




# REMOVAL PROCEDURE



## S E R V I C E M A N U A L

### 5.0/6.0 kW Class

-  Outdoor Unit
-  Non-Inverter
-  Pair Type



# **Service Manual Removal Procedure**

## **Outdoor Unit**

### **Applicable Models**

#### **●Cooling Only**

**RE50KV1**

**RE50KV14**

**RE50LV1V**

**RE50LV16**

**RE50LV169**

**RE60LV169**

**RE50MV16**

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**Note:**

♦ The illustrations may be slightly different depending on the model.

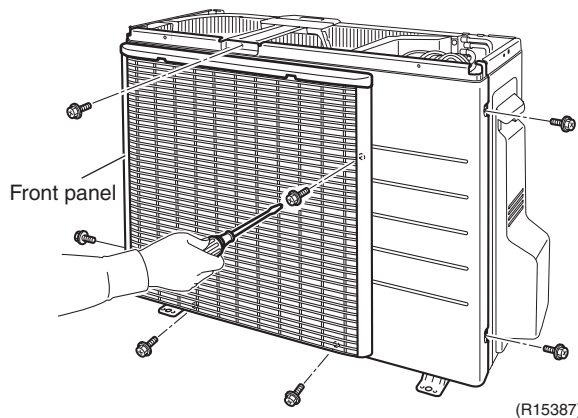
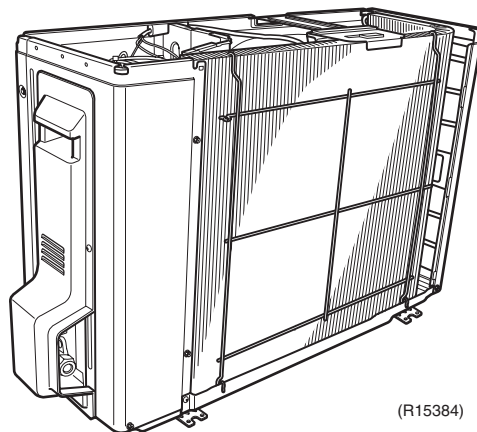
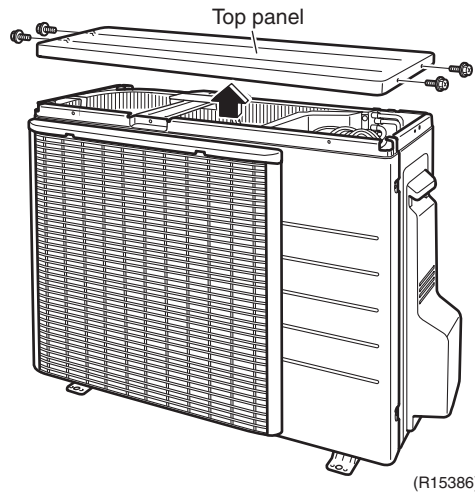
# 1. Removal of Outer Panels

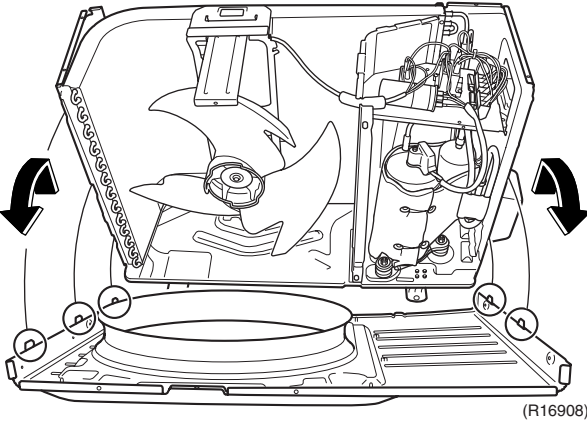
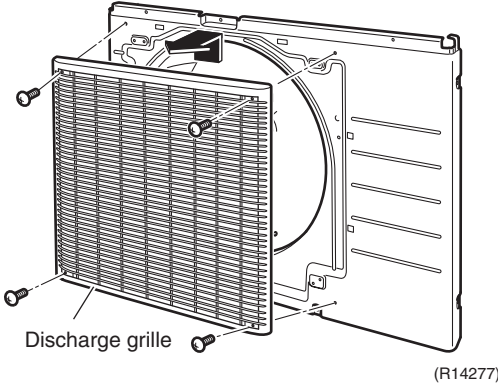
**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the 4 screws and remove the top panel.	<ul style="list-style-type: none"> <li>Take care not to cut your finger by the fins of the outdoor heat exchanger.</li> </ul>
2	Remove the 7 screws of the front panel.	



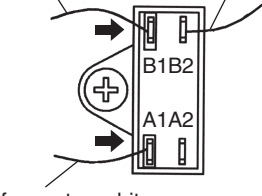
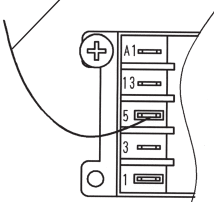
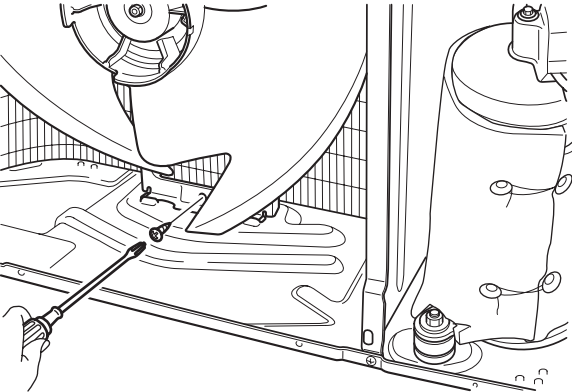
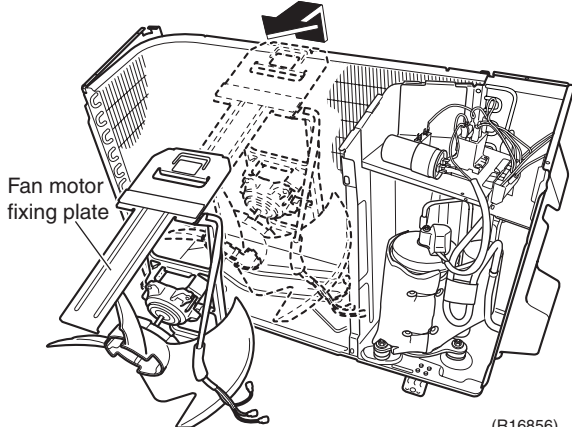
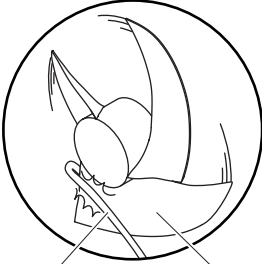
Step	Procedure	Points
3	Lift the front panel and unfasten the 3 hooks on the left side and the 2 hooks on the right side.	
	 <p>(R16908)</p>	
4	Remove the 4 screws and remove the discharge grille.	
	 <p>Discharge grille</p> <p>(R14277)</p>	

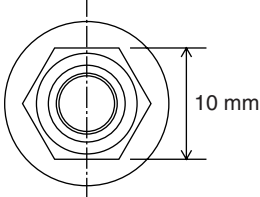
## 2. Removal of Outdoor Fan / Fan Motor (Pattern 1)

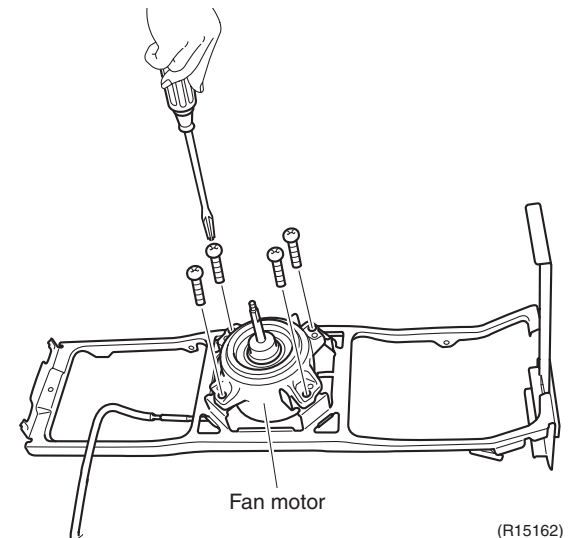
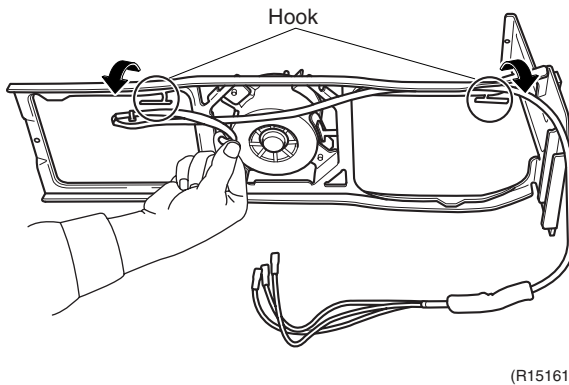
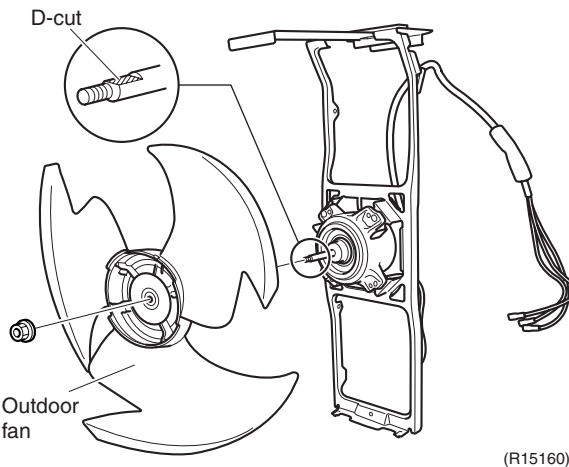
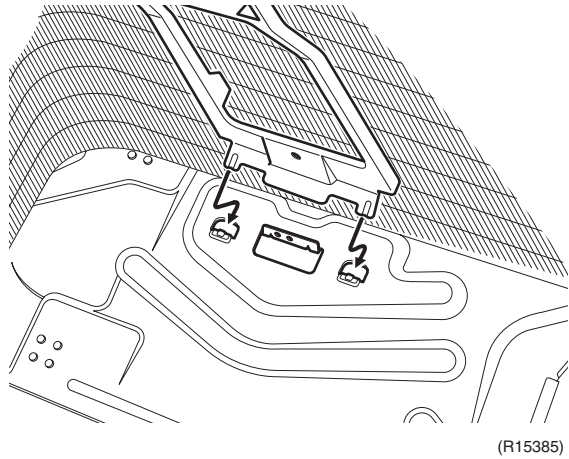
**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Pull out the 2 terminals [A1] [B1] from the fan capacitor (C12R).	<p>■ Fan capacitor (C12R)</p> <p>to fan motor: red</p> <p>to magnetic contactor: red</p>  <p>to fan motor: white (R17464)</p>
2	Pull out the terminal [5] from the magnetic contactor (K1M).	<p>■ Magnetic contactor (K1M)</p> <p>to fan motor: black</p>  <p>(R15160)</p>
3	Release the fan motor lead wire from the hook.	
4	Remove the screw of the fan motor fixing plate.	 <p>(R16855)</p>
5	Remove the fan motor fixing plate.	<p>■ Be careful so as not to damage the top part of the outdoor heat exchanger fins.</p> <p>■ Put the fan motor lead wire through the back of the fan motor when reassembling so as not to be entangled with the outdoor fan.</p>
	 <p>Fan motor fixing plate</p> <p>(R16856)</p>	 <p>Lead wire</p> <p>Outdoor fan</p> <p>(R3249)</p>

Step	Procedure	Points
6	Remove the nut and remove the outdoor fan.	<ul style="list-style-type: none"> <li>When reassembling, fit the lower hooks into the bottom frame.</li> </ul>
7	Unfasten the 2 hooks. Release the fan motor lead wire.	<ul style="list-style-type: none"> <li>Nut size: M6</li> </ul>  <p>(R17447)</p> <ul style="list-style-type: none"> <li>Align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft when reassembling.</li> </ul>
8	Remove the 4 screws and remove the fan motor.	<ul style="list-style-type: none"> <li>Screw size: M4 × 16</li> </ul>



### 3. Removal of Outdoor Fan / Fan Motor (Pattern 2)

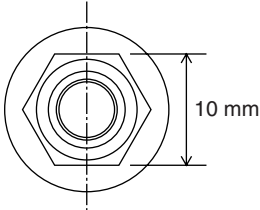
**Procedure**

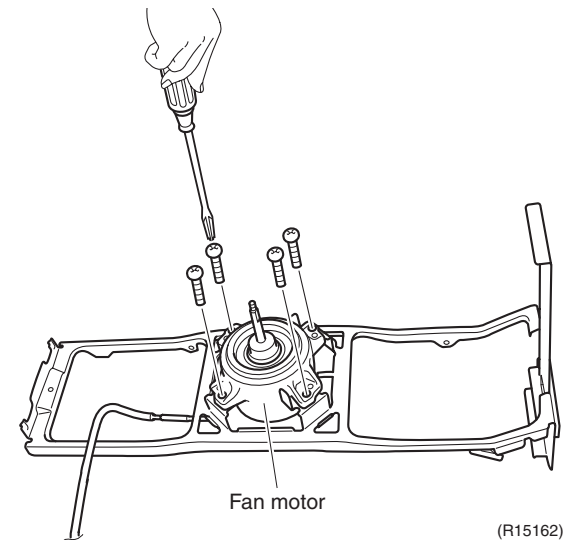
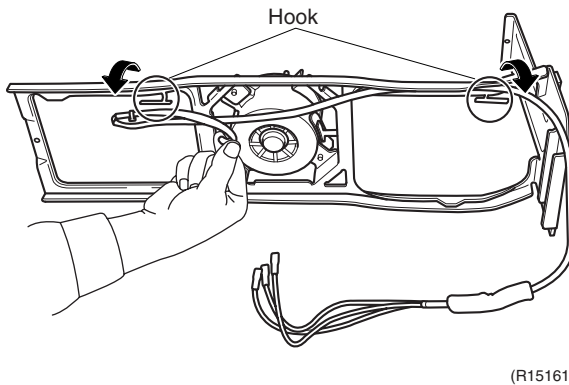
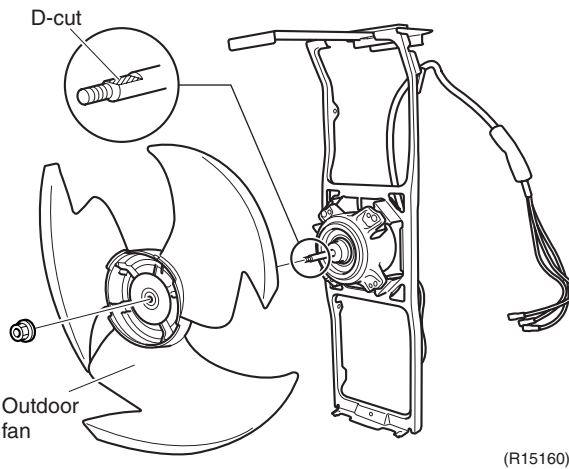
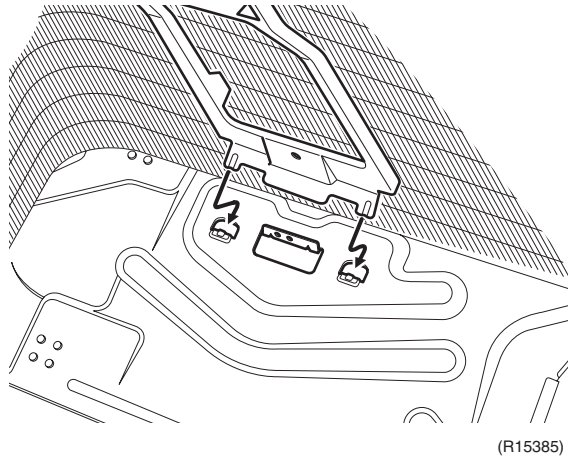


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Procedure	Points
<p>1 Pull out the 2 terminals from the fan capacitor (C2R).</p> <p>2 Pull out the terminal [5] from the magnetic contactor (K1M).</p> <p>3 Release the fan motor lead wire from the hook.</p>		<p style="text-align: right;">(R16343)</p>	<p>■ Fan capacitor (C2R)</p> <p>to fan motor: red</p> <p>to fan motor: white</p> <p style="text-align: right;">(R17640)</p>
<p>4 Remove the screw of the fan motor fixing plate.</p>		<p style="text-align: right;">(R15158)</p>	<p>■ Magnetic contactor (K1M)</p> <p>to fan motor: black</p> <p style="text-align: right;">(R17641)</p>
<p>5 Remove the fan motor fixing plate.</p>		<p style="text-align: right;">(R16182)</p>	<p>■ Be careful so as not to damage the top part of the outdoor heat exchanger fins.</p> <p>■ Put the fan motor lead wire through the back of the fan motor when reassembling so as not to be entangled with the outdoor fan.</p> <p>Lead wire      Outdoor fan</p> <p style="text-align: right;">(R3249)</p>



Step	Procedure	Points
6	Remove the nut and remove the outdoor fan.	<ul style="list-style-type: none"> <li>When reassembling, fit the lower hooks into the bottom frame.</li> </ul>
7	Unfasten the 2 hooks. Release the fan motor lead wire.	<ul style="list-style-type: none"> <li>Nut size: M6</li> </ul>  <ul style="list-style-type: none"> <li>Align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft when reassembling.</li> </ul>
8	Remove the 4 screws and remove the fan motor.	<ul style="list-style-type: none"> <li>Screw size: M4 × 16</li> </ul>



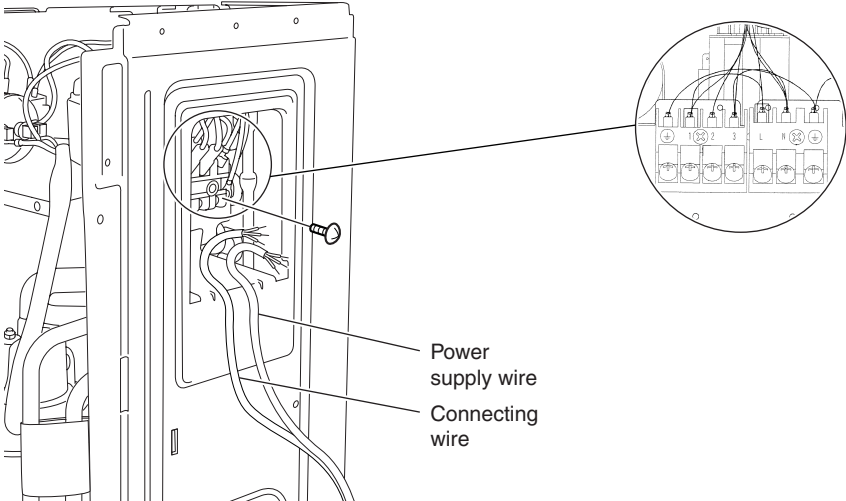
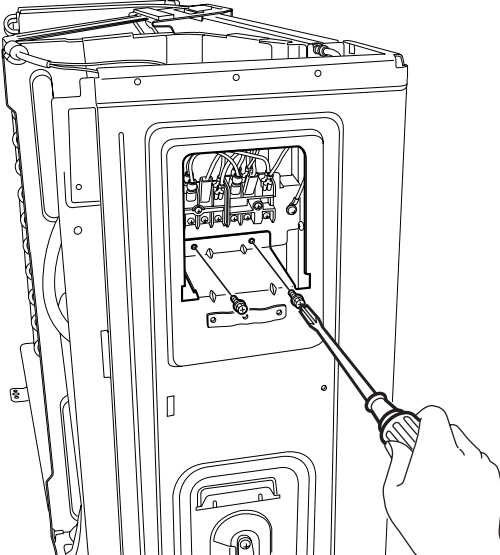
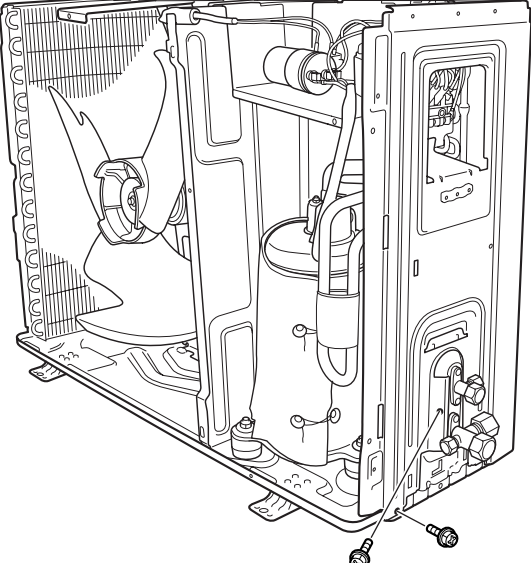
# 4. Removal of Electrical Components (Pattern 1)

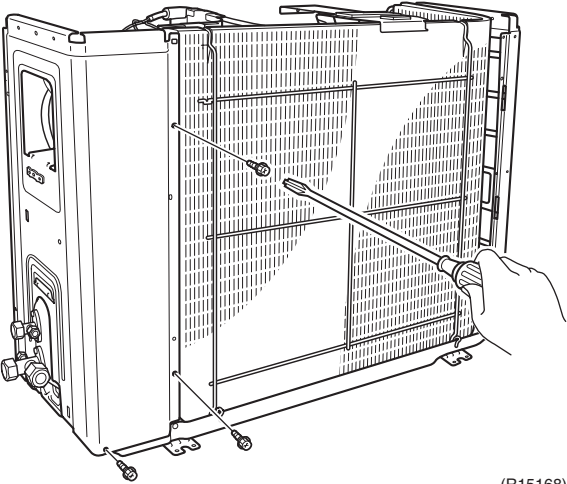
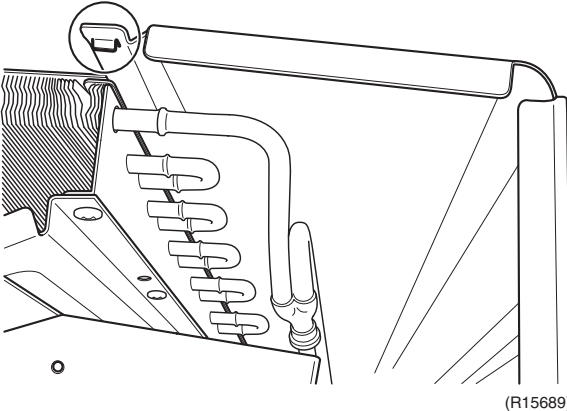
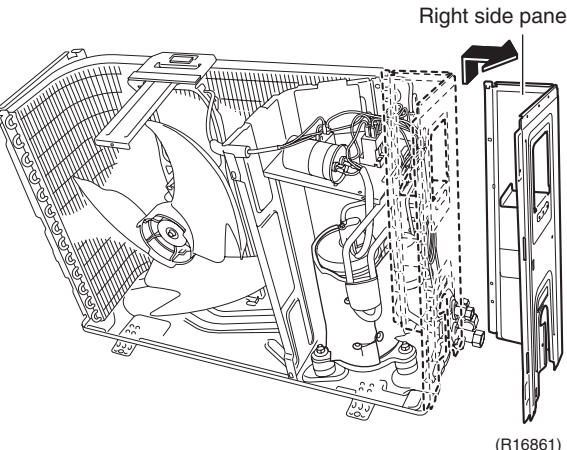
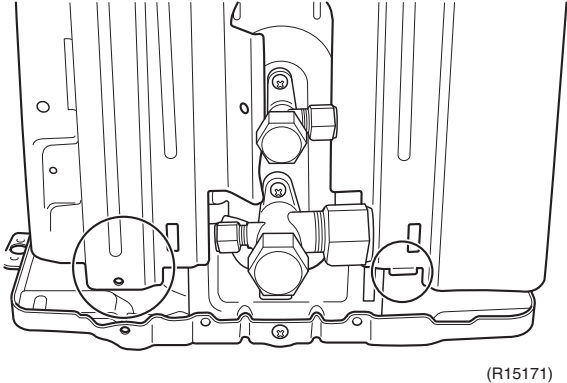
**Procedure**

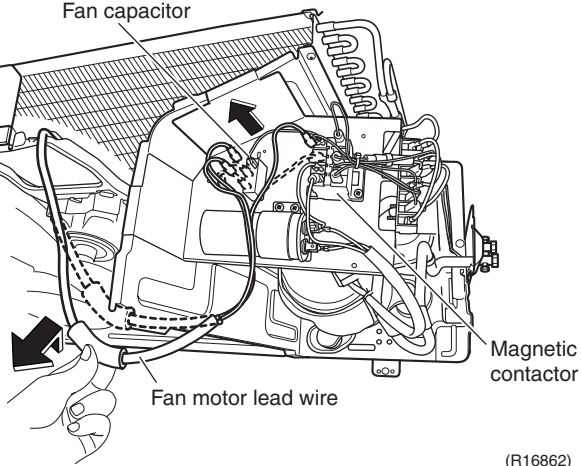
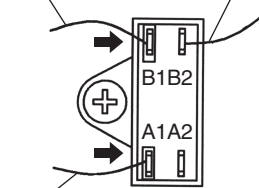
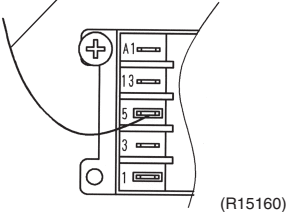
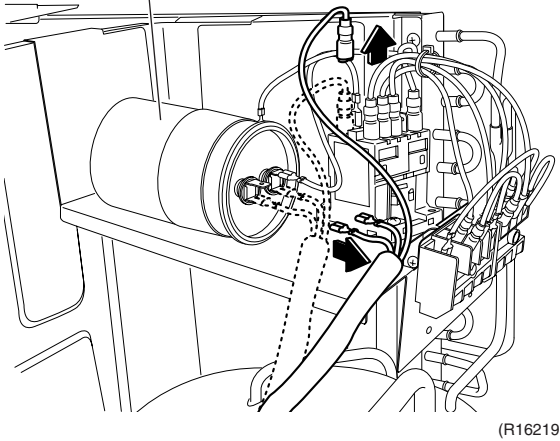
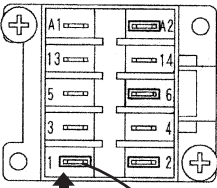
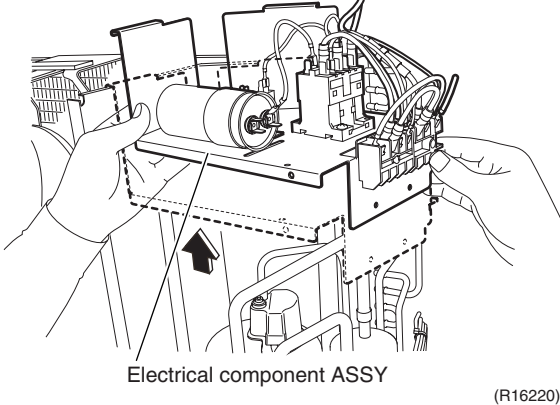
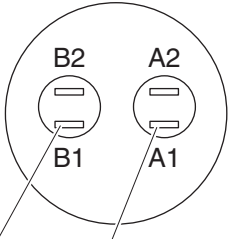
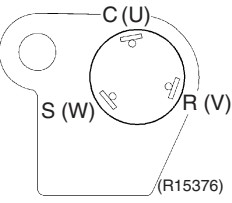


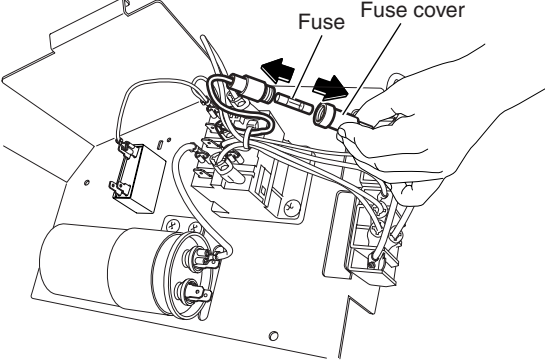
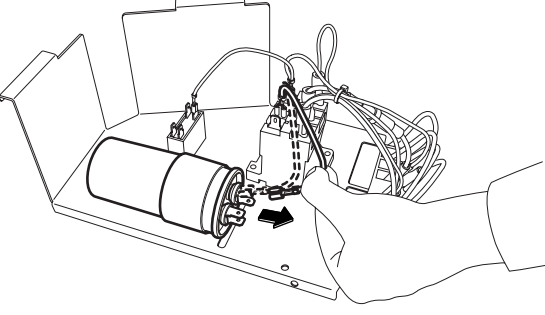
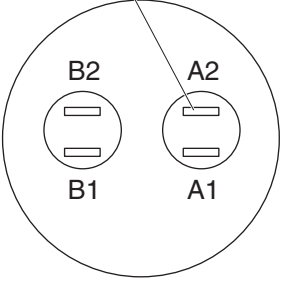
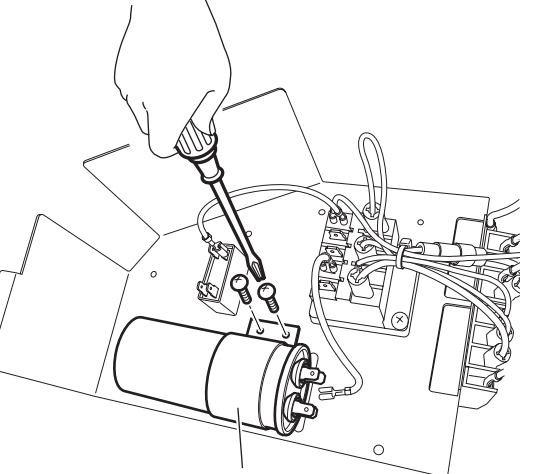
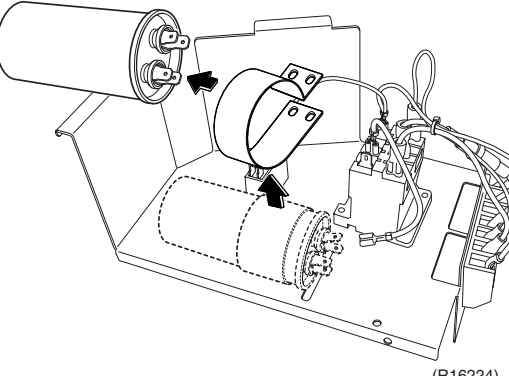
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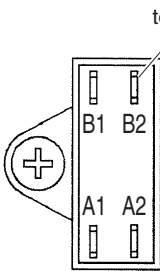
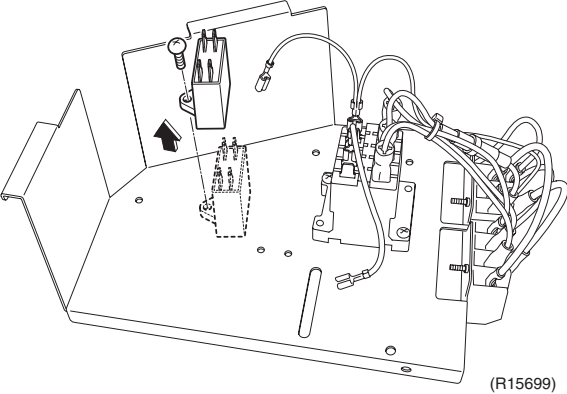
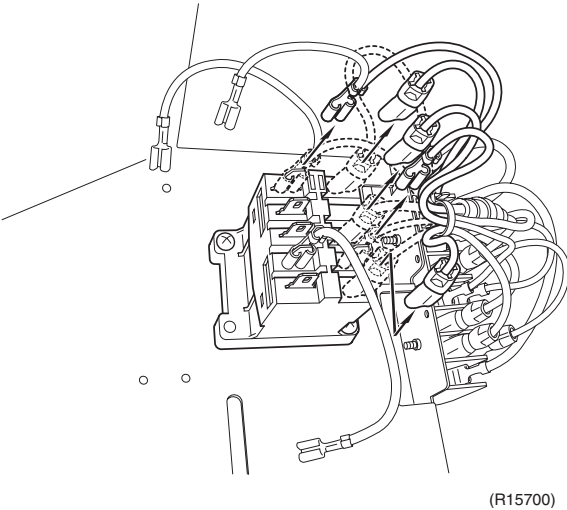
Step	Procedure	Points
1. Remove the right side panel.	<p>Stop valve cover</p> <p>(R16857)</p> <p>(R16858)</p>	<p>■ The stop valve cover has 3 hooks.</p>
2 Remove the 3 screws and remove the wire clamp.	<p>Wire clamp</p> <p>(R15165)</p>	

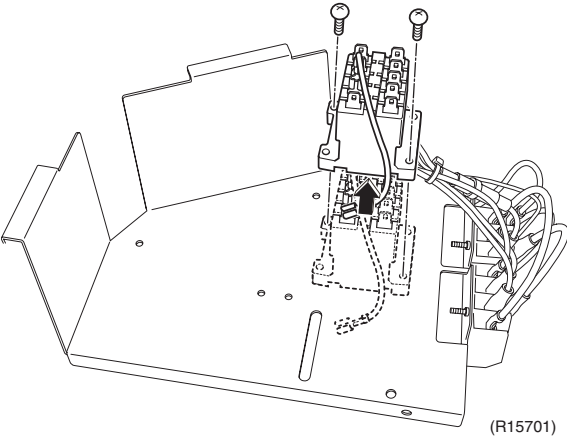
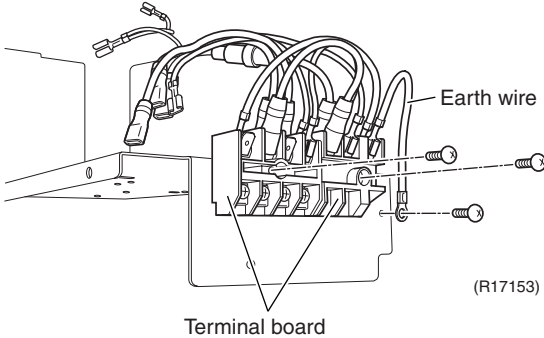
Step	Procedure	Points
3	<p>Remove the 7 screws on the terminal board and disconnect the connecting wire and the power supply wire.</p>  <p>The diagram shows the internal terminal board of the unit. A hand is shown using a screwdriver to remove a screw from the board. A circular inset provides a magnified view of the terminal board, showing several terminals with wires connected to them. Labels point to the 'Power supply wire' and 'Connecting wire'.</p> <p>(R16859)</p>	
4	<p>Remove the 2 screws on the right side (upper).</p>  <p>The diagram shows the upper right side of the unit's exterior. A hand is shown using a screwdriver to remove a screw from the side panel. The interior wiring is visible through the opening.</p> <p>(R15166)</p>	
5	<p>Remove the 2 screws on the right side (lower).</p>  <p>The diagram shows the lower right side of the unit's exterior. A hand is shown using a screwdriver to remove a screw from the side panel. The interior components, including the fan and wiring, are visible.</p> <p>(R16860)</p>	

Step	Procedure	Points
6	Remove the 3 screws on the rear side.	
	 <p style="text-align: right;">(R15168)</p>	
7	Unfasten the hook.	
	 <p style="text-align: right;">(R15689)</p>	
8	Remove the right side panel.	
	 <p style="text-align: right;">(R16861)</p>	
	 <p style="text-align: right;">(R15171)</p> <p>■ The right side panel has 2 hooks at the bottom.</p>	

Step	Procedure	Points
<p>2. Remove the electrical component ASSY.</p>	<p>1 Pull out the 2 terminals [A1] [B1] from the fan capacitor (C12R).</p> <p>2 Pull out the terminal [5] from the magnetic contactor (K1M).</p> <p>3 Release the fan motor lead wire from the hook.</p>  <p>Fan capacitor</p> <p>Magnetic contactor</p> <p>Fan motor lead wire</p> <p>(R16862)</p>	<p>■ Fan capacitor (C12R)</p> <p>to fan motor: red</p> <p>to magnetic contactor: red</p>  <p>to fan motor: white (R17464)</p> <p>■ Magnetic contactor (K1M)</p> <p>to fan motor: black</p>  <p>(R15160)</p>
<p>4 Pull out the terminal [1] from the magnetic contactor (K1M).</p>	<p>5 Pull out the 2 terminals [A1] [B1] from the compressor capacitor (C11R).</p>  <p>Compressor capacitor</p> <p>(R16219)</p>	<p>■ Magnetic contactor (K1M)</p>  <p>to compressor (C terminal): blue (R17465)</p>
<p>6 Lift and remove the electrical component ASSY.</p>	 <p>Electrical component ASSY</p> <p>(R16220)</p>	<p>■ Compressor capacitor (C11R)</p>  <p>to compressor (S terminal): yellow</p> <p>to compressor (R terminal): red</p> <p>(R17466)</p> <p>■ Compressor lead wire</p>  <p>(R15376)</p>
		<p>S (W): yellow</p> <p>C (U): blue</p> <p>R (V): red</p>

Step	Procedure	Points
3. Remove the electrical components.		
1 Open the fuse cover and remove the fuse.	 <p style="text-align: right;">(R16221)</p>	
2 Pull out the remaining terminal [A2] from the compressor capacitor (C11R).	 <p style="text-align: right;">(R16222)</p>	<p>■ Compressor capacitor (C11R) to magnetic contactor K1M(3): red</p>  <p style="text-align: right;">(R16164)</p>
3 Remove the 2 screws of the capacitor fixing band.	 <p style="text-align: right;">(R16223)</p>	
4 Remove the compressor capacitor.	 <p style="text-align: right;">(R16224)</p>	

Step	Procedure	Points
5	Pull out the terminal [B2] from the fan capacitor (C12R).	<p>■ Fan capacitor (C12R)</p>  <p>to K1M(A1): red</p> <p>(R16165)</p>
6	Remove the screw and remove the fan capacitor.	 <p>(R15699)</p>
7	Pull out the terminals [2] [4] [6] [A1] [A2] from the magnetic contactor (K1M).	 <p>(R15700)</p>

Step	Procedure	Points
8	Remove the 2 screws and remove the magnetic contactor.	
	 <p style="text-align: right;">(R15701)</p>	
9	Remove the screw of the earth wire and the 2 screws of the terminal boards.	
10	Remove the terminal board.	
	 <p style="text-align: right;">(R17153)</p>	



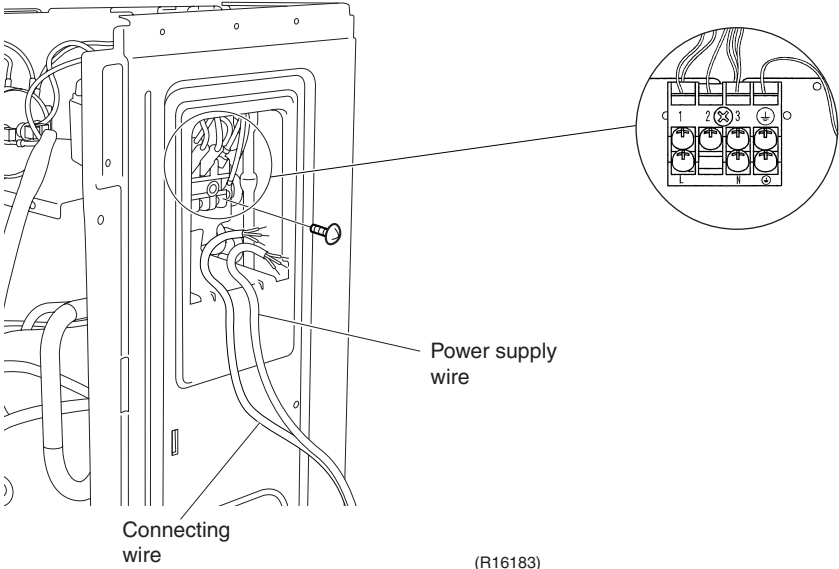
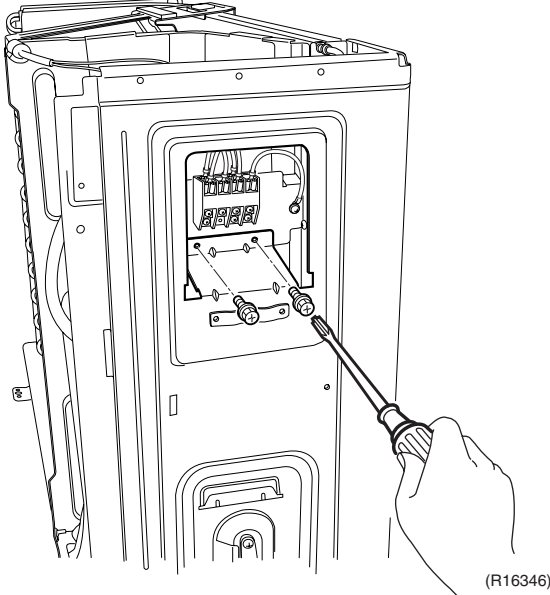
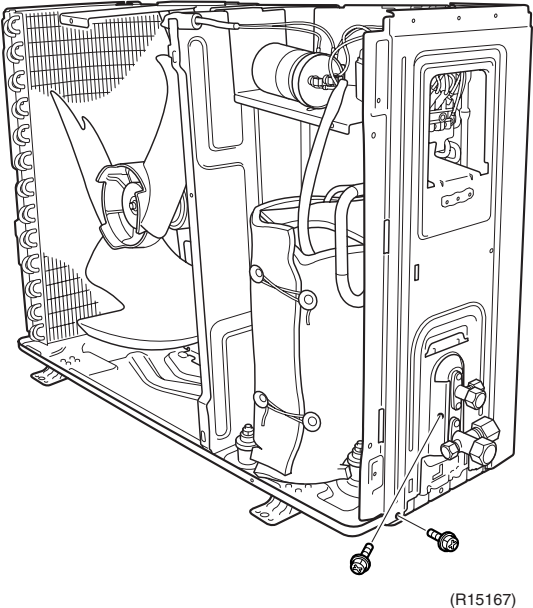
# 5. Removal of Electrical Components (Pattern 2)

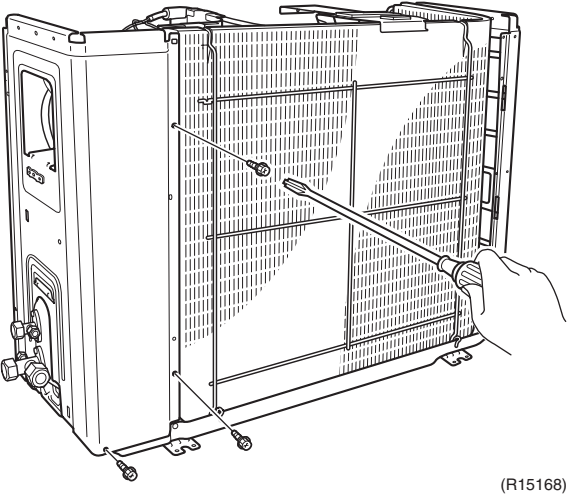
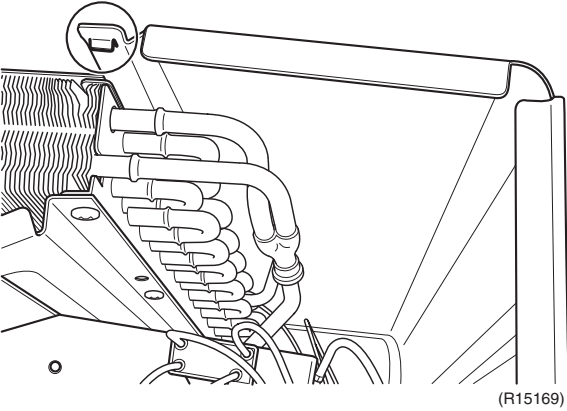
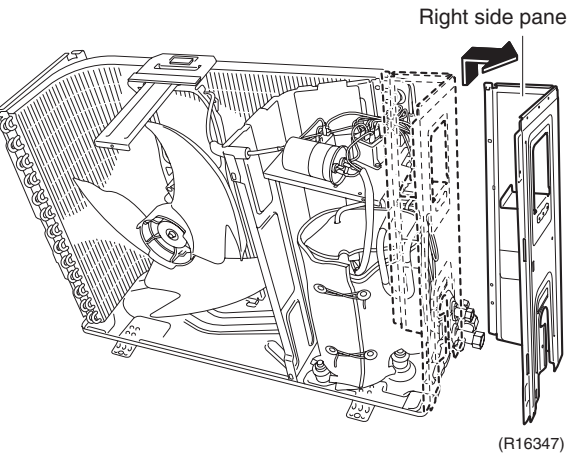
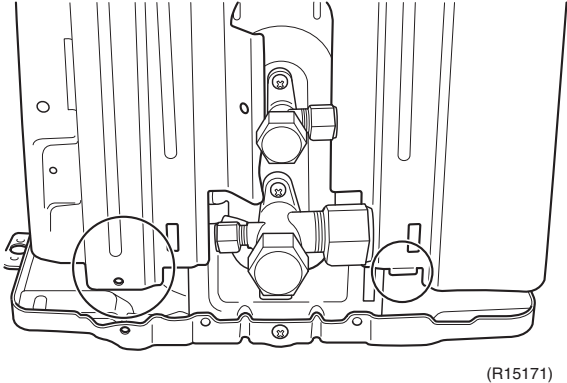
**Procedure**

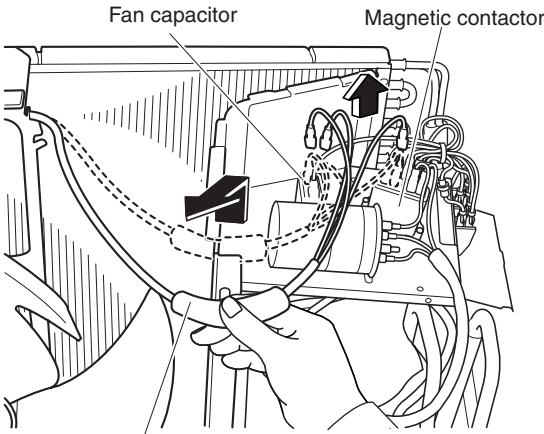
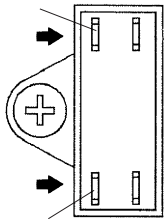
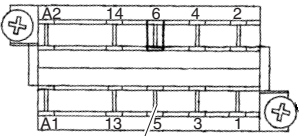
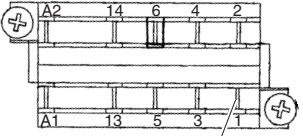
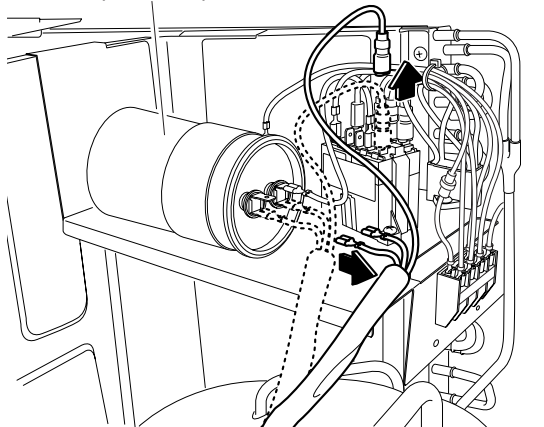
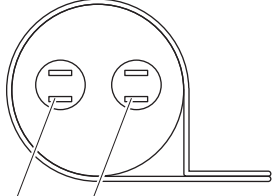
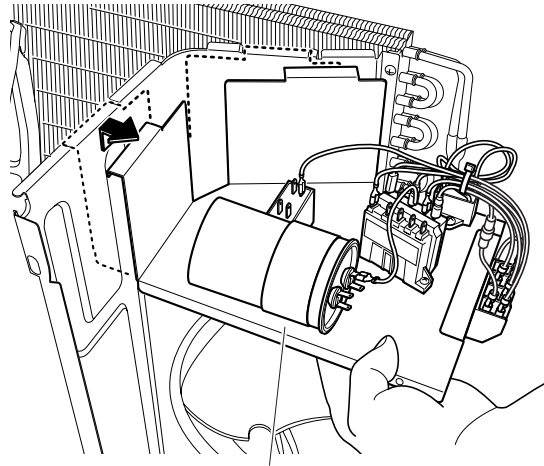
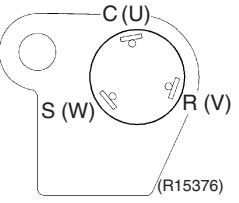


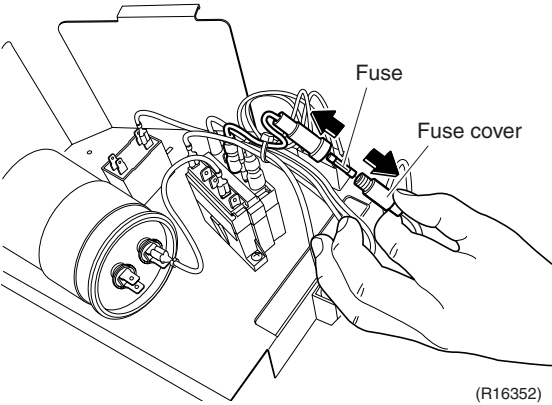
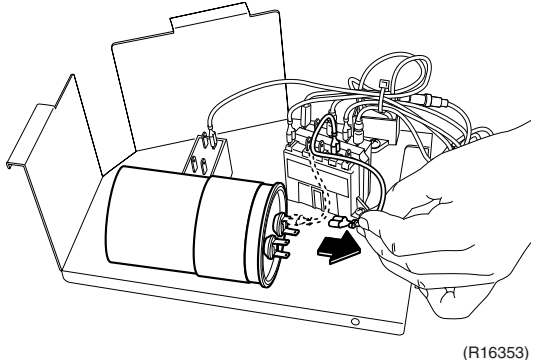
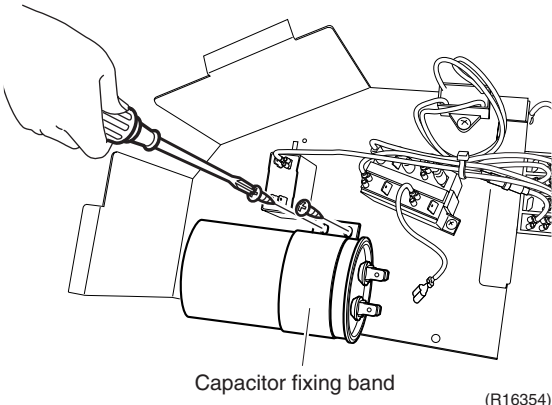
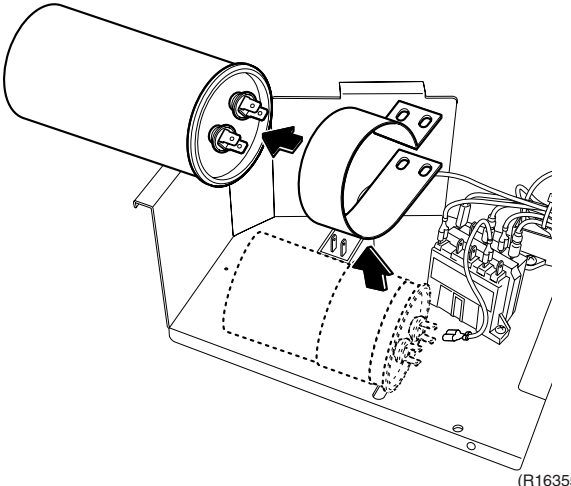
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

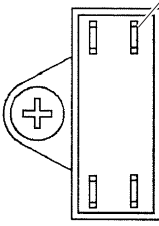
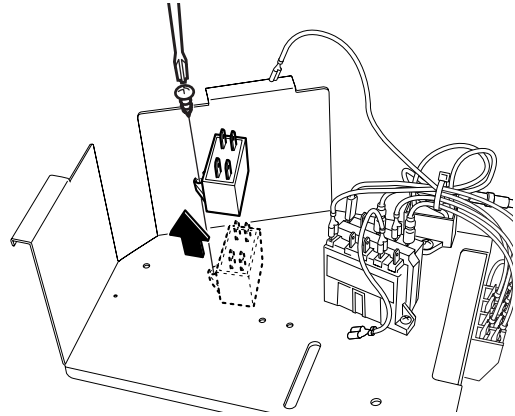
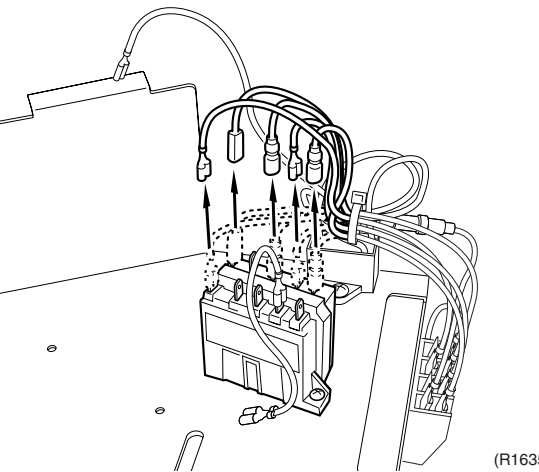
Step	Procedure	Points
1. Remove the right side panel.	<p>Stop valve cover</p> <p>(R16344)</p> <p>(R16345)</p>	<p>■ The stop valve cover has 3 hooks.</p>
2. Remove the 3 screws and remove the wire clamp.	<p>Wire clamp</p> <p>(R15165)</p>	

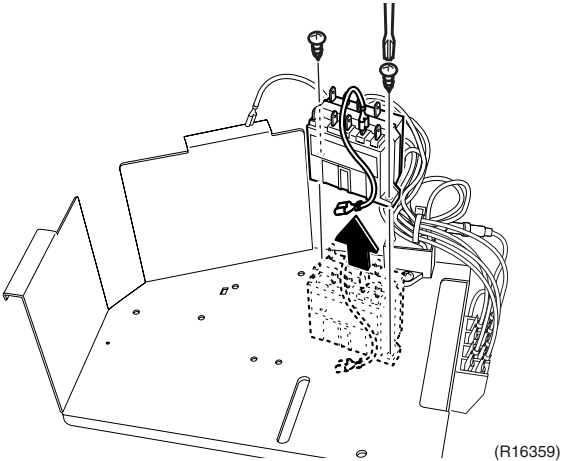
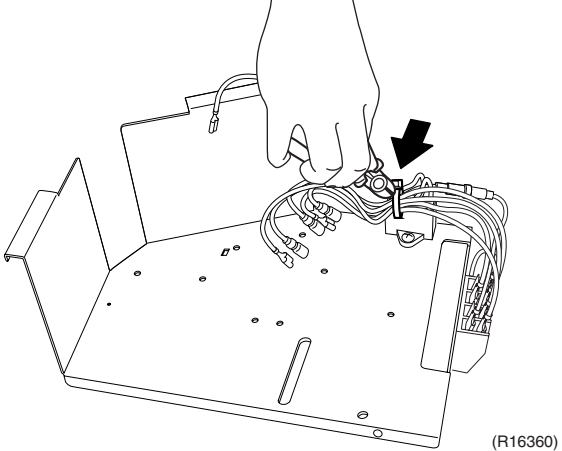
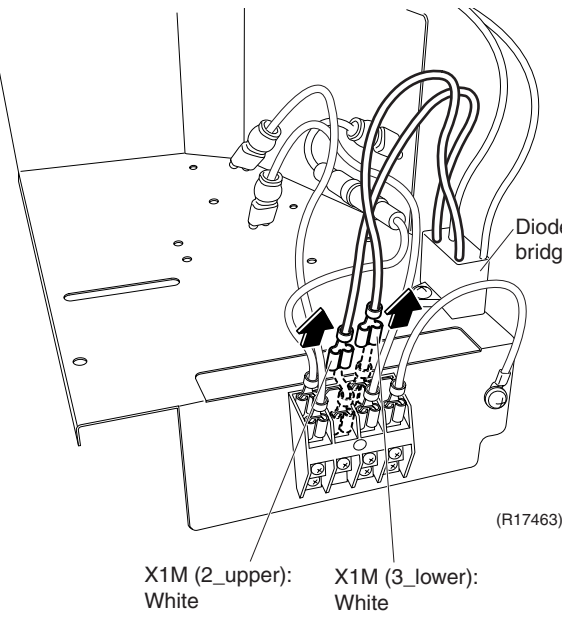
Step	Procedure	Points
3	Remove the 7 screws on the terminal board and disconnect the connecting wire and the power supply wire.	 <p>Connecting wire</p> <p>Power supply wire</p> <p>(R16183)</p>
4	Remove the 2 screws on the right side (upper).	 <p>(R16346)</p>
5	Remove the 2 screws on the right side (lower).	 <p>(R15167)</p>

Step	Procedure	Points
6	Remove the 3 screws on the rear side.	
	 <p style="text-align: right;">(R15168)</p>	
7	Unfasten the hook.	
	 <p style="text-align: right;">(R15169)</p>	
8	Remove the right side panel.	
	 <p style="text-align: right;">(R16347)</p>	
	 <p style="text-align: right;">(R15171)</p>	<p>■ The right side panel has 2 hooks at the bottom.</p>

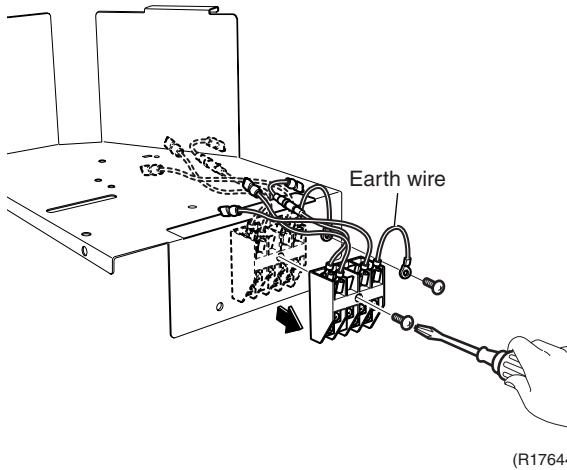
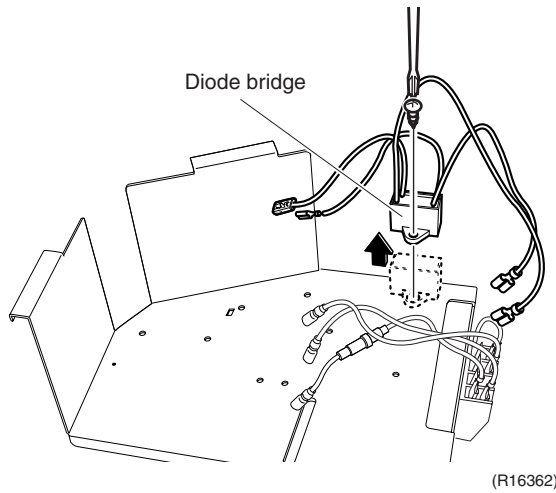
Step	Procedure	Points
<p>2. Remove the electrical component ASSY.</p>		<p>■ Fan capacitor (C2R)</p> <p>to fan motor: red</p>  <p>to fan motor: white</p> <p>(R17640)</p>
<p>1 Pull out the 2 terminals from the fan capacitor (C2R).</p>	<p>2 Pull out the terminal [5] from the magnetic contactor (K1M).</p>	<p>■ Magnetic contactor (K1M)</p>  <p>to fan motor: black</p> <p>(R17641)</p>
<p>3 Release the fan motor lead wire from the hook.</p>	<p>4 Pull out the terminal [1] from the magnetic contactor (K1M).</p>	<p>■ Magnetic contactor (K1M)</p>  <p>to compressor: (C: terminal) blue</p> <p>(R17642)</p>
<p>5 Pull out the 2 terminals [A1] [B1] from the compressor capacitor (C1R).</p>		<p>■ Compressor capacitor (C1R)</p>  <p>to compressor (S terminal) : yellow</p> <p>to compressor (R terminal) : red</p> <p>(R17643)</p>
<p>6 Lift and remove the electrical component ASSY.</p>		<p>■ Compressor lead wire</p>  <p>S (W): yellow</p> <p>C (U): blue</p> <p>R (V): red</p> <p>(R15376)</p>

Step	Procedure	Points
<p>3. Remove the electrical components.</p>		
<p>1 Open the fuse cover and remove the fuse.</p>	 <p style="text-align: center;">(R16352)</p>	
<p>2 Pull out the remaining terminal from the compressor capacitor (C1R).</p>	 <p style="text-align: center;">(R16353)</p>	<p>■ Compressor capacitor (C1R) to magnetic contactor K1M(3): red</p> <p style="text-align: right;">(R16351)</p>
<p>3 Remove the 2 screws of the capacitor fixing band.</p>	 <p style="text-align: center;">(R16354)</p>	
<p>4 Remove the compressor capacitor.</p>	 <p style="text-align: center;">(R16355)</p>	

Step	Procedure	Points
5	Pull out the terminal from the fan capacitor (C2R).	<p>■ Fan capacitor (C2R) to terminal board X1M(3): red</p>  <p>(R16184)</p>
6	Remove the screw and remove the fan capacitor.	 <p>(R16356)</p>
7	Pull out the terminals [2] [4] [6] [A1] [A2] from the magnetic contactor (K1M).	 <p>(R16358)</p>

Step	Procedure	Points
8	Remove the 2 screws and remove the magnetic contactor.	
		
9	Cut the clamp.	
		
10	Pull out the 2 terminals for the diode bridge (V1R) from the terminal board.	
	 <p data-bbox="644 1805 794 1856">X1M (2_upper): White</p> <p data-bbox="836 1805 986 1856">X1M (3_lower): White</p>	

Step	Procedure	Points
11	Remove the screw and remove the diode bridge.	
12	Remove the screw of the earth wire and the screw of the terminal board.	
13	Remove the terminal board.	





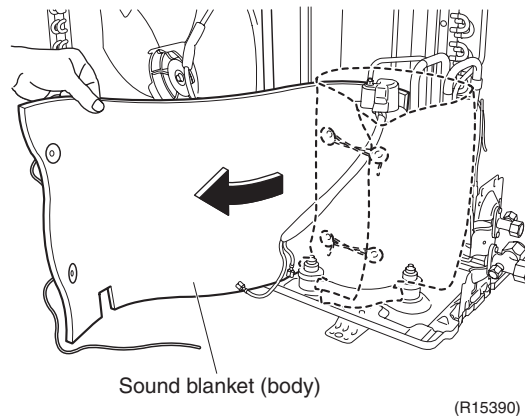
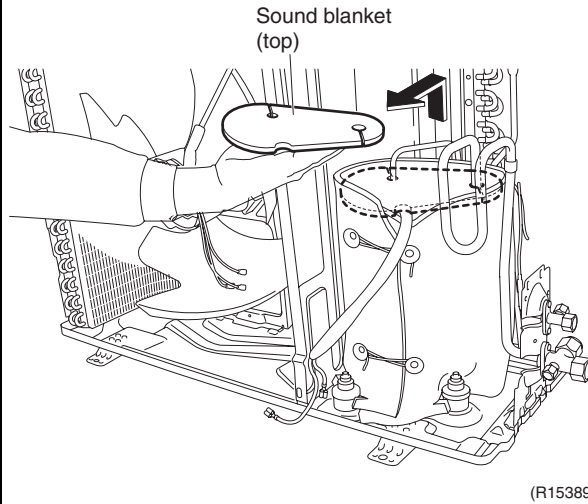
## 6. Removal of Sound Blankets

### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the sound blanket (top).	<p><b>Preparation</b></p> <ul style="list-style-type: none"> <li>■ Remove the outer panels according to the “Removal of Outer Panels”.</li> <li>■ Remove the electrical components ASSY according to the “Removal of Electrical Components”.</li> <li>■ Some models have no sound blanket (top).</li> <li>■ Some models do not have any sound blankets.</li> </ul>
2	Remove the sound blanket (body).	<ul style="list-style-type: none"> <li>■ Since the piping ports on the sound blanket are torn easily, remove the sound blanket carefully.</li> </ul>





## 8. Removal of Capillary Tube (Pattern 2)

### Procedure



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul>		<p><b>Warning</b> Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.</p>
<p>1 Remove the putty.</p> <p>2 Heat up the 2 brazed parts and remove the capillary tube.</p>		<p><b>Warning</b> If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)</p>
<p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> <li>■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.</li> </ul>		<p><b>Caution</b> From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p>
		<p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. Avoid excessive heating. (Keep below 120°C)</li> </ol>
		<p><b>In case of difficulty with gas brazing machine</b></p> <ol style="list-style-type: none"> <li>1. Disconnect the brazed part where is easy to disconnect and restore.</li> <li>2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</li> </ol>

# 9. Removal of Capillary Tube (Pattern 3)

**Procedure**



**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul>	<p style="text-align: right;">Capillary tube Brazed part</p> <p style="text-align: right;">(R16167)</p>	<p><b>Warning</b> Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.</p> <p><b>Warning</b> If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)</p> <p><b>Caution</b> From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p>
<p>1 Heat up the 2 brazed parts and remove the capillary tube.</p>	<p style="text-align: right;">Brazed part</p> <p style="text-align: right;">(R16168)</p>	<p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. Avoid excessive heating. (Keep below 120°C)</li> </ol> <p><b>In case of difficulty with gas brazing machine</b></p> <ol style="list-style-type: none"> <li>1. Disconnect the brazed part where is easy to disconnect and restore.</li> <li>2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</li> </ol>
<p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> <li>■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.</li> </ul>	<p style="text-align: right;">(R16169)</p>	

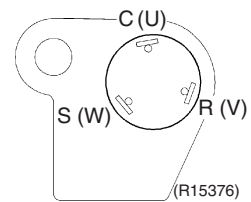
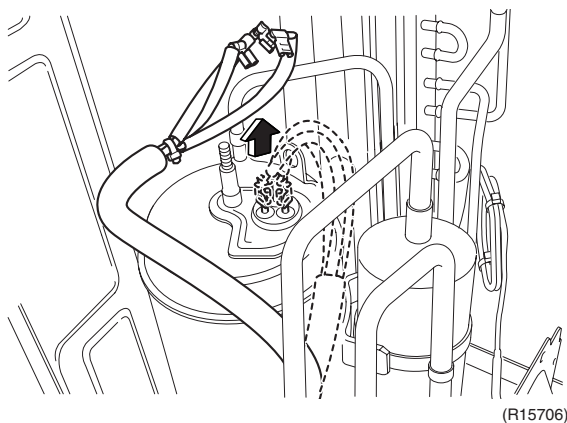
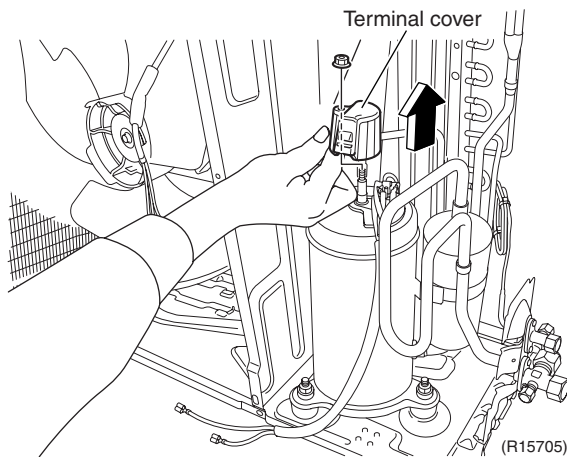
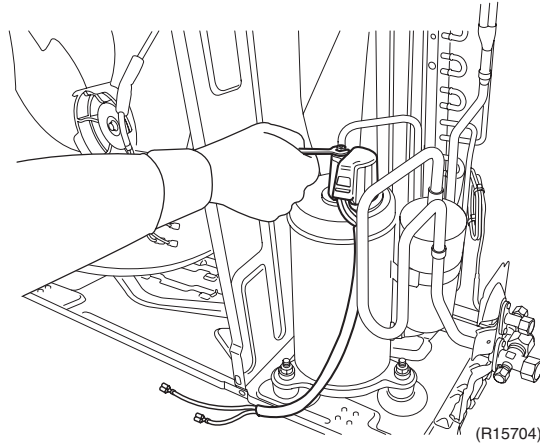
# 10. Removal of Compressor ASSY (Pattern 1)

**Procedure**

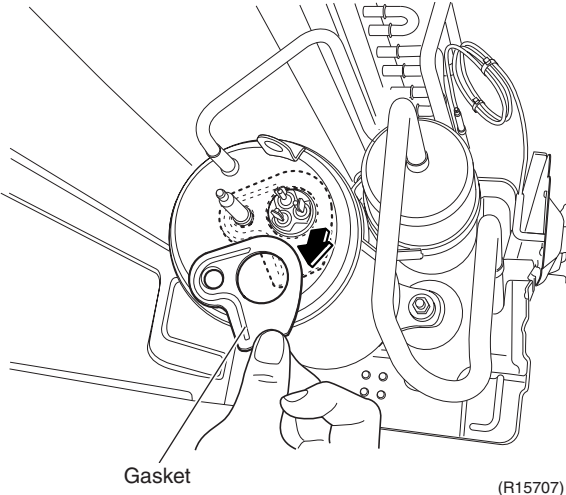
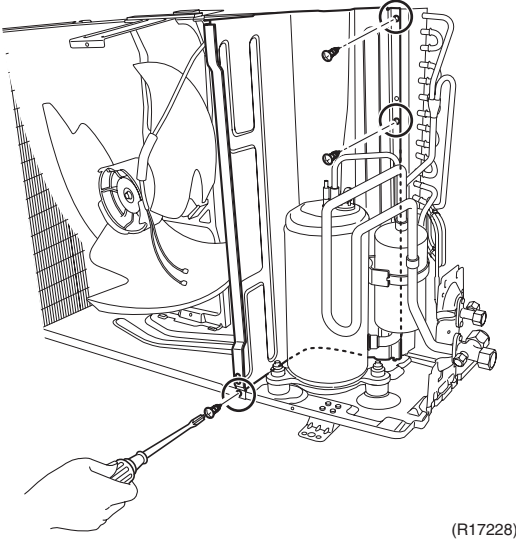
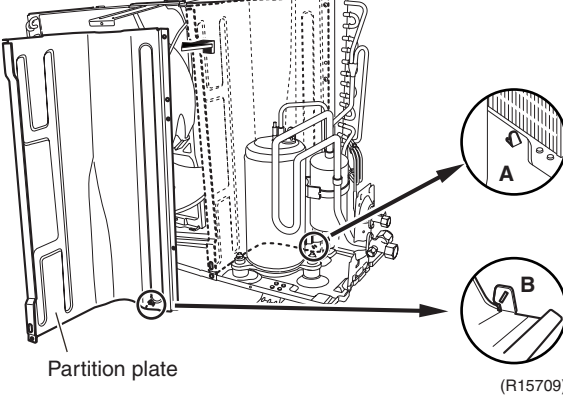


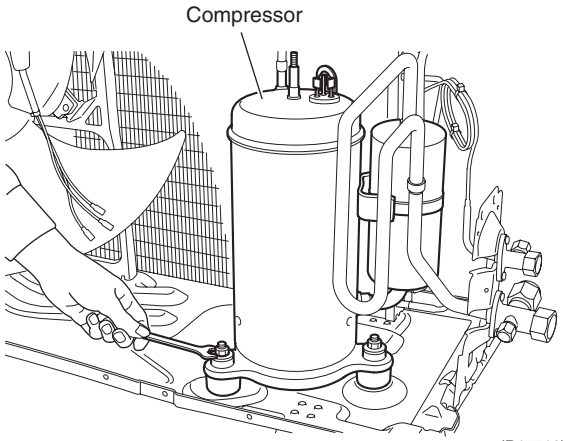
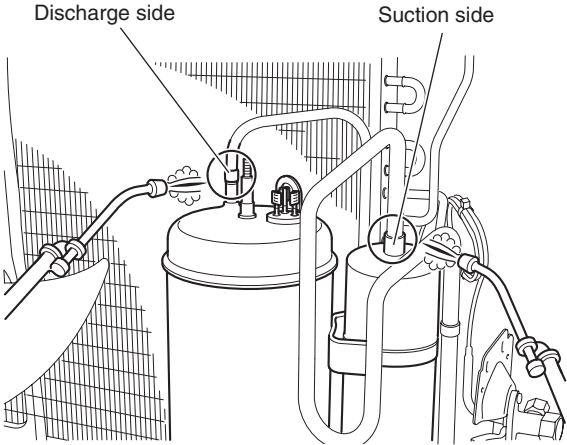
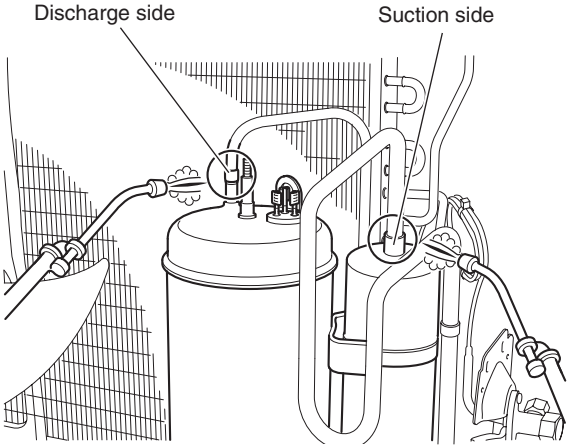
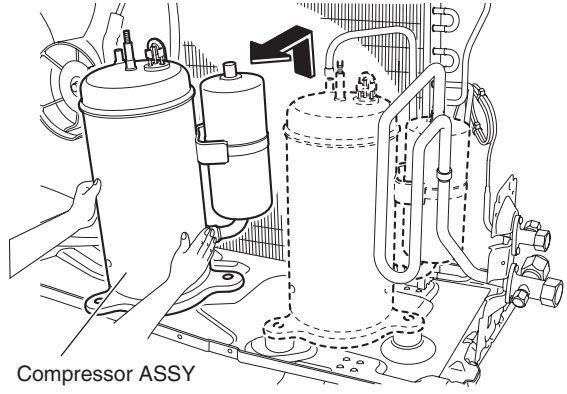
**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the nut.	
2	Remove the terminal cover.	
3	Disconnect the compressor lead wires.	



S (W): yellow  
 C (U): blue  
 R (V): red

Step	Procedure	Points
4	Remove the gasket.	
	 <p>Gasket (R15707)</p>	
5	Remove the 3 screws of the partition plate.	
	 <p>(R17228)</p>	
6	Remove the partition plate.	<p>■ When reassembling, insert <b>A</b> into <b>B</b>.</p>
	 <p>Partition plate (R15709)</p>	

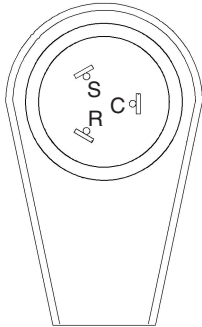
Step	Procedure	Points	
7	Remove the 3 nuts of the compressor.	 <p>(R15710)</p>	<p><b>Warning</b> Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.</p> <p><b>Warning</b> If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)</p> <p><b>Warning</b> Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.</p>
<ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul>			
8	Heat up the brazed part of the discharge side and disconnect.	 <p>(R15711)</p>	
9	Heat up the brazed part of the suction side and disconnect.	 <p>(R15711)</p>	<p><b>Caution</b> From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p> <p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. Avoid excessive heating. (Keep below 120°C)</li> </ol>
10	Lift the compressor ASSY up and remove it.	 <p>(R15714)</p>	<p><b>In case of difficulty with gas brazing machine</b></p> <ol style="list-style-type: none"> <li>1. Disconnect the brazed part where is easy to disconnect and restore.</li> <li>2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</li> </ol>
<p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> <li>■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.</li> </ul>			

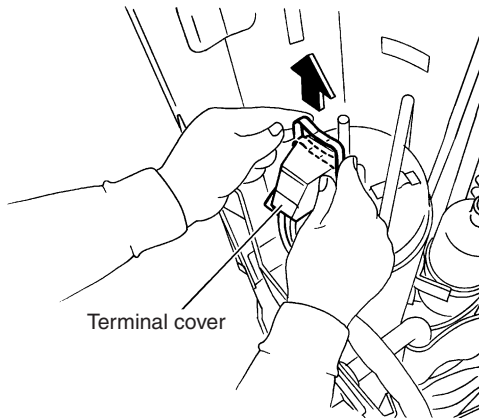
# 11. Removal of Compressor ASSY (Pattern 2)

**Procedure**

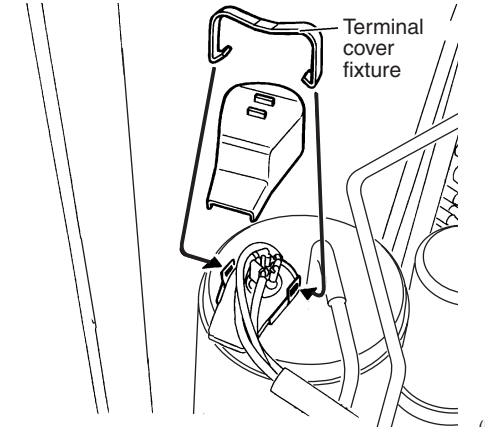


**Warning** Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

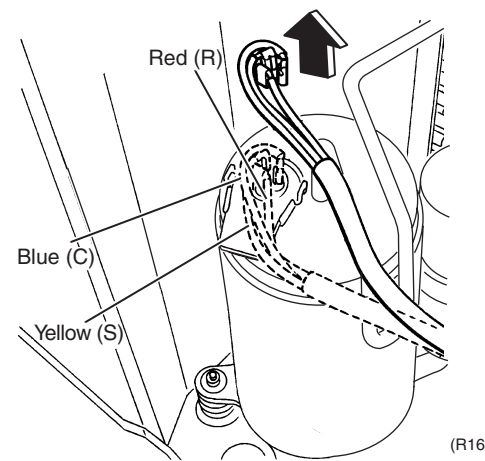
Step	Procedure	Points
1	Remove the terminal cover.	
2	Disconnect the compressor lead wires.	<p>■ Be careful so as not to burn the compressor terminals or the name plate.</p>  <p>(R12819)</p>
3	Remove the gasket.	<p>S : yellow C : blue R : red</p>



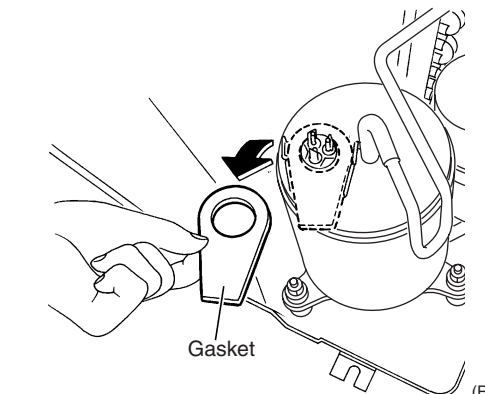
(R16171)



(R16227)

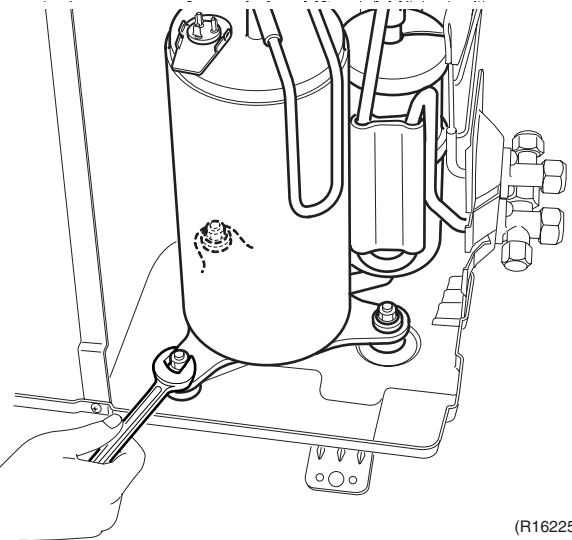
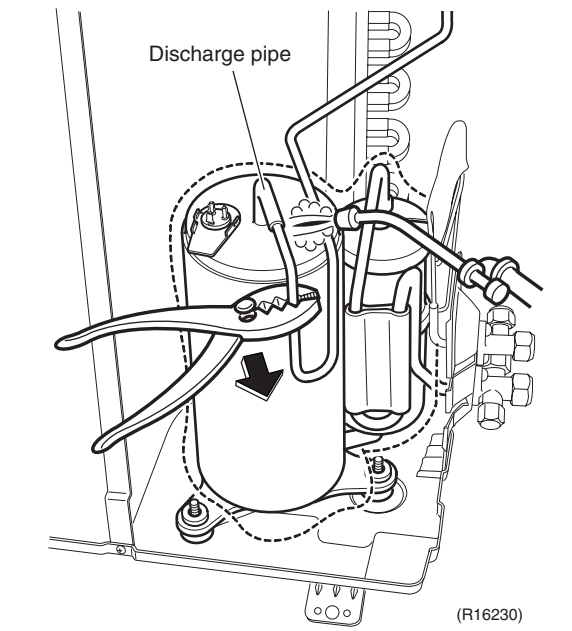
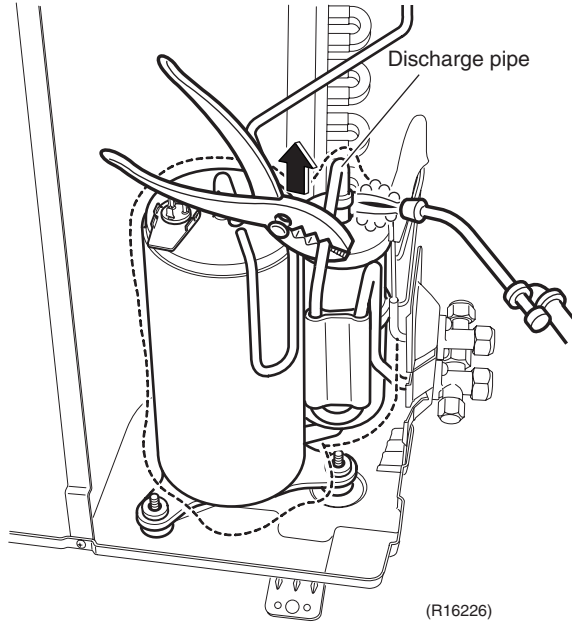


(R16228)



(R16229)



Step	Procedure	Points	
4	Remove the 3 nuts of the compressor.	 <p>(R16225)</p>	<p><b>Warning</b> Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.</p>
	<ul style="list-style-type: none"> <li>■ Before working, make sure that the refrigerant gas is empty in the circuit.</li> <li>■ Be sure to apply nitrogen replacement when heating up the brazed part.</li> </ul>		<p><b>Warning</b> If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)</p>
5	Heat up the brazed part of the discharge side and disconnect.	 <p>(R16230)</p>	<p><b>Warning</b> Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.</p>
6	Heat up the brazed part of the suction side and disconnect.		<p><b>Caution</b> From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.</p>
7	Lift the compressor ASSY up and remove it.		<p><b>Cautions for restoration</b></p> <ol style="list-style-type: none"> <li>1. Restore the piping by non-oxidation brazing.</li> <li>2. Avoid excessive heating. (Keep below 120°C)</li> </ol>
<p><b>Note:</b></p> <ul style="list-style-type: none"> <li>■ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.</li> <li>■ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.</li> <li>■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.</li> <li>■ Be careful so as not to burn the compressor terminals, the name plate, the heat exchanger fin.</li> </ul>		 <p>(R16226)</p>	<p><b>In case of difficulty with gas brazing machine</b></p> <ol style="list-style-type: none"> <li>1. Disconnect the brazed part where is easy to disconnect and restore.</li> <li>2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.</li> </ol>

# Revision History

Month / Year	Version	Revised contents
08/2012	Si011192	First edition

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

### Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

### Dealer

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