

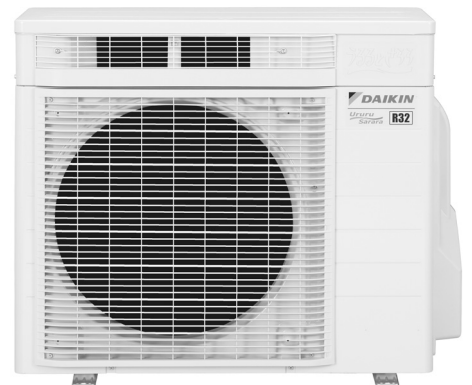
# REMOVAL PROCEDURE



## S E R V I C E M A N U A L

### 2.5/3.5/5.0 kW Class

-  Outdoor Unit
-  Inverter
-  Pair Type



# **Service Manual Removal Procedure**

## **Outdoor Unit**

### **●Heat Pump**

**RXZ25NV1B**

**RXZ35NV1B**

**RXZ50NV1B**

# Table of Contents

1. Humidifier Unit.....	2
2. Heater Assembly.....	4
3. Humidifying Rotor Motor .....	6
4. Hygroscopic Fan Motor .....	7
5. Humidifier Fan Assembly / Damper Assembly.....	8
6. Discharge Grille / Suction Grilles .....	10
7. Outer Panels / Outdoor Fan / Fan Motor.....	11
8. Duct Assembly / Right Side Panel .....	14
9. Electrical Box .....	16
10. PCB.....	19
11. Reactor / Thermistor Assembly / Partition Plate .....	21
12. Sound Blankets.....	24
13. Four Way Valve / Electronic Expansion Valve .....	25
14. Compressor.....	28



**Note:**

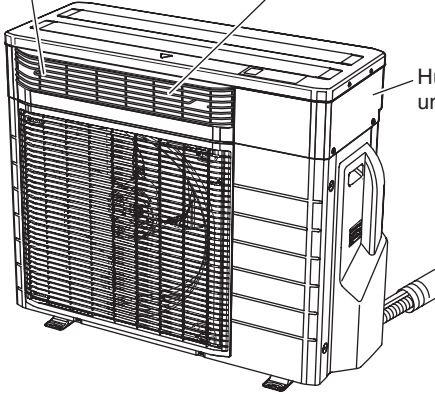
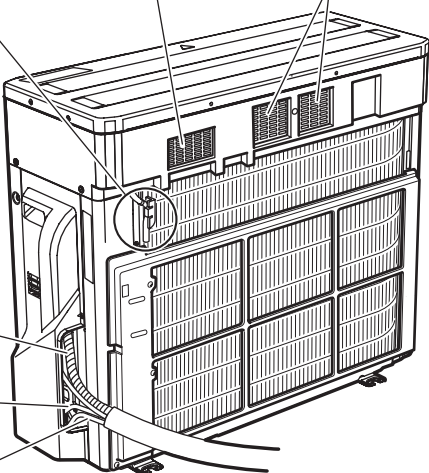
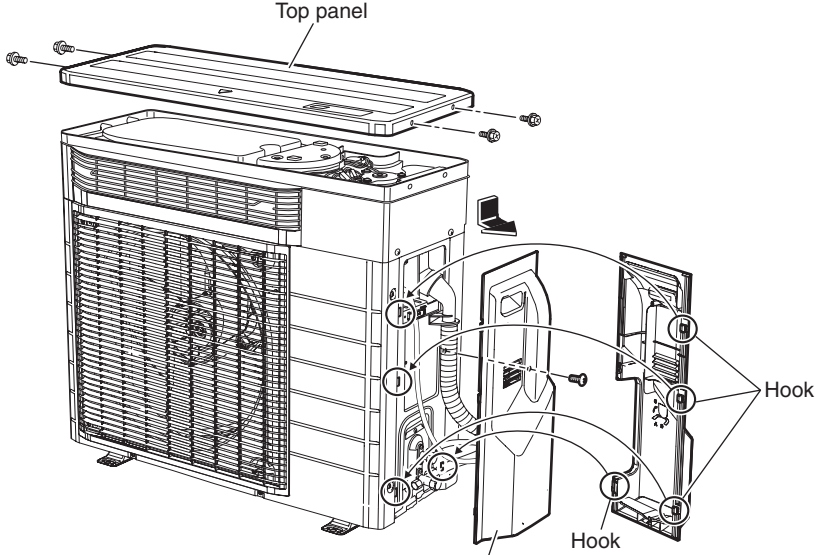
♦ The illustrations may be slightly different depending on the model.

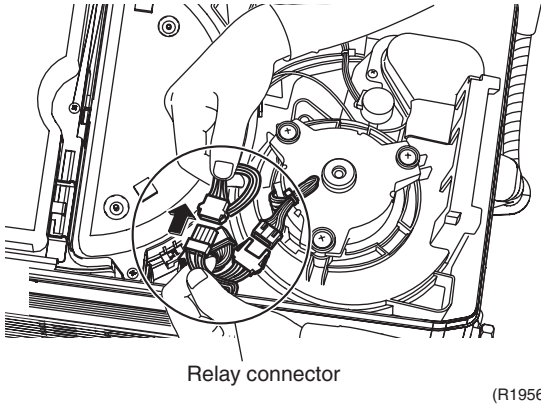
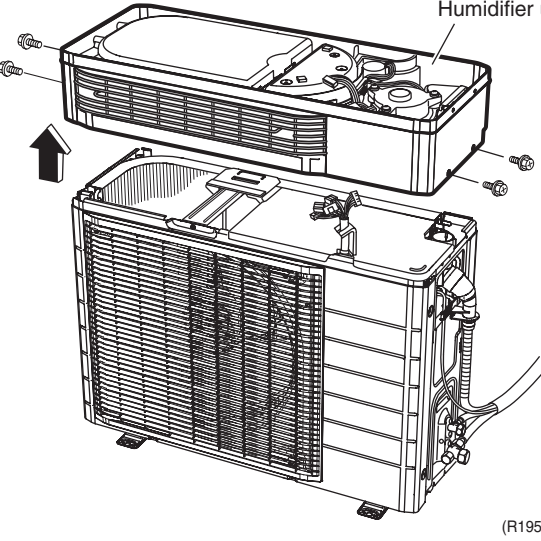
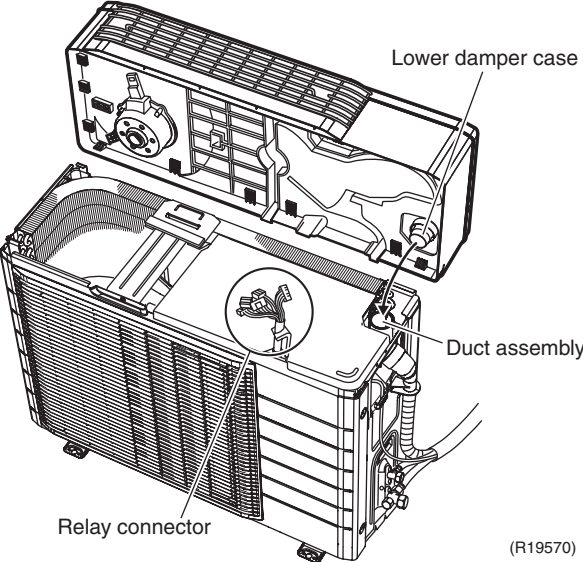
# 1. Humidifier Unit



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Appearance Features</p>	<div style="display: flex; justify-content: space-around;"> <div style="text-align: center;"> <p>Humidifier unit discharge air outlet (front)</p>  <p>Humidifier unit air inlet (front)</p> <p>Humidifier unit</p> <p>(R19564)</p> </div> <div style="text-align: center;"> <p>Outdoor temperature thermistor</p> <p>Suction grille (humidifier side)</p> <p>Suction grille (adsorption side)</p>  <p>Humidifying hose</p> <p>Liquid piping</p> <p>Gas piping</p> <p>(R19565)</p> </div> </div>	
<p>2. Remove the top panel and the stop valve cover.</p>	<div style="display: flex;"> <div style="flex: 1;"> <p>1 Remove the 4 screws and remove the top panel.</p> <p>2 Remove the screw of the stop valve cover.</p> <p>3 Slide the stop valve cover down and remove it.</p> </div> <div style="flex: 2;">  <p>Top panel</p> <p>Stop valve cover</p> <p>Hook</p> <p>Hook</p> <p>(R19566)</p> </div> </div>	

Step	Procedure	Points
3. Remove the humidifier unit.		
1	<p>Disconnect the relay connectors of each harness.</p> 	
2	<p>Remove the 4 screws and remove the humidifier unit.</p> 	<ul style="list-style-type: none"> <li>■ When reassembling the humidifier unit, do not forget to connect the relay connectors.</li> </ul>
		<ul style="list-style-type: none"> <li>■ When reassembling the humidifier unit, make sure to connect the duct assembly and the lower damper case inside the humidifier unit.</li> </ul>

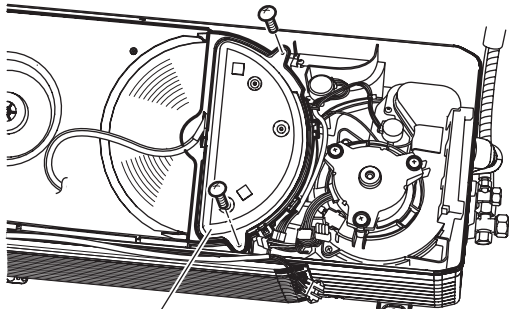
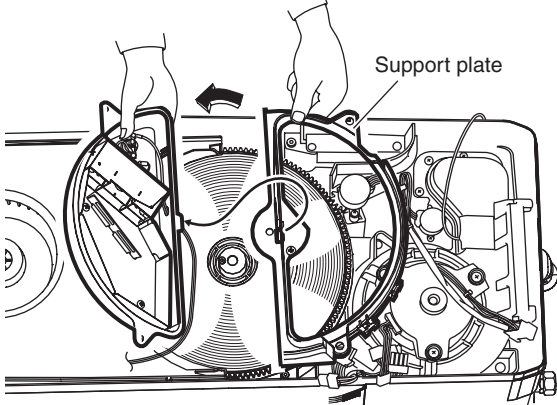
## 2. Heater Assembly



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Inner structure of the humidifier unit	<p>(R19571)</p>	
2. Remove the heater assembly.	<p>1 Release the harnesses from the hook.</p> <p>2 Remove the 3 screws and remove the duct (adsorption side).</p> <p>(R19572)</p> <p>3 Release the harnesses from the 3 hooks.</p> <p>(R19573)</p>	<p>■ When reassembling, these harnesses must be fit in the following hooks.</p> <ul style="list-style-type: none"> <li>• Humidifying rotor motor</li> <li>• Damper motor</li> <li>• Limit switch</li> <li>• Humidifying thermistor → Hook (a) and hook (b)</li> <li>• Hygroscopic fan motor → Hook (b) and hook (c)</li> <li>• Heater → Hook (c) only</li> </ul>

Step	Procedure	Points
4	<p>Remove the 2 screws and remove the heater assembly.</p>  <p>Heater assembly (R19574)</p>	
5	<p>Unfasten the projection of the heater assembly from the slit on the support plate.</p>  <p>Support plate (R19575)</p>	<ul style="list-style-type: none"><li>■ When reassembling, insert the projection of the heater assembly to the slit on the support plate.</li></ul>

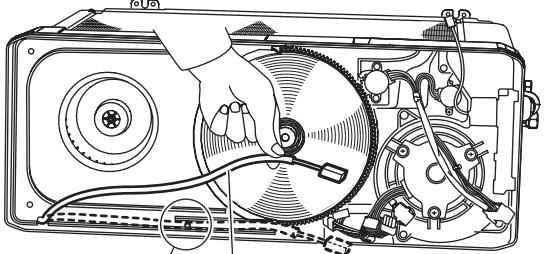
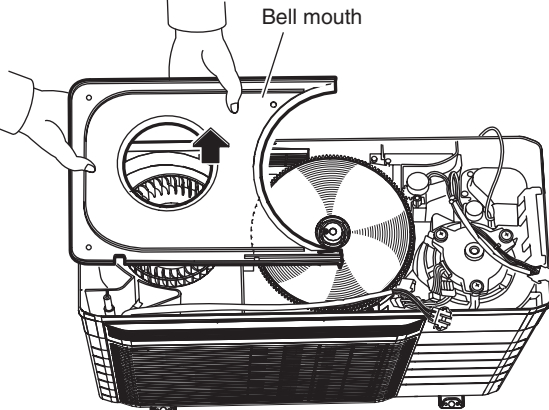
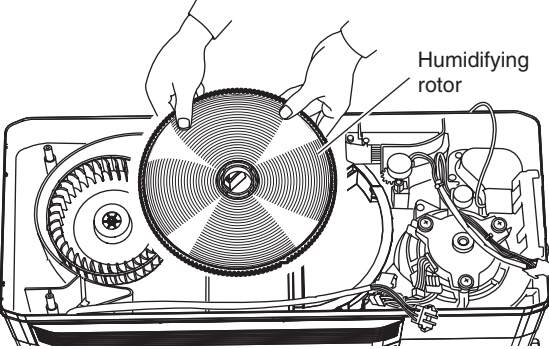
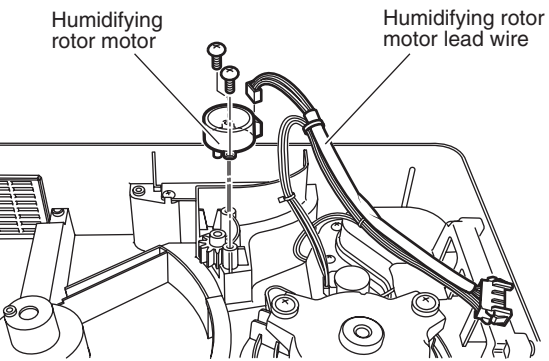


### 3. Humidifying Rotor Motor



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the humidifying rotor.	 <p>Hook    Hygroscopic fan motor lead wire</p> <p>(R19576)</p>	
1 Release the hygroscopic fan motor lead wire from the hook.	 <p>Bell mouth</p> <p>(R19577)</p>	
2 Remove the bell mouth.	 <p>Humidifying rotor</p> <p>(R19578)</p>	
3 Remove the humidifying rotor.	 <p>Humidifying rotor motor    Humidifying rotor motor lead wire</p> <p>(R19579)</p>	
2. Remove the humidifying rotor motor.	<p>1 Disconnect the humidifying rotor motor lead wire.</p>	
1	<p>2 Remove the 2 screws and remove the humidifying rotor motor.</p>	

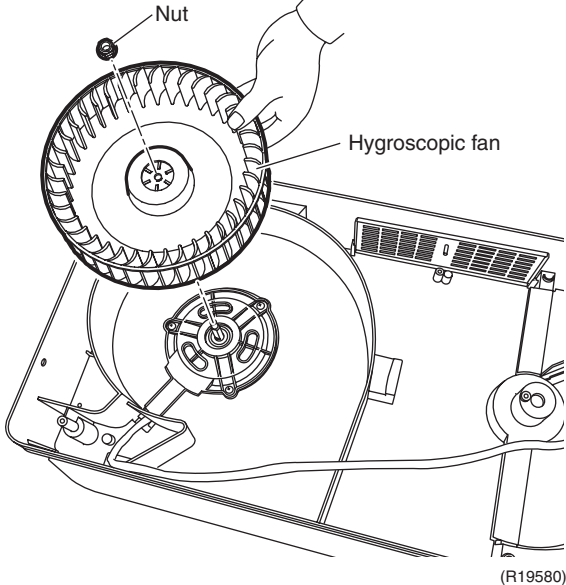
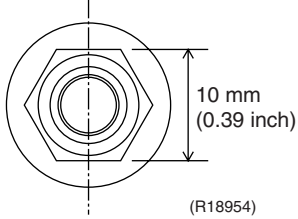
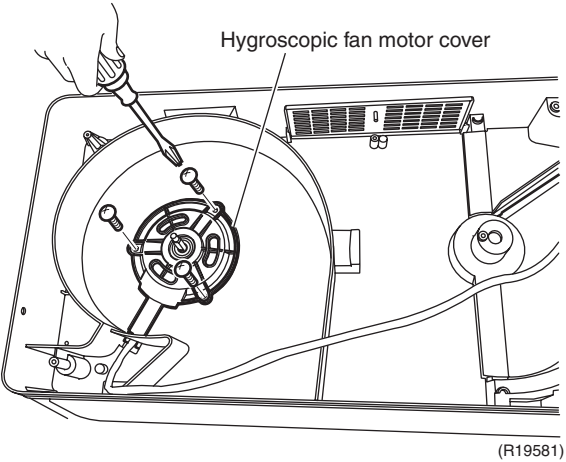
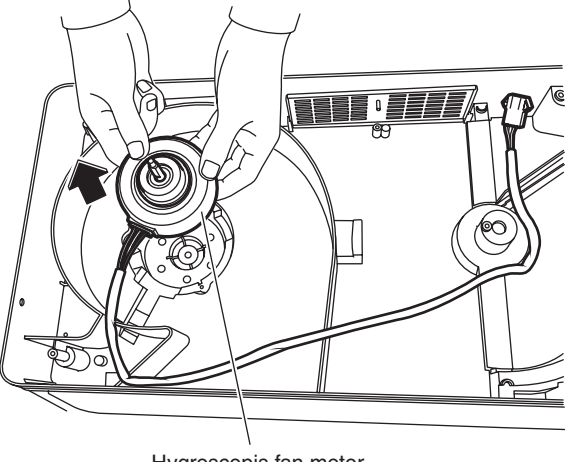


## 4. Hygroscopic Fan Motor



**Warning**

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Remove the hygroscopic fan.</p> <p>1 Remove the nut and remove the hygroscopic fan.</p>		<ul style="list-style-type: none"> <li>■ Nut size: M6</li> </ul>  <ul style="list-style-type: none"> <li>■ When reassembling, align the ▼ mark of the fan with the D-cut section of the motor shaft.</li> </ul>
<p>2. Remove the hygroscopic fan motor.</p> <p>1 Remove the 3 screws and remove the hygroscopic fan motor cover.</p> <p>2 Remove the hygroscopic fan motor.</p>	 	

# 5. Humidifier Fan Assembly / Damper Assembly

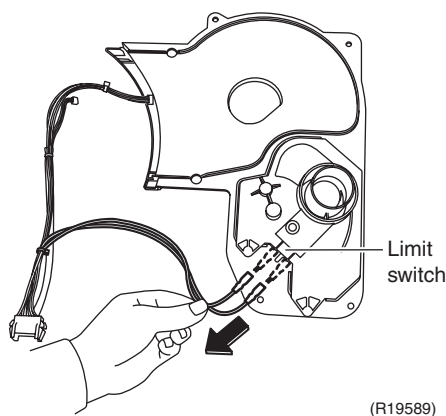
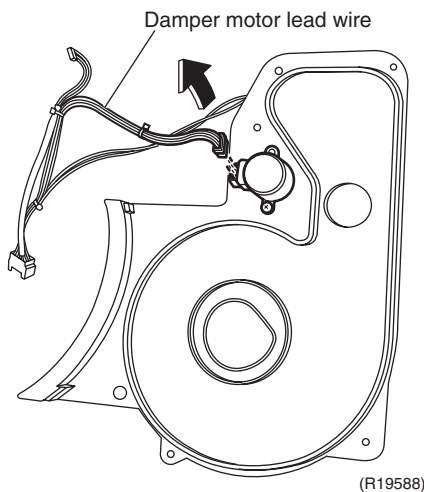
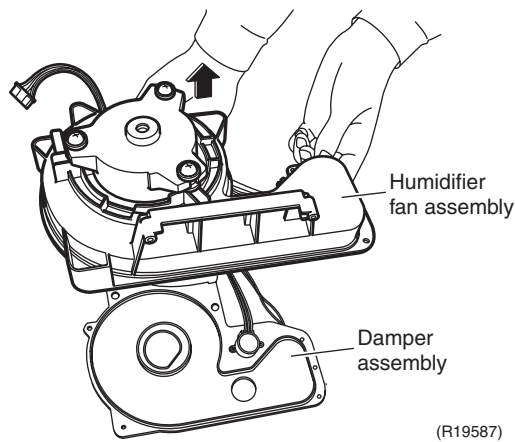
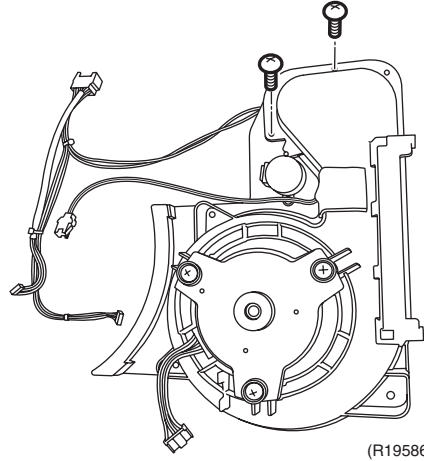


**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the 6 screws.	
	<p style="text-align: right;">(R19583)</p>	
2	Unfasten the 2 hooks while bending the right side panel.	
	<p style="text-align: right;">(R19584)</p>	
3	Remove the humidifier fan assembly (front) with the damper assembly (back) attached.	
	<p style="text-align: center;">Humidifier fan assembly (front) with damper assembly (back) (R19585)</p>	

Step	Procedure	Points
4	Remove the 2 screws.	
5	Separate the humidifier fan assembly from the damper assembly.	<ul style="list-style-type: none"> <li>■ The humidifying fan assembly should be replaced as an assembly set. (Disassembling of the assembly can cause a noise.)</li> </ul>
6	Disconnect the damper motor lead wire.	
7	Turn the damper assembly back and disconnect the terminals of the limit switch.	

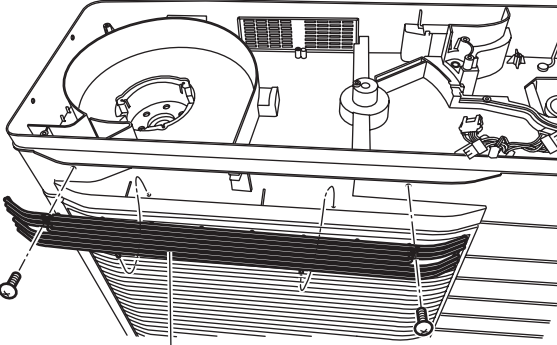
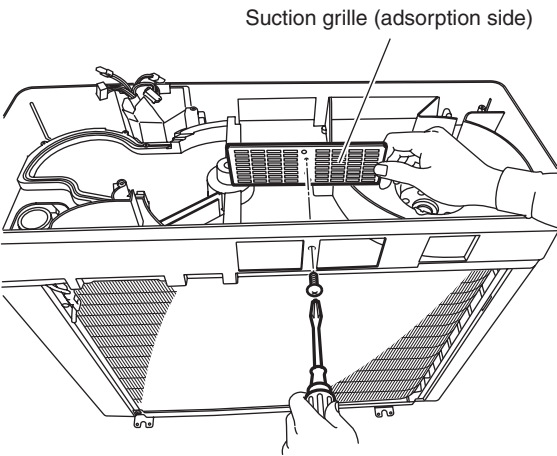
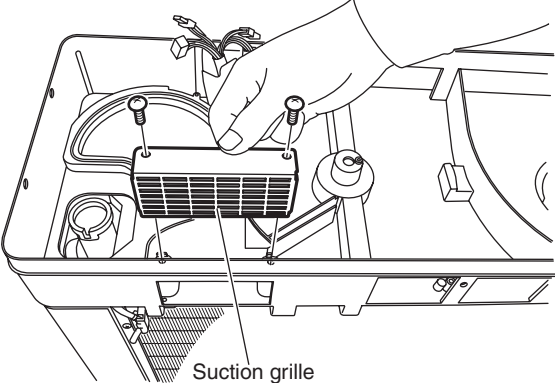


# 6. Discharge Grille / Suction Grilles



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Remove the discharge grille (upper).</p>	<p>1 Remove the 2 screws and remove the discharge grille (upper).</p>  <p>Discharge grille (upper) (R19590)</p>	
<p>2. Remove the suction grille (adsorption side).</p>	<p>1 Remove the screw and remove the suction grille (adsorption side).</p>  <p>Suction grille (adsorption side) (R19591)</p>	
<p>3. Remove the suction grille (humidifier side).</p>	<p>1 Remove the 2 screws and remove the suction grille (humidifier side).</p>  <p>Suction grille (humidifier side) (R19592)</p>	

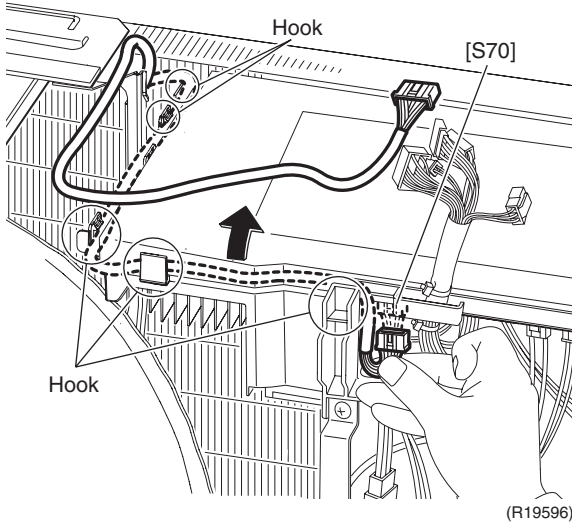
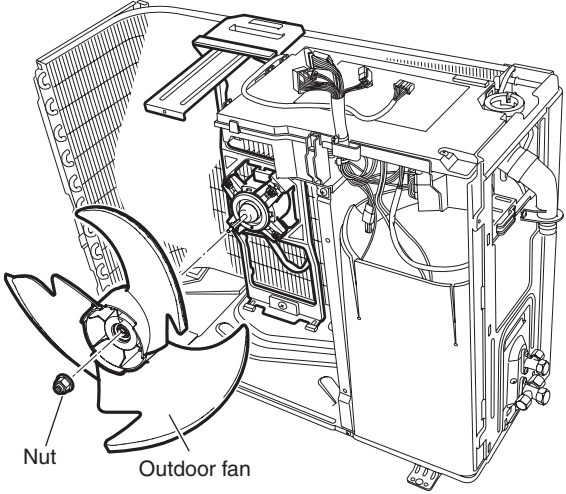
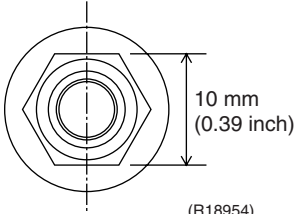
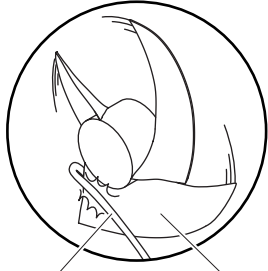
## 7. Outer Panels / Outdoor Fan / Fan Motor



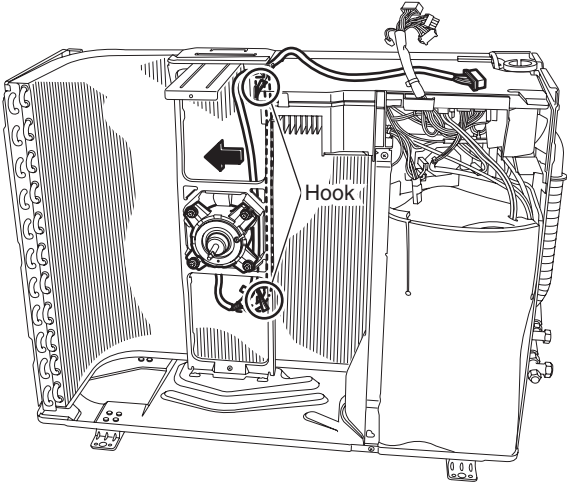
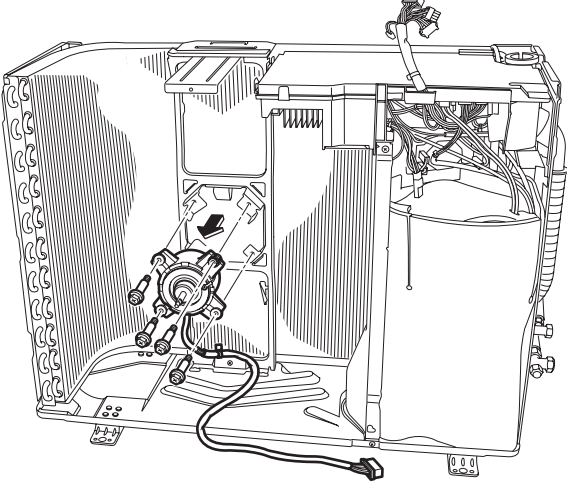
### Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work

Step	Procedure	Points
<p>1. Remove the shield plate and the front panel.</p> <p>1 Release the humidifier unit relay harness from the fixing point on the shield plate.</p> <p>2 Lift and remove the shield plate.</p> <p>3 Remove the 6 screws of the front panel.</p> <p>4 Unfasten the 5 hooks and remove the front panel.</p>	<p style="text-align: right;">(R19593)</p> <p style="text-align: right;">(R19594)</p>	<p>■ When reassembling, make sure to fit the 5 hooks.</p>
<p>2. Remove the discharge grille (lower).</p> <p>1 Remove the 4 screws and slide the discharge grille (lower) upward.</p> <p>2 Unfasten the 6 hooks and remove the discharge grille.</p>	<p style="text-align: right;">(R19595)</p>	

Step	Procedure	Points
<p>3. Remove the outdoor fan.</p> <p>1 Disconnect the connector [S70].</p> <p>2 Release the fan motor lead wire from the 5 hooks.</p> <p>3 Remove the nut and remove the outdoor fan.</p>	 <p>(R19596)</p>  <p>(R19597)</p>	<p>[S70]: fan motor</p> <ul style="list-style-type: none"> <li>■ Nut size: M6</li> </ul>  <p>(R18954)</p> <ul style="list-style-type: none"> <li>■ When reassembling, align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft.</li> <li>■ When reassembling, put the fan motor lead wire through the back of the fan motor (so as not to be entangled with the outdoor fan).</li> </ul>  <p>(R3249)</p>



Step	Procedure	Points
<p>4. Remove the fan motor.</p> <p>1 Unfasten the 2 hooks and release the fan motor lead wire.</p> <p>2 Remove the 4 screws and remove the fan motor.</p>	 <p>(R19598)</p>  <p>(R19599)</p>	<ul style="list-style-type: none"> <li>■ Be sure to remove the lower screws first. If the upper screws are removed first, the fan motor may tilt or fall because the center of its gravity is toward the front. It may cause injuries.</li> </ul>



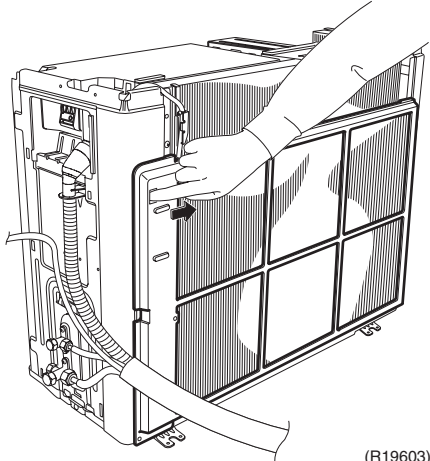
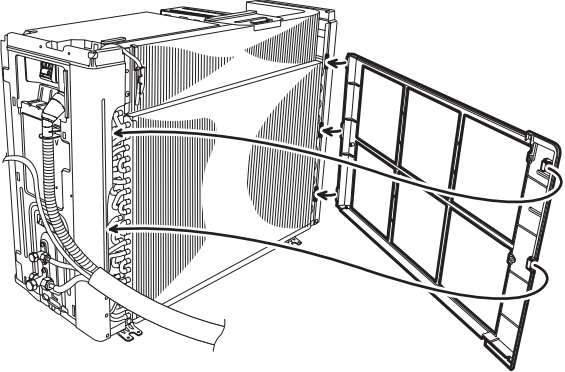
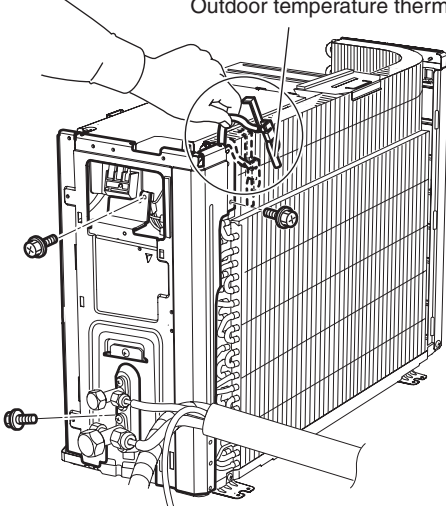
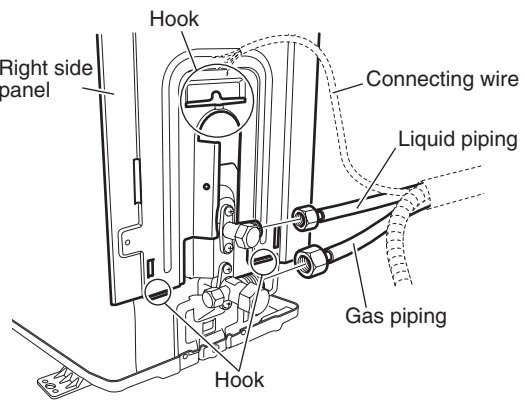
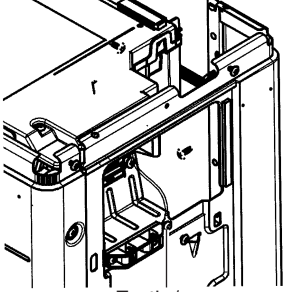
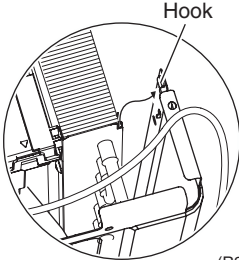
# 8. Duct Assembly / Right Side Panel



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Disconnect the wires.</p> <p>1 Remove the screws and disconnect the connecting wire and power supply wire.</p> <p>2 Remove the 3 screws and remove the wire fixture.</p>	<p>Wire fixture</p> <p>Connecting wire</p> <p>Power supply wire</p> <p>(R19600)</p>	
<p>2. Remove the duct assembly.</p> <p>1 Remove the screw and remove the duct assembly.</p>	<p>Duct assembly</p> <p>Hook</p> <p>Humidifying hose</p> <p>(R19601)</p>	
<p>3. Remove the suction grille.</p> <p>1 Remove the 3 screws of the suction grille.</p>	<p>Suction grille</p> <p>(R19602)</p>	

Step	Procedure	Points
<p>2</p>	<p>Slide the suction grille to the right.</p>  <p>(R19603)</p>	
<p>3</p>	<p>Unfasten the 5 hooks and remove the suction grille.</p>  <p>(R19604)</p>	<p>■ When reassembling, make sure to fit the 5 hooks.</p>
<p>4. Remove the right side panel.</p>	<p>1 Detach the outdoor temperature thermistor.</p> <p>2 Remove the 3 screws on the right side panel.</p> <p>3 Remove the earth / ground screw.</p>  <p>(R19605)</p> <p>4 Unfasten the 4 hooks and remove the right side panel.</p> <p>5 Remove the liquid piping and the gas piping.</p>  <p>(R19606)</p>	 <p>Earth / ground screw (R20299)</p> <p>■ When reassembling, make sure to fit the 4 hooks.</p>  <p>(R20300)</p>

# 9. Electrical Box

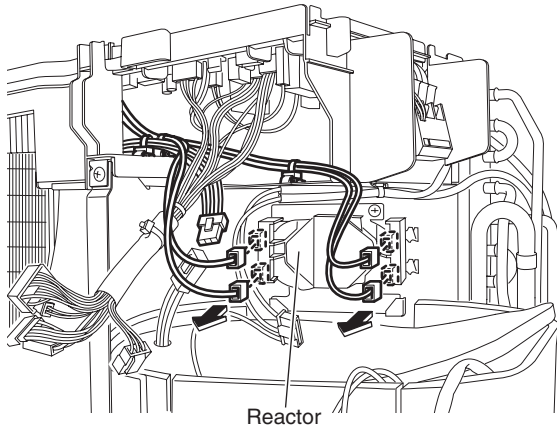
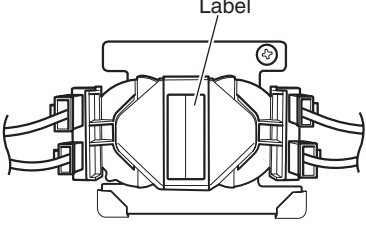
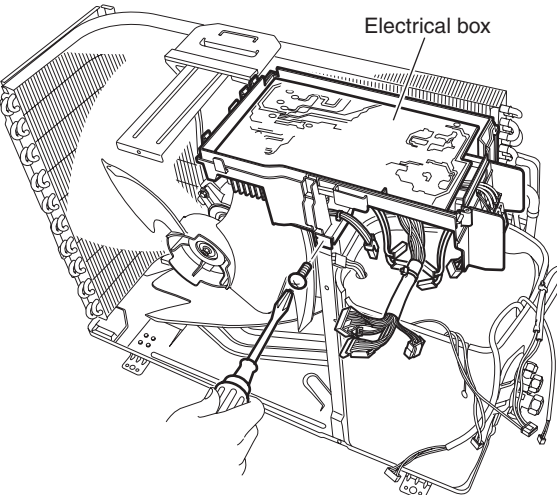
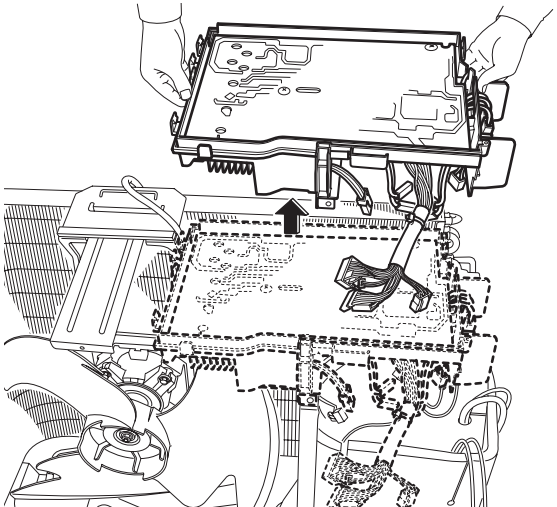


**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the electrical box cover.		
1	Release the harnesses for the humidifier unit from the hook.	
2	Remove the screw on the electrical box cover.	
3	Unfasten the 2 hooks of the electrical box cover.	
4	Lift up the electrical box cover and remove it.	<p>(R19607)</p> <p>(R19608)</p> <p>■ You can check the LED A (green) through slit.</p>
	<p>Hook</p> <p>Electrical box cover</p> <p>Slit</p>	<p>(R19609)</p>

Step	Procedure	Points
2.	Disconnect the harnesses.	
1	Disconnect the connector [S70].	[S70]: fan motor
2	Release the fan motor harness from the 5 hooks.	
3	Disconnect the connectors [S20][S80][S91].	[S20]: electronic expansion valve coil [S80]: four way valve coil [S91]: liquid pipe thermistor
4	Disconnect the relay harness for the compressor.	
5	Disconnect the connector [S90].	[S90]: thermistor assembly
6	Detach the clamp.	

Step	Procedure	Points
7	<p>Disconnect the 4 terminals from the reactor.</p>  <p style="text-align: center;">Reactor</p> <p style="text-align: right;">(R19614)</p>	<ul style="list-style-type: none"> <li>■ When reassembling, match the color of the sleeve with the label on the reactor.                      right: yellow                      left: red</li> </ul> <p>You can connect 2 harnesses of the same color into either upper or lower.</p>  <p style="text-align: right;">(R20301)</p>
3. Remove the electrical box.	<p>1 Remove the screw in front of the electrical box.</p>  <p style="text-align: right;">(R19615)</p> <p>2 Lift up the electrical box and remove it.</p>  <p style="text-align: right;">(R19616)</p>	

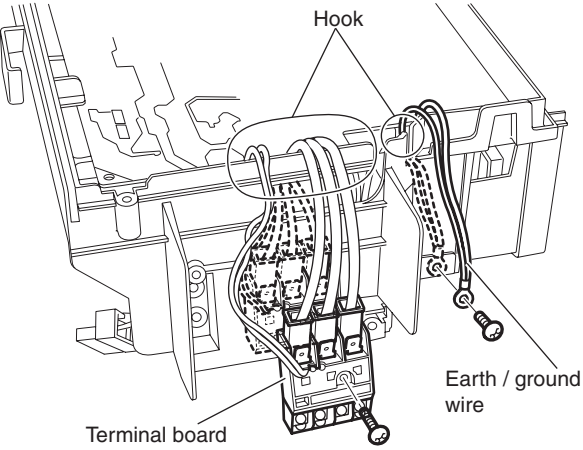
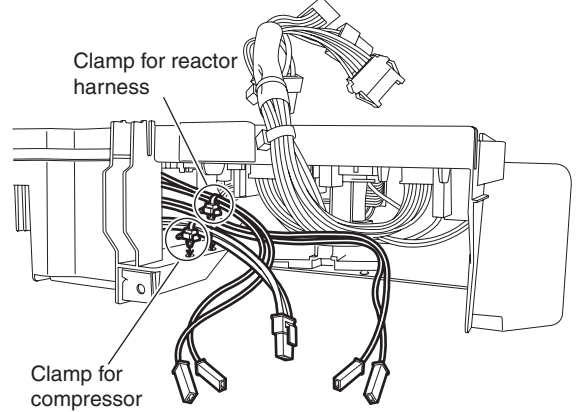
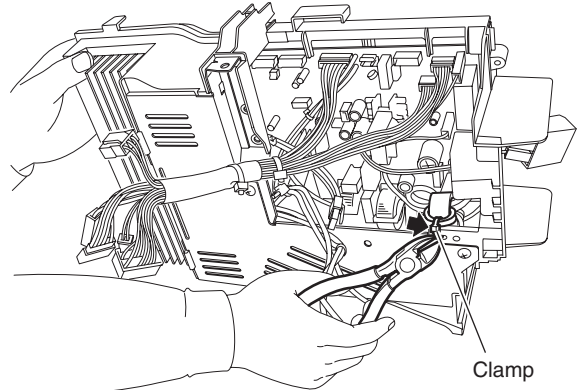
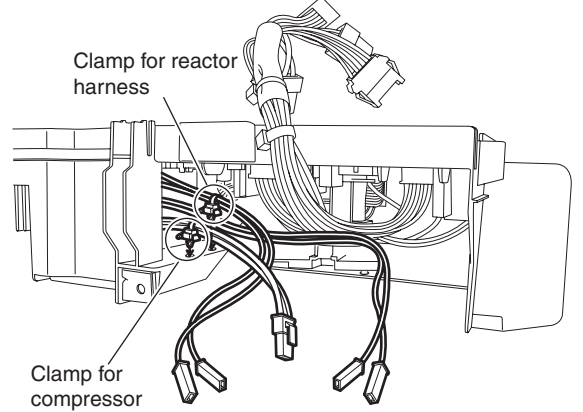
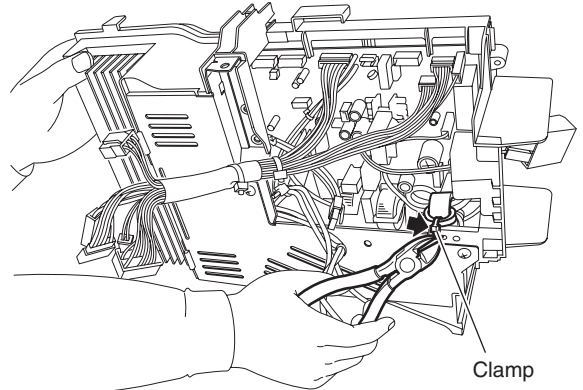


# 10. PCB

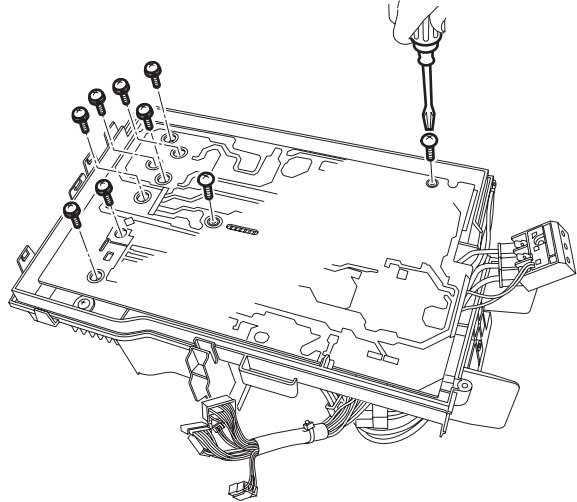


**Warning**

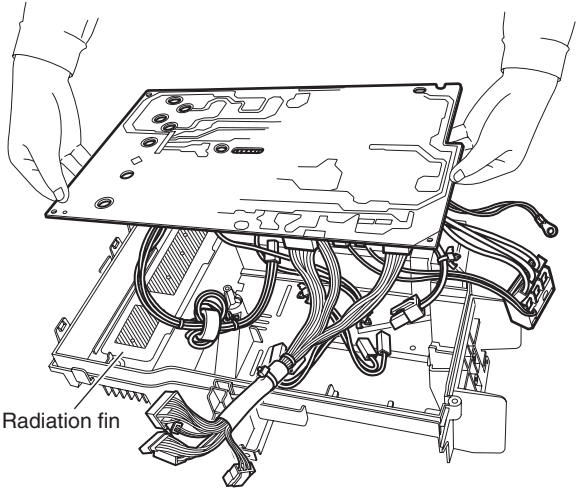
- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the screw and remove the terminal board.  <p style="text-align: right;">(R19617)</p>	
2	Remove the screw and detach the earth / ground wire.  <p style="text-align: right;">(R19618)</p>	
3	Release the harnesses from the hook.  <p style="text-align: right;">(R19619)</p>	
4	Detach the 2 clamps.  <p style="text-align: right;">(R19618)</p>	
5	Cut the clamp.  <p style="text-align: right;">(R19619)</p>	

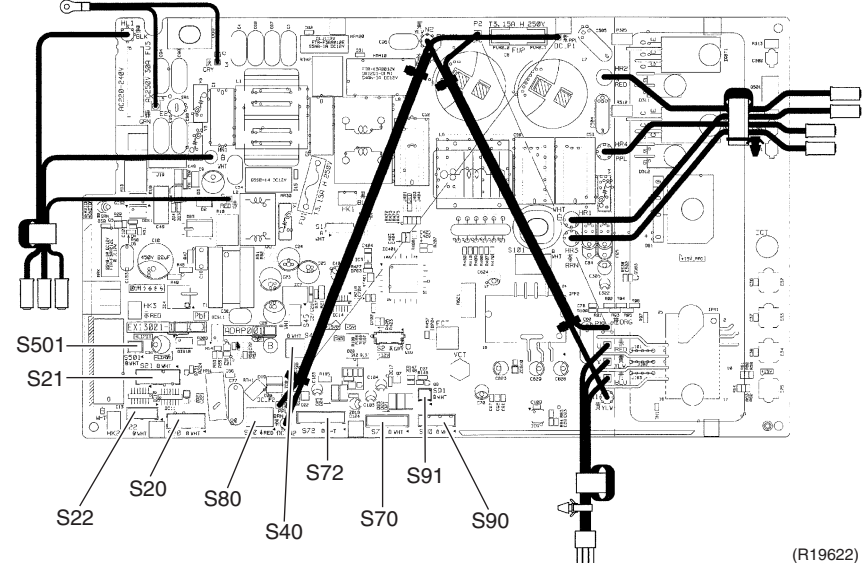
Step	Procedure	Points
6	Remove the 9 screws.	
7	Lift up the PCB and remove it.	<p>■ In working, be careful not to break the PCB with the excessive force because the PCB and the radiation fin are adhered to one another.</p> <p>[S20]: electronic expansion valve coil                      [S21]: humidifying rotor motor humidifying thermistor                      [S22]: damper motor                      [S40]: overload protector                      [S70]: fan motor                      [S72]: humidifier fan motor                      [S80]: four way valve coil                      [S90]: thermistor assembly                      [S91]: liquid pipe thermistor                      [S501]: limit switch</p>
8	Names of the parts on the PCB	



(R19620)



(R19621)



(R19622)

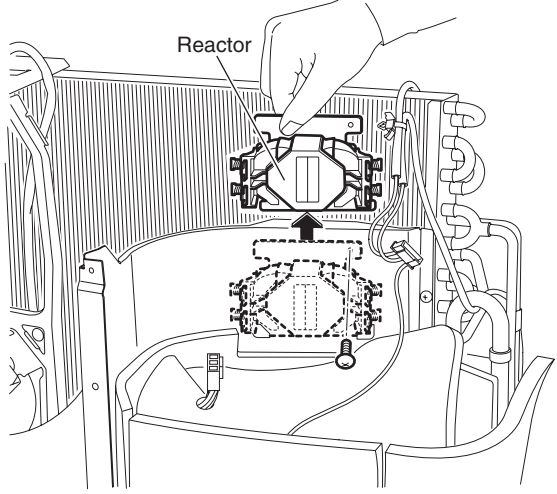
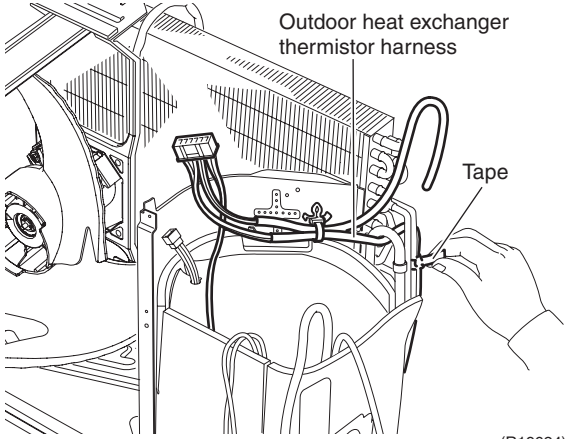
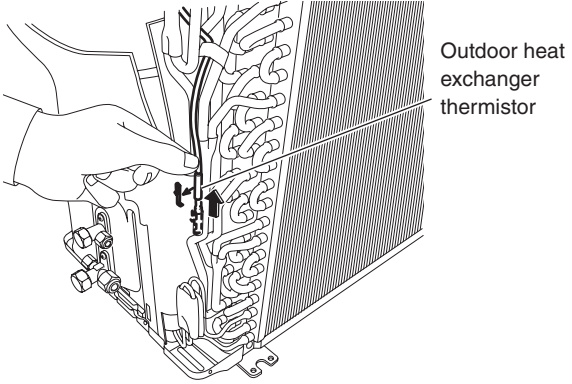
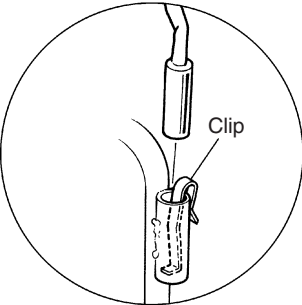


# 11. Reactor / Thermistor Assembly / Partition Plate

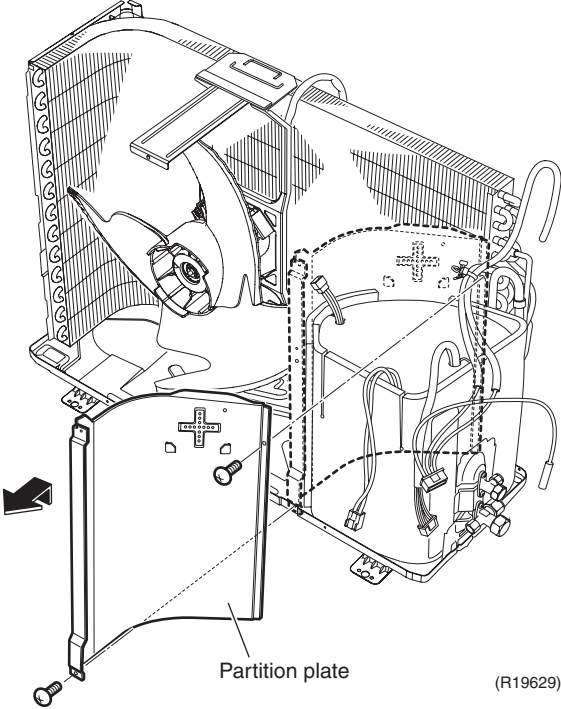
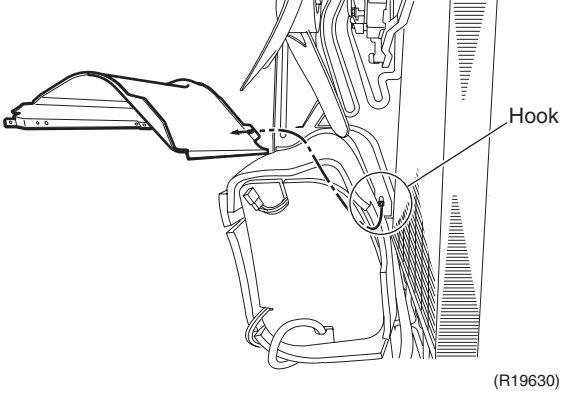


**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
<p>1. Remove the reactor.</p> <p>1 Remove the screw and remove the reactor.</p>	 <p style="text-align: right;">(R19623)</p>	
<p>2. Release the outdoor heat exchanger thermistor.</p> <p>1 Remove the tape from the outdoor heat exchanger thermistor harness.</p> <p>2 Release the outdoor heat exchanger thermistor.</p>	 <p style="text-align: right;">(R19624)</p>  <p style="text-align: right;">(R19625)</p>	<p>■ Be careful not to lose the clip for the thermistor.</p>  <p style="text-align: right;">(R3264)</p>

Step	Procedure	Points
<p>3. Release the discharge pipe thermistor.</p> <p>1 Open the sound blanket (top).</p> <p>2 Open the front of the sound blanket (outer).</p> <p>3 Detach the discharge pipe thermistor.</p>	<p>(R19626)</p> <p>(R19627)</p>	<ul style="list-style-type: none"> <li>Since the piping ports on the sound blanket are torn easily, remove the sound blanket carefully.</li> <li>Be careful not to lose the fixture for the discharge pipe thermistor.</li> </ul> <p>(R18789)</p> <ul style="list-style-type: none"> <li>When reassembling, meet the edge of the thermistor and the fixture.</li> </ul>
<p>4. Release the liquid pipe thermistor.</p> <p>1 Open the right side of the sound blanket (outer).</p> <p>2 Detach the liquid pipe thermistor.</p>	<p>(R19628)</p>	<ul style="list-style-type: none"> <li>Be careful not to lose the clip for the thermistor.</li> </ul> <p>(R3264)</p>

Step	Procedure	Points
<p>5. Remove the partition plate.</p> <p>1 Remove the 2 screws and remove the partition plate.</p> <p>2 The partition plate is fixed by a hook on the bottom frame.</p>	 	

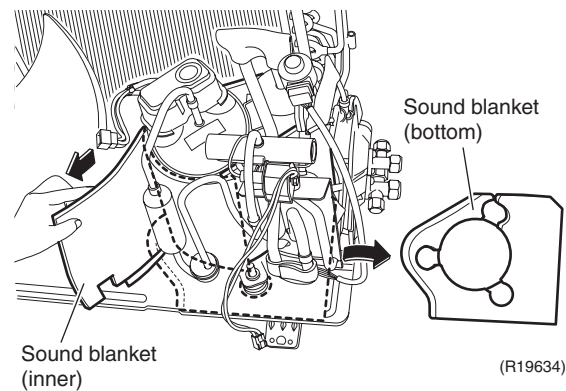
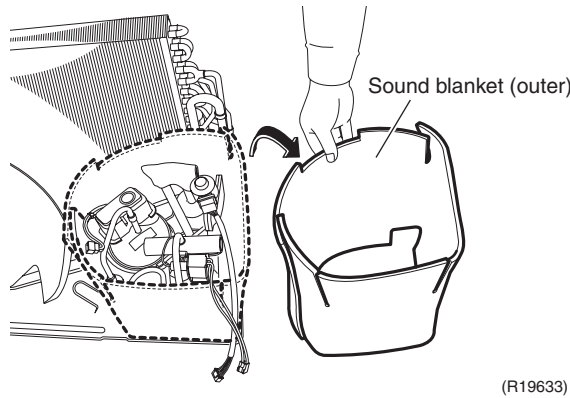
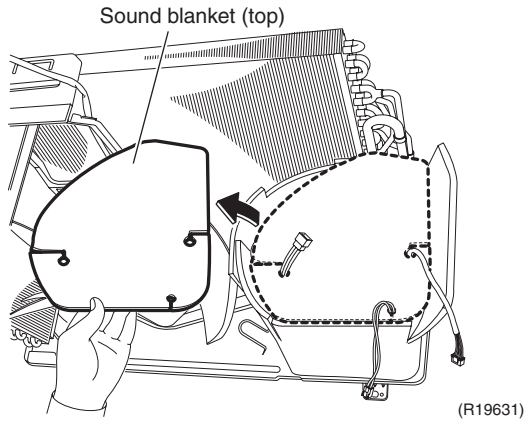
# 12. Sound Blankets



**Warning**

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the sound blanket (top).	<ul style="list-style-type: none"> <li>■ Since the piping ports on the sound blanket are torn easily, remove the blanket carefully.</li> </ul>
2	Remove the sound blanket (outer).	
3	Open the sound blanket (inner) and pull it out.	
4	Pull out the sound blanket (bottom).	



# 13. Four Way Valve / Electronic Expansion Valve



## Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.
- ◆ If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)



## Caution

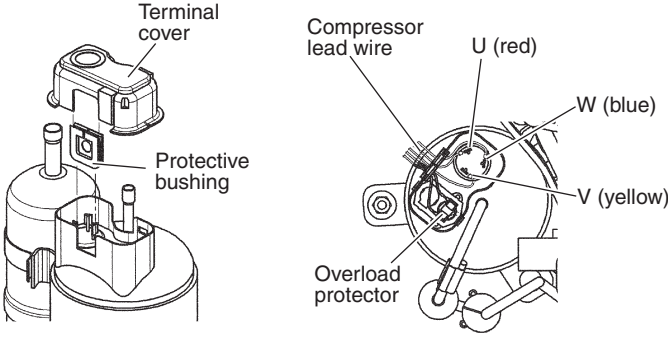
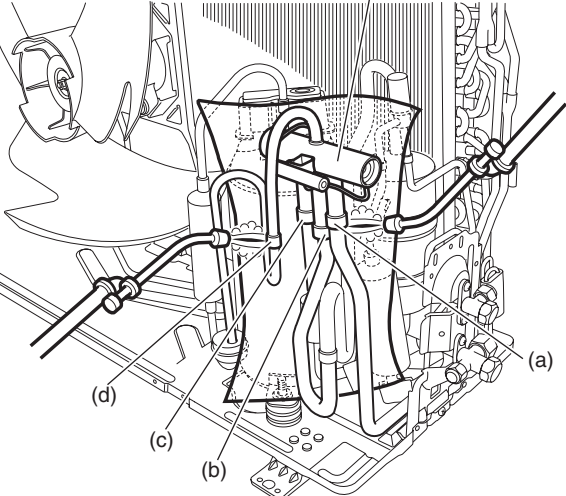
- ◆ From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.
- ◆ **Cautions for restoration**
  1. Restore the piping by non-oxidation brazing.
  2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C (248°F).) For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry.

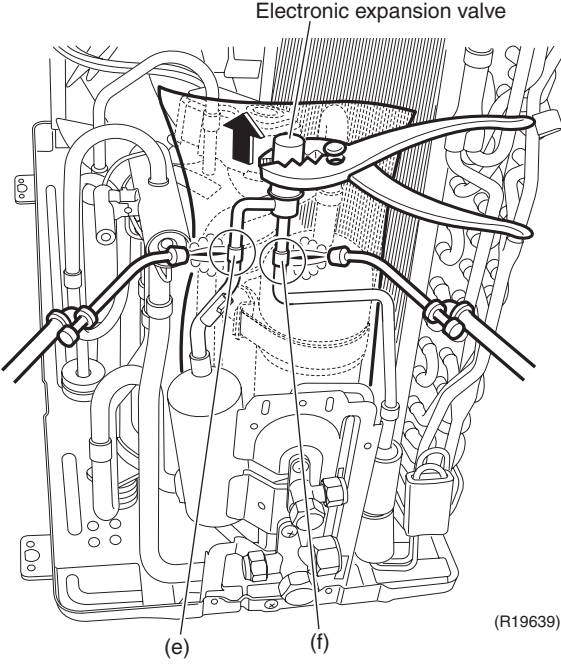
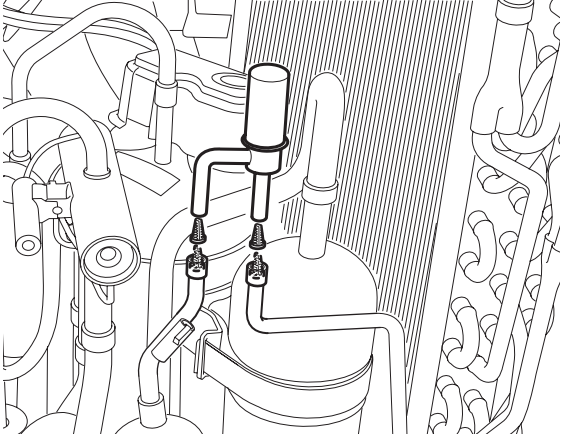


## Note

- ◆ Before working, make sure that the refrigerant gas is empty in the circuit.
- ◆ Be sure to apply nitrogen replacement when heating up the brazed part.
- ◆ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.
- ◆ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.
- ◆ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.
- ◆ Be careful so as not to burn the compressor terminals, the name plate, the outdoor heat exchanger fin.
- ◆ **In case of difficulty with gas brazing machine.**
  1. Disconnect the brazed part where is easy to disconnect and restore.
  2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.

Step	Procedure	Points
1	Remove the screw and remove the four way valve coil.	
2	Pull out the electronic expansion valve coil.	

Step	Procedure	Points
3	Remove the putties and shield plate.	<ul style="list-style-type: none"> <li>Be careful so as not to burn the compressor terminals or the name plate.</li> </ul>
4	Remove the terminal cover and the protecting bushing.	 <p>(R19637)</p>
5	Disconnect the compressor lead wires and detach the overload protector.	
6	Heat up the 4 brazed parts of the four way valve in the order of (a) (b) (c) (d).	
7	Remove the four way valve.	 <p>(R19638)</p>

Step	Procedure	Points
8	<p data-bbox="204 217 464 342">Heat up the 2 brazed parts of the electronic expansion valve in the order of (e) (f).</p>  <p data-bbox="1002 837 1070 857">(R19639)</p>	
9	<p data-bbox="204 904 464 965">Remove the electronic expansion valve.</p>  <p data-bbox="1002 1368 1070 1388">(R19640)</p>	



# 14. Compressor



**Warning**

- ♦ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ♦ Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.
- ♦ If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)
- ♦ Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.



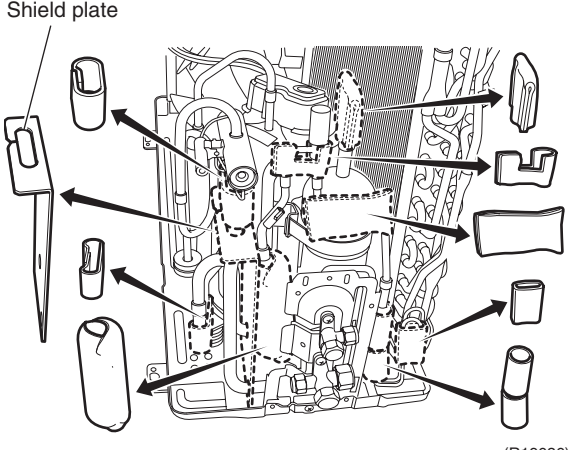
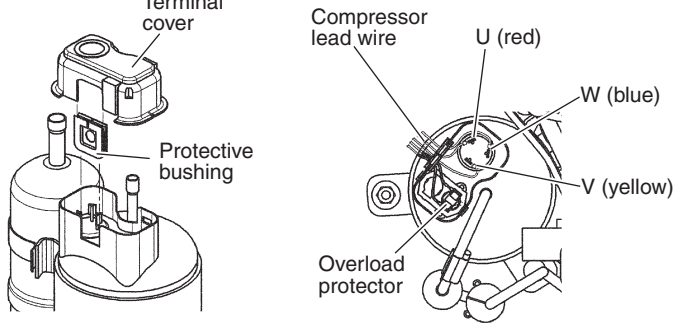
**Caution**

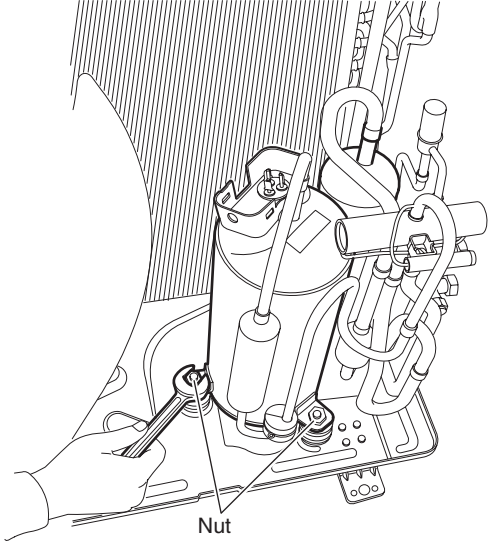
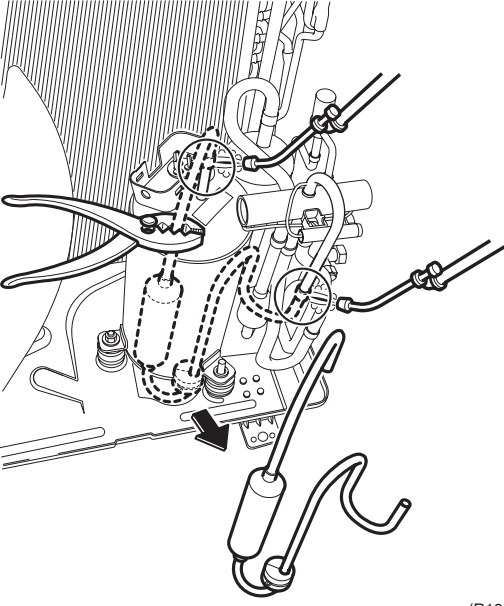
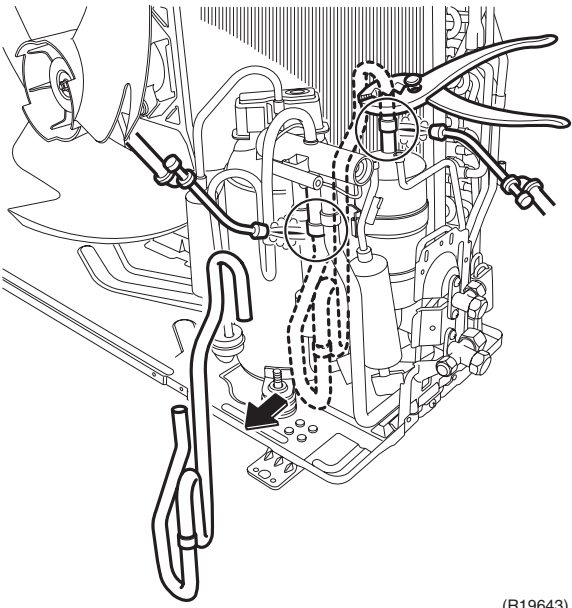
- ♦ From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.
- ♦ Restore the piping by non-oxidation brazing.

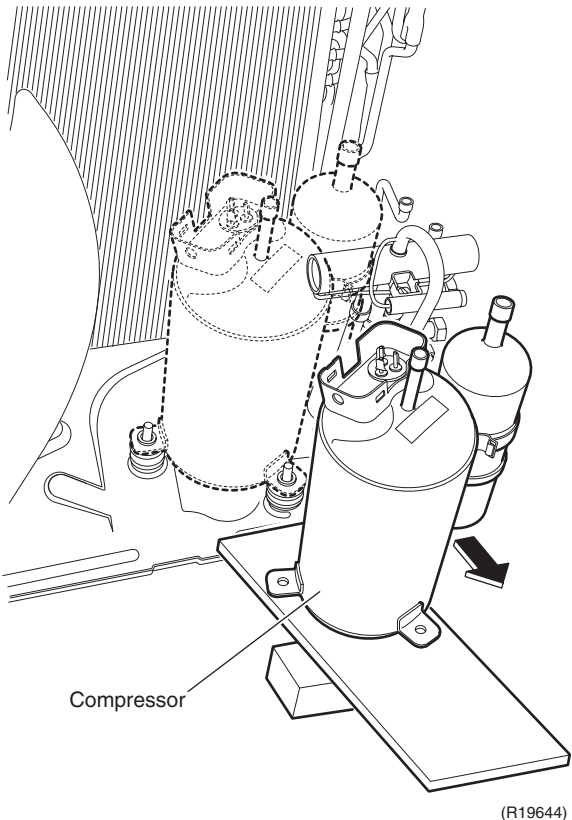


**Note**

- ♦ Before working, make sure that the refrigerant gas is empty in the circuit.
- ♦ Be sure to apply nitrogen replacement when heating up the brazed part.
- ♦ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.
- ♦ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.
- ♦ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.
- ♦ Be careful so as not to burn the compressor terminals, the name plate, the outdoor heat exchanger fin.
- ♦ In case of difficulty with gas brazing machine.
  1. Disconnect the brazed part where is easy to disconnect and restore.
  2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.

Step	Procedure	Points
1	Remove the shield plate and putties.  <p style="text-align: right;">(R19636)</p>	
2	Remove the terminal cover and the protecting bushing.  <p style="text-align: right;">(R19637)</p>	
3	Disconnect the compressor lead wires and detach the overload protector.	

Step	Procedure	Points
4	<p>Remove the 2 nuts.</p>  <p style="text-align: right;">(R19641)</p>	
5	<p>Heat up the 2 brazed parts of the discharge side and disconnect.</p>  <p style="text-align: right;">(R19642)</p>	
6	<p>Heat up the 2 brazed parts of the suction side of the accumulator and disconnect.</p>  <p style="text-align: right;">(R19643)</p>	

Step	Procedure	Points
<p>7</p>	<p>Lift the compressor and remove it.</p>  <p>Compressor</p> <p>(R19644)</p>	

# Revision History

Month / Year	Version	Revised contents
03 / 2014	Si001362E	First edition

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the User's Manual carefully before using this product. The User's Manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

### Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

### Dealer

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