




REMOVAL PROCEDURE



S E R V I C E M A N U A L

4.2/5.0/6.0 kW Class

-  Outdoor Unit
-  Non-Inverter
-  Pair Type



Service Manual

Removal Procedure

Outdoor Unit

●Cooling Only

RC50PRV16
RC60PRV16

RC50QRV16
RC60QRV16
RC50QRV161
RC60QRV161
RC50QRV1615
RC60QRV1615

RC42RRV162
RC50RRV161
RC50RRV162
RC60RRV162
RC42RRV1625
RC50RRV1615
RC60RRV1625

RCA50QRV16
RCA60QRV16

RCA42RRV162
RCA50RRV161
RCA50RRV162
RCA60RRV162

RCD50QRV16
RCD60QRV16

RCD42RRV162
RCD50RRV161
RCD50RRV162
RCD60RRV162

RF50PRV16
RF60PRV16

RF50QRV16
RF60QRV16
RF50QRV161
RF50QRV1625
RF60QRV1625

RF50RRV161
RF60RRV161
RF50RRV1615
RF60RRV1615

RFA50QRV16
RFA60QRV16

RFA50RRV161
RFA60RRV161

RFD50QRV16
RFD60QRV16

RFD50RRV161
RFD60RRV161

RQ50PRV16
RQ60PRV16

RQ50QRV16
RQ60QRV16

RQ50RRV162
RQ60RRV162
RQ50RRV1625
RQ60RRV1625

RQA50QRV16
RQA60QRV16

RQA50RRV162
RQA60RRV162

RQD50QRV16
RQD60QRV16

RQD50RRV162
RQD60RRV162

RUF50RRV161
RUF60RRV161

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Note:

♦ The illustrations may be slightly different depending on the model.

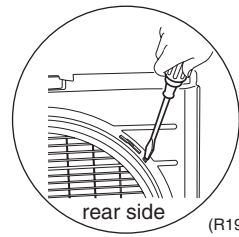
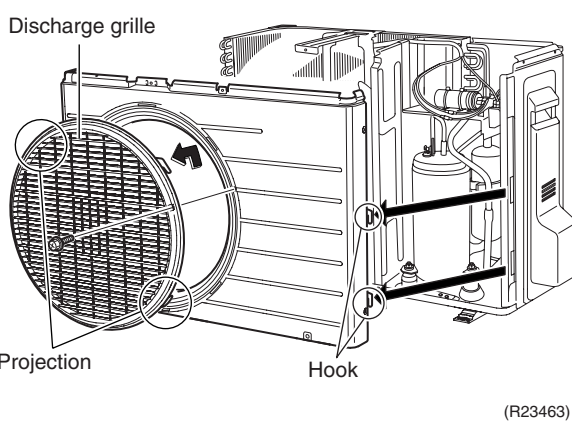
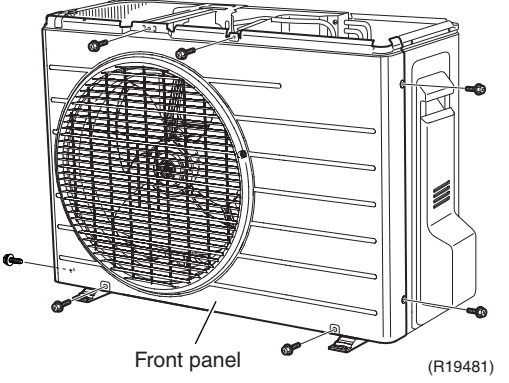
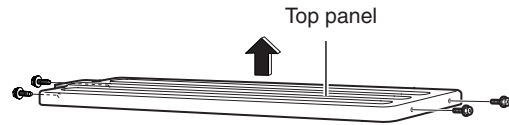
1. Outer Panels



Warning

♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the 4 screws, and then the top panel.	
2	Remove the 7 screws of the front panel.	
3	Unfasten the 2 right side hooks and remove the front panel.	
4	Remove the screw, and then the discharge grille.	



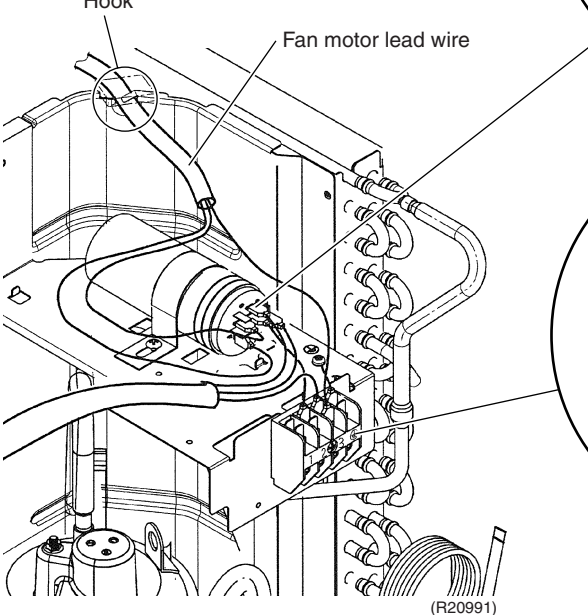
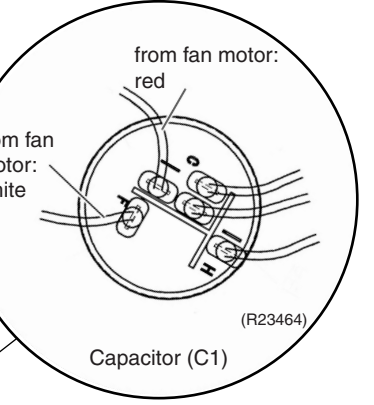
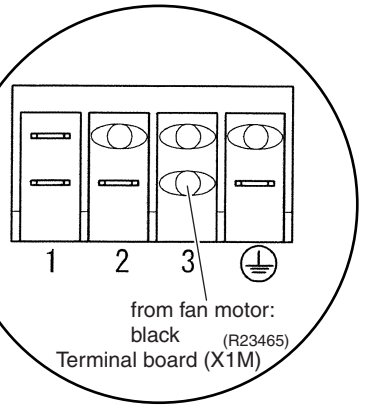
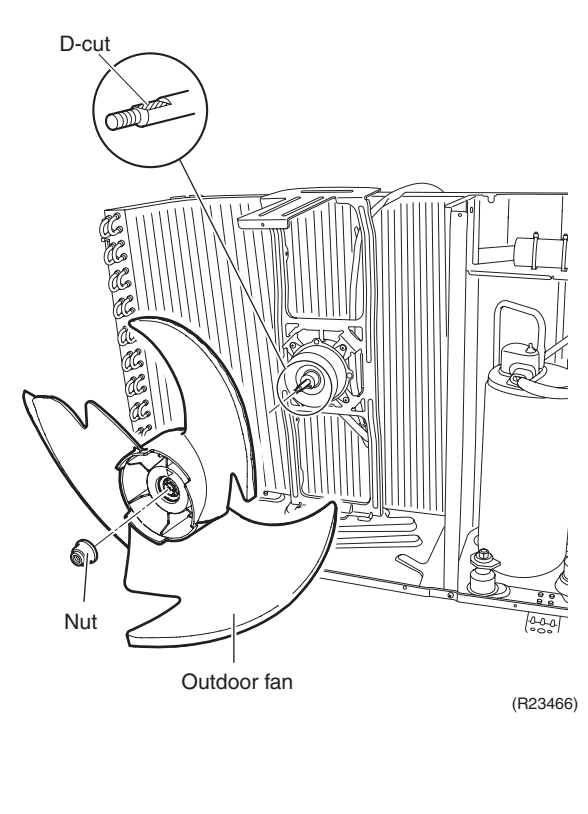
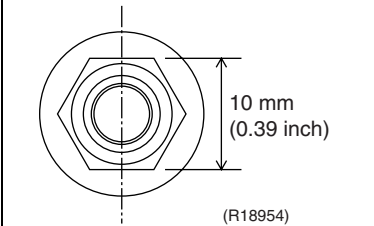
■ The discharge grille has 2 projections to prevent its rotation. Press the projection from the rear side and rotate the discharge grille to remove it.

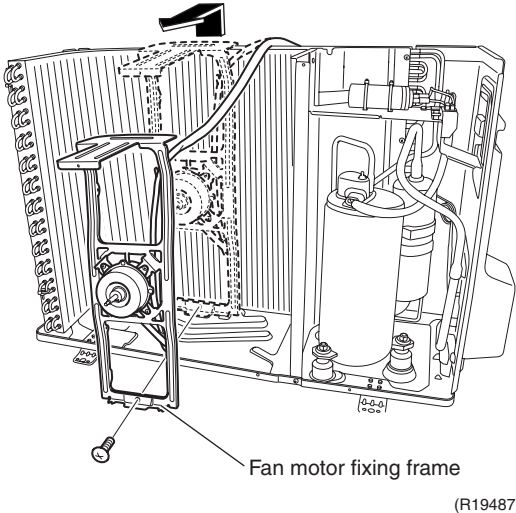
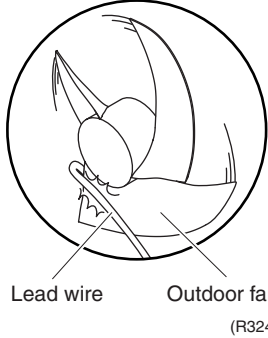
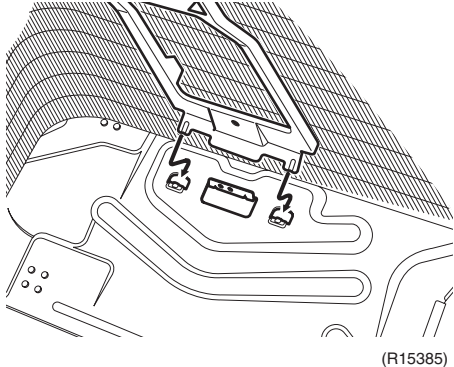
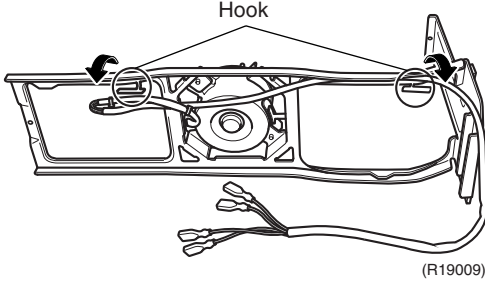
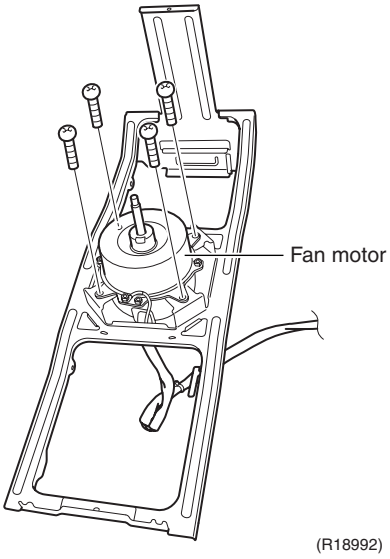
2. Outdoor Fan / Fan Motor



Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1 Pull out the 2 terminals (red, white) from the capacitor (C1).</p> <p>2 Pull out the terminal 3 (front, black) from the terminal board (X1M).</p> <p>3 Release the fan motor lead wire from the hook.</p>		 
<p>4 Remove the nut, and then the outdoor fan.</p>		<p>■ Nut size: M6</p>  <p>■ When reassembling, align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft.</p>

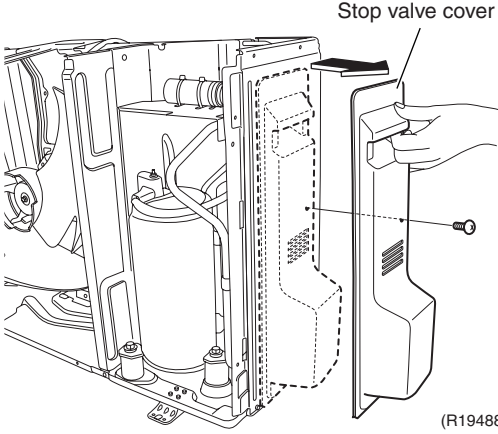
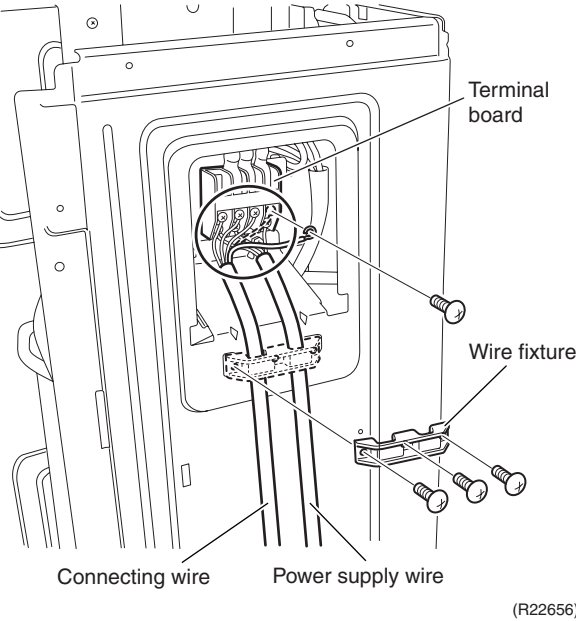
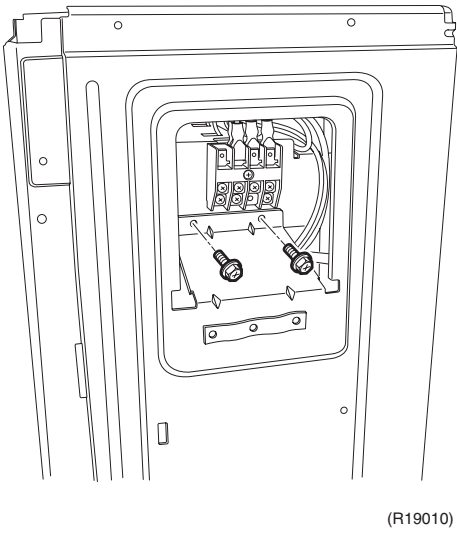
Step	Procedure	Points
5	Remove the screw, and then the fan motor fixing frame.	<ul style="list-style-type: none"> ■ Be careful so as not to damage the top part of the outdoor heat exchanger fins. ■ When reassembling, put the fan motor lead wire through the back of the fan motor to avoid any entanglement with the outdoor fan.
	 <p>Fan motor fixing frame (R19487)</p>	 <p>Lead wire Outdoor fan (R3249)</p>
	 <p>(R15385)</p>	<ul style="list-style-type: none"> ■ When reassembling, fit the 2 lower hooks into the bottom frame.
6	Unfasten the 2 hooks and release the fan motor lead wire.	
	 <p>Hook (R19009)</p>	
7	Remove the 4 screws, and then the fan motor.	
	 <p>Fan motor (R18992)</p>	<ul style="list-style-type: none"> ■ Screw size: M4 × 16

3. Electrical Component ASSY

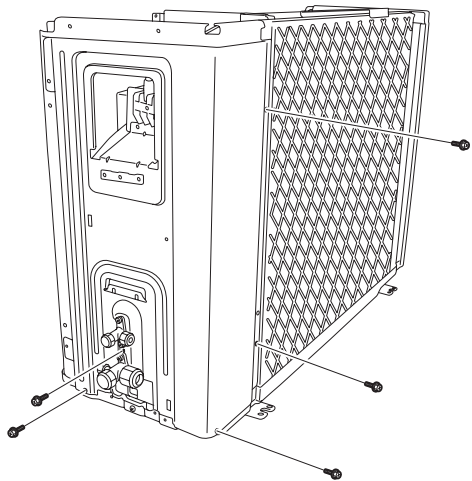


Warning

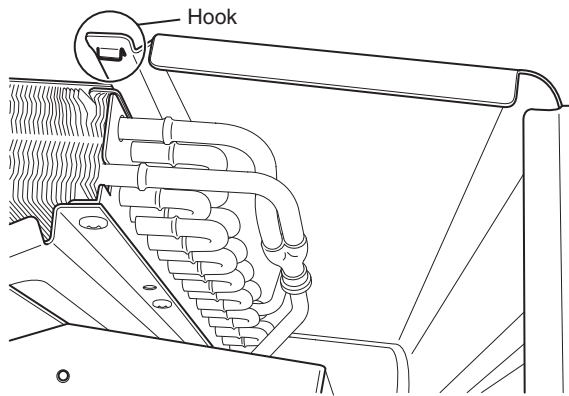
- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the right side panel.		■ The stop valve cover has 3 hooks.
1 Remove the screw, and then the stop valve cover.		
2 Remove the 3 screws and remove the wire fixture.		
3 Remove the 7 screws on the terminal board and disconnect the connecting wire and the power supply wire.		
4 Remove the 2 screws on the right side (upper).		

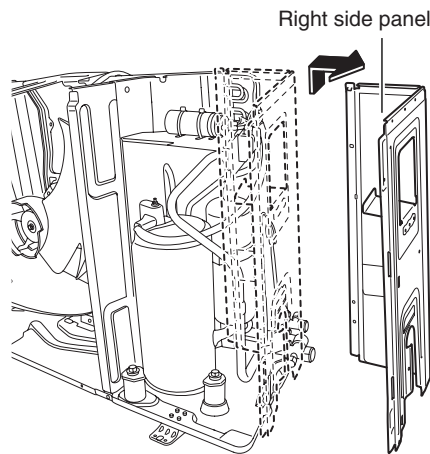
Step	Procedure	Points
5	Remove the 2 screws on the right side (lower).	
6	Remove the 3 screws on the rear side.	
7	Unfasten the hook on the back.	<ul style="list-style-type: none"> When reassembling, make sure the hook is securely fastened.
8	Remove the right side panel.	<ul style="list-style-type: none"> The right side panel has 2 hooks at the bottom.



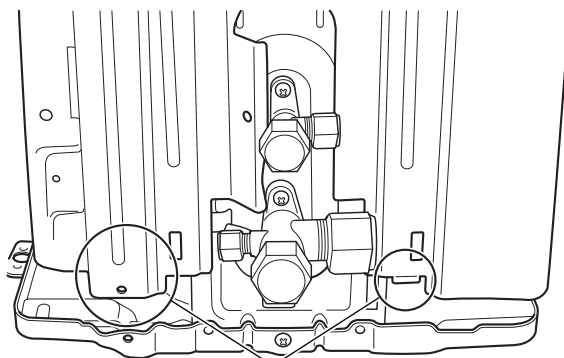
(R18995)



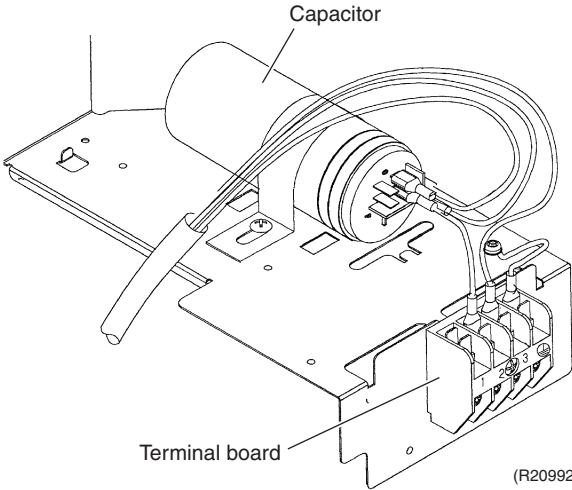
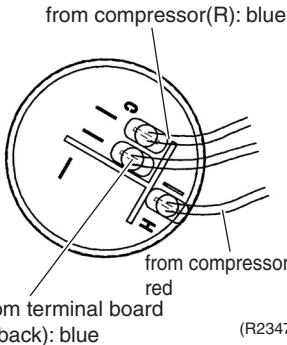
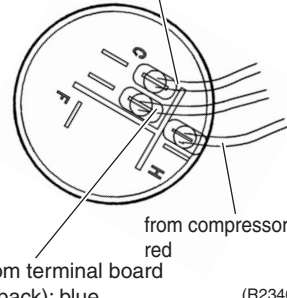
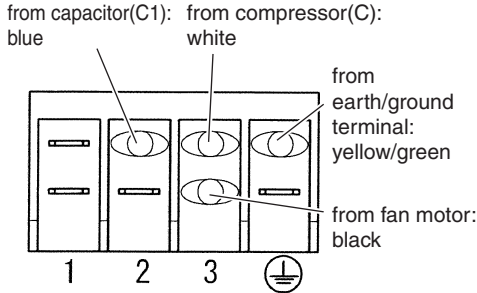
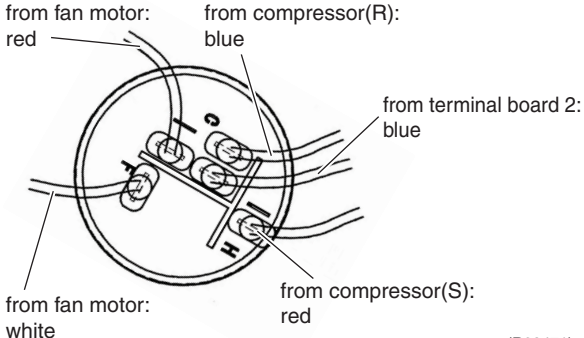
(R23467)



(R19490)



(R23468)

Step	Procedure	Points
<p>2. Remove the electrical component ASSY.</p>	 <p>Capacitor</p> <p>Terminal board</p> <p>(R20992)</p>	<p>■ Capacitor (C1)</p> <p>Pattern 1:</p>  <p>from compressor(R): blue</p> <p>from compressor(S): red</p> <p>from terminal board 2(back): blue</p> <p>(R23477)</p> <p>Pattern 2:</p>  <p>from compressor(R): blue</p> <p>from compressor(S): red</p> <p>from terminal board 2(back): blue</p> <p>(R23469)</p>
<p>1 Pull out all the 3 remaining terminals from the capacitor (C1).</p> <p>2 Pull out the terminal 3 (back, white) from the terminal board (X1M).</p>	<p>* When reassembling, connect the connectors as below.</p>	<p>Terminal board (X1M)</p>  <p>from capacitor(C1): blue</p> <p>from compressor(C): white</p> <p>from earth/ground terminal: yellow/green</p> <p>from fan motor: black</p> <p>1 2 3 ⊕</p> <p>(R23470)</p> <p>Capacitor (C1)</p> <p>Pattern 1: RC50PRV16, RQ60PRV16</p>  <p>from fan motor: red</p> <p>from fan motor: white</p> <p>from compressor(R): blue</p> <p>from terminal board 2: blue</p> <p>from compressor(S): red</p> <p>(R23471)</p>

Step	Procedure	Points
3	Remove the screw, and then the electrical component ASSY.	<p>Pattern 2: RC60PRV16, RC-Q Series, RC-R Series, RF Series, RQ50PRV16, RQ-Q Series, RQ-R Series, RUF Series</p> <p>from fan motor: red from fan motor: white from compressor(R): blue from compressor(S): red from terminal board 2: blue</p> <p>(R23472)</p> <p>Electrical component ASSY</p> <p>(R19493)</p>

4. Sound Blanket / Capillary Tube



Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.
- ◆ If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)



Caution

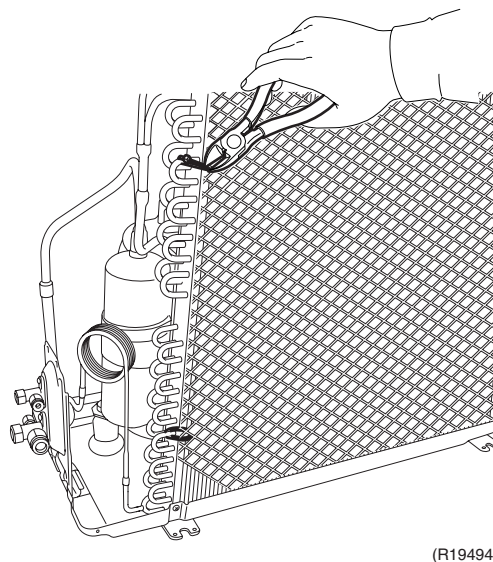
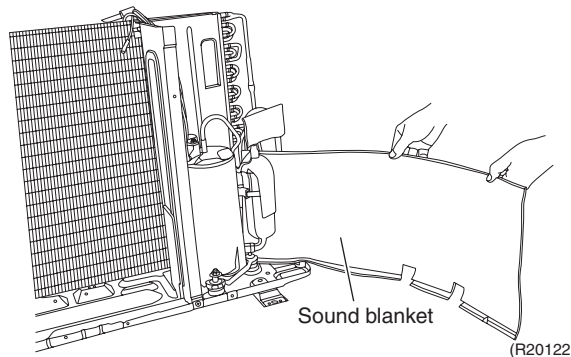
- ◆ From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.
- ◆ Restore the piping by non-oxidation brazing.



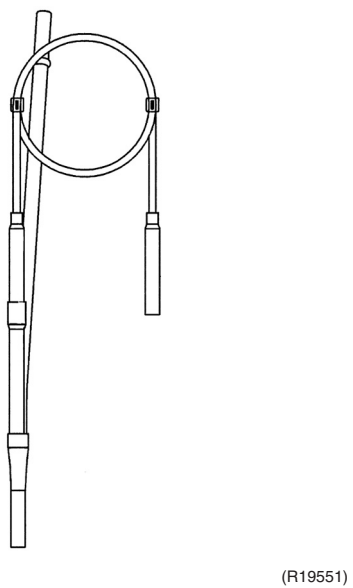
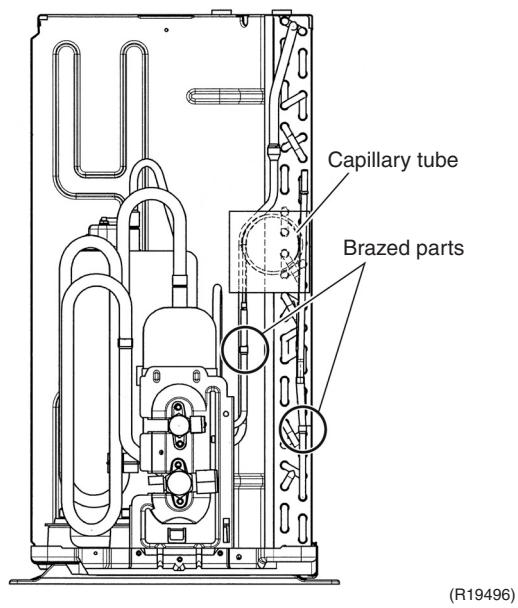
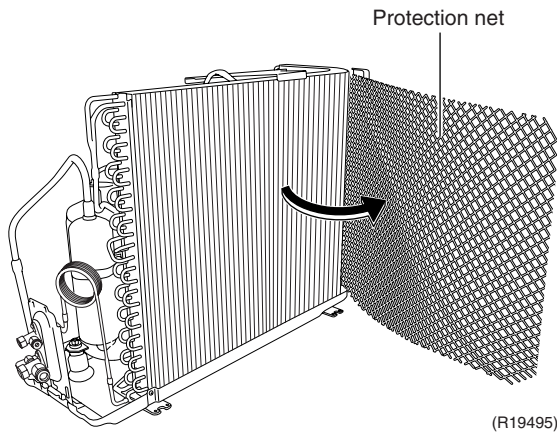
Note

- ◆ Before working, make sure that the refrigerant gas is empty in the circuit.
- ◆ Be sure to apply nitrogen replacement when heating up the brazed part.
- ◆ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.
- ◆ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.
- ◆ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.
- ◆ Be careful so as not to burn the compressor terminals, the name plate, the outdoor heat exchanger fin.
- ◆ In case of difficulty with gas brazing machine
 1. Disconnect the brazed part where is easy to disconnect and restore.
 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.

Step	Procedure	Points
1	Remove the sound blanket.	<ul style="list-style-type: none"> ■ Some models have sound blanket (top). ■ Since the piping ports are torn easily, remove the sound blanket(s) carefully.
2	Cut the 2 clamps.	<ul style="list-style-type: none"> ■ The type of the protection net varies depending on the model.



Step	Procedure	Points
3	Remove the protection net.	
4	Remove the putties, if any.	
5	Heat up the 2 brazed parts and remove the capillary tube.	



■ The shape of the capillary tube varies depending on the model.

5. Compressor ASSY



Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.
- ◆ If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)
- ◆ Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.



Caution

- ◆ From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.
- ◆ Restore the piping by non-oxidation brazing.



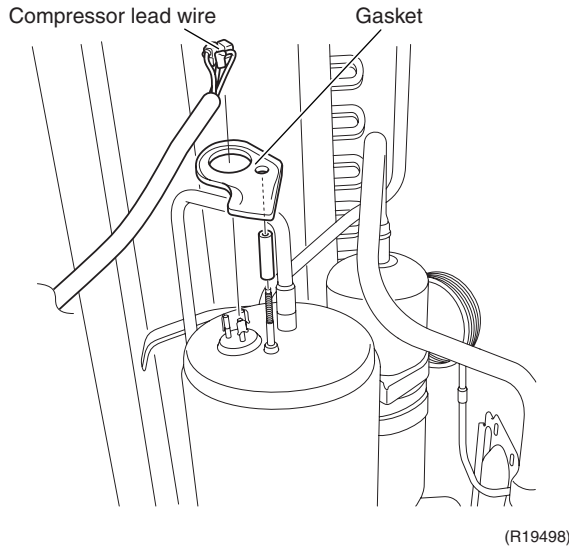
Note

- ◆ Before working, make sure that the refrigerant gas is empty in the circuit.
- ◆ Be sure to apply nitrogen replacement when heating up the brazed part.
- ◆ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.
- ◆ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.
- ◆ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.
- ◆ Be careful so as not to burn the compressor terminals, the name plate, the outdoor heat exchanger fin.
- ◆ In case of difficulty with gas brazing machine
 1. Disconnect the brazed part where is easy to disconnect and restore.
 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.

Step	Procedure	Points
1	Remove the nut.	<ul style="list-style-type: none"> ■ The shape of the terminal cover varies depending on the model.
2	Remove the terminal cover.	

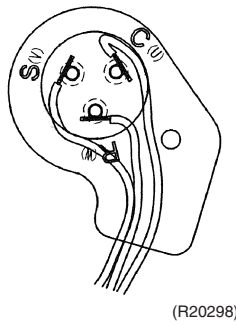
(R19497)

Step	Procedure	Points
3	Disconnect the compressor lead wires.	
4	Remove the gasket.	



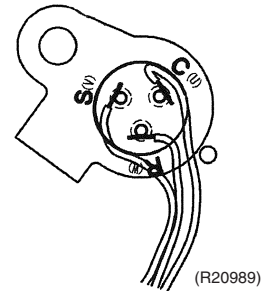
Pattern 1:

C (U): white, S (V): red, R (W): blue



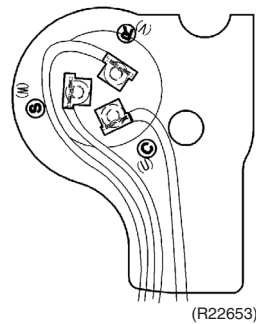
Pattern 2:

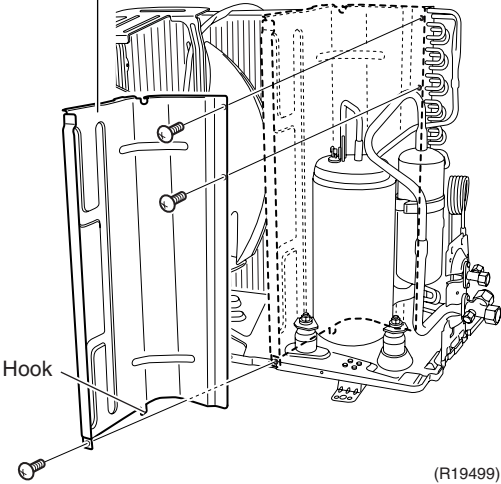
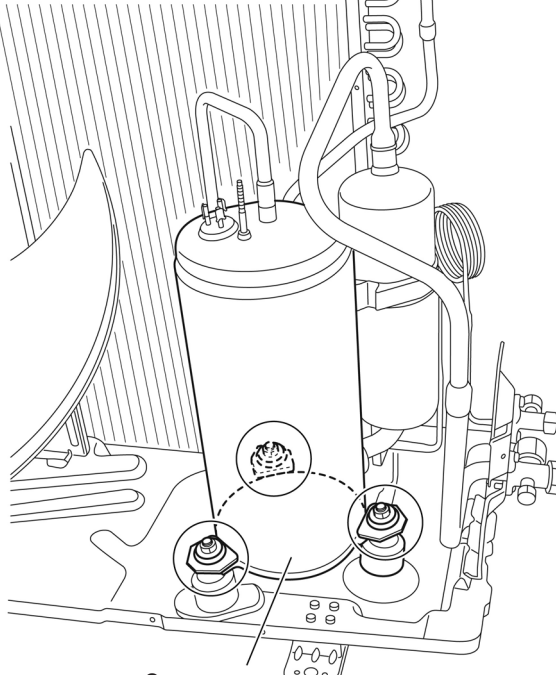
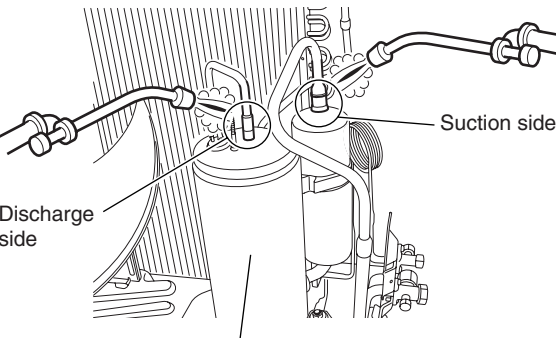
C (U): white, S (V): red, R (W): blue



Pattern 3:

C (U): white, S (W): red, R (V): blue



Step	Procedure	Procedure	Points
5	Remove the 3 screws, and then the partition plate.	<p>Partition plate</p>  <p>Hook</p> <p>(R19499)</p>	
6	Remove the 3 nuts of the compressor.	 <p>Compressor</p> <p>(R19501)</p>	
7	Remove the putties, if any.		
8	Heat up the brazed part of the discharge side pipe and disconnect.		
9	Heat up the brazed part of the suction side pipe and disconnect.	 <p>Discharge side</p> <p>Suction side</p> <p>Compressor ASSY</p> <p>(R19502)</p>	
10	Lift the compressor ASSY up and remove it.		

Revision History

Month / Year	Version	Revised contents
11 / 2013	Si011360E	First edition
10 / 2014	Si011360EA	Model addition: RF50/60PRV16
12 / 2015	Si011360EB	Model addition: RC50/60QRV16, RC50/60QRV161, RCA50/60QRV161, RCD50/60QRV16, RF50/60QRV16, RF50QRV161, RFA50/60QRV16, RFD50/60QRV16, RQ50/60QRV16, RQA50/60QRV16, RQD50/60QRV16
06 / 2016	Si011360EC	Model addition: RC50/60QRV1615, RC42/50/60RRV162, RC50RRV161, RC42/60RRV1625, RC50RRV1615, RCA42/50/60RRV162, RCA50RRV161, RCD42/50/60RRV162, RCD50RRV161, RF50/60QRV1625, RF50/60RRV161, RF50/60RRV1615, RFA50/60RRV161, RFD50/60RRV161, RQ50/60RRV162, RQ50/60RRV1625, RQA50/60RRV162, RQD50/60RRV162, RUF50/60RRV161

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

DAIKIN INDUSTRIES, LTD.

Head Office:
Umeda Center Bldg., 2-4-12, Nakazaki-Nishi,
Kita-ku, Osaka, 530-8323 Japan

Tokyo Office:
JR Shinagawa East Bldg., 2-18-1, Konan,
Minato-ku, Tokyo, 108-0075 Japan

<http://www.daikin.com/products/ac/>

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