




# REMOVAL PROCEDURE



## S E R V I C E M A N U A L

### 5.0/6.0 kW Class

-  Indoor Unit
-  Non-Inverter
-  Wall Mounted Type



# **Service Manual Removal Procedure**

## **Indoor Unit**

### **●Cooling Only**

**FT50GAVEA8**

**FT60GAVEA8**

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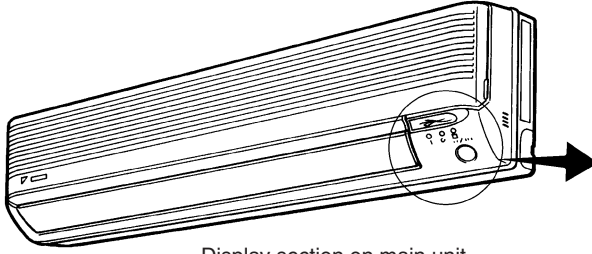
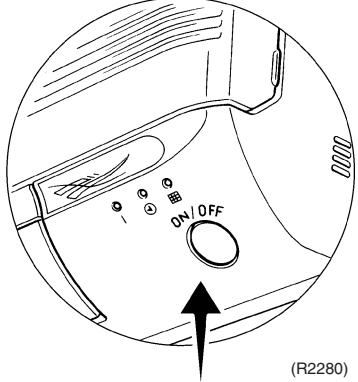
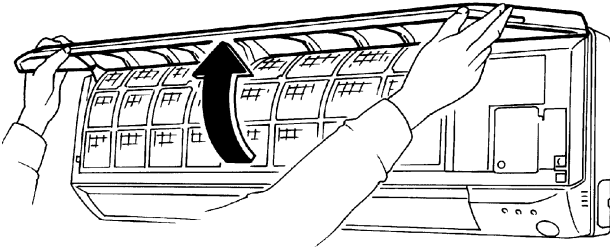
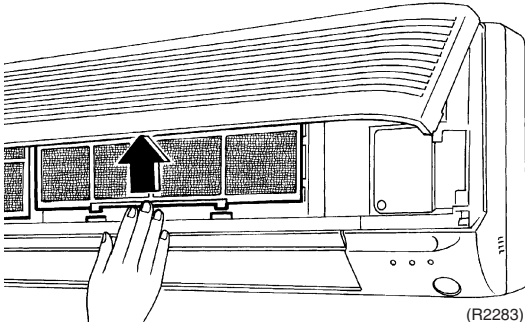
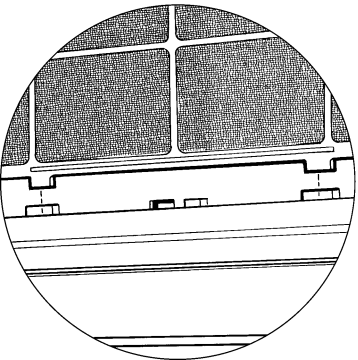
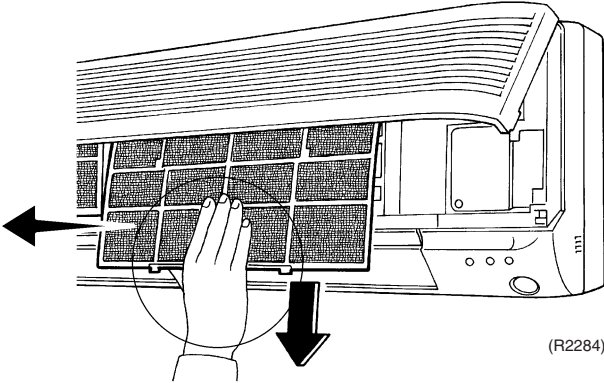
**Note:** ♦ The illustrations may be slightly different depending on the model.

# 1. Removal of Air Filter

**Procedure**



**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. External features</p>	 <p>Display section on main unit</p>	 <p>(R2280)</p>
<p>2. Removal of air filters</p>	<p>1 Pull protrusions on left and right sides of grille with fingers and open front grille all the way.</p>  <p>(R2282)</p>	<p>ON/OFF switch on main unit also functions as remote controller signal receiving section.</p>
<p>2</p>	<p>Lift center section of air filter and disengage hooks at two locations.</p>  <p>(R2283)</p>	
<p>3</p>	<p>Remove air filter by pulling forward.</p>	<ul style="list-style-type: none"> <li>■ Left and right filters are interchangeable.</li> <li>■ To re-install, insert air filter along the guide.</li> </ul>
	 <p>(R2284)</p>	

## 2. Removal of Front Grille

**Procedure**



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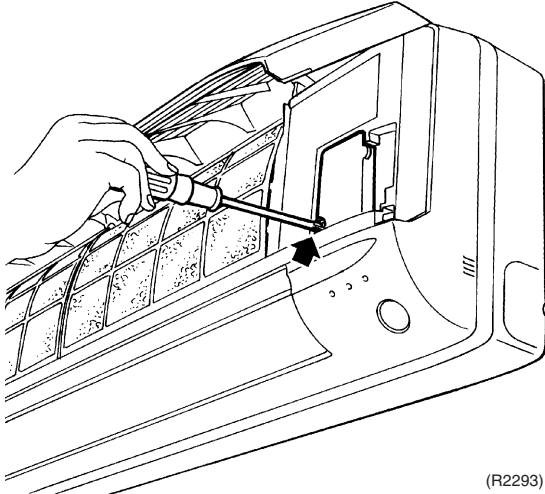
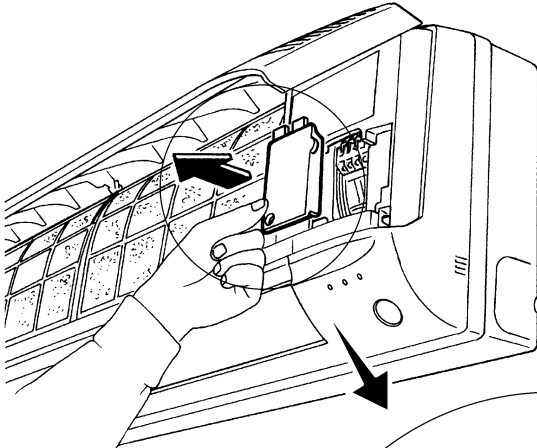
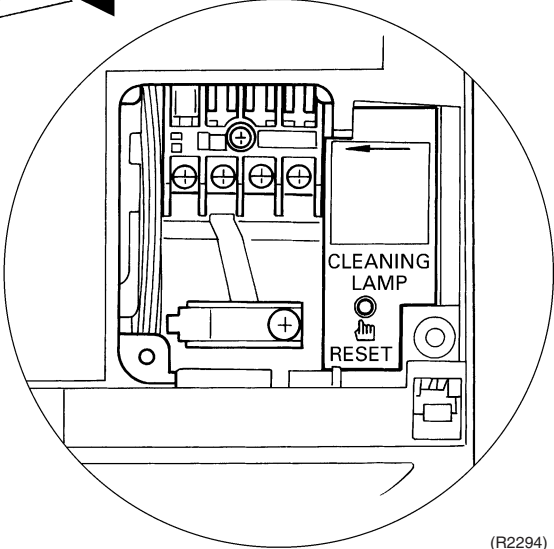
Step	Procedure	Points
<p>■ Pull protrusions on left and right sides of front panel and open grille until it locks in position.</p>	<p style="text-align: right;">(R2286)</p>	
<p>1 Slide down locking switch at the center of front grille and disjoin hinge.</p>	<p style="text-align: right;">(R2287)</p>	
<p>2 Remove front grille from the unit.</p>	<p style="text-align: right;">(R2288)</p>	<p>■ Lift front panel until a clicking sound is produced.</p>
<p style="text-align: right;">(R2289)</p>		

### 3. Opening and Closing of Service Cover / Changing Settings at Installation Site

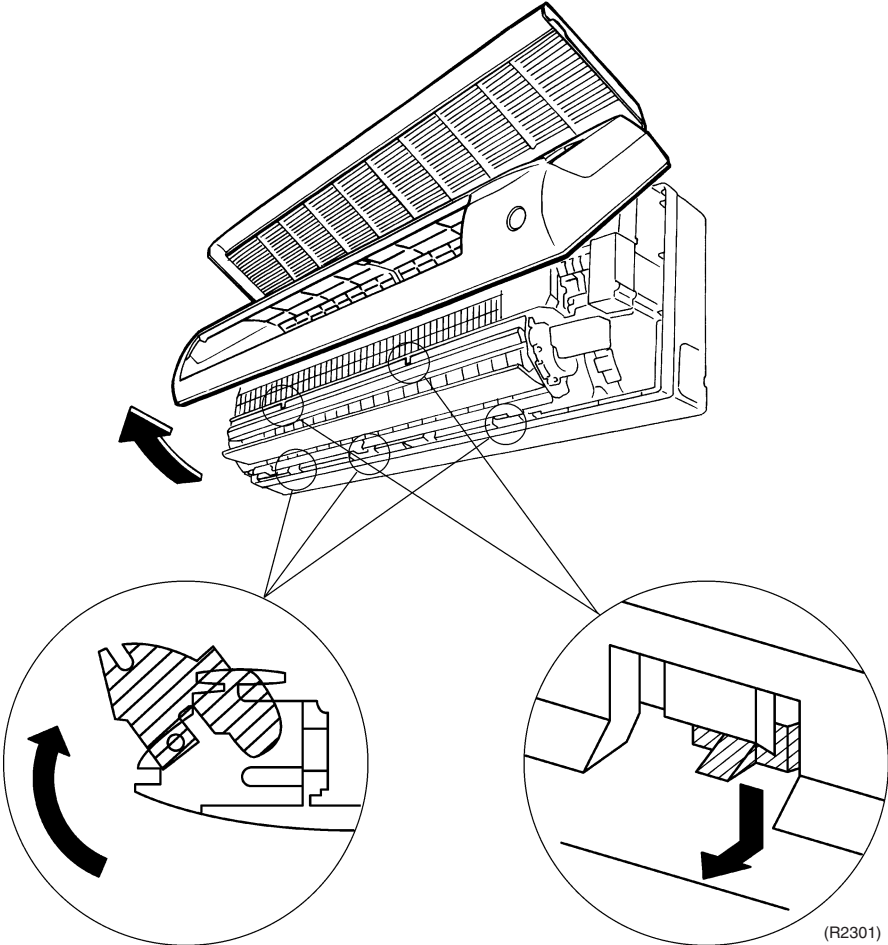
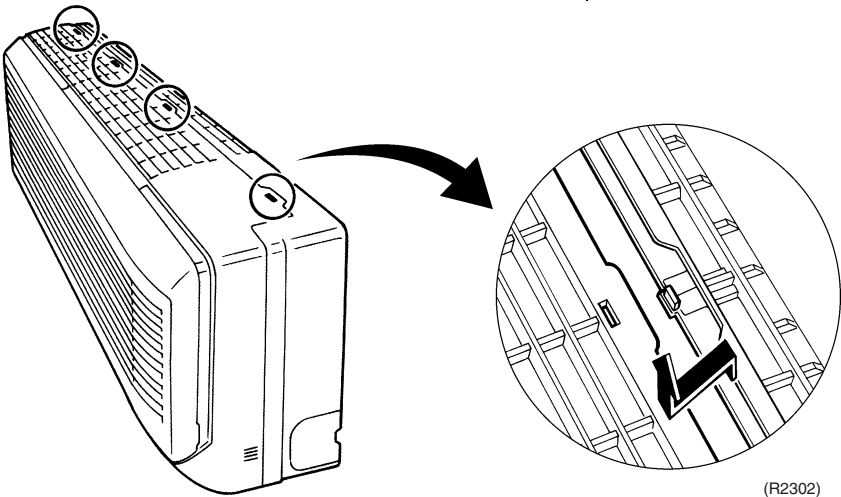
**Procedure**



**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. External features</p> <p>1 Remove service cover mounting screw. (M4 x 12 black)</p> <p>2 Take off cover by pulling down.</p>	 <p style="text-align: right;">(R2293)</p> 	
<p>2. Changing settings at installation site</p>	<p>1 Filter sign can be reset.</p>  <p style="text-align: right;">(R2294)</p>	



Step	Procedure	Points
3	<p>To remove front panel, disengage two hooks on upper side and three hooks on lower side of flap.</p>	 <p>(R2301)</p>
4	<p>Top side is provided with four hooks. To disengage, move front panel forward while twisting it.</p>	<p>■ Four hooks are provided on top side of front panel.</p>  <p>(R2302)</p>

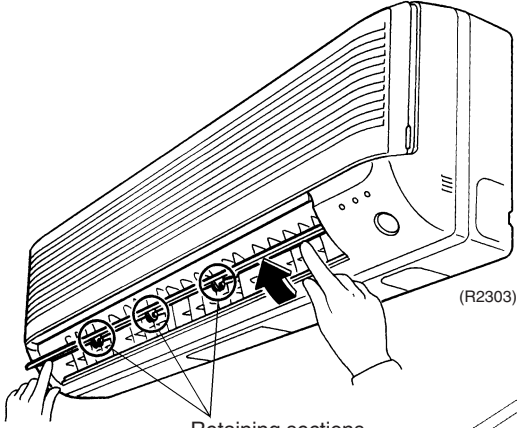
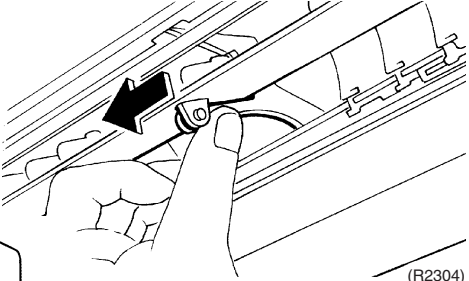
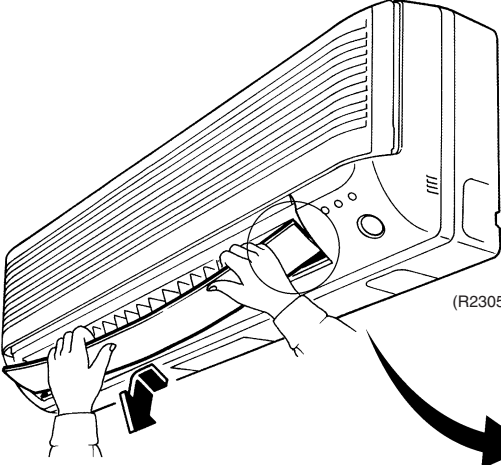
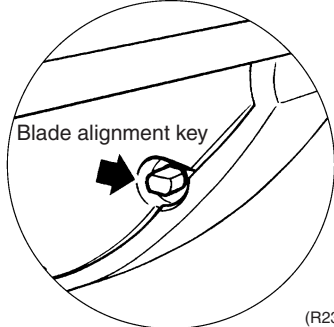
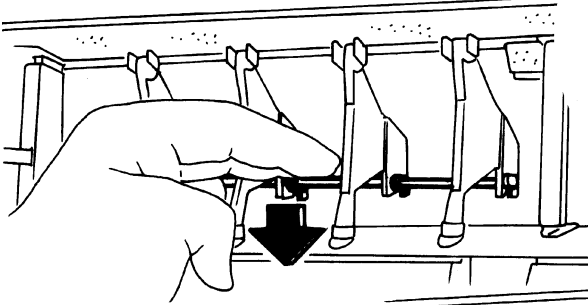
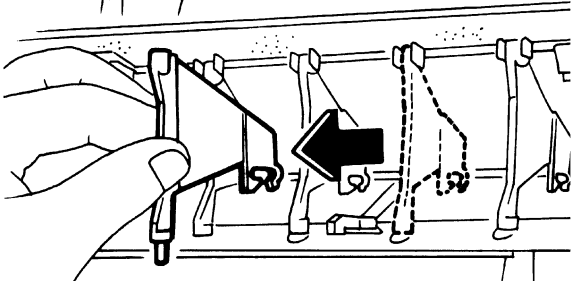


# 5. Removal of Horizontal and Vertical Blades

**Procedure**



**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1 Lift horizontal blade to open position.</p> <p>2 Disengage horizontal blade from three blade retaining sections.</p> <p>3 Bend blade slightly and remove it from the unit.</p>	 <p>(R2303)</p> <p>Retaining sections</p>  <p>(R2304)</p>  <p>(R2305)</p>	<p>■ Re-installation</p> <ol style="list-style-type: none"> <li>1. Set blade onto the alignment key on right side first.</li> <li>2. Engage blade retaining sections at 3 locations.</li> </ol>  <p>Blade alignment key</p> <p>(R2306)</p>
<p>4 Disengage vertical blades from bottom catch by bending them slightly.</p> <p>5 Pull the vertical blades forward to remove.</p>	  <p>(R2306)</p>	

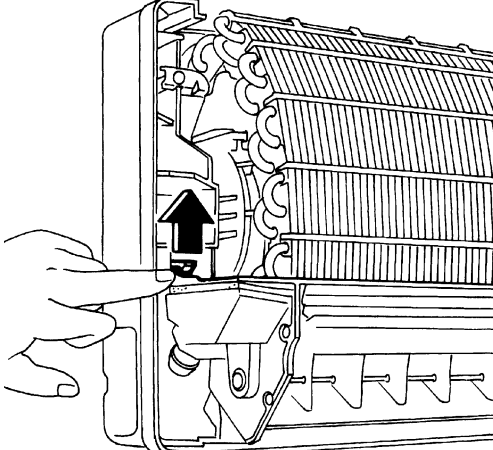
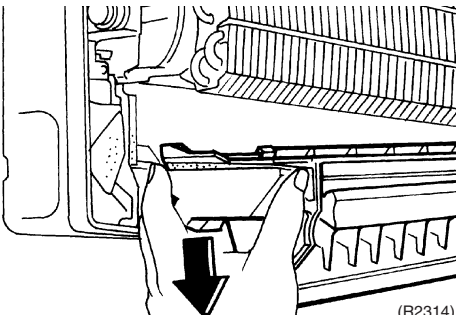
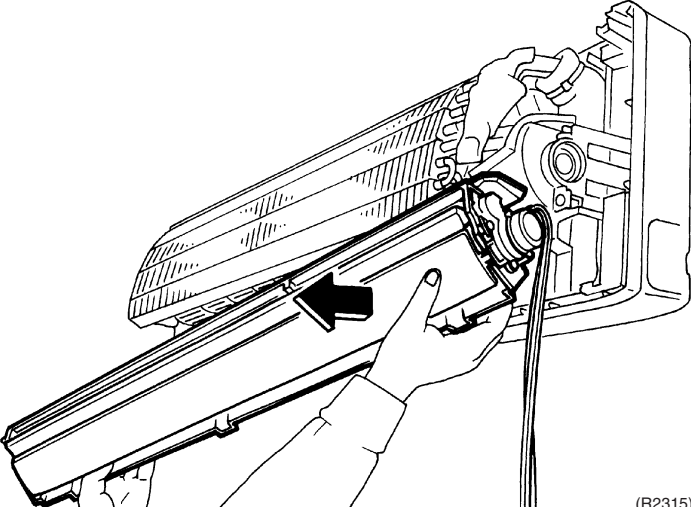
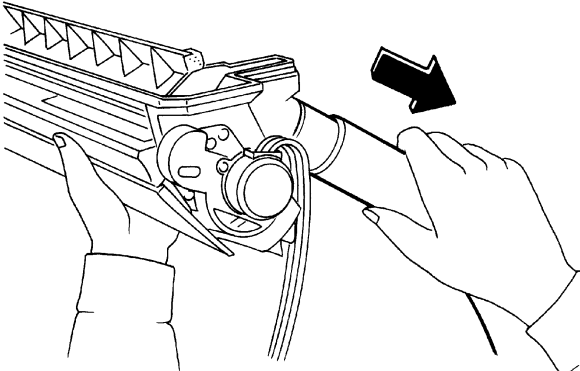
# 6. Removal of Drain Pan

**Procedure**



**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<ul style="list-style-type: none"> <li>■ Remove front grille.</li> <li>■ Remove electrical box.</li> </ul>	<p style="text-align: right;">Thin cloth (R2308)</p>	<ul style="list-style-type: none"> <li>■ Wrap a thin cloth around the tip of screwdriver, and pry open the cover.</li> <li>■ This step is not necessary for backside piping.</li> </ul>
<p>1 Remove bottom cover to access drain hose (for left-handed piping).</p>	<p style="text-align: right;">(R2309)</p>	
<p>2 Remove two screws that secure bottom frame to mounting plate.</p>		
<p>3 Push two positions at lower part of the unit to disengage bottom frame hooks from mounting plate. Lift the unit slightly and pull out drain hose.</p>	<p style="text-align: right;">(R2310)</p>	<p>Listen to clicking sound to ensure secure mounting of parts.</p> <p style="text-align: right;">Section (R2311)</p>
<p>4 Lift the unit slightly and pull out drain hose.</p>	<p style="text-align: right;">Rubber band Plastic bag (R2312)</p>	<ul style="list-style-type: none"> <li>■ Be careful not to soil the floor with drain water.</li> </ul>

Step	Procedure	Points
5	Disengage hook on left side.	 <p>(R2313)</p>
6	Dismount left side of drain pan from the unit.	 <p>(R2314)</p>
7	Dismount right side of drain pan from the unit.	 <p>(R2315)</p>
8	Disconnect drain hose.	<p><b>Warning!</b> Hold the bottom of drain hose and disconnect drain hose.</p>  <p>(R2316)</p>

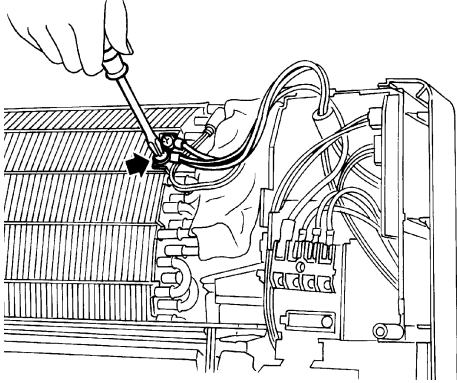
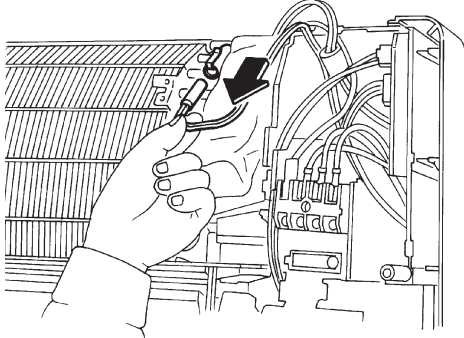
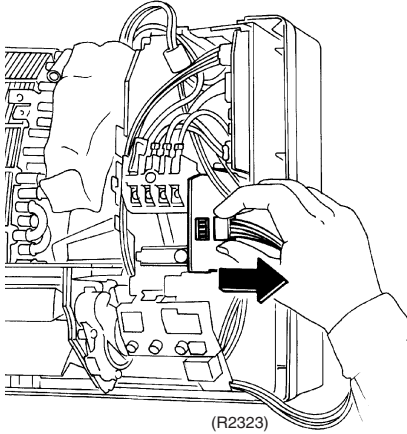
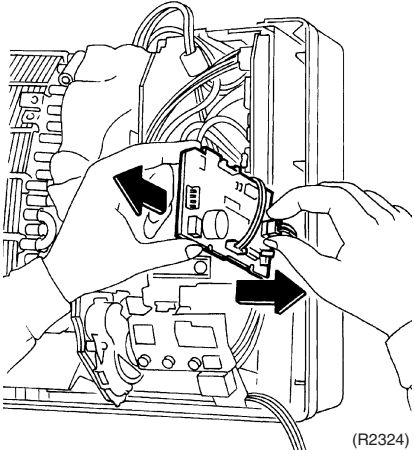
# 7. Removal of PCB

**Procedure**

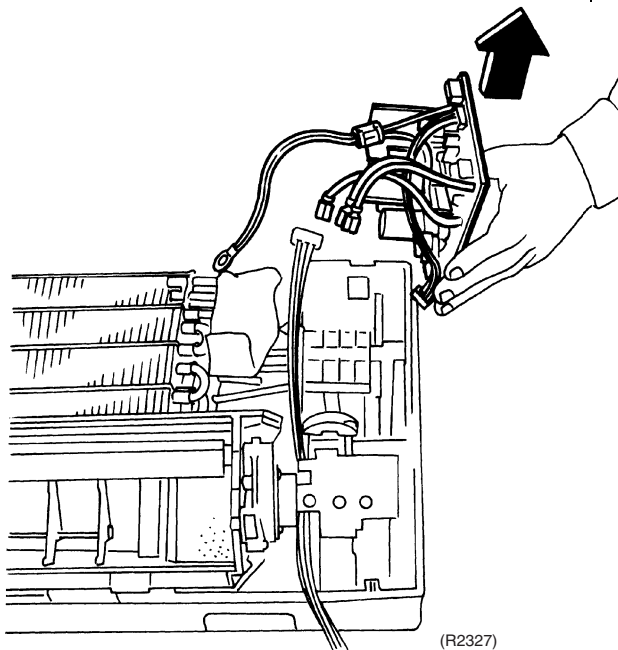
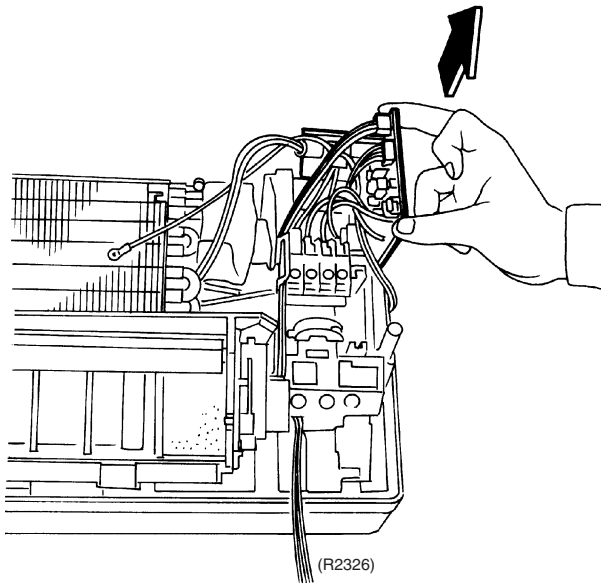
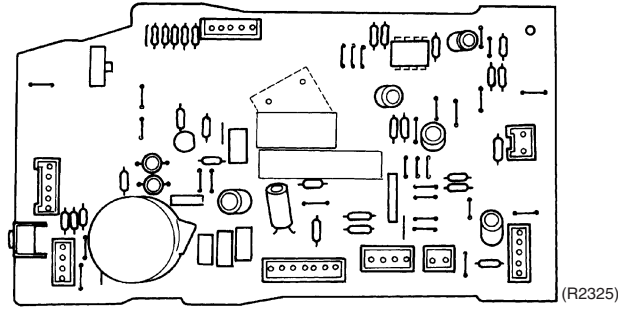


**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>■ Remove front panel.</p>	<p>(R2317)</p>	
<p>1 Remove water-proofing plate. Cover can be removed by moving hook outward.</p>	<p>(R2319)</p> <p>Held in place by this hook.</p>	<p>(R2318)</p> <p>Press this section to disengage hook.</p>
<p>2 Electrical box cover is secured in position by two hook.</p>	<p>(R2320)</p>	

Step	Procedure	Points
3	Disconnect earth wire.  <p>(R2321)</p>	
4	Disconnect heat exchanger thermistor.  <p>(R2322)</p>	
5	Disconnect swing motor wire harness.	When disconnecting wire harness, pull out the connector holding terminal section of connector. Do not hold lead wire.
6	Pull out printed circuit board, and unplug wire harness connector.  <p>(R2323)</p>	
7	Remove PCB.  <p>(R2324)</p>	

Step	Procedure	Points
8	Pull out power supply PCB slightly.	
9	After disconnecting power supply terminal and motor wire harness, remove power supply PCB.  Fan motor : S201	

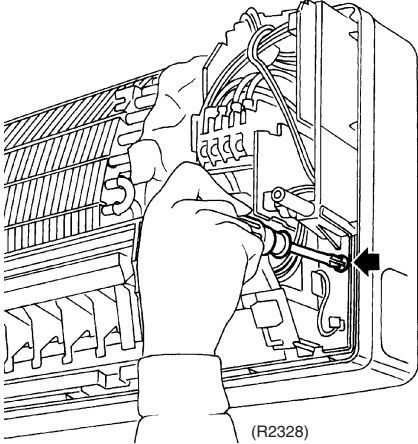
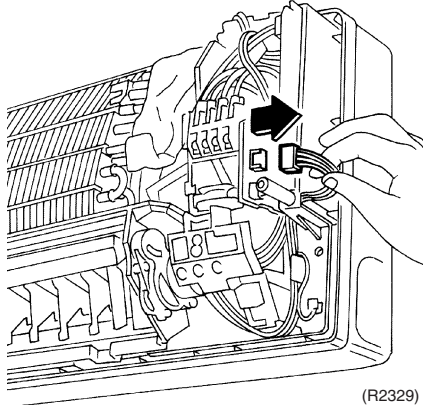
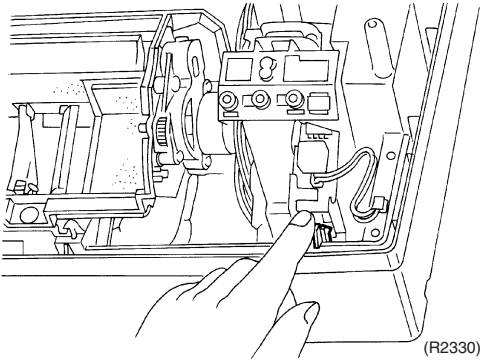
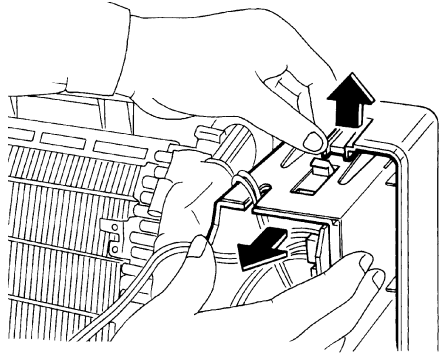


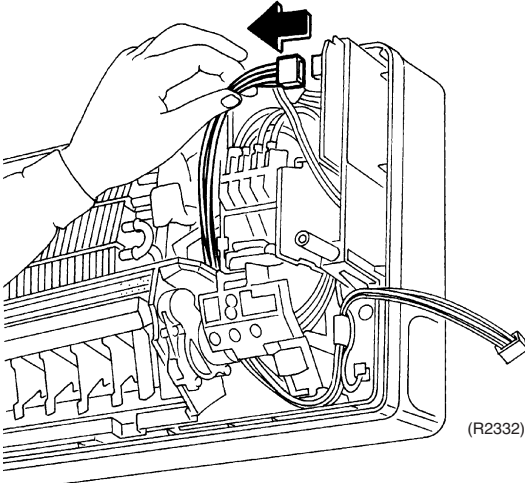
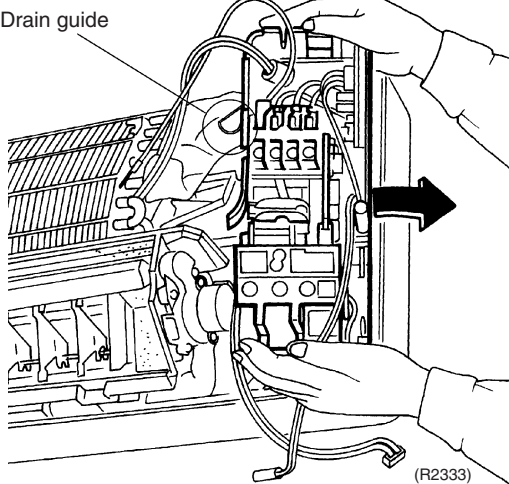
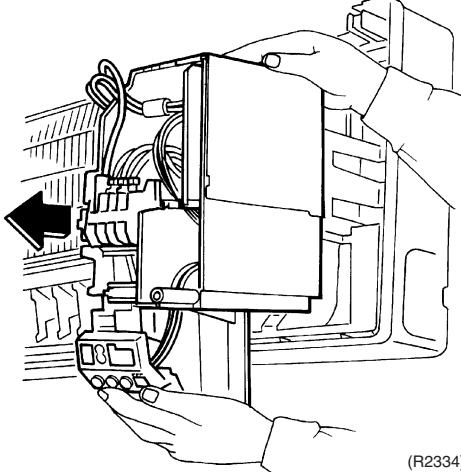
## 8. Removal of Electrical Box

### Procedure



**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
Remove thermistors, earth wire and connectors (S1, S6)	 <p>(R2328)</p>	
1 Remove screw located at right lower side of electrical box. (M4 × 16)	 <p>(R2329)</p>	
2 Disconnect swing motor wire harness.	 <p>(R2330)</p>	
3 Lift up electrical box slightly and disengage hook located at bottom side.	 <p>(R2331)</p>	
4 Disengage hook located at top side.		

Step	Procedure	Points
5	Unplug connector of fan motor wire harness. (S201)	 <p>(R2332)</p>
6	Move electrical box slightly to right, then pull out box forward.	 <p>Drain guide</p> <p>(R2333)</p>  <p>(R2334)</p> <div data-bbox="1098 913 1465 1070" style="border: 1px solid black; padding: 5px;"> <p><b>Caution!</b> Do not catch the putty on protrusion of drain guide in the flame protection panel.</p> </div>



## 9. Removal of Swing Motor Assembly

### Procedure



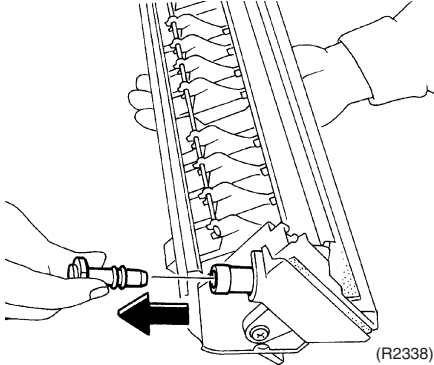
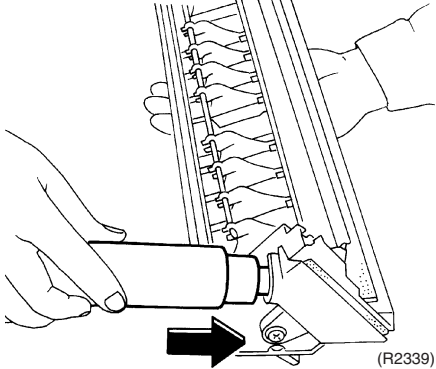
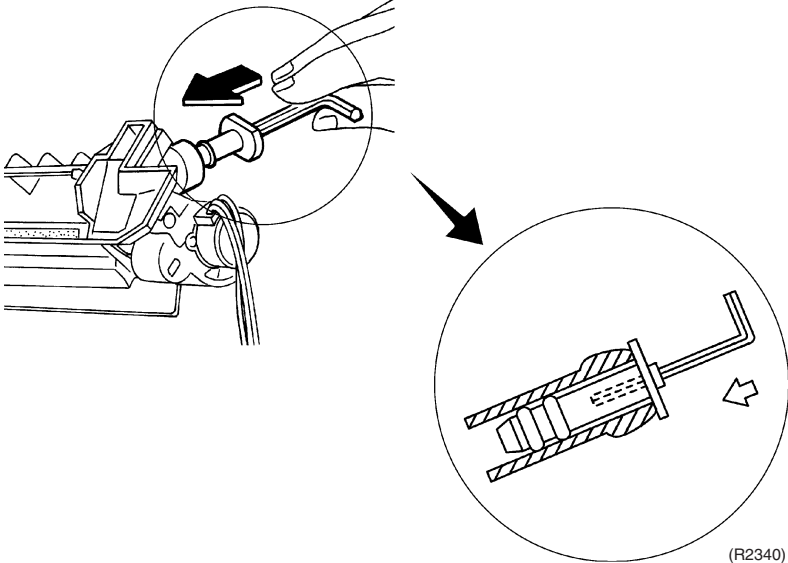
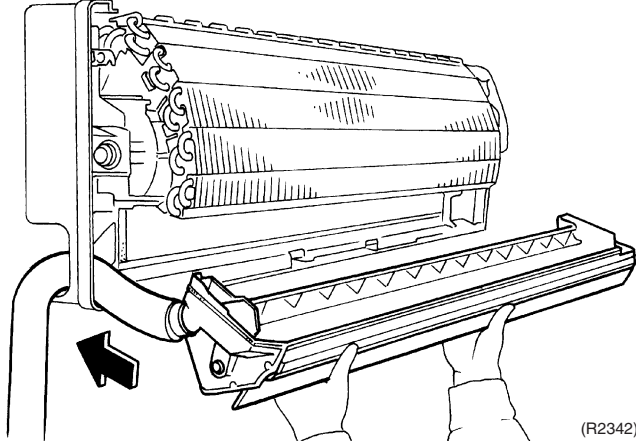
**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<ul style="list-style-type: none"> <li>■ Remove front panel.</li> <li>■ Remove the electric parts box.</li> </ul>	<p style="text-align: right;">(R2335)</p>	<p>The number of motors varies depending on the model.</p>
<p>1 Remove two screws holding swing motor in place. (M4 × 8)</p>	<p style="text-align: right;">(R2336)</p>	
<p>2 Remove two screws holding swing motor mechanism in place. (M4 × 8)</p>	<p style="text-align: right;">(R2337)</p>	

# 10.Piping of Drain Hose at Left Side

**Procedure**

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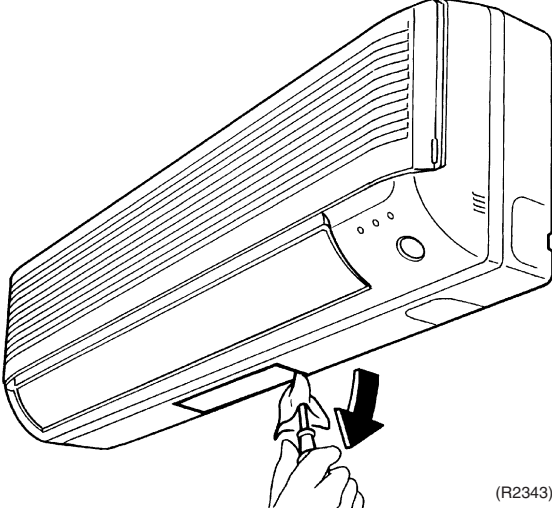
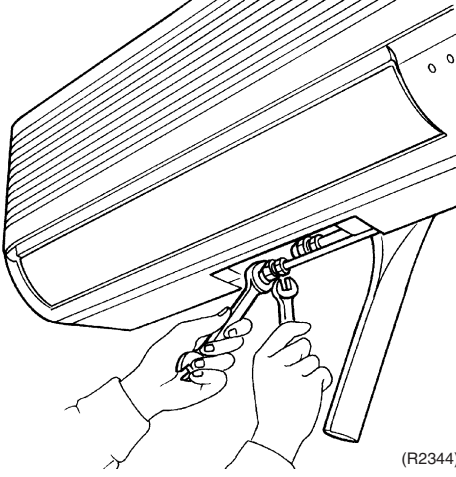
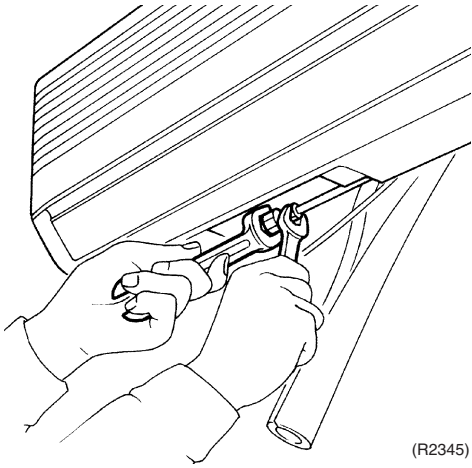
Step	Procedure	Points
Remove drain pan.		
1	Pull out drain plug located on left side of drain pan with fingers.	 <p><b>Warning!</b> Hold the bottom of drain hose and insert drain hose properly.</p>
2	Insert drain hose.	
3	Insert drain plug into the opening on right side, and press it in using hexagonal wrench (4 mm).	
4	Place drain hose into left side of the unit, and mount drain pan.	
<p>■ Make sure to check draining the water properly.</p>		

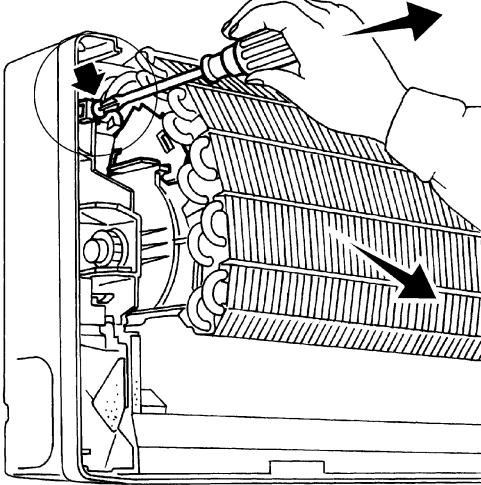
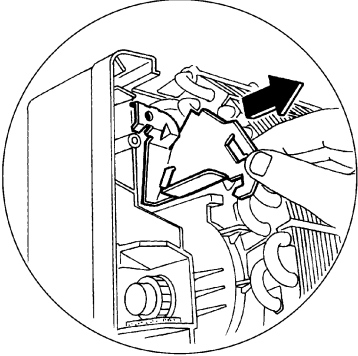
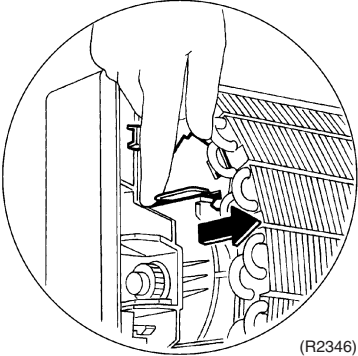
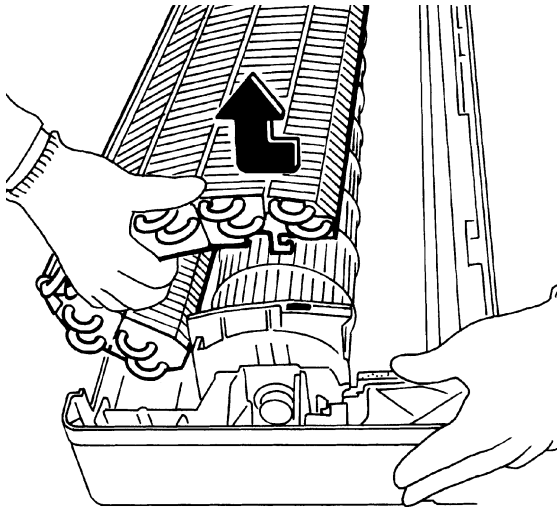
# 11. Removal of Heat Exchanger

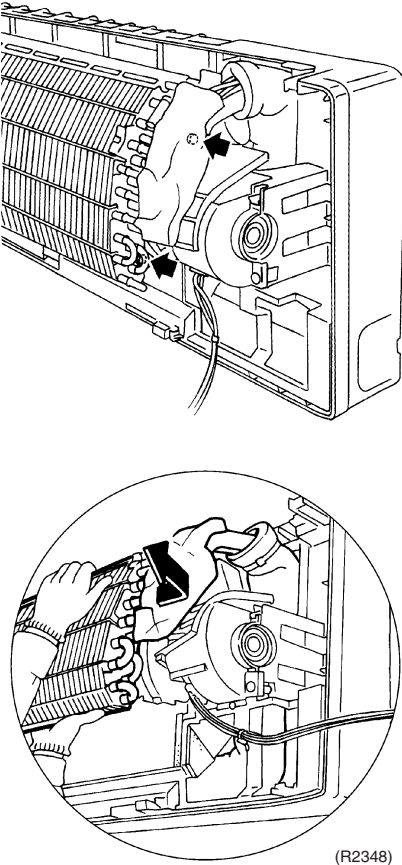
## Procedure

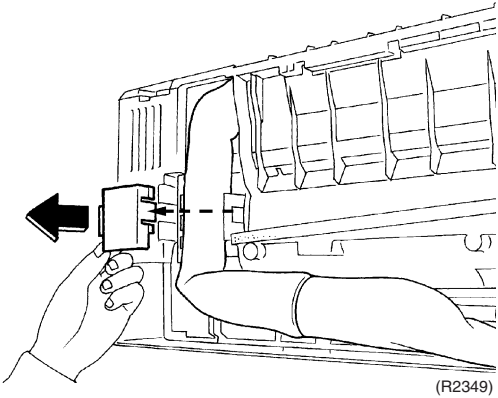
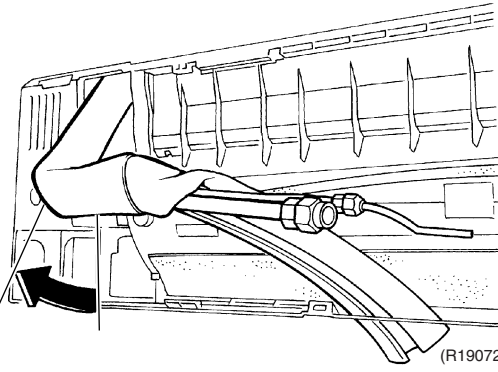
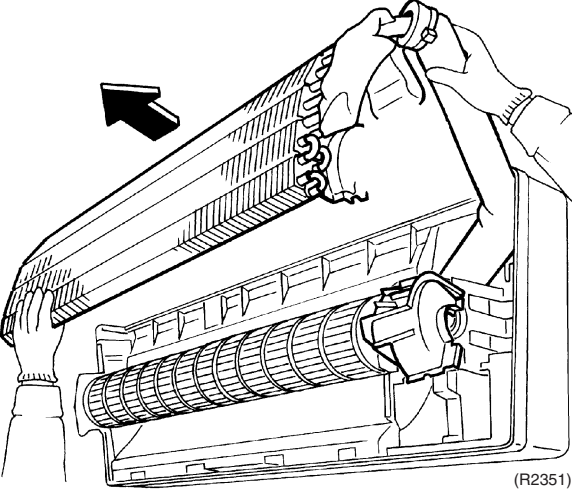


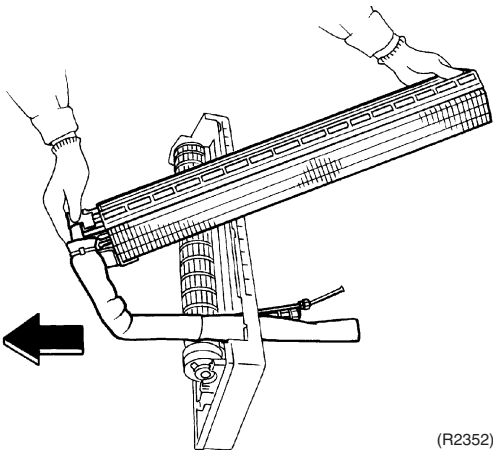



**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>■ Conduct pump-down operation.</p>	<p>1 Remove bottom cover located at lower part of the unit and disconnect two screws.</p> <p>2 Push two positions at lower part of the unit to disengage bottom frame hooks from mounting plate. Lift the unit slightly.</p>  <p>(R2343)</p>	<p><b>Warning!</b> If gas leaks, repair the leak location, then collect all refrigerant from the unit. Conduct vacuum drying, and charge proper amount of refrigerant.</p> <p><b>Warning!</b> Do not mix any gas (including air) other than the specified refrigerant (R-22) into refrigerating cycle. (Mixing of air or other gas causes abnormal temperature rise in refrigerating cycle, and this results in pipe rupture or personal injuries.)</p>
<p>3 Remove insulation tube, and disconnect liquid pipe at the flare.</p>	 <p>(R2344)</p>	<ul style="list-style-type: none"> <li>■ Use two wrenches to disconnect pipe.</li> <li>■ Be careful not to scratch the wall.</li> </ul>
<p>4 Disconnect gas pipe at the flare.</p>	 <p>(R2345)</p>	<ul style="list-style-type: none"> <li>■ After pipes are disconnected, close all pipe openings with caps to prevent dust and moisture from entering pipes.</li> </ul>

Step	Procedure	Points
<p>■ For removal of front grille, drain pan, electrical box and other parts, see reference pages.</p>		
<p>1. Lifting heat exchanger</p>		
<p>1 Remove screw holding heat exchanger mounting plate in place.</p>	   <p style="text-align: right;">(R2346)</p>	
<p>2 While raising heat exchanger, pull it forward and disengage hooks.</p>		
<p>3 Lift heat exchanger.</p>	 <p style="text-align: right;">(R2347)</p>	<p><b>⚠ Caution!</b>  When removing or re-installing heat exchanger, be sure to wear protective gloves or wrap heat exchanger with cloths. (Fins can cut fingers.)</p>

Step	Procedure	Points
2. Removal of the heat exchanger from the right side plate.	 <p>(R2348)</p>	
1 There are hooks on right side plate.		

Step	Procedure	Points
3. Loosening pipe retaining plate		
1	<p>Disengage hook on pipe retaining plate.</p>  <p>(R2349)</p>	
2	<p>Slightly widen the auxiliary piping.</p>  <p>(R19072)</p>	<ul style="list-style-type: none"> <li>Be careful to prevent pipe deformation.</li> </ul>
3	<p>Pull out heat exchanger toward front.</p>  <p>(R2351)</p>	

Step	Procedure	Points
4	<p data-bbox="204 219 438 309">Pull out the heat exchanger along the pipe from the unit.</p>  <p data-bbox="981 683 1037 705">(R2352)</p>	<p data-bbox="1109 219 1457 600">  <b>Warning!</b>            Do not mix any gas (including air) other than the specified refrigerant (R-22) into refrigerating cycle. (Mixing of air or other gas causes abnormal temperature rise in refrigerating cycle, and this results in pipe rupture or personal injuries.)         </p> <p data-bbox="1109 616 1457 862">  <b>Warning!</b>            If gas leaks, repair the leak location, then collect all refrigerant from the unit. Conduct vacuum drying, and charge proper amount of refrigerant.         </p> <p data-bbox="1109 878 1457 1124">  <b>Caution!</b>            When removing or re-installing heat exchanger, be sure to wear protective gloves or wrap heat exchanger with cloths. (Fins can cut fingers.)         </p>

# 12. Removal of Fan Rotor and Motor

**Procedure**



**Warning** Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points	
<p>■ Remove front panel, drain pan, electrical parts box and heat exchanger from the unit.</p>	<p style="text-align: right;">(R2281)</p>		
<p>1 Remove three screws on right side panel.</p>	<p style="text-align: right;">(R2285)</p>		
<p>2 Remove fan rotor and motor together from the unit.</p>			
<p>3 Loosen the hexagon head set screw on the fan rotor, and remove the motor. ⊕ screwdriver can be also used.</p>		<p><b>! WARNING</b>  <b>(In case of installing fan rotor and motor)</b>  <b>Make sure to insert the set screw in the groove of fan motor shaft.</b>  <b>Set the fan motor in right.</b>                  ■ Set the bottom of motor name plate to the edge of motor base.</p>	
<p>4 Press the bearing with finger from the outside to remove it.</p>			

(R2290)



# Revision History

Month / Year	Version	Revised contents
06 / 2013	Si04-857	First edition

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

### Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

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