




REMOVAL PROCEDURE



S E R V I C E M A N U A L

2.5/3.5 kW Class

-  Outdoor Unit
-  Non-Inverter
-  Pair Type



Service Manual Removal Procedure

Outdoor Unit

●Cooling Only

**RN25HV1A
RN35HV1A**

●Heat Pump

RYN35HV1A

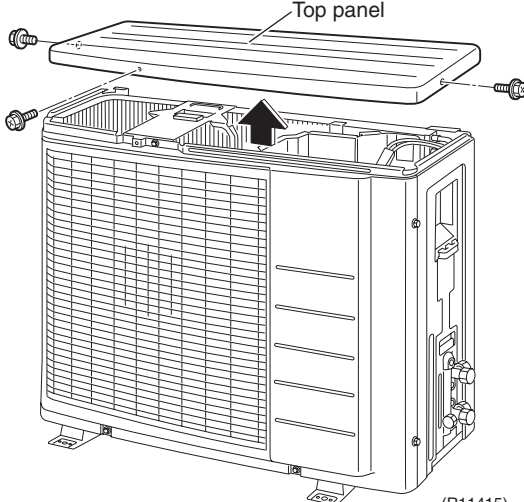
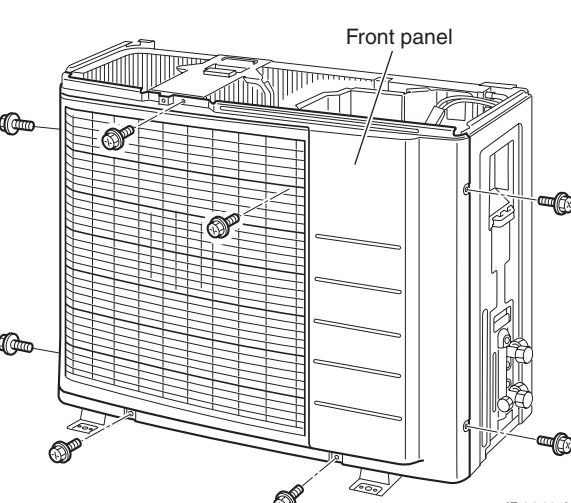
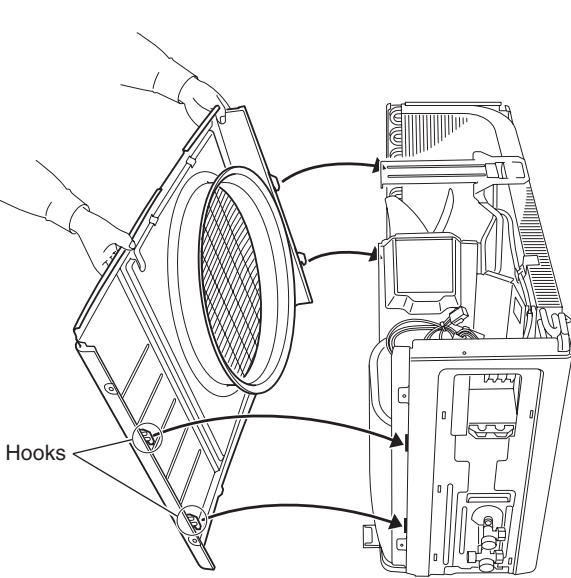
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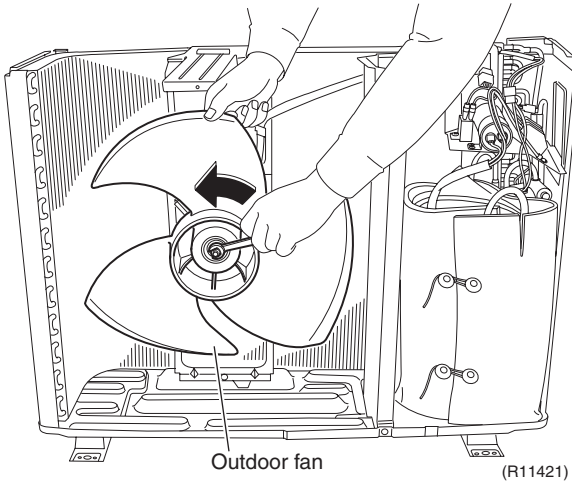
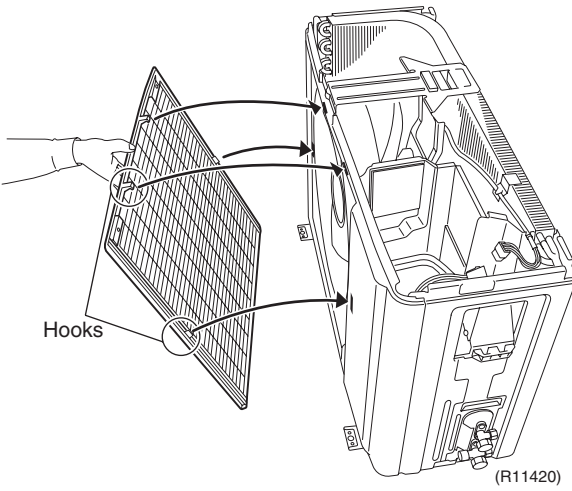
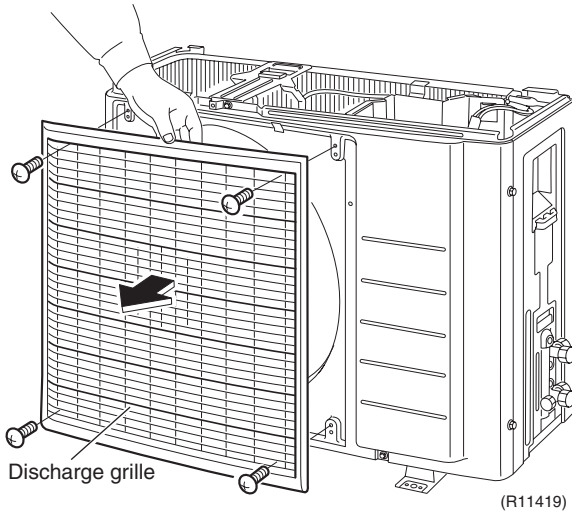


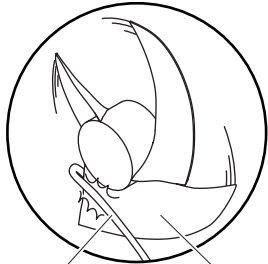
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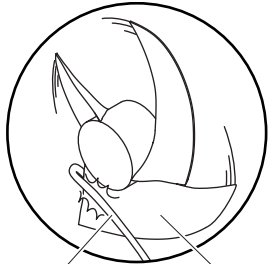
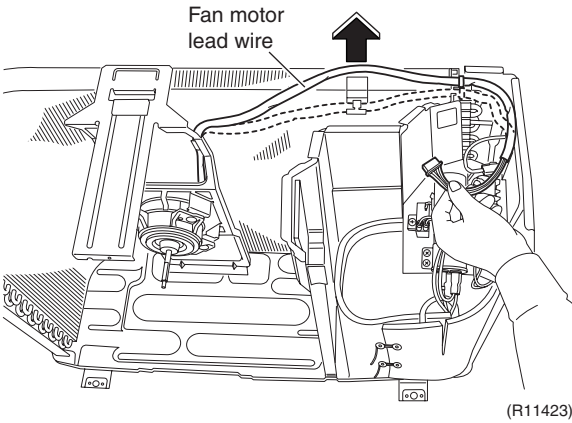
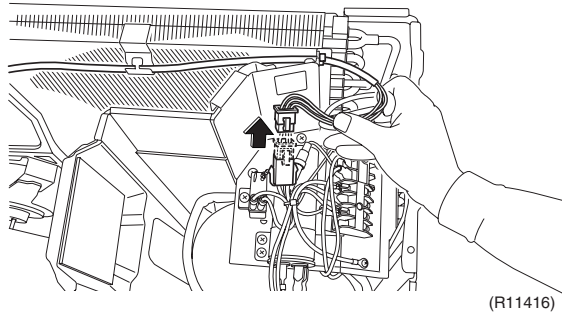
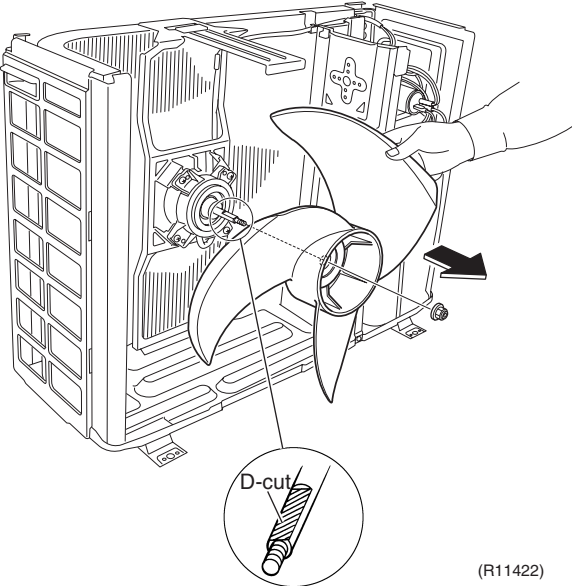
- ♦ The illustrations may be slightly different depending on the model.
- ♦ The illustrations are for heat pump models as representative.

Step	Procedure	Points
2. Remove the panels.		
1	<p>Remove the 3 screws and lift the top panel.</p>  <p style="text-align: right;">(R11415)</p>	
2	<p>Remove the 8 screws of the front panel.</p>  <p style="text-align: right;">(R11417)</p>	
3	<p>Release the 4 hooks. Pull and remove the front panel.</p>  <p style="text-align: right;">(R11418)</p>	<p>■ The front panel has 4 hooks.</p>

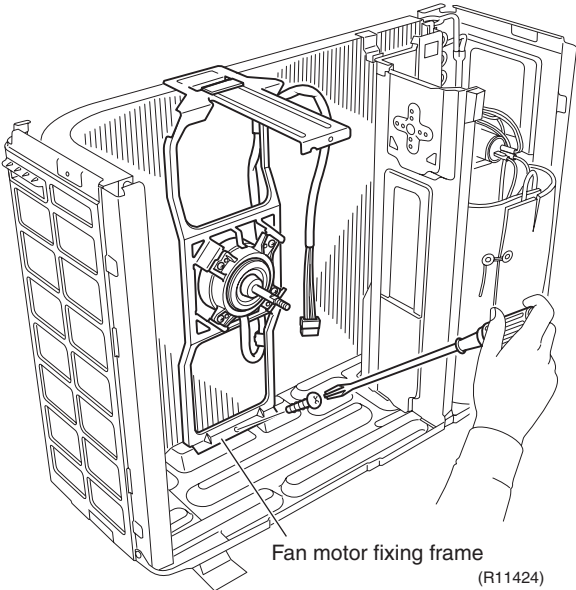
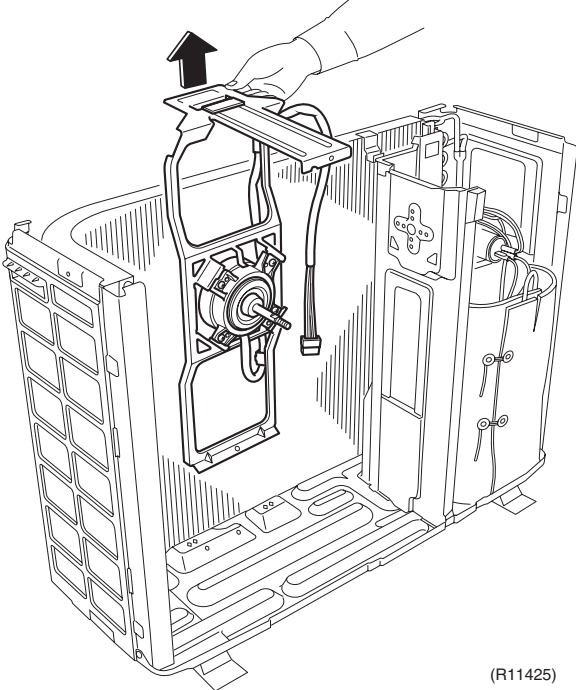
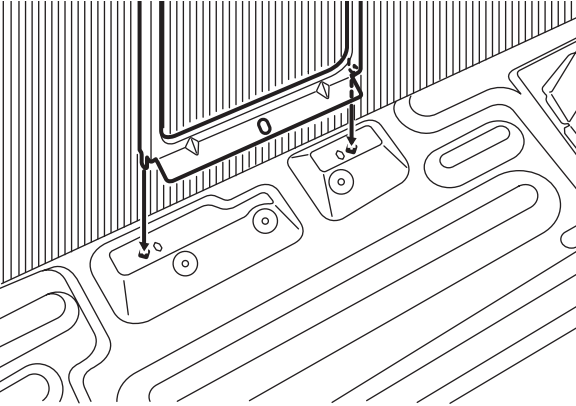
Step	Procedure	Points
4	Remove the 4 screws of the discharge grille.	<ul style="list-style-type: none"> ■ The discharge grille can be removed with the front grille on.
5	Remove the discharge grille.	<ul style="list-style-type: none"> ■ The discharge grille has 4 hooks.
3. Remove the fan motor.		<ul style="list-style-type: none"> ■ Wrench size: 10 mm
1	Unscrew the nut (M6) of the outdoor fan with a wrench.	

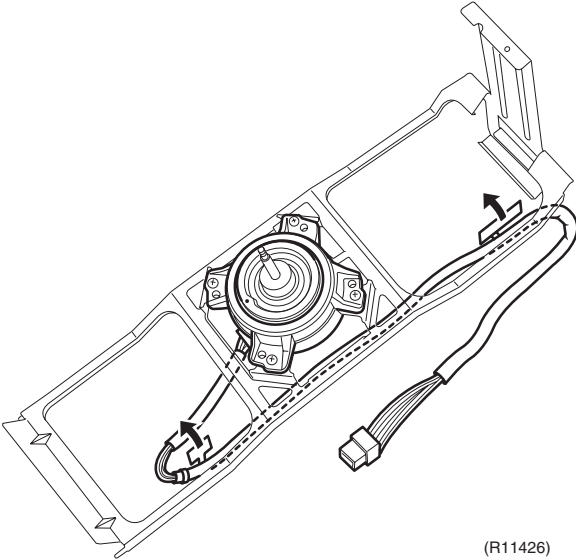
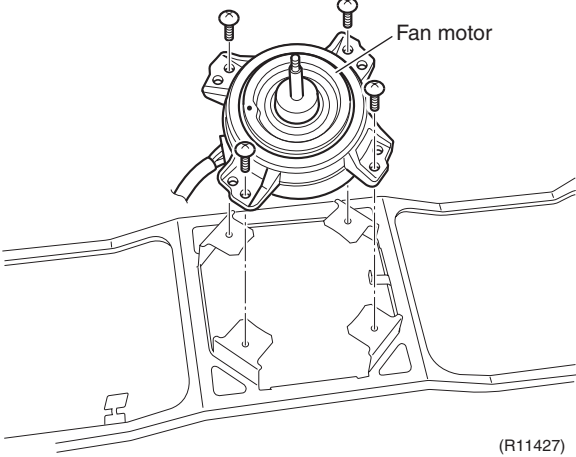


Step	Procedure	Points
2	Remove the outdoor fan.	<ul style="list-style-type: none"> Align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft when reassembling.
3	Disconnect the connector for the fan motor.	<ul style="list-style-type: none"> Put the lead wire through the back of the motor when reassembling. (so as not to be entangled with the outdoor fan)
4	Release the fan motor lead wire from the fixing hook.	 <p>Lead wire Outdoor fan (R3249)</p>

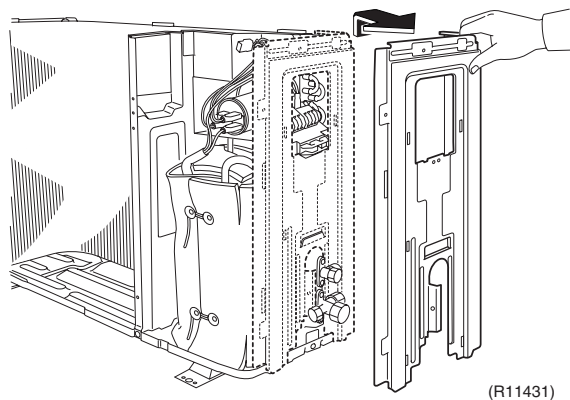
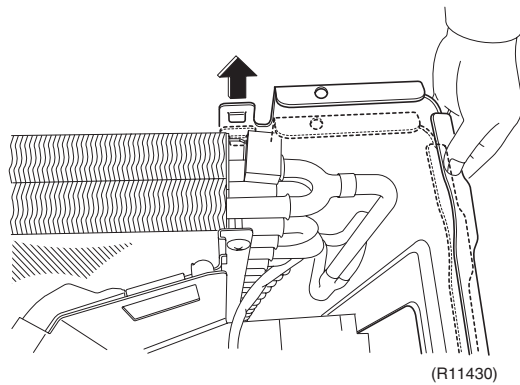
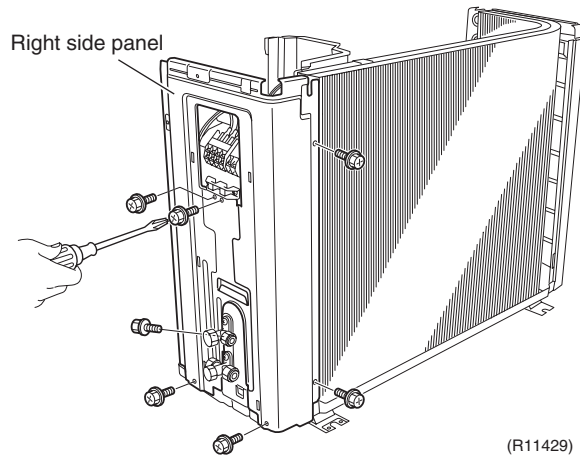
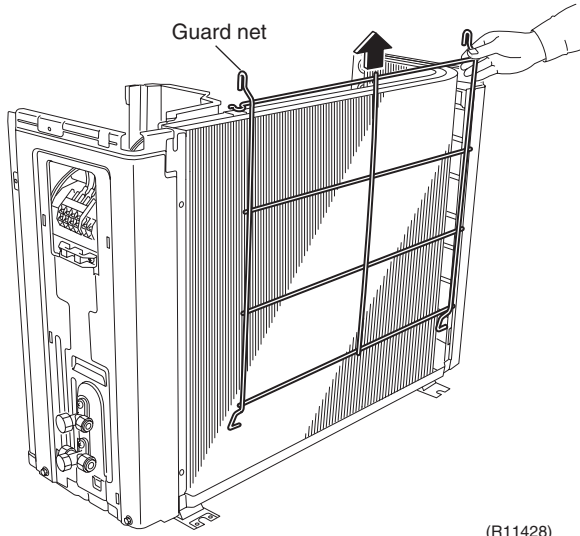


Lead wire Outdoor fan
(R3249)

Step	Procedure	Points
5	Remove the screw of the fan motor fixing frame.	
	 <p style="text-align: center;">Fan motor fixing frame (R11424)</p>	
6	Remove the fan motor fixing frame.	
	 <p style="text-align: center;">(R11425)</p>	
	 <p style="text-align: center;">(R7206)</p>	<p>■ When reassembling, fit the 2 lower hooks into the bottom frame.</p>

Step	Procedure	Points
7	Release the fan motor lead wire from the fixing hooks.	
	 <p>(R11426)</p>	
8	Remove the 4 screws of the fan motor and remove the fan motor.	
	 <p>(R11427)</p>	

Step	Procedure	Points
4. Remove the right side panel.		
1	Lift up and remove the guard net.	
2	Remove the 7 screws on the right side panel.	
3	Release the hook.	<p>■ When reassembling, make sure to engage the hook.</p>
4	Lift up the right side panel and remove it.	

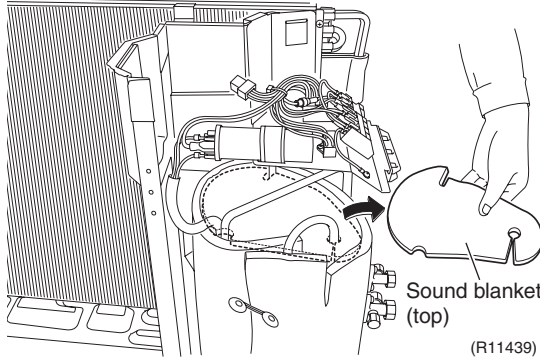
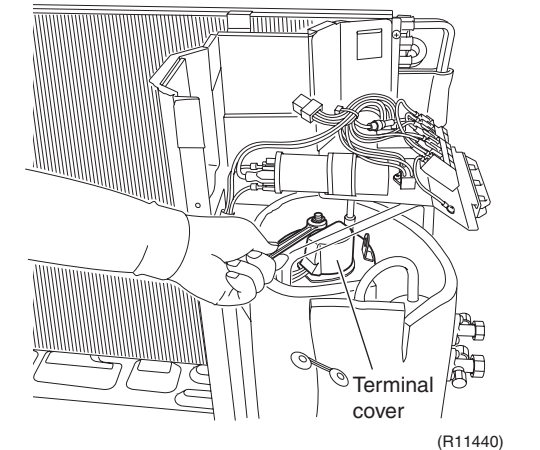
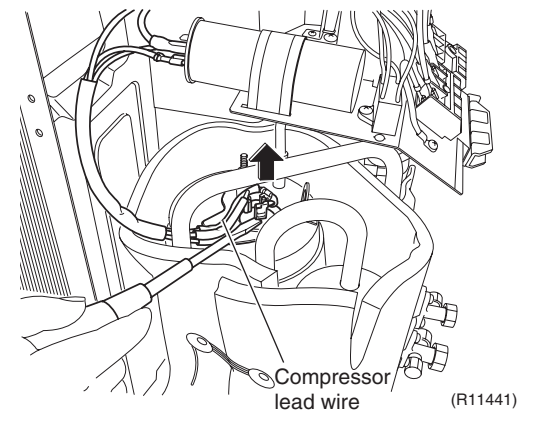
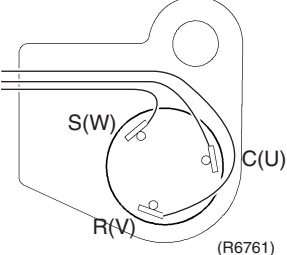
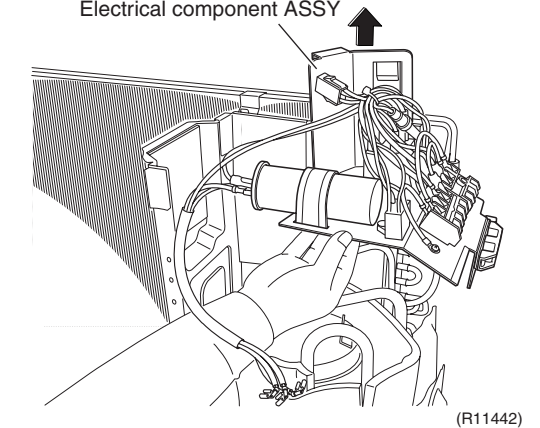



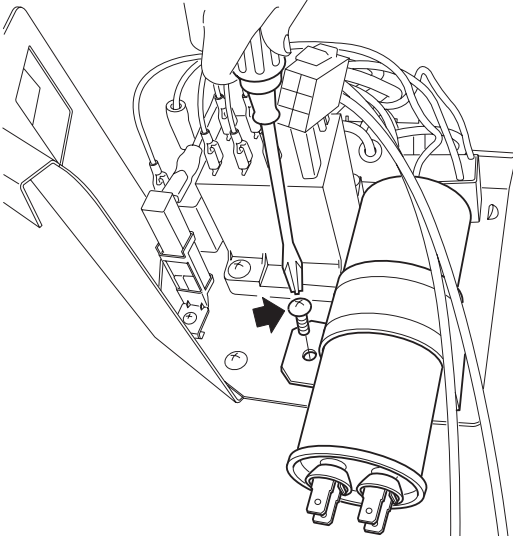
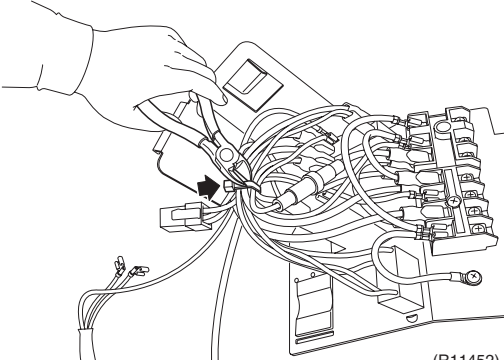
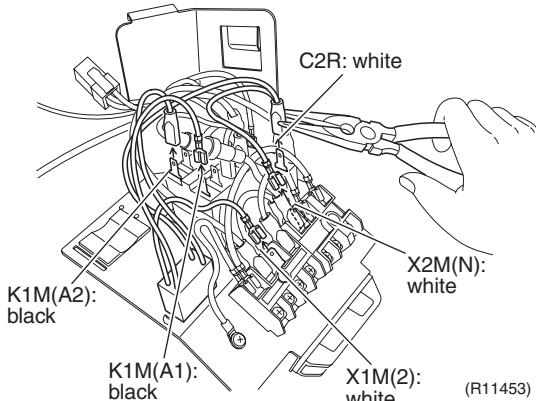
2. Removal of Electrical Components (Pattern 1)

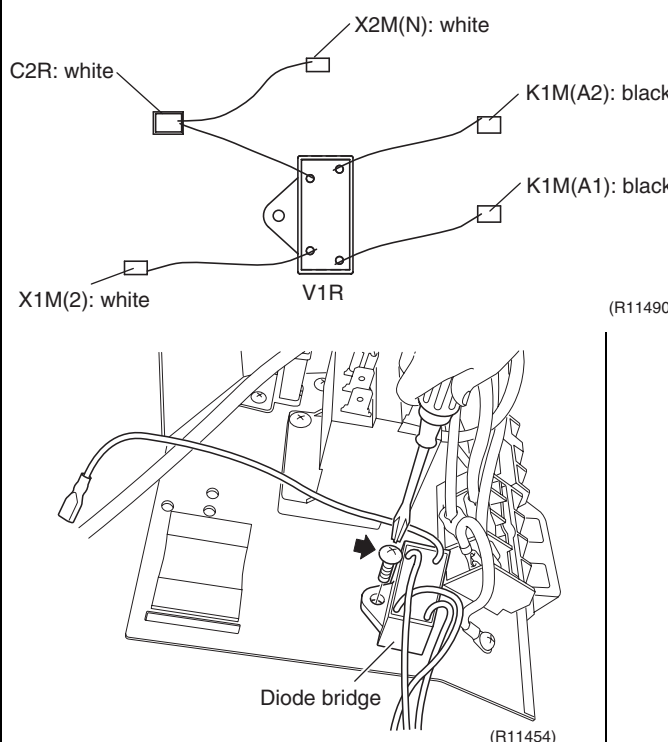
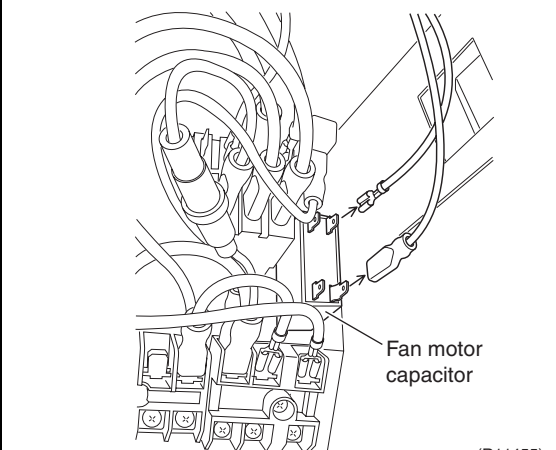
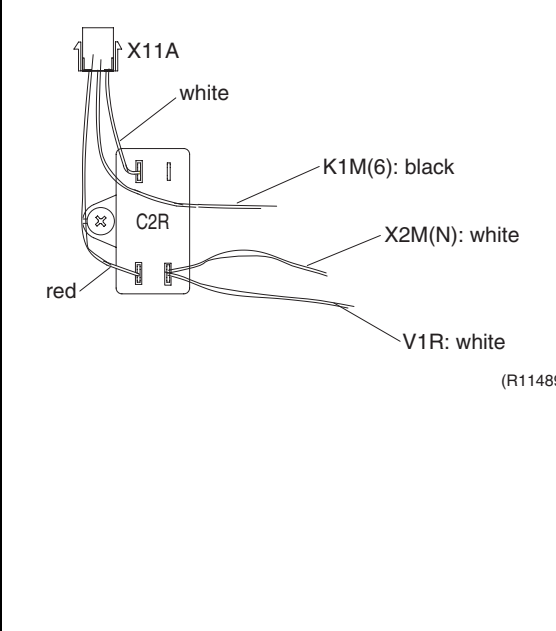
Procedure

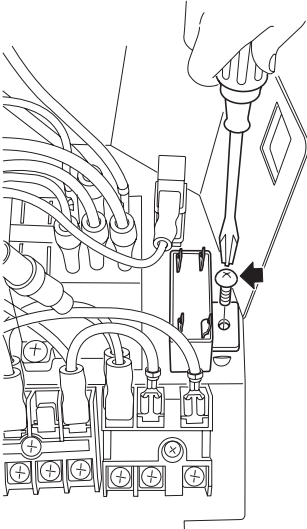
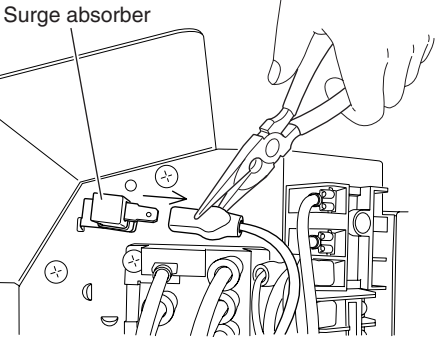
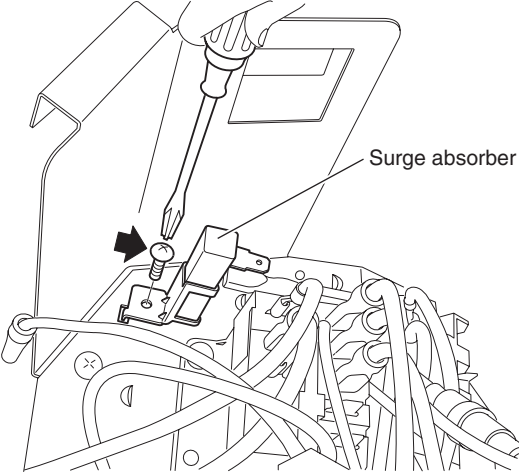
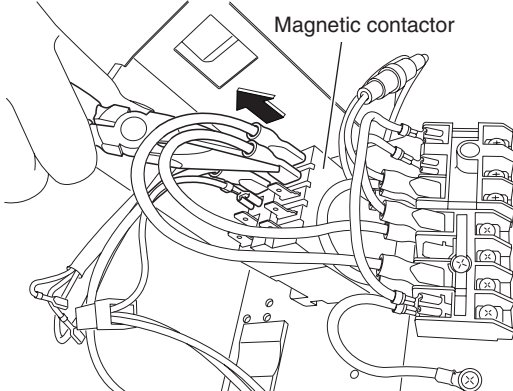


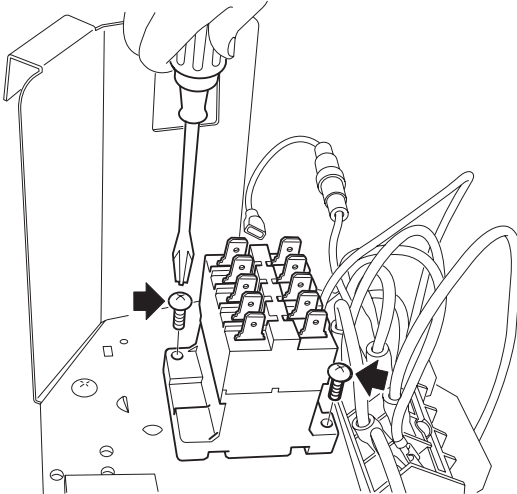
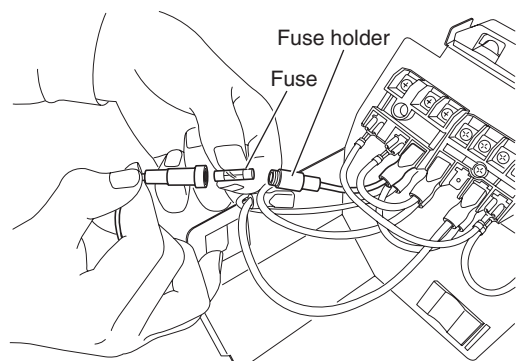
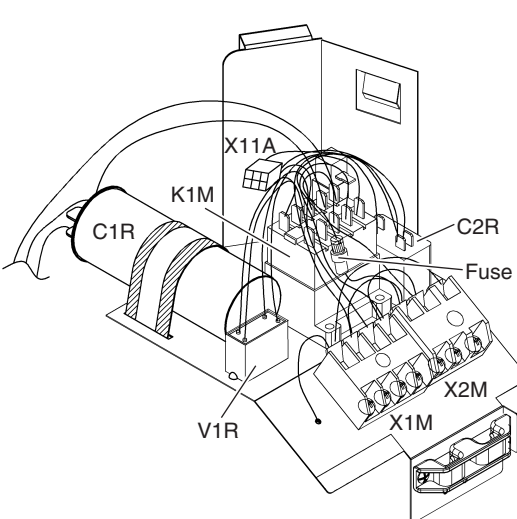
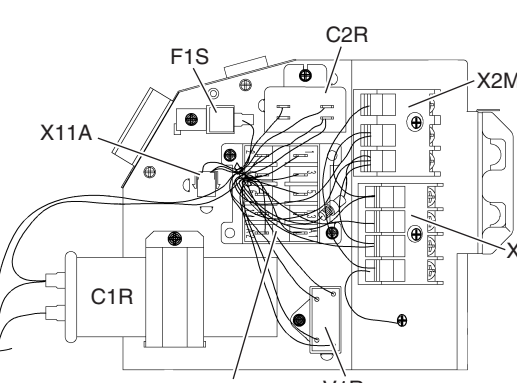
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the electrical component ASSY.	 <p>Sound blanket (top) (R11439)</p>	Preparation <ul style="list-style-type: none"> ■ Remove the top panel. ■ Disconnect the connector for the fan motor.
1 Lift and remove the sound blanket (top).	 <p>Terminal cover (R11440)</p>	
2 Remove the nut and remove the terminal cover.	 <p>Compressor lead wire (R11441)</p>	 <p>(R6761)</p> <p>S(W) : Yellow C(U) : Blue R(V) : Red</p>
3 Disconnect the compressor lead wires with a flat screwdriver.	 <p>Electrical component ASSY (R11442)</p>	
4 Lift and remove the electrical component ASSY.		

Step	Procedure	Points
2.	Remove the electrical components.	
1	Disconnect the 3 connectors of the compressor motor capacitor (C1R).	<p>K1M(4): red</p>  <p>Compressor (R): red Compressor (S): yellow</p> <p>(R10855)</p>
2	Remove the screw and remove the compressor motor capacitor.	 <p>Compressor motor capacitor (R11450)</p> <p>(R11451)</p>
3	Cut the clamp.	 <p>(R11452)</p>
4	Disconnect the 5 connectors connected to the diode bridge (V1R).	 <p>C2R: white</p> <p>X2M(N): white</p> <p>X1M(2): white</p> <p>K1M(A1): black</p> <p>K1M(A2): black</p> <p>(R11453)</p>

Step	Procedure	Points
5	<p>Remove the screw and remove the diode bridge.</p> 	<p>(R11490)</p>
6	<p>Disconnect the 2 connectors of the fan motor capacitor (C2R).</p> 	
		<p>(R11489)</p>

Step	Procedure	Points
7	Remove the screw and remove the fan motor capacitor.	
		
	(R11456)	
8	Disconnect the connector of the surge absorber (F1S).	
		
	(R11457)	
9	Remove the screw and remove the surge absorber.	
		
	(R11458)	
10	Disconnect all the connectors of the magnetic contactor.	
		
	(R11459)	

Step	Procedure	Points
11	<p>Remove the 2 screws and remove the magnetic contactor.</p>  <p>(R11460)</p>	
12	<p>Open the fuse holder. Take the fuse out.</p>  <p>(R11461)</p>	
	 <p>(R11487)</p>	
	 <p>(R11488)</p>	

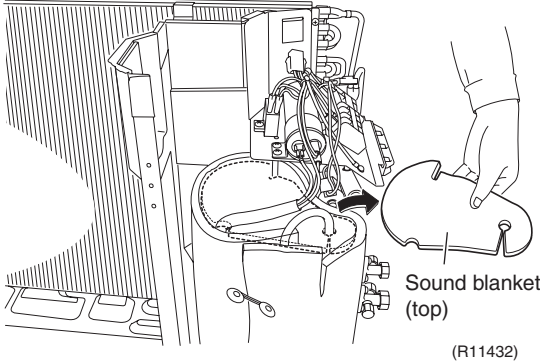
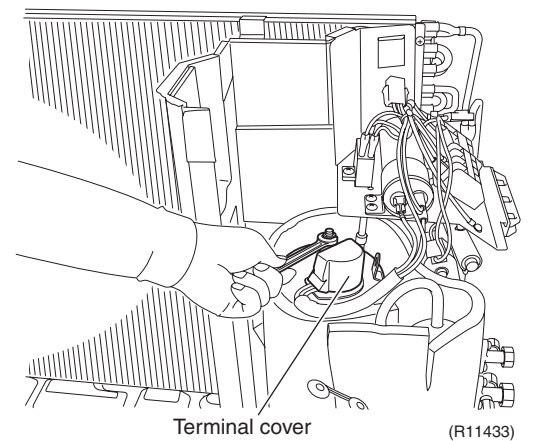
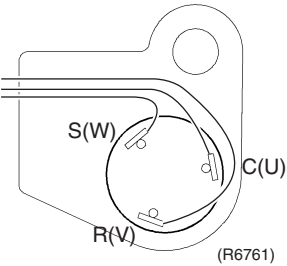
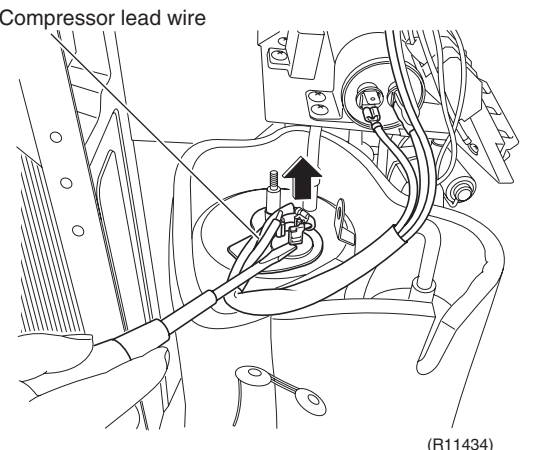
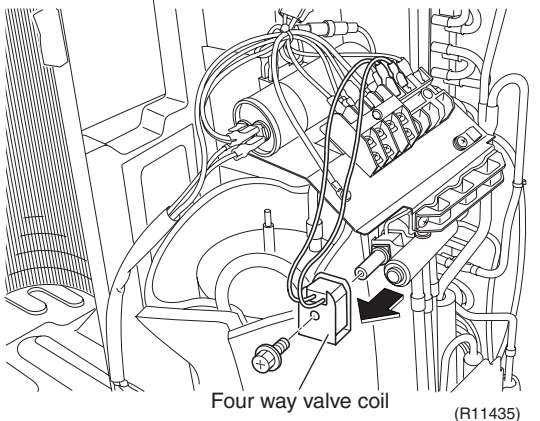
Step	Procedure	Points
	<p>Lower Upper</p> <p><u>SECT. A-A</u></p> <p>K1M(1): red V1R: white K1M(3): black X2M(N): black</p> <p>X2M(L): red X1M(2) X1M(3)</p> <p>X2M(GRD): green / yellow X1M(1) A</p> <p>Earth: green / yellow X1M(GRD) X1M</p> <p>F1S: red X1M(1): red K1M(5): black</p> <p>C2R: white X1M(3): black</p> <p>X2M(L) X2M(N) X1M(GRD): green / yellow</p> <p>X2M X2M(GRD)</p>	<p>(R11491)</p>

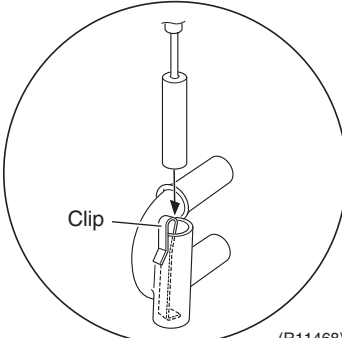
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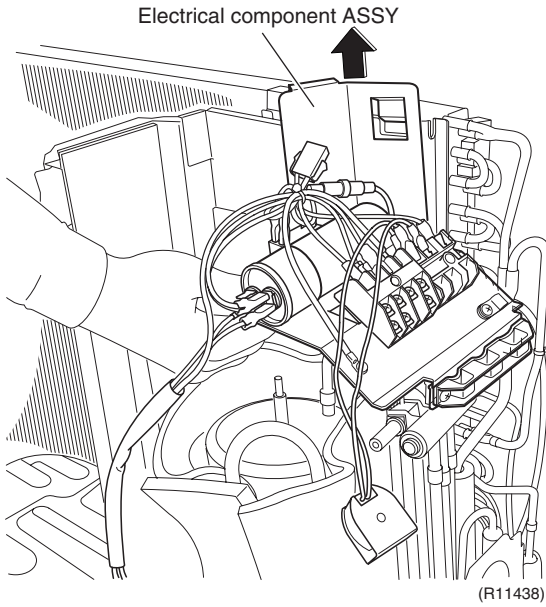
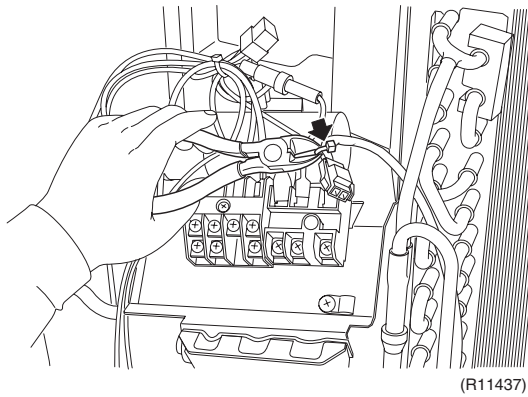
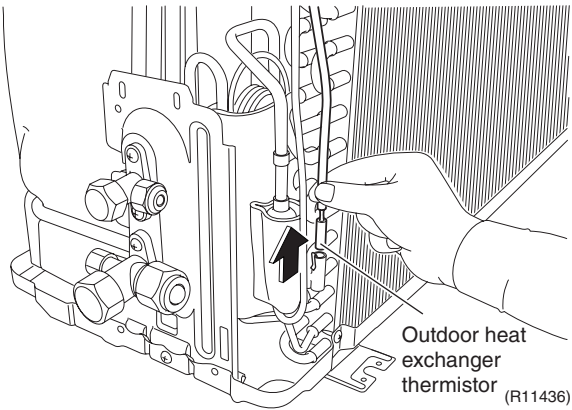
Procedure

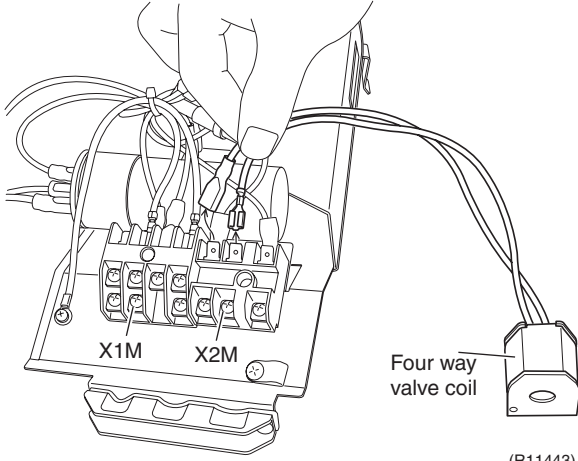
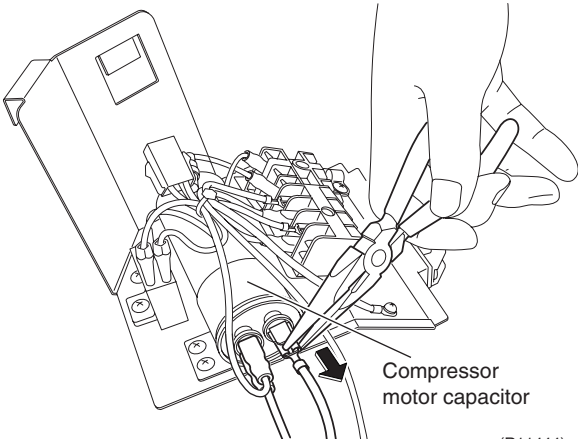
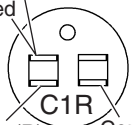
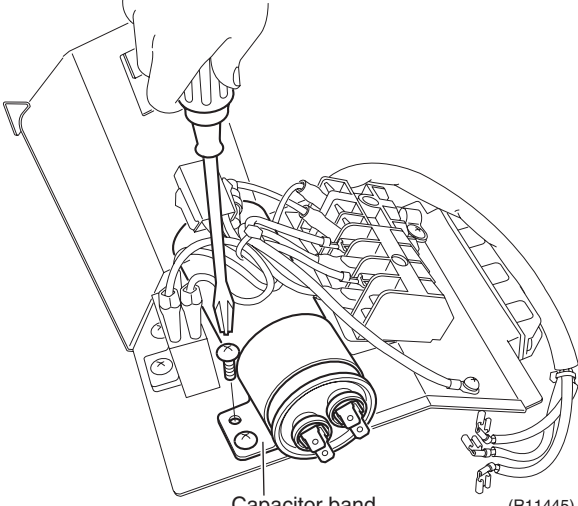


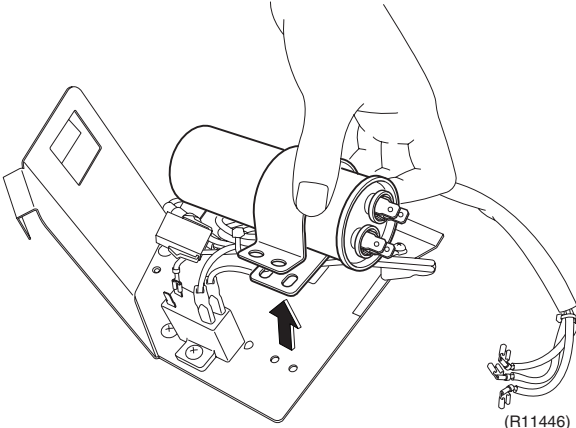
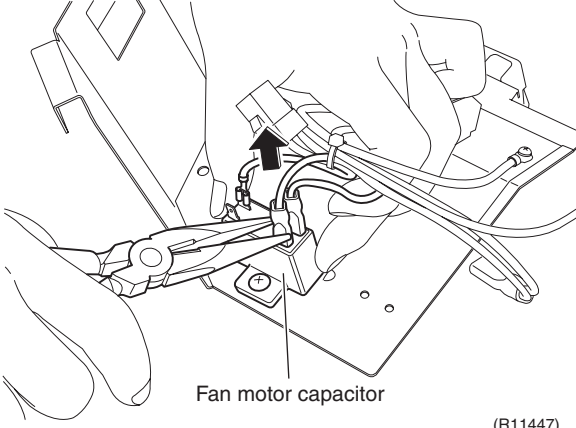
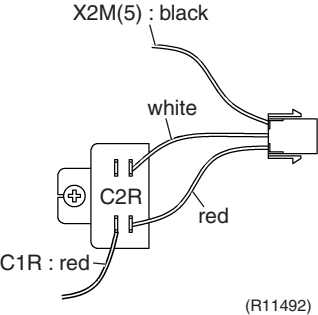
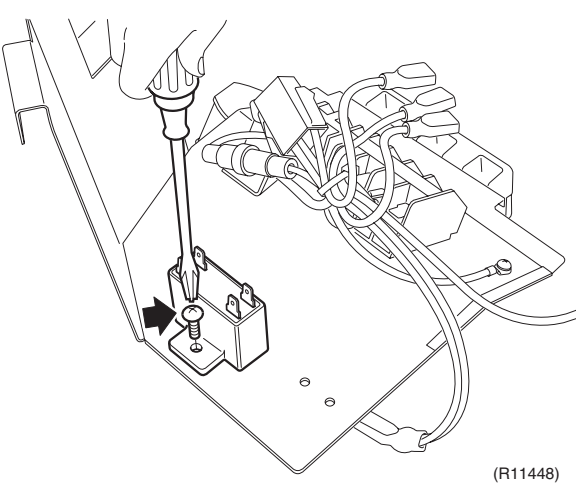
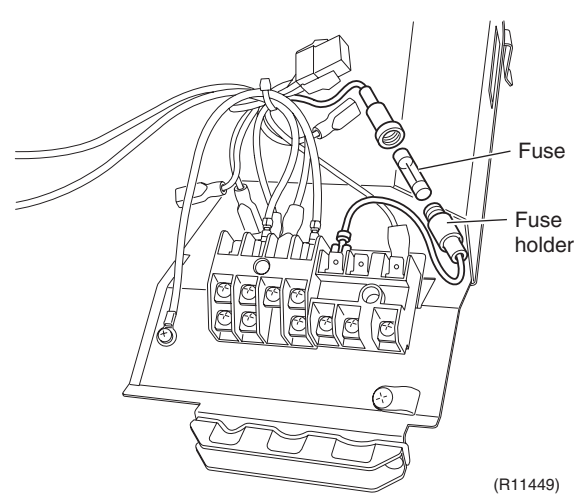
Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the electrical component ASSY.	 <p>Sound blanket (top) (R11432)</p>	<p>Preparation</p> <ul style="list-style-type: none"> ■ Remove the top panel. ■ Disconnect the connector for the fan motor.
1 Lift and remove the sound blanket (top).	 <p>Terminal cover (R11433)</p>	 <p>(R6761)</p> <p>S(W) : Yellow C(U) : Blue R(V) : Red</p>
2 Remove the nut and remove the terminal cover.	 <p>Compressor lead wire (R11434)</p>	
3 Disconnect the compressor lead wires with a flat screwdriver.	 <p>Four way valve coil (R11435)</p>	
4 Remove the screw and remove the four way valve coil.		

Step	Procedure	Points
5	Pull out the outdoor heat exchanger thermistor.	<p>■ Pay attention so as not to lose the clip.</p> 
6	Cut the clamp.	
7	Lift and remove the electrical component ASSY.	



Step	Procedure	Points
2.	Remove the electrical components.	
1	Disconnect the 2 connectors of the four way valve coil (Y1R).  <p style="text-align: right;">(R11443)</p>	
2	Disconnect the 3 connectors of the compressor motor capacitor (C1R).  <p style="text-align: right;">(R11444)</p>	<p>X1M(X1) : red C2R : red</p>  <p>Compressor (R): red Compressor (S): yellow</p>
3	Remove the 2 screws of the capacitor band.  <p style="text-align: right;">(R11445)</p>	

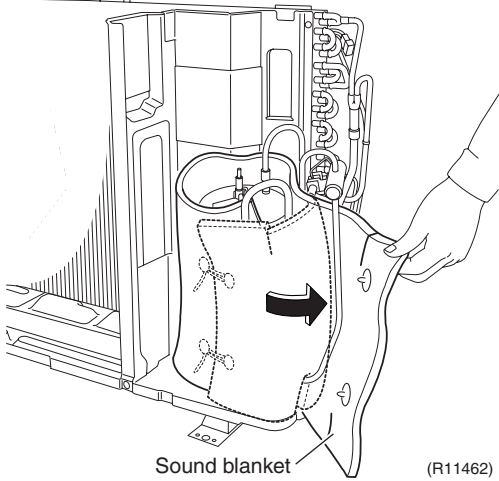
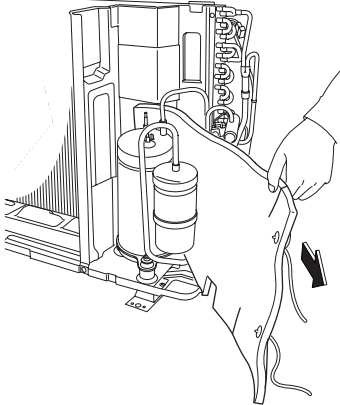
Step	Procedure	Points
4	Lift and remove the compressor motor capacitor.	
5	Disconnect the 3 connectors of the fan motor capacitor (C2R).	 <p data-bbox="683 1077 879 1099">Fan motor capacitor</p> <p data-bbox="986 1111 1054 1133">(R11447)</p> <div data-bbox="1118 719 1437 1032">  <p data-bbox="1190 719 1329 741">X2M(5) : black</p> <p data-bbox="1262 819 1313 842">white</p> <p data-bbox="1310 920 1345 943">red</p> <p data-bbox="1118 965 1233 987">C1R : red</p> <p data-bbox="1361 1010 1430 1032">(R11492)</p> </div>
6	Remove the screw. Remove the fan motor capacitor.	 <p data-bbox="986 1603 1054 1626">(R11448)</p>
7	Open the fuse holder. Take the fuse out.	 <p data-bbox="1007 1783 1058 1805">Fuse</p> <p data-bbox="1007 1850 1058 1872">Fuse holder</p> <p data-bbox="986 2107 1054 2130">(R11449)</p>

4. Removal of Sound Blanket

Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

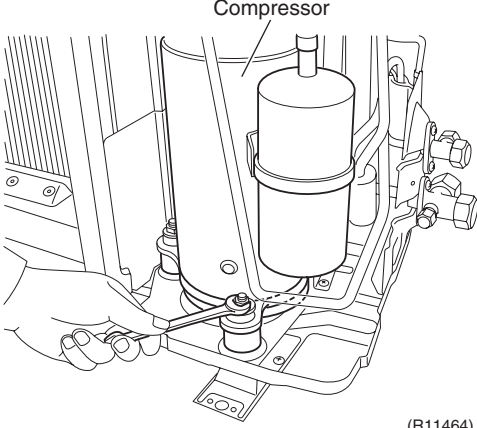
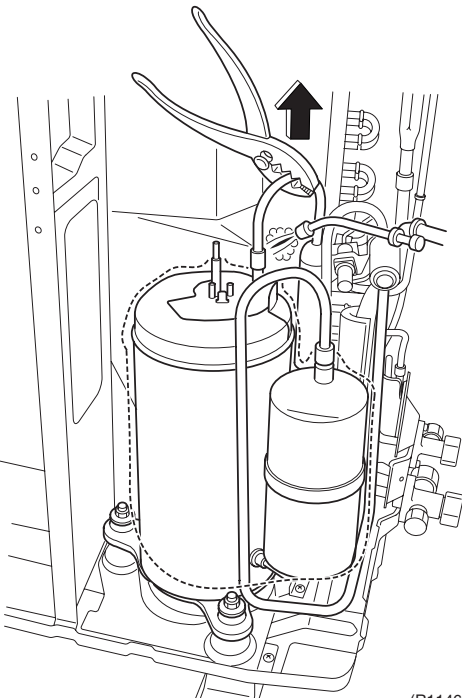
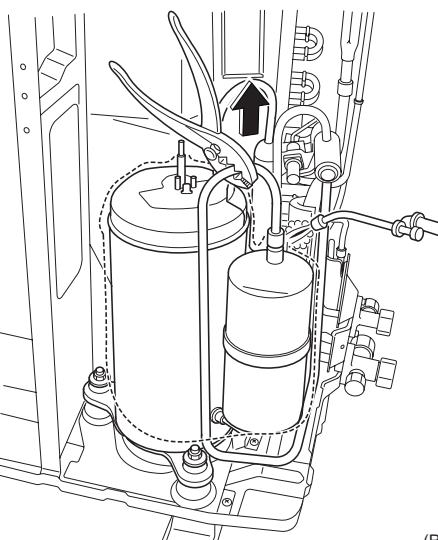
Step	Procedure	Points
1. Remove the sound blanket.		Preparation <ul style="list-style-type: none"> ■ Remove the outer panels and the electrical components ASSY according to the "Removal of Panels / Fan Motor" and "Removal of Electrical Components".
1 Untie the strings and open the sound blanket (body).	 <p style="text-align: right;">(R11462)</p>	
2 Remove the sound blanket (body).	 <p style="text-align: right;">(R11463)</p>	<ul style="list-style-type: none"> ■ Since the piping ports on the sound blanket are torn easily, remove the blanket carefully.

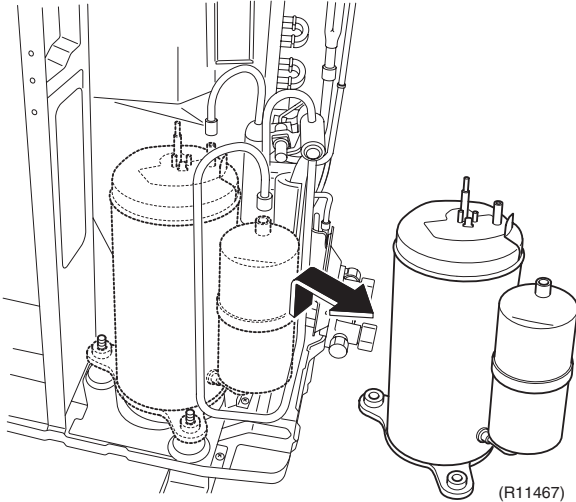
5. Removal of Compressor

Procedure



Warning Be sure to wait 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the compressor.		
1	<p>Unscrew the 3 nuts of the compressor.</p>  <p>(R11464)</p>	<p>Warning If refrigerant gas leaks during the work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)</p> <ul style="list-style-type: none"> ■ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries. ■ Be careful so as not to burn the compressor terminals or the name plate. ■ Be careful so as not to burn the outdoor heat exchanger fin.
2	<p>Heat up the brazed part of the discharge side and disconnect.</p>  <p>(R11465)</p>	<p>Warning Since it may happen that refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.</p> <p>In case of difficulty with gas welding machine</p> <ol style="list-style-type: none"> 1. Disconnect the brazed part where is easy to disconnect and restore. 2. Cut pipes on the main unit by a tube cutter in order to make it easy to disconnect.
3	<p>Heat up the brazed part of the suction side and disconnect.</p>  <p>(R11466)</p>	<p>Cautions for restoration</p> <ol style="list-style-type: none"> 1. Restore the piping by non-oxidation brazing. 2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry and avoid excessive heating. (Keep below 120°C) <p>Note: Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.</p>

Step	Procedure	Points
4	Lift the compressor up and remove it.	
		

Revision History

Month / Year	Version	Revised contents
02 / 2013	Si01-980	First edition

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

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