

REMOVAL PROCEDURE



S E R V I C E M A N U A L

9000/12000 Btu/h Class



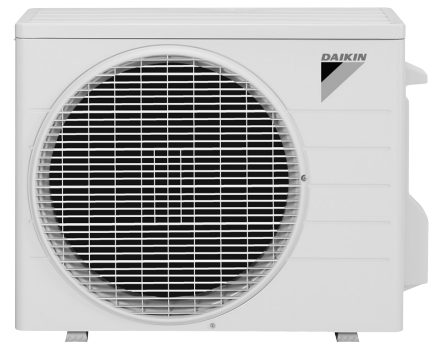
Outdoor Unit



Inverter



Pair Type



Service Manual Removal Procedure

Outdoor Unit

●Heat Pump

RX09N5VL

RX12N5VL

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**Note:**

- ♦ The illustrations may be slightly different depending on the model.

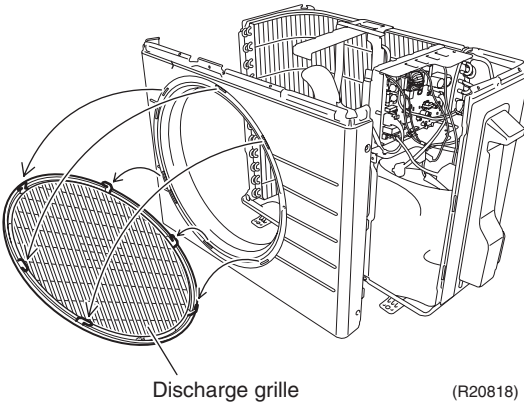
1. Outer Panels



Warning

- ♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step		Procedure	Points
1	Remove the 3 screws and remove the top panel.	<p>Top panel</p> <p>(R20815)</p>	
2	Remove the 4 screws of the front panel.	<p>Front panel</p> <p>(R20816)</p>	
3	Unfasten the 3 left side hooks, and then the 2 right side hooks.	<p>Hook</p> <p>Front panel</p> <p>Hook</p> <p>(R20817)</p>	
4	Remove the front panel.		

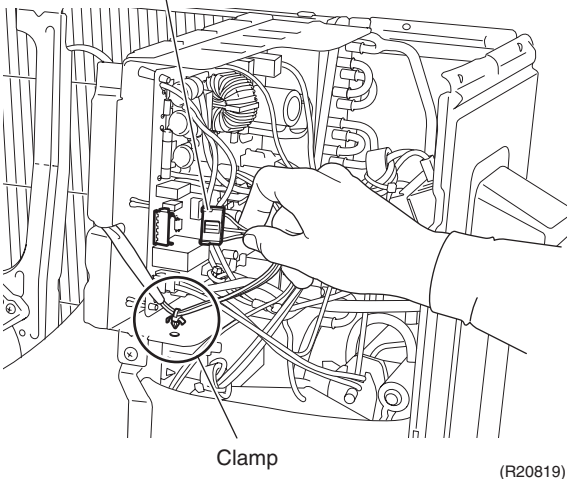
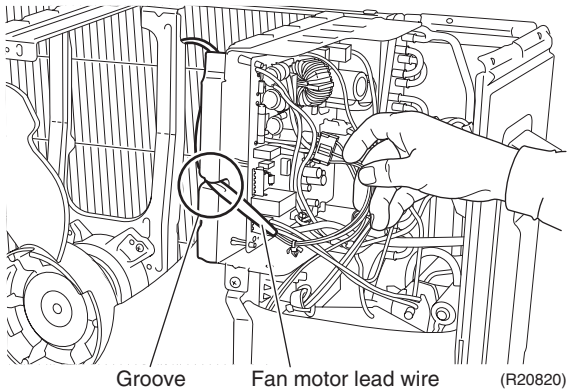
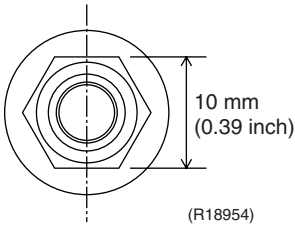
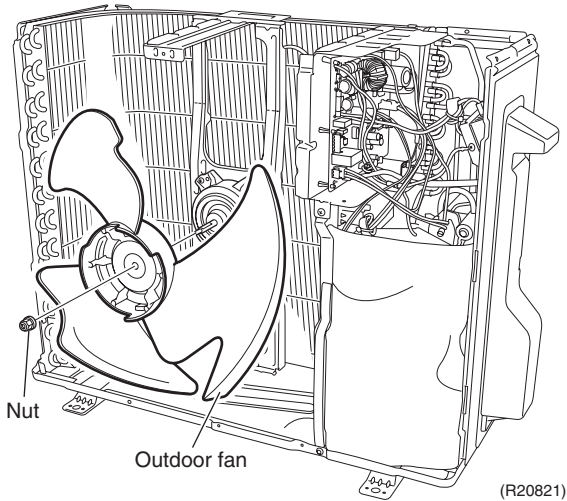
Step	Procedure	Points
<p>5</p> <p>6</p>	<p>Rotate the discharge grille to the left to unfasten the 6 hooks.</p> <p>Remove the discharge grille.</p> <div data-bbox="544 226 1070 629"><p>Discharge grille</p><p>(R20818)</p></div>	

2. Outdoor Fan / Fan Motor

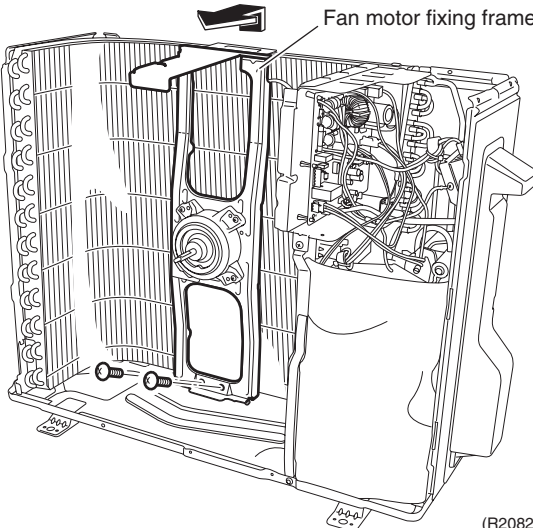
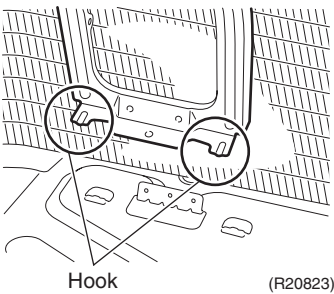
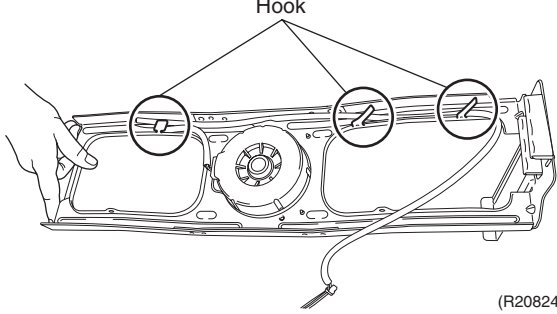
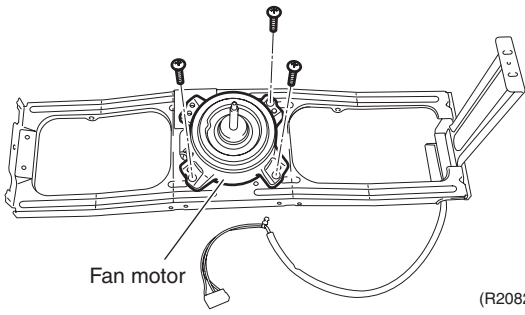
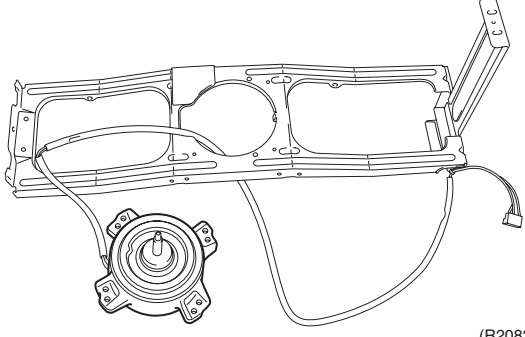


Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Disconnect the connector [S70] and pull out the clamp. 	[S70]: fan motor
2	Release the fan motor lead wire from the groove. 	
3	Remove the nut of the outdoor fan.	<div>■ Nut size: M6</div> <div></div>
4	Remove the outdoor fan. 	

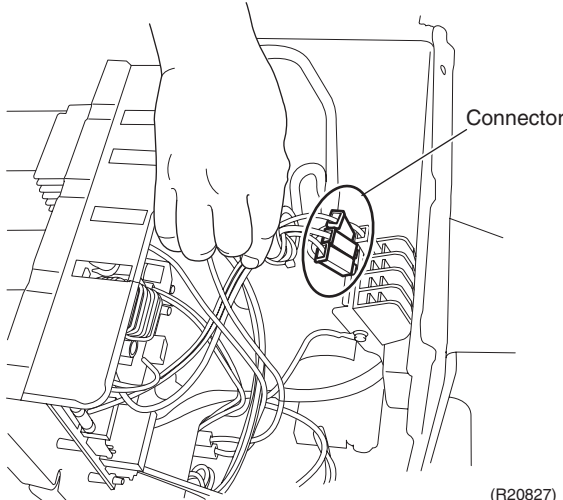
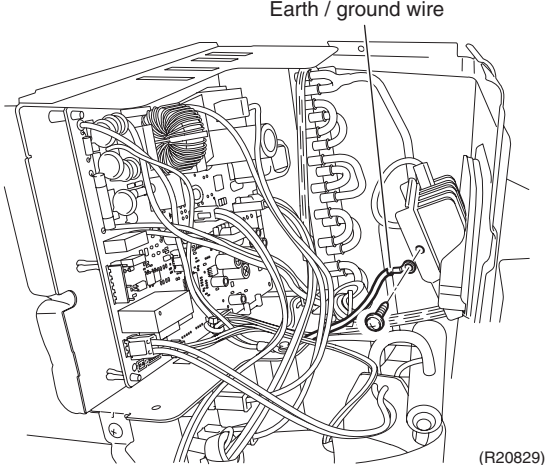
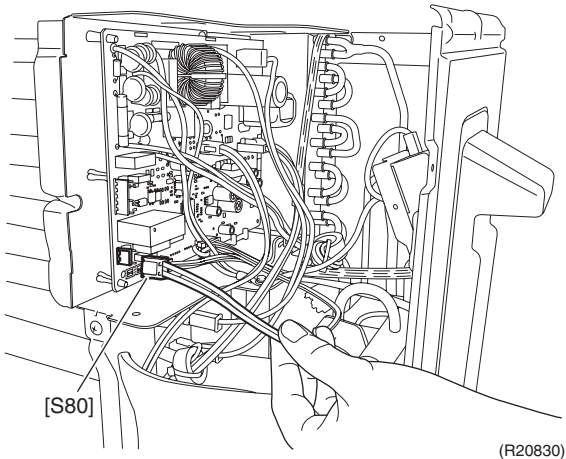
■ Align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft when reassembling.

Step		Procedure	Points
5	Remove the 2 screws and remove the fan motor fixing frame.	 <p>Fan motor fixing frame</p> <p>(R20822)</p>	<p>■ When reassembling, fit the lower hooks into the bottom frame.</p>  <p>Hook</p> <p>(R20823)</p>
6	Open the 3 hooks and release the fan motor lead wire.	 <p>Hook</p> <p>(R20824)</p>	
7	Remove the 3 screws from the fan motor.	 <p>Fan motor</p> <p>(R20825)</p>	
8	Remove the fan motor.	 <p>(R20826)</p>	

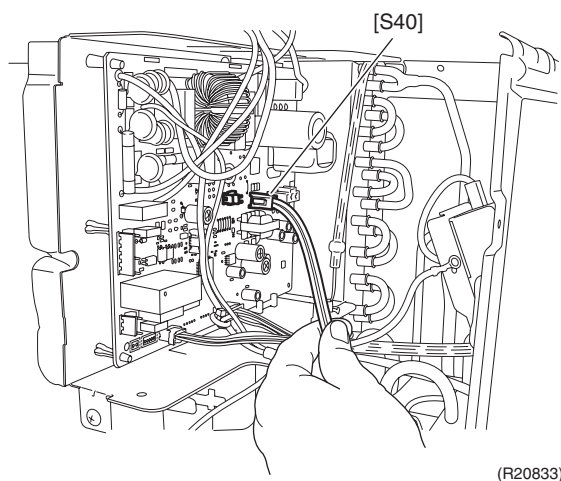
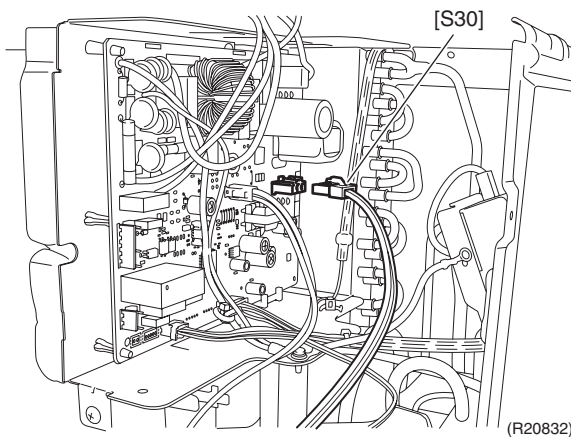
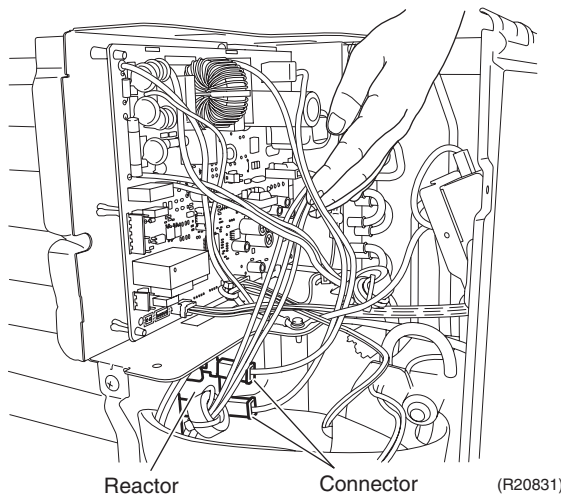
3. Electrical Box / PCB


Warning

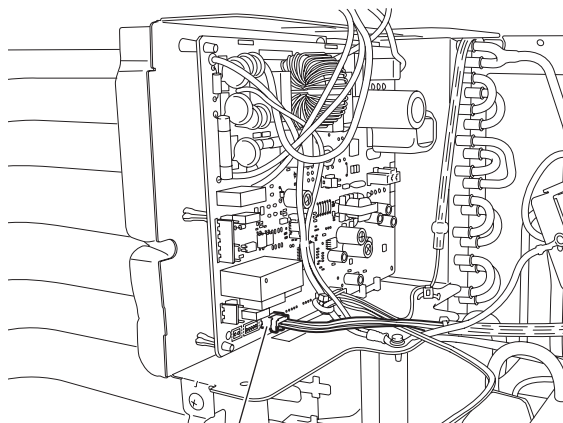
- ♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the electrical box.		1: black, front 2: white, front 3: red, front
1	Disconnect the 3 connectors from the terminal board.	
	 <p>(R20827)</p>	
2	Remove the screw and detach the earth / ground wire.	
	 <p>(R20829)</p>	
3	Disconnect the connector [S80].	[S80]: four way valve coil
	 <p>(R20830)</p>	

Step	Procedure	Points
4	Disconnect the 2 connectors from the reactor.	<ul style="list-style-type: none"> ■ When reassembling, you can reconnect the 2 connectors for the reactor in either way regardless of the color.
5	Disconnect the connector [S30].	[S30]: compressor motor
6	Disconnect the connector [S40].	[S40]: overload protector

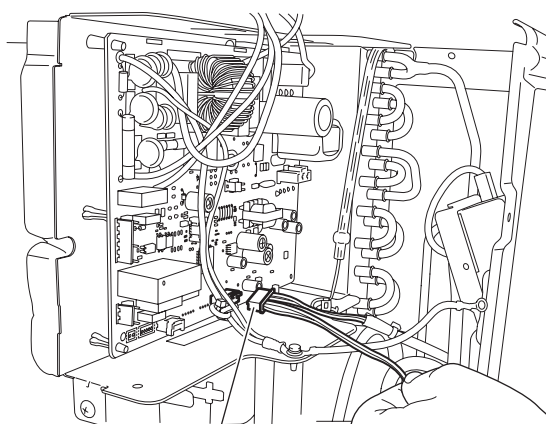


Step	Procedure	Points
7	Disconnect the connector [S20].	[S20]: electronic expansion valve coil
8	Disconnect the connector [S90].	[S90]: thermistors
9	Pull out the clamp.	



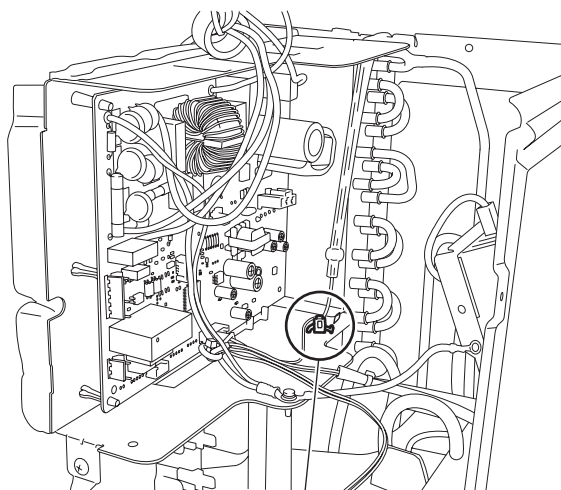
[S20]

(R20834)



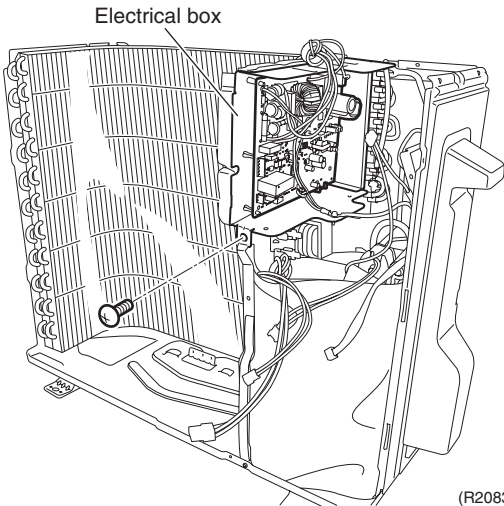
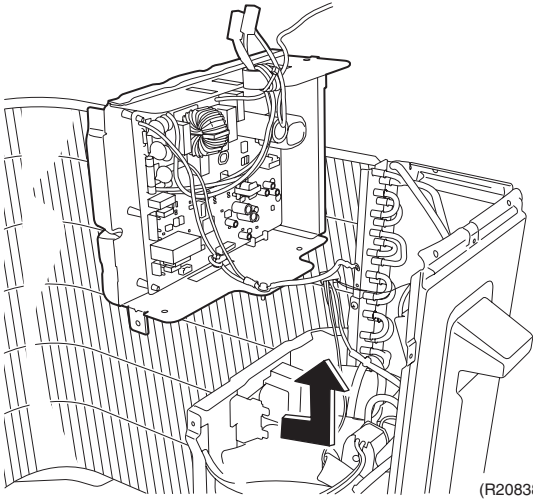
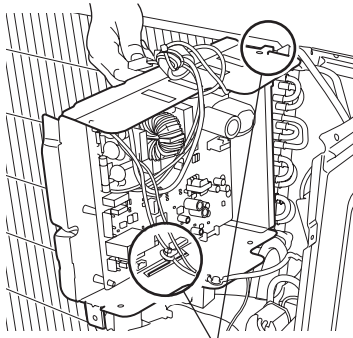
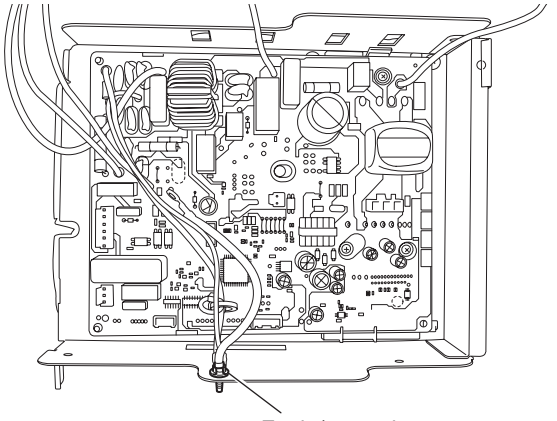
[S90]

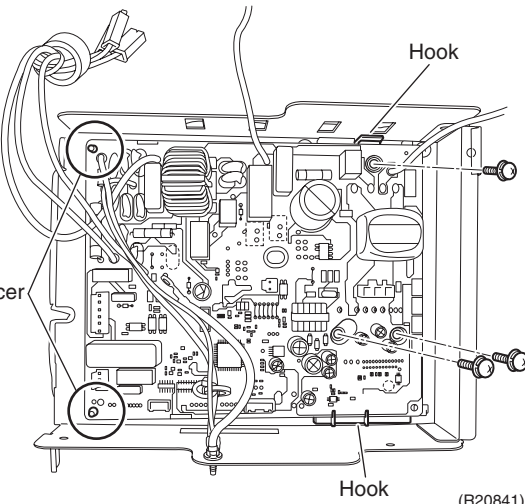
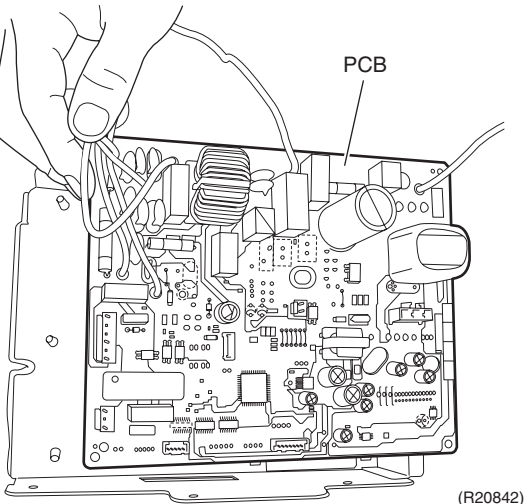
(R20835)




Clamp

(R20836)

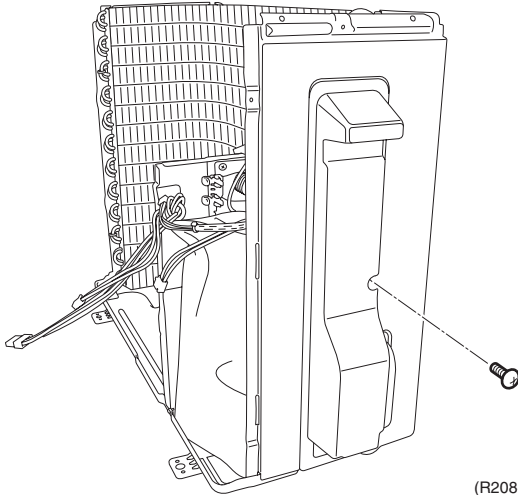
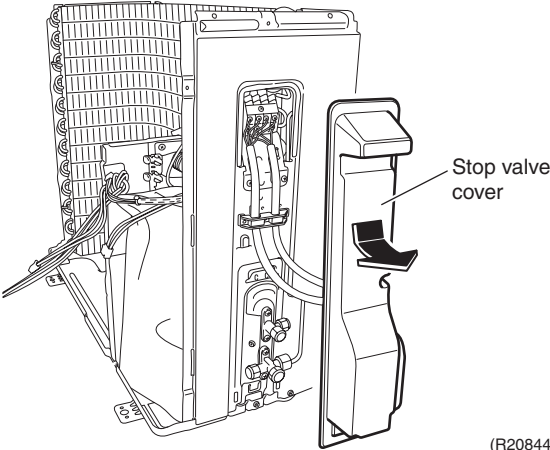
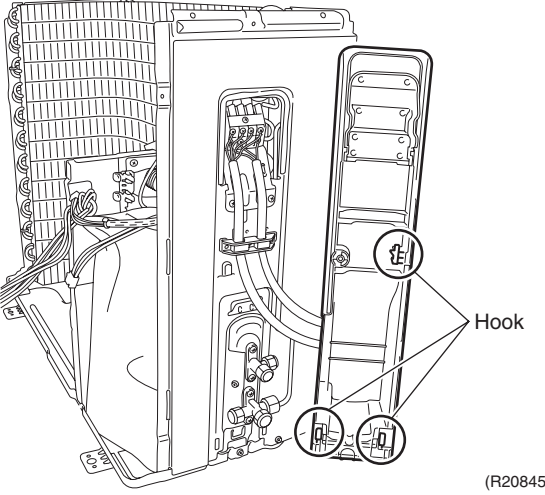
Step		Procedure	Points
10	Remove the screw of the electrical box.	 <p>Electrical box</p> <p>(R20837)</p>	
11	Slide the electrical box to the right and lift up to remove it.	 <p>(R20838)</p>	<p>■ There are 2 hooks at the bottom and the top back of the electrical box.</p>  <p>Hook (R20839)</p>
2. Remove the PCB.		 <p>Earth / ground screw (R20840)</p>	
1	Remove earth / ground screw.		

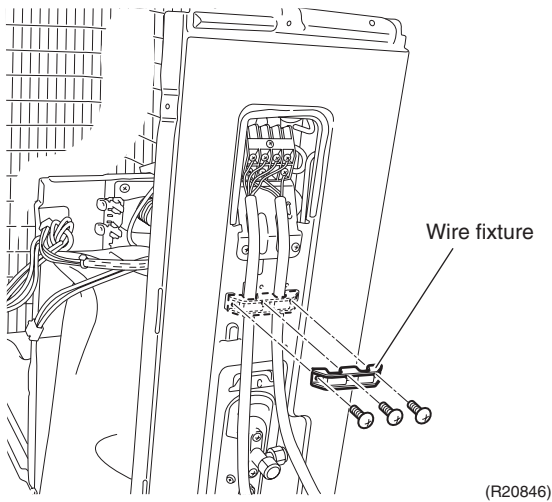
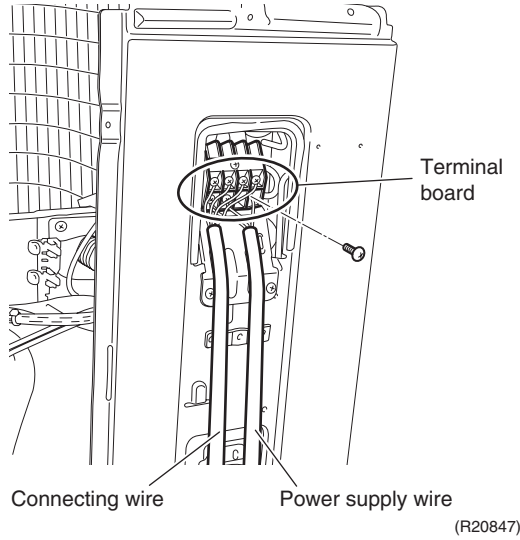
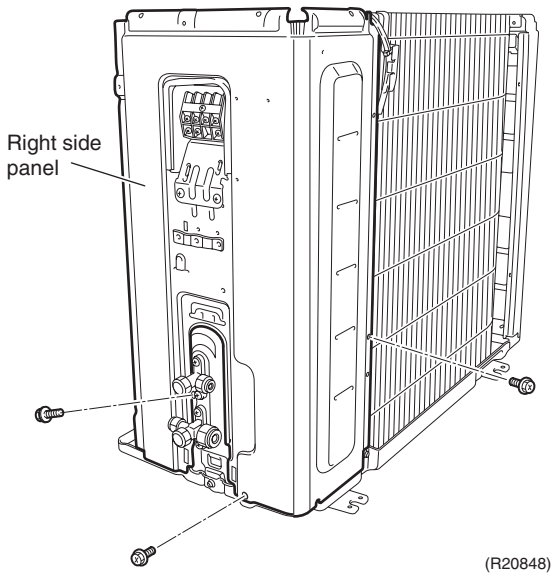
Step		Procedure	Points
2	Remove the 3 screws of the PCB.		
3	Unfasten the 2 spacers and the 2 hooks from the PCB.		
		 <p>(R20841)</p>	
4	Remove the PCB.		
		 <p>(R20842)</p>	

4. Thermistor ASSY

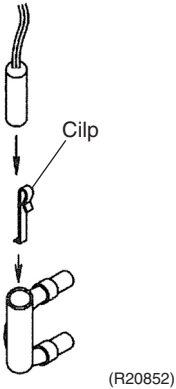
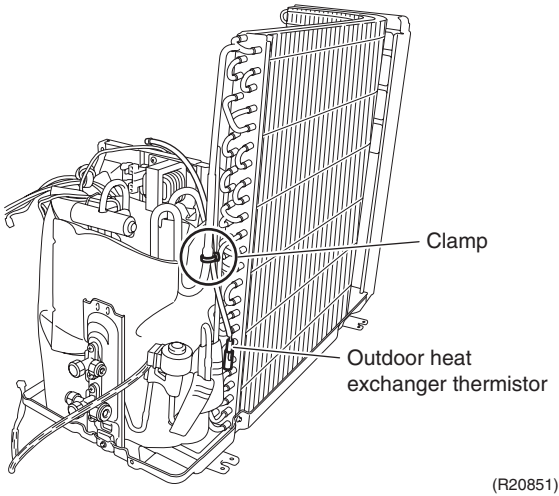
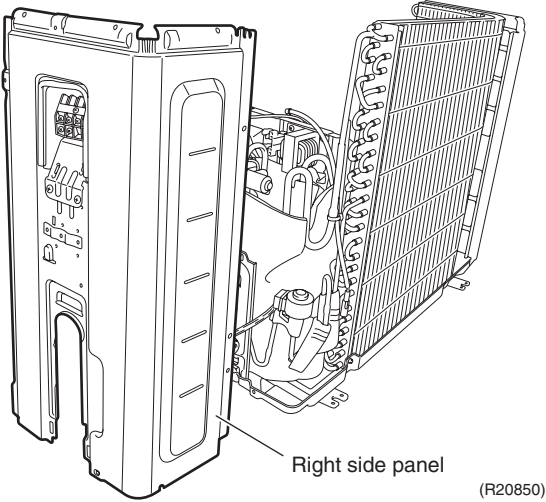
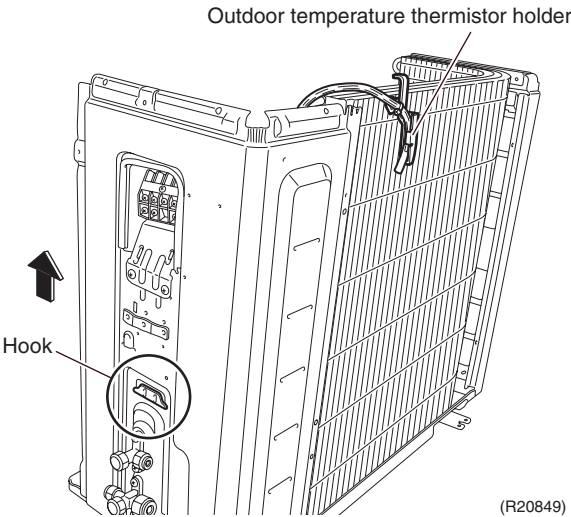
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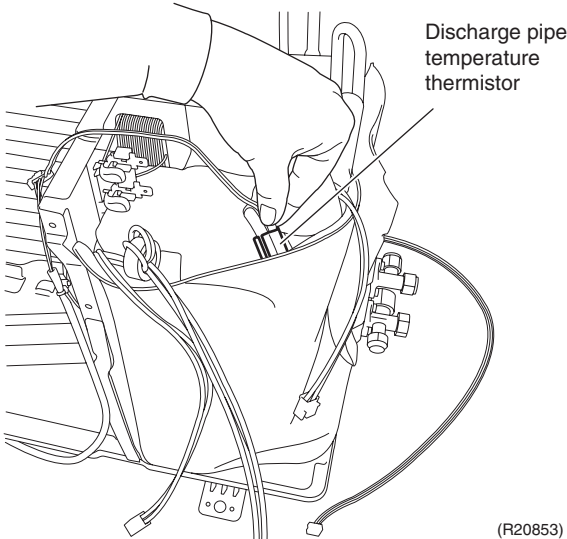
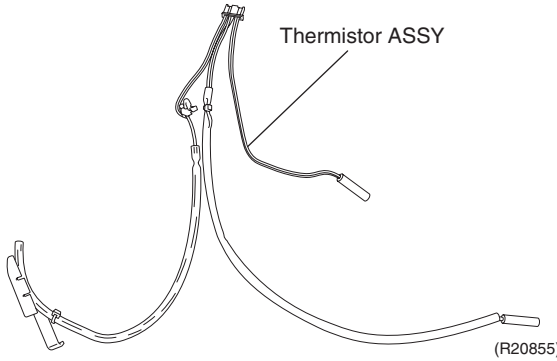
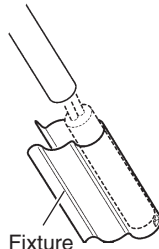
♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure		Points
1	Remove the screw.	 (R20843)	
2	Slide the stop valve cover downward and remove it.	 (R20844)  (R20845)	■ When reassembling, make sure to fit the 3 hooks.


Step	Procedure	Points
3	<p>Remove the 3 screws and remove the wire fixture.</p>  <p>(R20846)</p>	
4	<p>Remove the 7 screws on the terminal board and disconnect the connecting wire and the power supply wire.</p>  <p>(R20847)</p>	
5	<p>Remove the 3 screws of the right side panel.</p>  <p>(R20848)</p>	

Step	Procedure	Points
6	Pull out the outdoor temperature thermistor holder.	
7	Slide upward the right side panel to unfasten the hook.	
8	Remove the right side panel.	
9	Cut the clamp.	■ Be careful not to lose the clip for the thermistor.
10	Pull out the outdoor heat exchanger thermistor.	



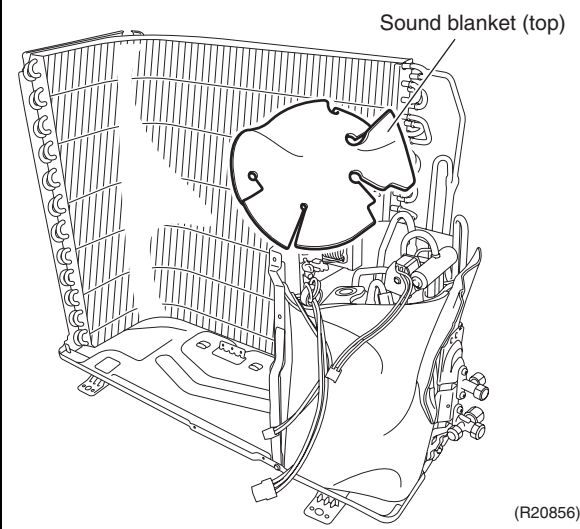
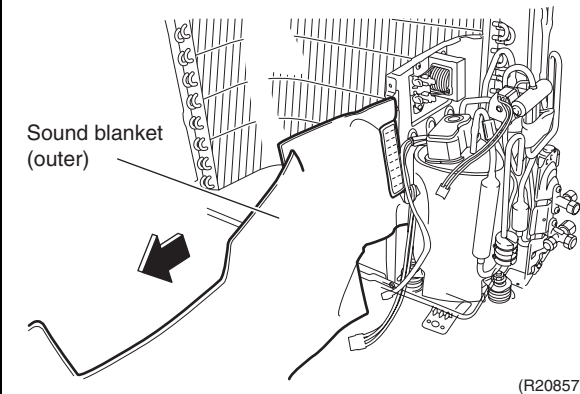
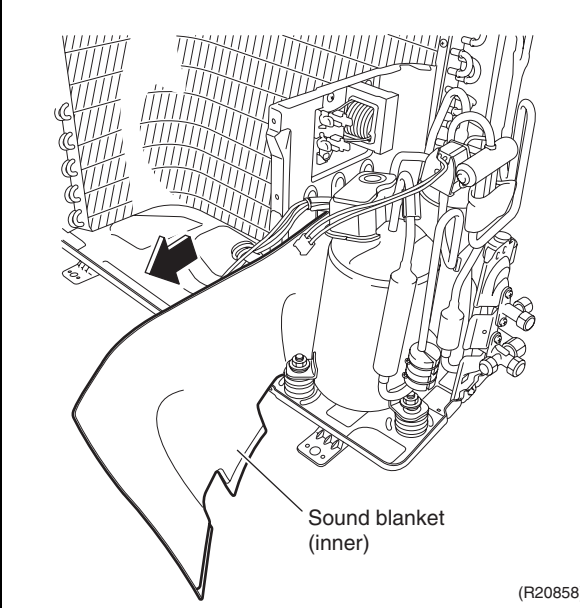
Step		Procedure	Points
11	Pull out the discharge pipe temperature thermistor and remove the thermistor ASSY.	 <p>Discharge pipe temperature thermistor</p> <p>(R20853)</p>  <p>Thermistor ASSY</p> <p>(R20855)</p>	<p>■ Be careful not to lose the fixture for the thermistor.</p>  <p>Fixture</p> <p>(R20854)</p>

5. Sound Blankets



Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure		Points
1	Remove the sound blanket (top).		<ul style="list-style-type: none">■ The design of sound blanket varies depending on the model.■ Since the piping ports on the sound blanket are torn easily, remove the blanket carefully.
2	Detach the fastener and pull out the sound blanket (outer).		
3	Pull out the sound blanket (inner).		

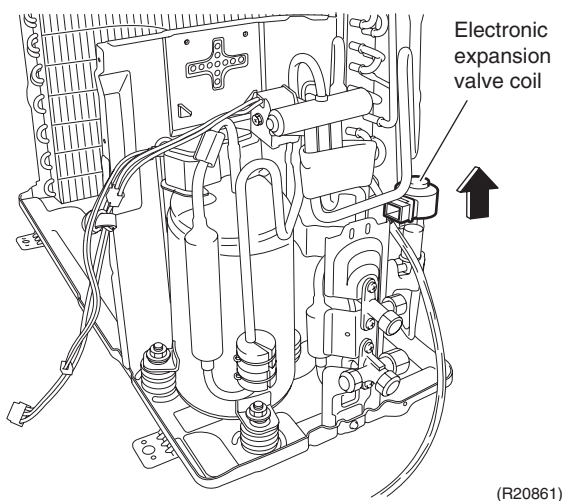
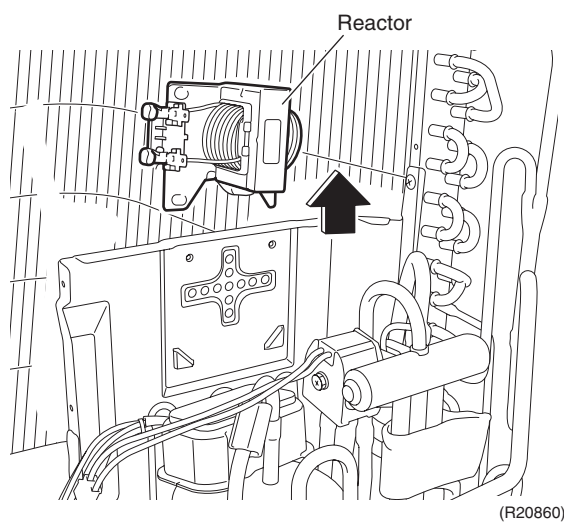
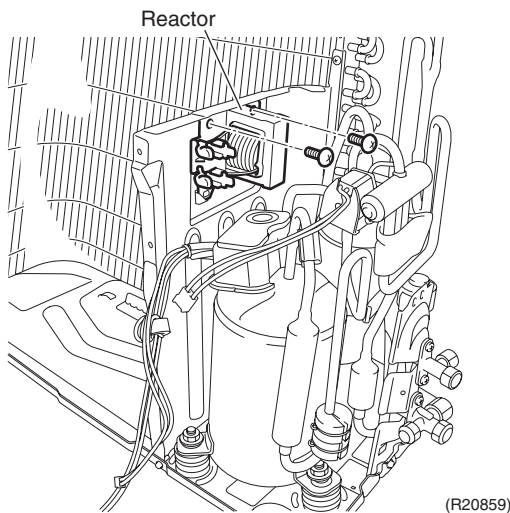
6. Reactor / Electronic Expansion Valve Coil / Partition Plate

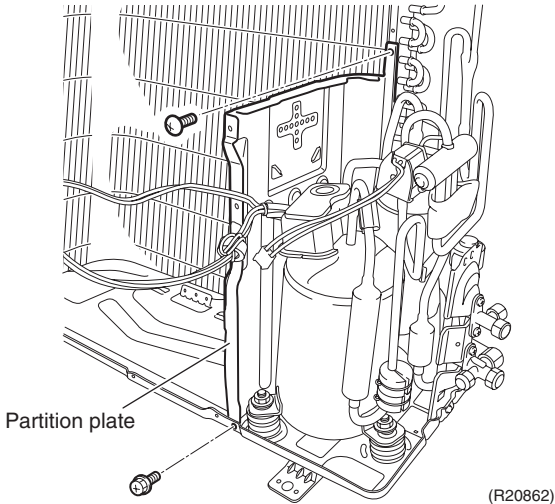
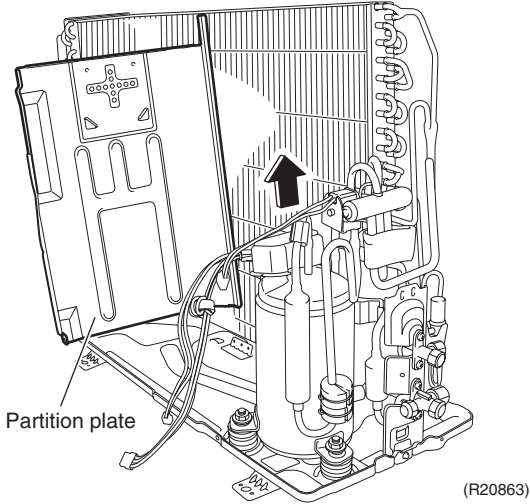
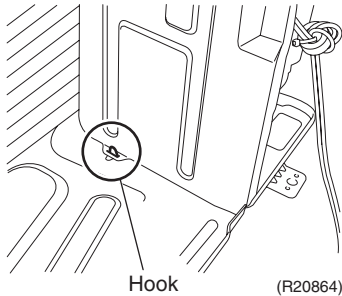


Warning

- ♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the 2 screws of the reactor.	
2	Slide upward the reactor and remove it.	
3	Pull out the electronic expansion valve coil.	



Step	Procedure		Points
4	Remove the 2 screws of the partition plate.	 <p>Partition plate</p> <p>(R20862)</p>	
5	Lift up the partition plate and remove it.	 <p>Partition plate</p> <p>(R20863)</p>	<div><div>■</div> When reassembling, fit the hook on the bottom frame.</div>  <p>Hook</p> <p>(R20864)</p>

7. Four Way Valve



Warning

- ♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ♦ Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.
- ♦ If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)



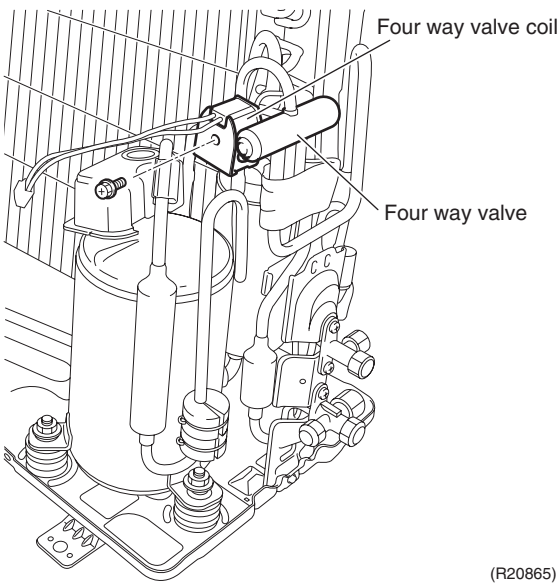
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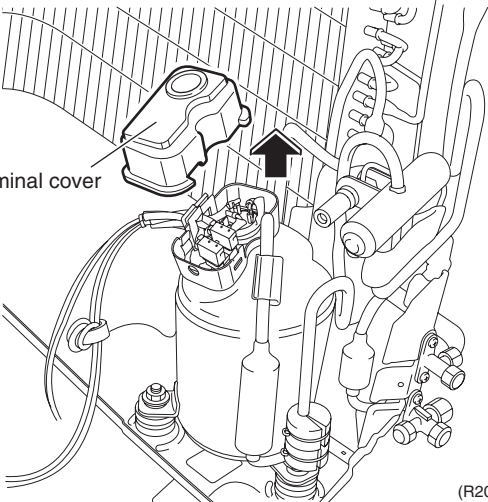
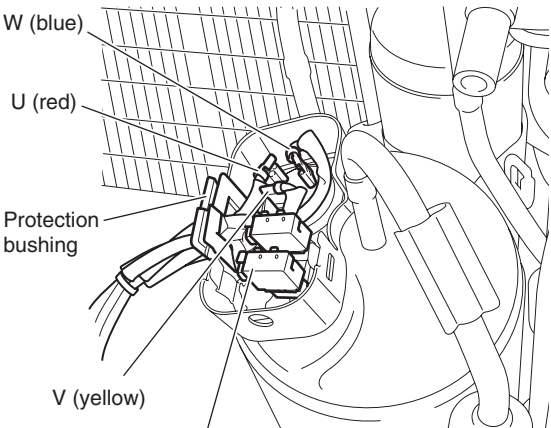
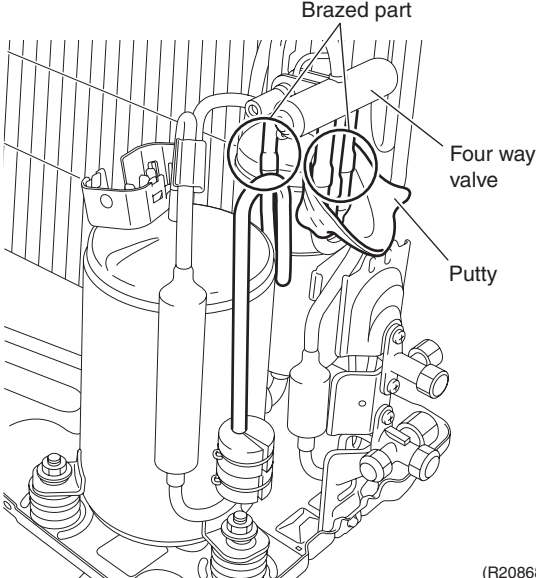
- ♦ From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.
- ♦ Restore the piping by non-oxidation brazing.



Note

- ♦ Before working, make sure that the refrigerant gas is empty in the circuit.
- ♦ Be sure to apply nitrogen replacement when heating up the brazed part.
- ♦ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.
- ♦ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.
- ♦ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.
- ♦ Be careful so as not to burn the compressor terminals, the name plate, the outdoor heat exchanger fin.
- ♦ In case of difficulty with gas brazing machine.
 1. Disconnect the brazed part where is easy to disconnect and restore.
 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.

Step	Procedure	Points
1	<p>Remove the screw and remove the four way valve coil.</p>  <p>(R20865)</p>	

Step		Procedure	Points
2	Remove the terminal cover.	 <p>Terminal cover</p> <p>(R20866)</p>	
3	Remove the protection bushing.	 <p>W (blue)</p> <p>U (red)</p> <p>Protection bushing</p> <p>V (yellow)</p> <p>Overload protector</p> <p>(R20867)</p>	
4	Disconnect the compressor lead wires and the overload protector.		
5	Remove the sheet of putty.		
6	Heat up and disconnect the every brazed part of the four way valve.		
7	Remove the four way valve.	 <p>Brazed part</p> <p>Four way valve</p> <p>Putty</p> <p>(R20868)</p>	

8. Compressor



Warning

- ♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ♦ Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.
- ♦ If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)
- ♦ Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.



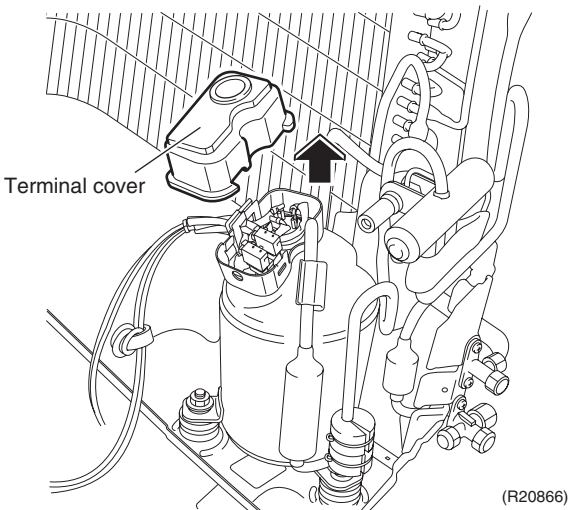
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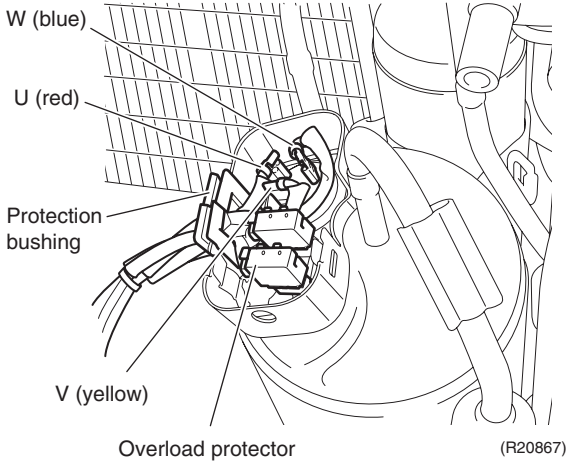
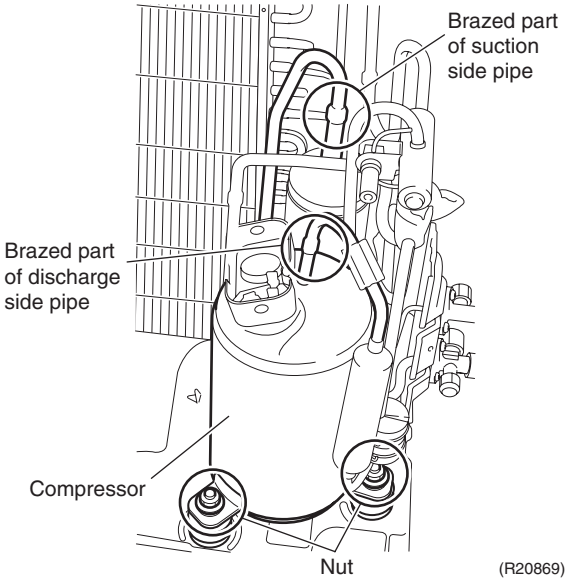
- ♦ From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.
- ♦ Restore the piping by non-oxidation brazing.



Note

- ♦ Before working, make sure that the refrigerant gas is empty in the circuit.
- ♦ Be sure to apply nitrogen replacement when heating up the brazed part.
- ♦ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.
- ♦ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.
- ♦ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.
- ♦ Be careful so as not to burn the compressor terminals, the name plate, the outdoor heat exchanger fin.
- ♦ In case of difficulty with gas brazing machine
 1. Disconnect the brazed part where is easy to disconnect and restore.
 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.

Step		Procedure	Points
1	Remove the terminal cover.		

Step	Procedure	Points
2	Remove the protection bushing.	
3	Disconnect the compressor lead wires and the overload protector.  <p>W (blue)</p> <p>U (red)</p> <p>Protection bushing</p> <p>V (yellow)</p> <p>Overload protector</p> <p>(R20867)</p>	
4	Heat up the brazed part of the discharge side pipe and disconnect it.	
5	Heat up the brazed part of the suction side pipe and disconnect it.	
6	Remove the 2 nuts of the compressor.	
7	Lift up the compressor and remove it.  <p>Brazed part of suction side pipe</p> <p>Brazed part of discharge side pipe</p> <p>Compressor</p> <p>Nut</p> <p>(R20869)</p>	

Revision History

Month / Year	Version	Revised contents
10 / 2014	Si001418E	First edition

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

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