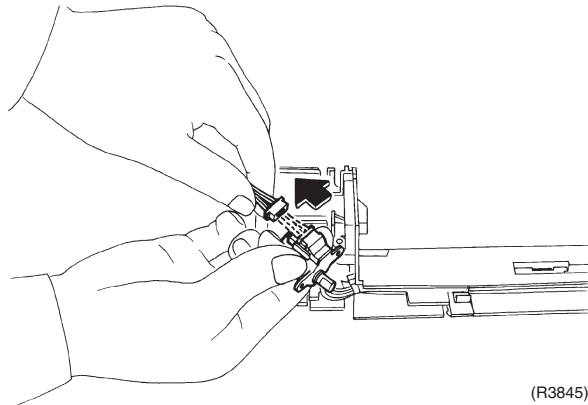
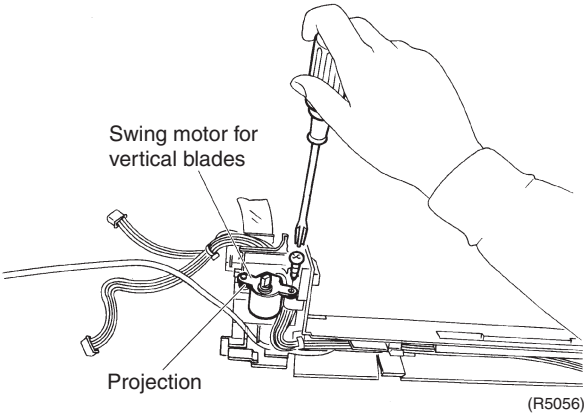
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>■ Remove the assembly of the outlet grille.</p>		
<p>1. Remove the vertical blades.</p>		
<p>1 Release the 4 hooks and remove the thermal insulation.</p>	<p style="text-align: right;">(R3830)</p> <p style="text-align: right;">(R3831)</p> <p style="text-align: right;">(R3832)</p>	
<p>2 Release the 4 hooks and remove the thermal insulation.</p>	<p style="text-align: right;">(R3833)</p>	

Step	Procedure	Points
3	<p>Remove the interlock rod from the vertical blades.</p>  <p>(R3834)</p>	 <p>(R3835)</p>
4	<p>Pull out the interlock rod from the swing motor side.</p>  <p>(R5054)</p>  <p>(R5055)</p>	<p>■ You cannot dismantle the caulking section.</p>
5	<p>Push the hooks on the back of the vertical blades and remove.</p>  <p>(R3838)</p>  <p>(R3839)</p>	<p>■ One piece has 5 blades.</p>

Step	Procedure	Points
<p>2. Remove the swing motor.</p>	<p>1 Disconnect the connector for the swing motor.</p>  <p>(R3840)</p> <p>2 Loosen the screw and remove the swing motor.</p> <p>Swing motor for horizontal blades</p>  <p>(R3841)</p>  <p>(R3842)</p> <p>3 Peel the fixing tape.</p>  <p>(R3843)</p>	

Step	Procedure	Points
4	Loosen the screw and pull out the swing motor.	<ul style="list-style-type: none"> ■ The projection is fragile. Be careful so as not to break it.
5	Disconnect the connector for the swing motor.	



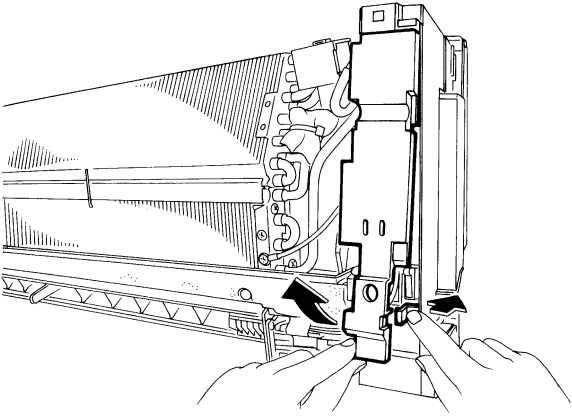
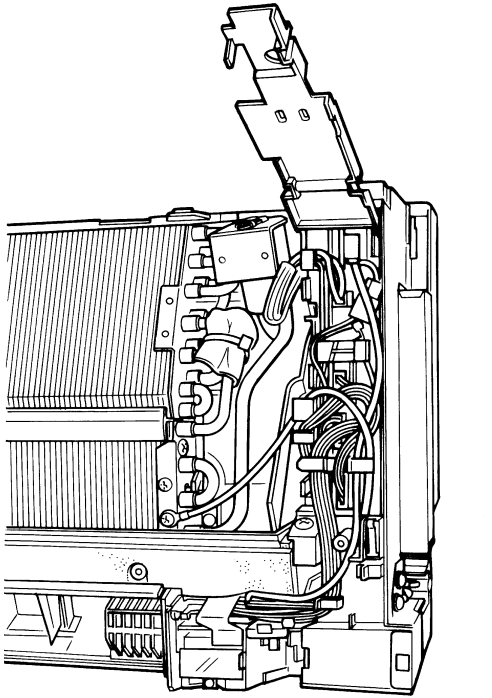
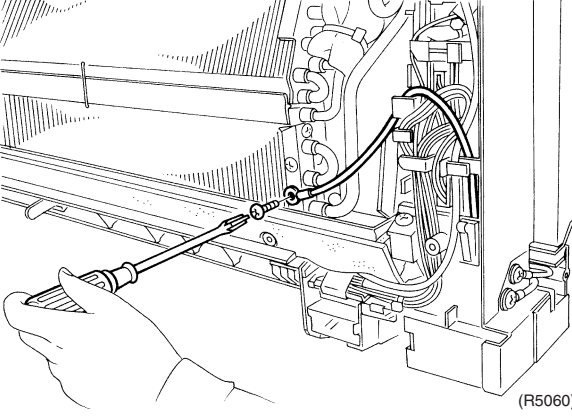
9. Removal of Electrical Box

Procedure

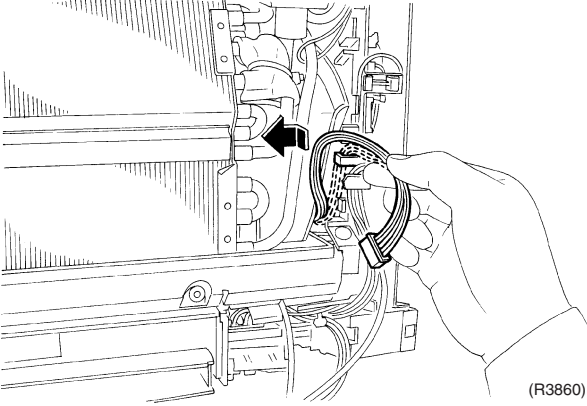
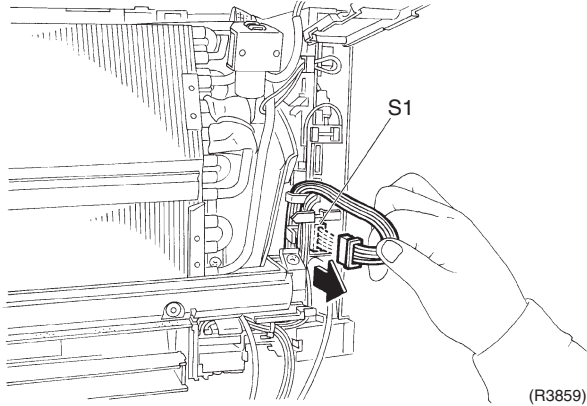
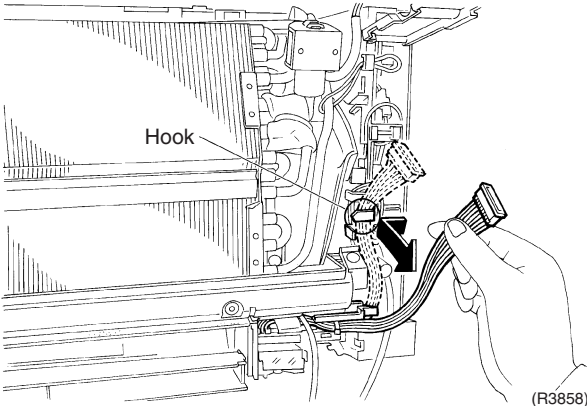
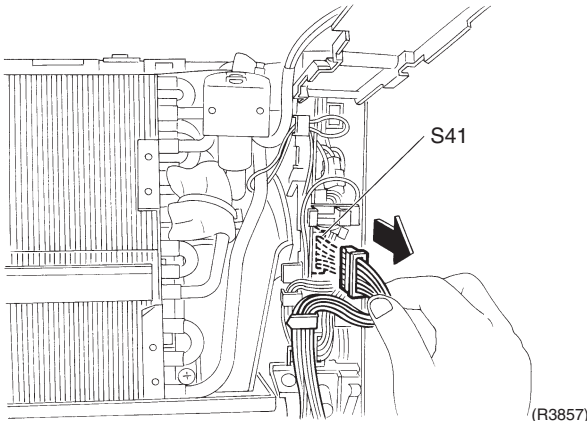


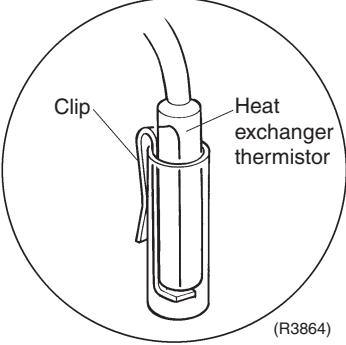
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

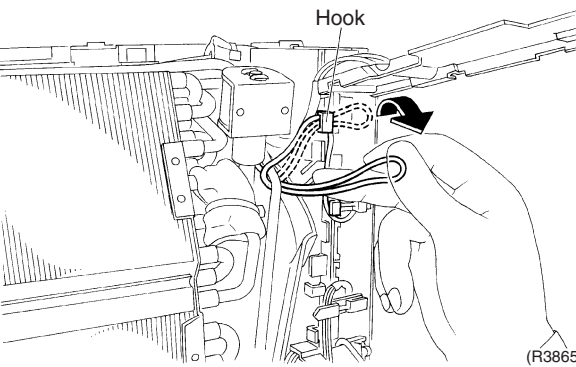
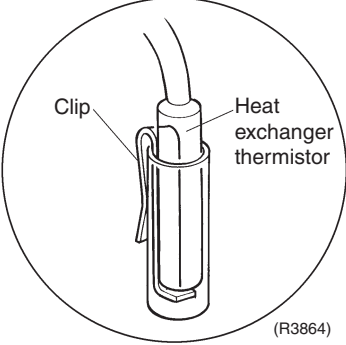
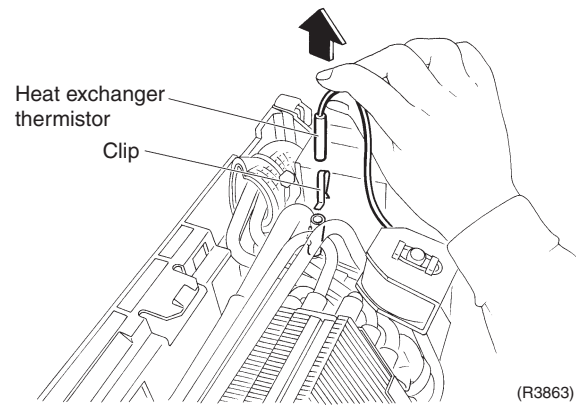
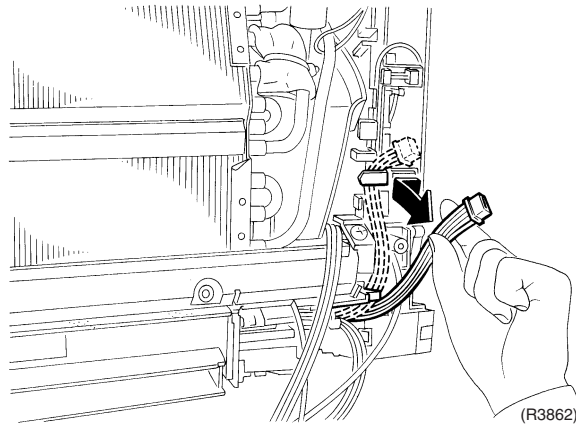
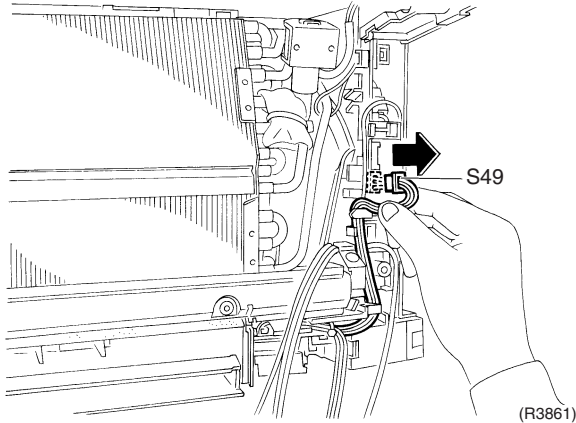
Step	Procedure	Points
<p>■ Remove the front grille. 1. Remove the electrical box.</p>		<p>■ Discharge the static electricity from your body before touching the electrical parts like signal receiver PCB. It may cause malfunction of PCB.</p>
<p>1 Loosen the screw of the drip proof plate.</p>		<p>■ When assembling, insert the left hook of the drip proof plate into the hem plate of the heat exchanger.</p>
<p>2 Lift and remove the drip proof plate.</p>		

Step	Procedure	Points
3	Push the hook on the right side and remove the electrical box cover.	
	 <p>(R5058)</p>	
4	Layout of the wiring	
	 <p>(R5059)</p>	
5	Loosen the screw of the earth wire.	
	 <p>(R5060)</p>	

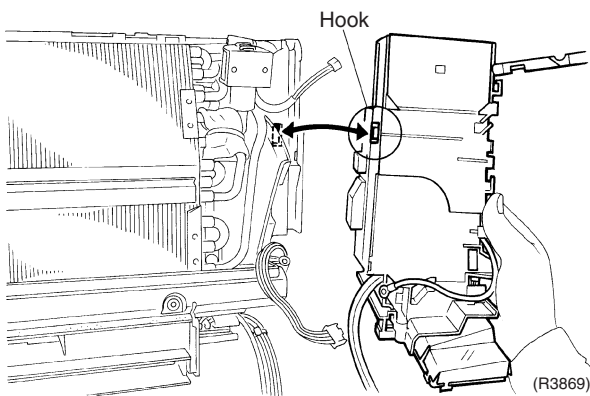
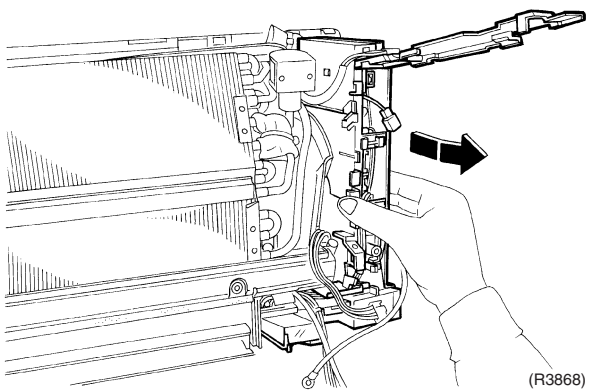
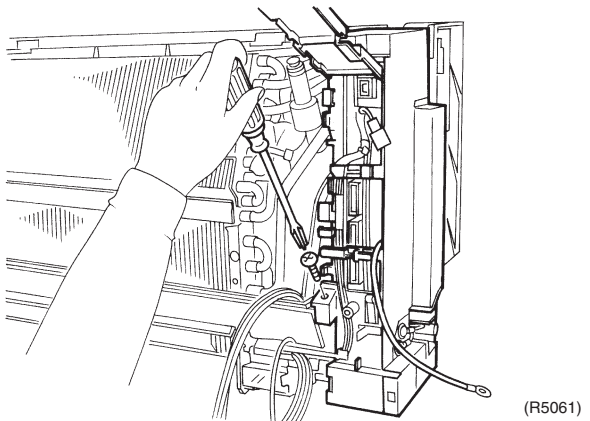
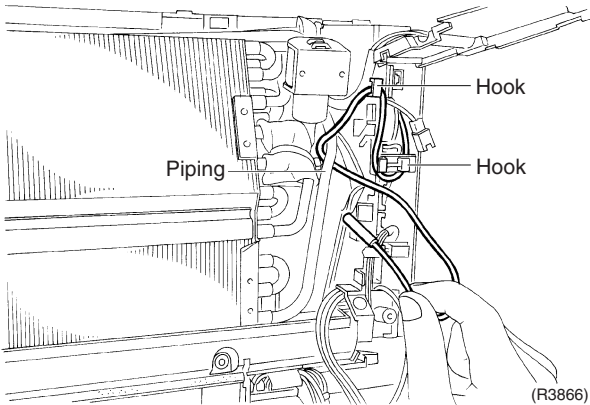
Step	Procedure	Points
6	Disconnect the connector for the swing motors for horizontal and vertical blades (S41).	<ul style="list-style-type: none"> ■ The harnesses for the horizontal swing motor and the vertical swing motor are united.
7	Release the harness from the hook.	
8	Disconnect the connector for the fan motor (S1).	
9	Release the harness from the hook.	

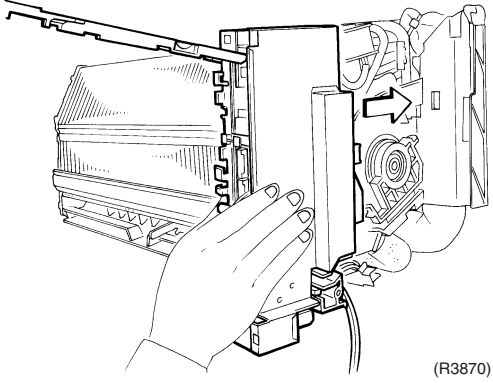


Step	Procedure	Points
10	Disconnect the connector for the reduction motor (front panel mechanism) (S49).	
11	Release the harness from the hook.	
12	Release the heat exchanger thermistor.	<ul style="list-style-type: none"> ■ Pay attention so as not to lose the clip.  <p>(R3864)</p>
13	Release the thermistor lead wire from the hook.	<ul style="list-style-type: none"> ■ When reassembling, hang the excessive lead wire of the heat exchanger thermistor on the hook.



Step	Procedure	Points
14	Layout of the lead wire for the heat exchanger thermistor	
15	Loosen the screw of the electrical box.	
16	Tilt the front part of the electrical box to the right slightly and pull it out.	



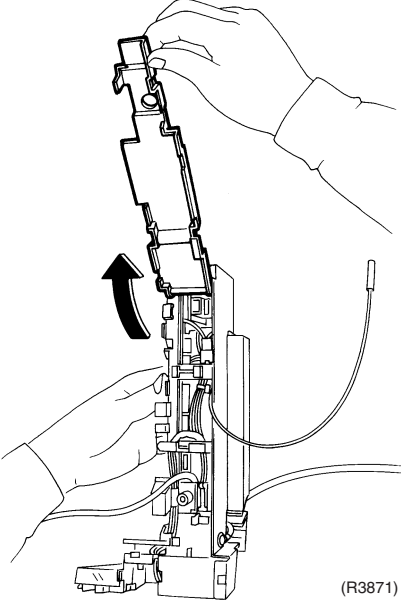
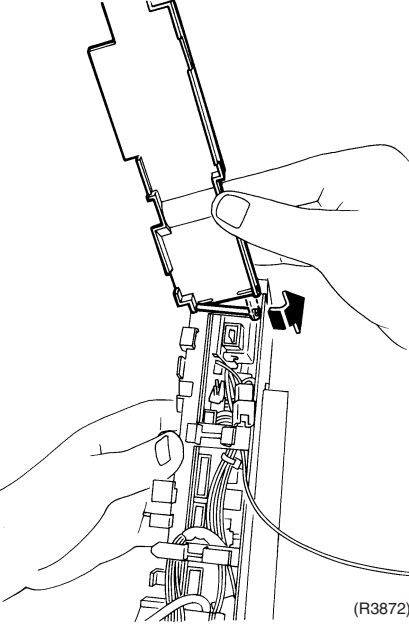
Step	Procedure	Points
	 <p>(R3870)</p>	<ul style="list-style-type: none">■ When assembling, push the electrical box upright and make sure to fit the hook on the backside.

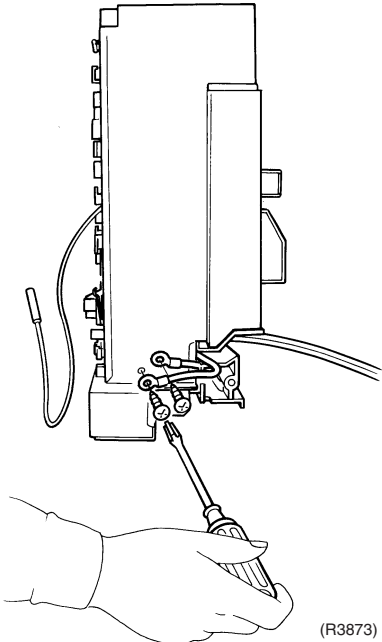
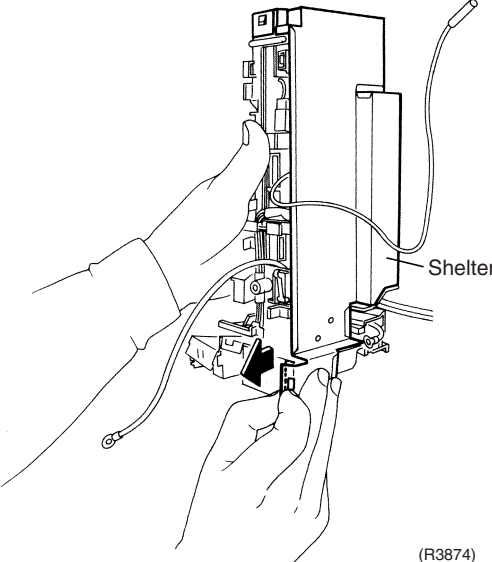
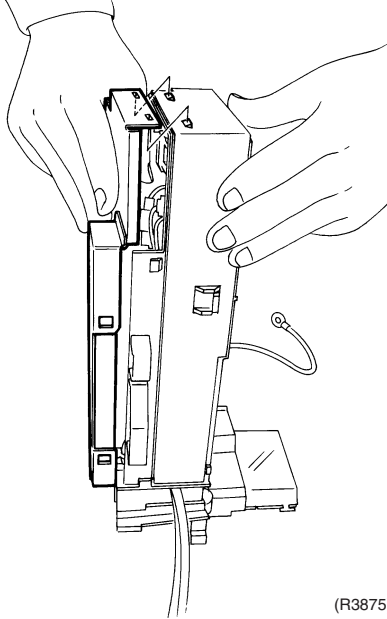
10. Removal of PCB

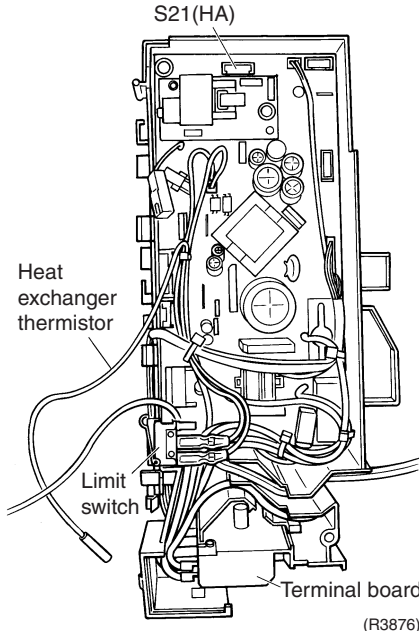
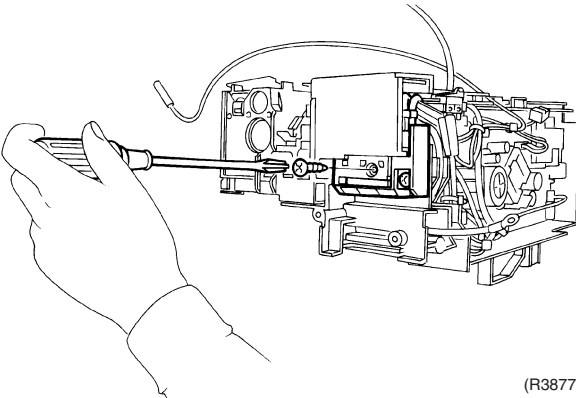
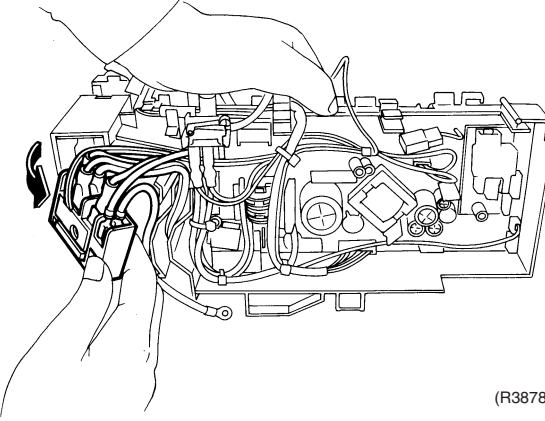
Procedure

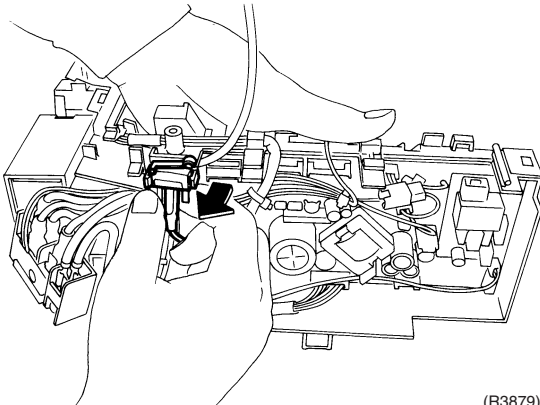
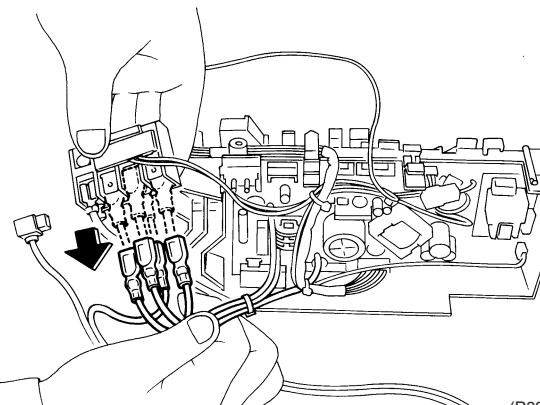
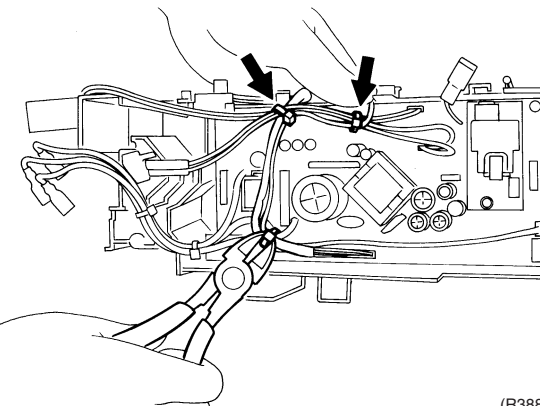
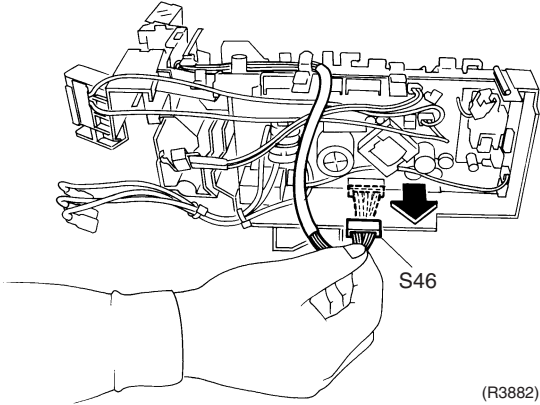


Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

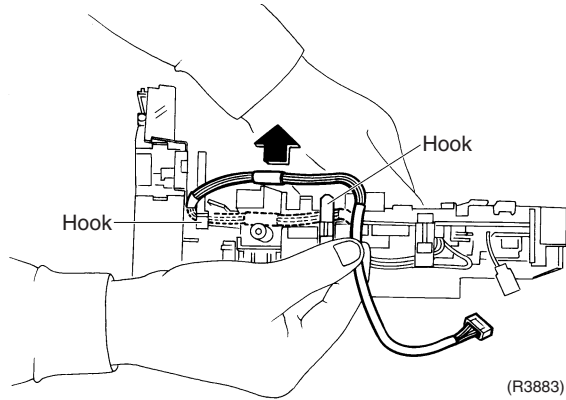
Step	Procedure	Points
<p>■ Remove the electrical box.</p>	 <p>(R3871)</p>	
<p>1. Remove the control PCB.</p>		
<p>1 Lift up the cover of the electrical box and open it.</p>		
<p>2 Release the right hook and remove the cover.</p>	 <p>(R3872)</p>	

Step	Procedure	Points
3	<p>Loosen the screws of the earth wire.</p>  <p>(R3873)</p>	
4	<p>Release the front hook and the 2 upper hooks, and remove the shelter.</p>  <p>Shelter</p> <p>(R3874)</p>  <p>(R3875)</p>	

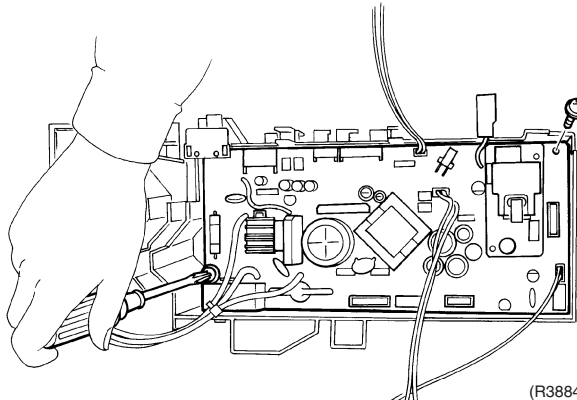
Step		Procedure	Points
5	Layout of the wiring	 <p style="text-align: center;">(R3876)</p>	
6	Loosen the screw and pull out the terminal board.	 <p style="text-align: right;">(R3877)</p>  <p style="text-align: right;">(R3878)</p>	

Step	Procedure	Procedure	Points
7	Pull out the limit switch.		
8	Disconnect the terminals from the board.		<p>■ Pb free soldering is adopted for PCB. When replacing PCB, use the particular solder and iron.</p> <p>Black.....(1) White.....(2) Red(3)</p>
9	Cut the clamps.		<p>■ Clamps should be used all the time. Fix it as it was before.</p>
10	Disconnect the connector for the signal receiver PCB (S46).		

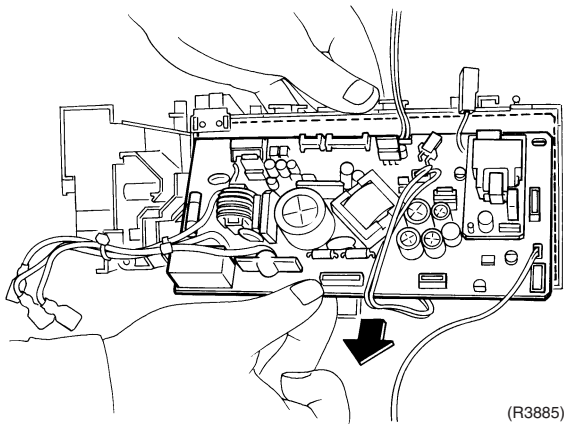
Step	Procedure	Points
11	Release the hooks and draw out the harness from the ditch.	
12	Loosen the 2 screws and remove the PCB.	
13	Control PCB	



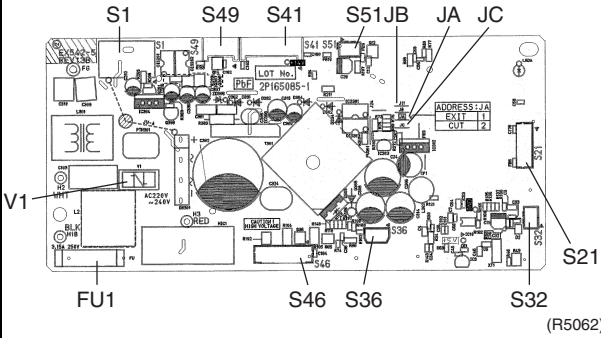
(R3883)



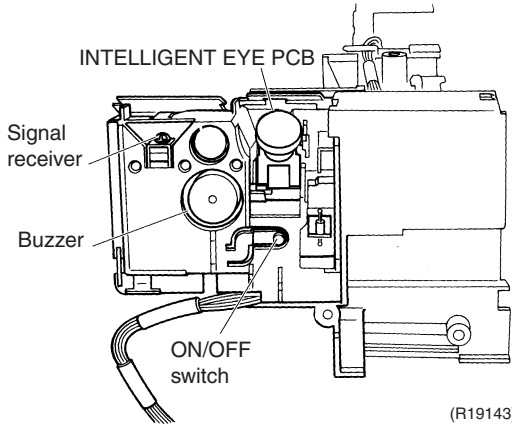
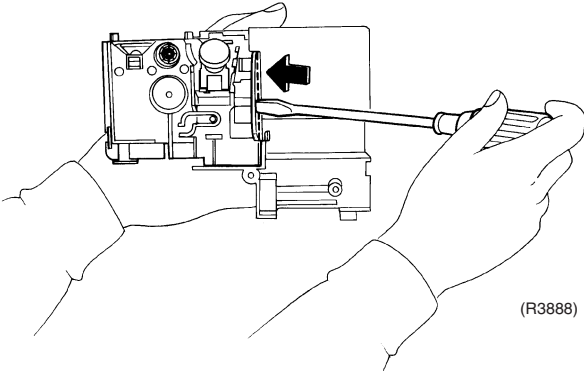
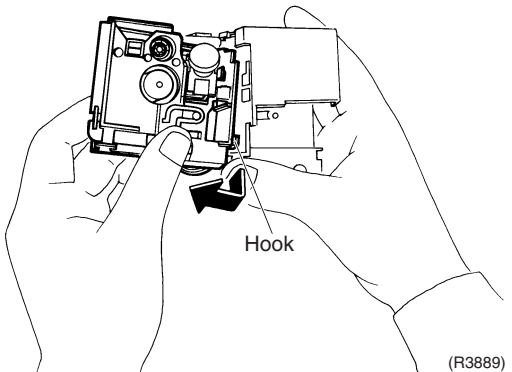
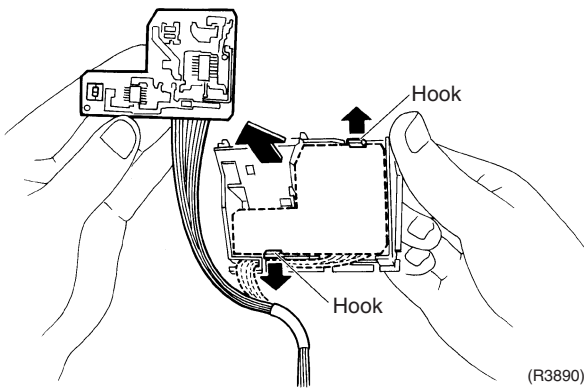
(R3884)



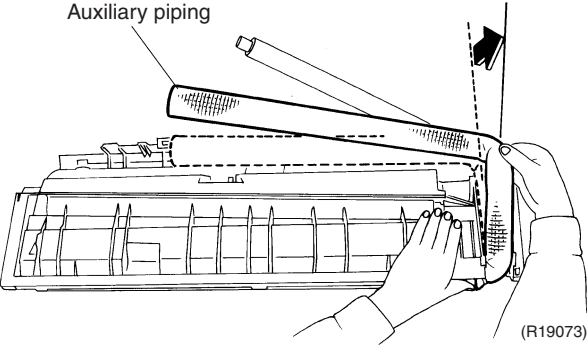
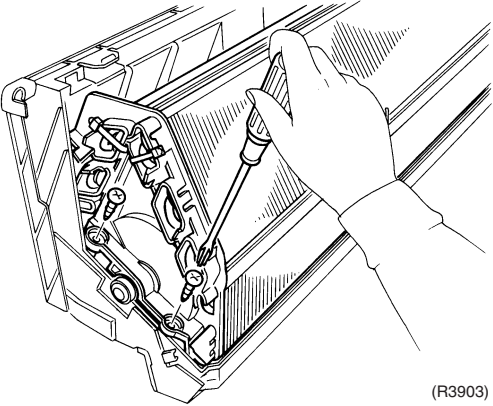
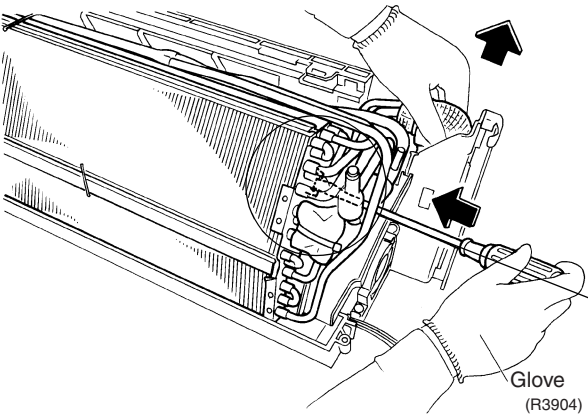
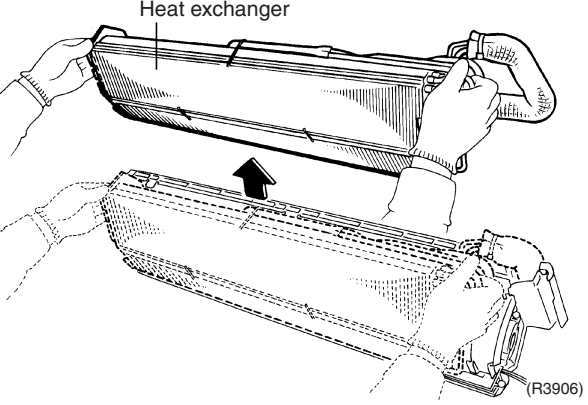
(R3885)



(R5062)

Step	Procedure	Points
2.	Remove the signal receiver PCB.	
1	<p>Release the hook with a flat screwdriver.</p>  	
2	<p>Release the hook and remove the receiver unit.</p> 	
3	<p>Release the 2 hooks and remove the signal receiver PCB.</p> 	

Step	Procedure	Points
3. Remove the piping fixture plate.	<div data-bbox="496 235 1075 436"> <p>Fixture plate (R3898)</p> </div> <div data-bbox="153 472 448 566"> <p>1 Release the 2 hooks with a flat screwdriver from the front side.</p> </div> <div data-bbox="496 472 1075 875"> <p>(R3899)</p> </div> <div data-bbox="153 891 464 1055"> <p>2 Release the hook from the back side. Lift up the lower part of the fixture plate and remove it.</p> </div> <div data-bbox="491 920 1075 1272"> <p>(R3900)</p> </div> <div data-bbox="507 1301 1062 1697"> <p>(R3901)</p> </div>	

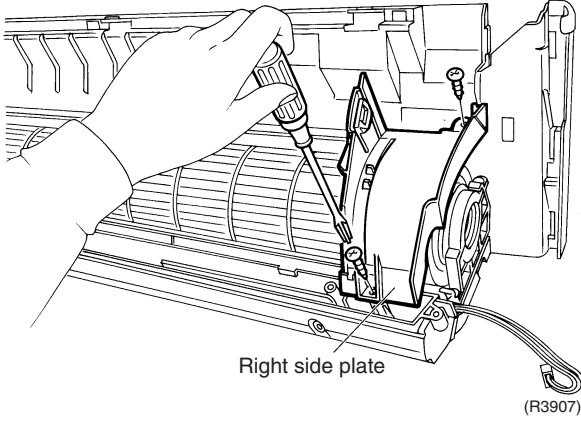
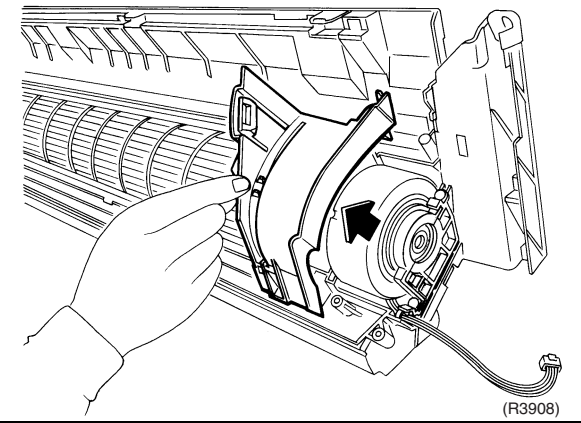
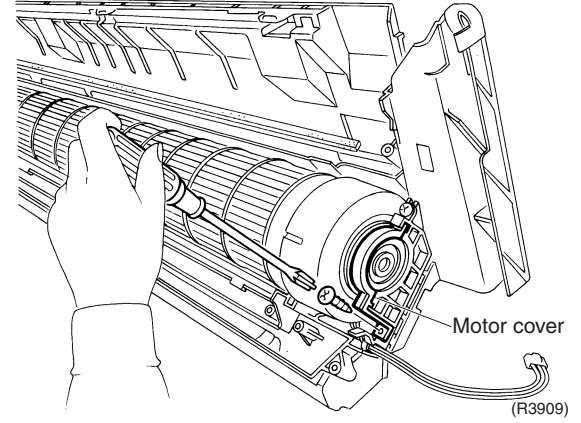
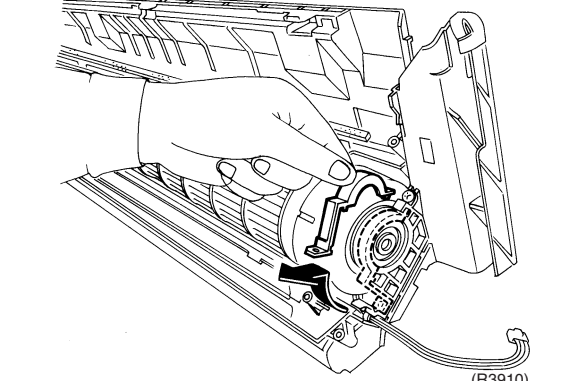
Step	Procedure	Points
4. Remove the heat exchanger.		
1	Slightly widen the auxiliary piping.  Auxiliary piping (R19073)	
2	Loosen the 2 screws on the left.  (R3903)	
3	Push the fixing hook on the right side and lift the heat exchanger.  Glove (R3904) (R3905)	<p>Caution When removing or reinstalling heat exchanger, be sure to wear protective gloves or wrap the heat exchanger with cloths. (Fins can cut fingers.)</p>
4	Pull the heat exchanger to the front side and then lift and remove it.  Heat exchanger (R3906)	

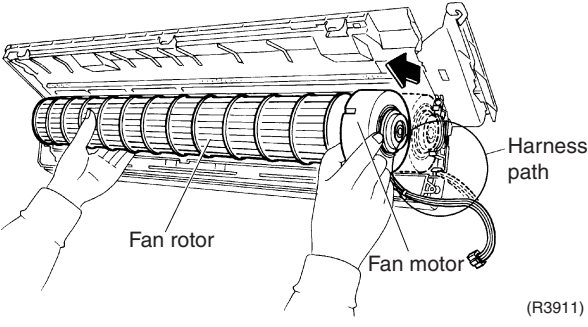
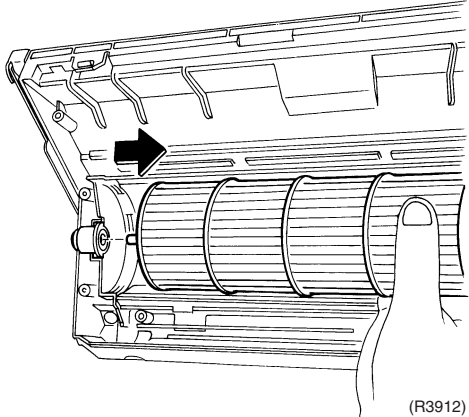
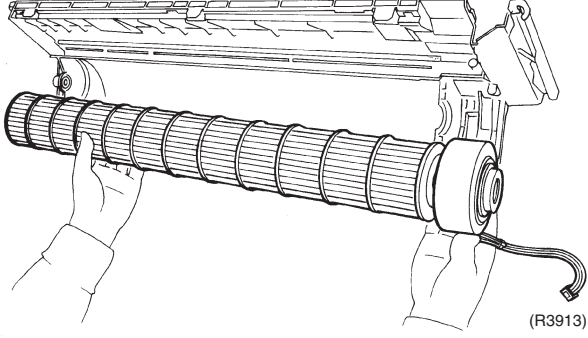
12. Removal of Fan Rotor and Fan Motor

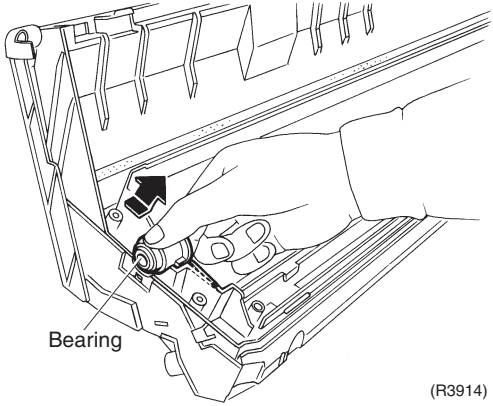
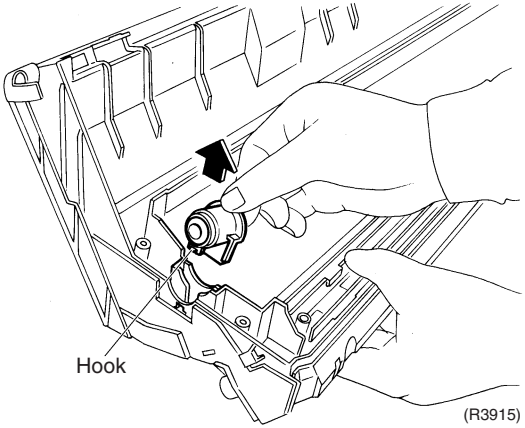
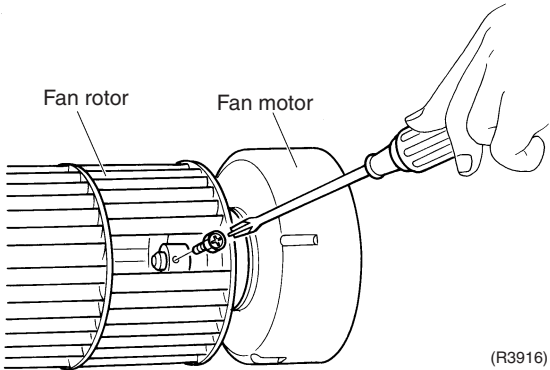
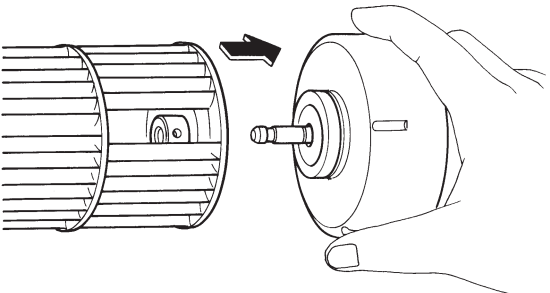
Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the right side plate. 1 Loosen the 2 screws. 2 Remove the right side plate.	 <p style="text-align: center;">Right side plate</p> <p style="text-align: right;">(R3907)</p>  <p style="text-align: right;">(R3908)</p>	
2. Remove the motor cover. 1 Loosen the 2 screws and remove the motor cover.	 <p style="text-align: right;">Motor cover</p> <p style="text-align: right;">(R3909)</p>  <p style="text-align: right;">(R3910)</p>	

Step	Procedure	Points
<p>3. Remove the bearing.</p> <p>1</p>	<p>Lift up the right part of the fan rotor and motor, and slide them to the rightward to remove.</p>  <p>(R3911)</p>  <p>(R3912)</p>  <p>(R3913)</p>	

Step		Procedure	Points
2	<p>Hold the lower outside of the bearing. Push it inwards and lift to release the hook.</p>	 <p>Bearing</p> <p>(R3914)</p>  <p>Hook</p> <p>(R3915)</p>	
4. Remove the fan motor.			
1	<p>Loosen the fixing screw and remove the fan motor.</p>	 <p>Fan rotor</p> <p>Fan motor</p> <p>(R3916)</p>  <p>(R3917)</p>	

Revision History

Month / Year	Version	Revised contents
06 / 2013	Si04-858	First edition

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

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