


REMOVAL PROCEDURE



S E R V I C E M A N U A L

2.0/2.5/3.5/4.2 kW Class **9000/12000/15000 Btu/h Class**

-  Outdoor Unit
-  Inverter
-  Pair Type



Service Manual

Removal Procedure

Outdoor Unit

●Cooling Only

RKJ09NV1S
RKJ12NV1S

RKJ25NVM
RKJ35NVM

RKJ25NVM4
RKJ35NVM4

RKJ25NVMG
RKJ35NVMG

RKJ25NVMV
RKJ35NVMV

RKM09NV2S
RKM12NV2S
RKM15NV2S

RKM25NVMG
RKM35NVMG
RKM42NVMG

RKM25PVMG
RKM35PVMG
RKM42PVMG

RKV25NVM
RKV35NVM

RKV25NVM4
RKV35NVM4

RKV25NVMV
RKV35NVMV

●Heat Pump

ARXS20G4V1B
ARXS25G4V1B
ARXS35G4V1B

RXG25K3V1B
RXG35K3V1B

RXG20L2V1B
RXG25L2V1B
RXG35L2V1B

RXS20K3V1B
RXS25K3V1B
RXS35K2V1B

RXS35L2V1B

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Note:

- ♦ The illustrations may be slightly different depending on the model.
- ♦ The illustrations are for heat pump models as representative.

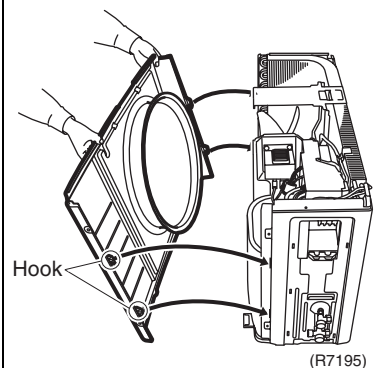
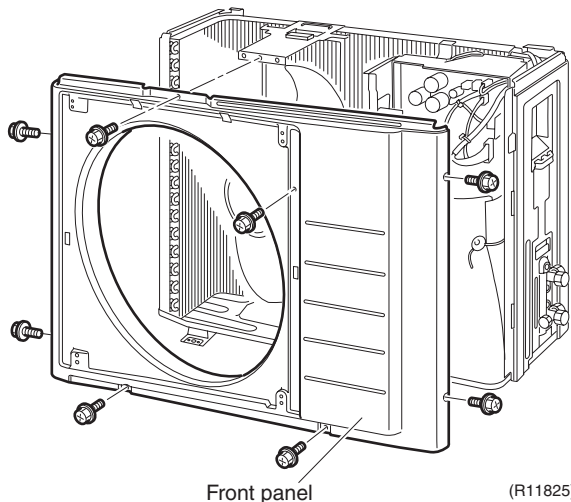
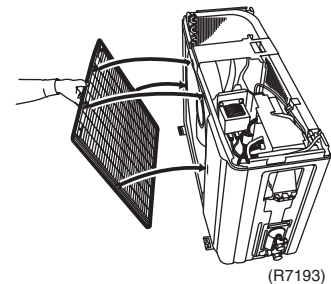
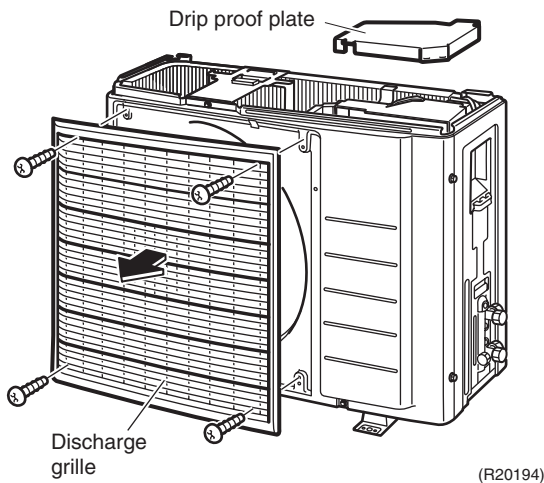
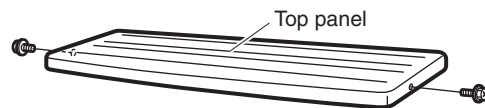
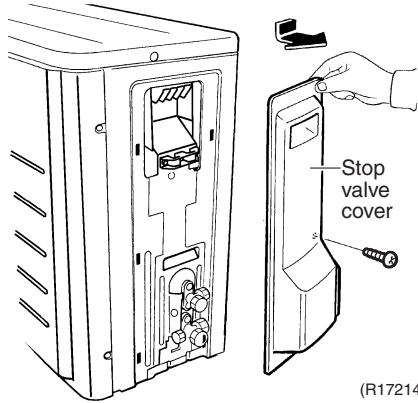
1. Outer Panels



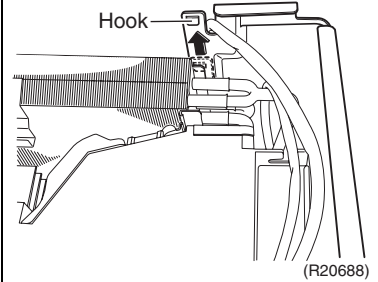
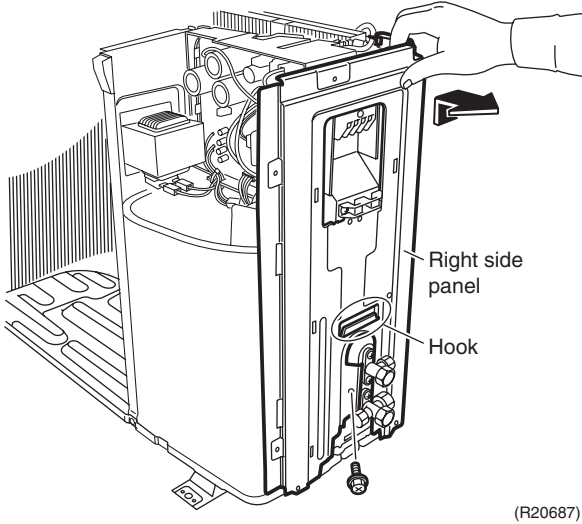
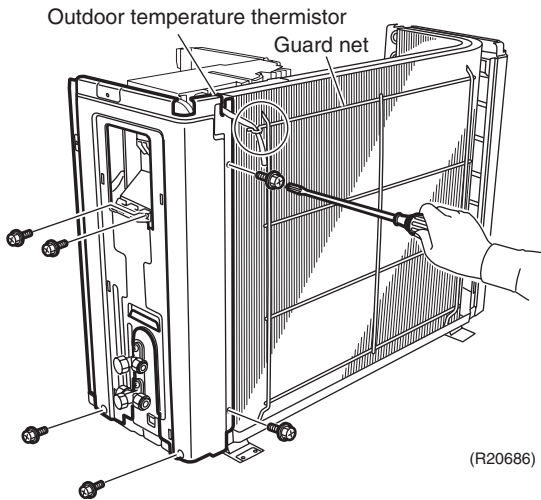
Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the screw of the stop valve cover.	<ul style="list-style-type: none"> ■ The stop valve cover has 5 hooks. When reassembling, make sure to fit all the 5 hooks.
2	Pull down the stop valve cover and remove it.	
3	Remove the 2 screws and remove the top panel.	<ul style="list-style-type: none"> ■ Some models have one more screw on the front of the top panel.
4	Remove the drip proof plate.	<ul style="list-style-type: none"> ■ The discharge grille has 4 hooks.
5	Remove the 4 screws and remove the discharge grille.	
6	Remove the 8 screws and remove the front panel.	<ul style="list-style-type: none"> ■ The front panel has 4 hooks.



Step	Procedure	Points
7	Remove the 6 screws.	<ul style="list-style-type: none"> Take care not to cut your finger by the fins of the outdoor heat exchanger.
8	Release the outdoor temperature thermistor.	
9	Lift up the guard net and remove it.	
10	Remove the screw of the right side panel.	<ul style="list-style-type: none"> When reassembling, make sure to fit the hooks on the right and rear side.
11	Lift up the right side panel and remove it.	

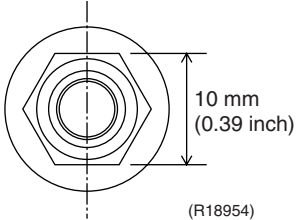


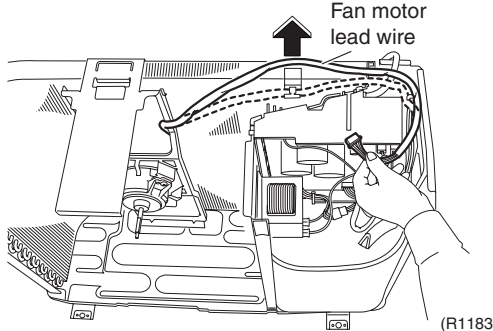
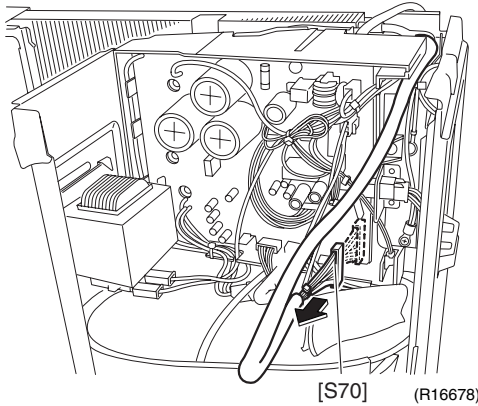
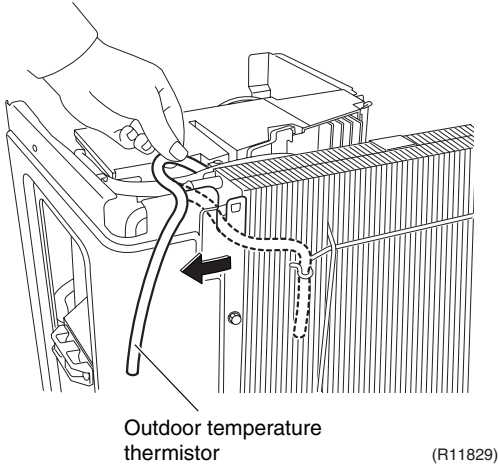
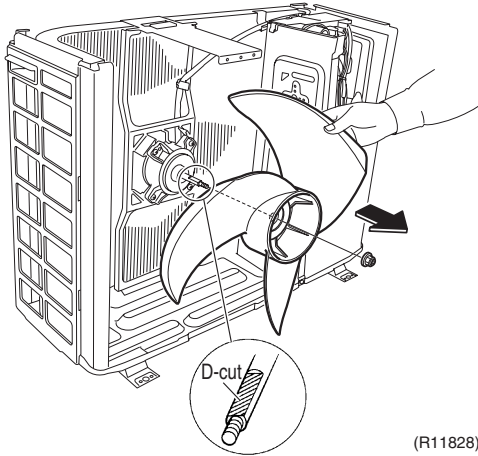
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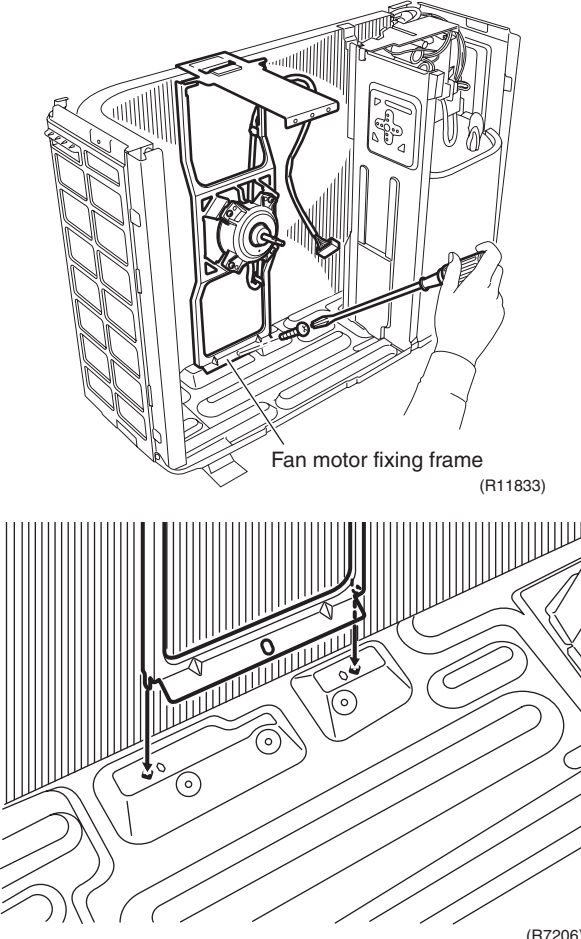
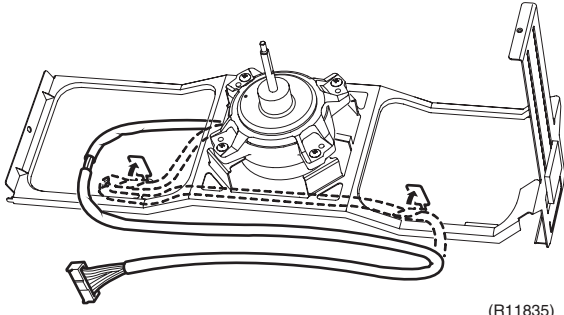
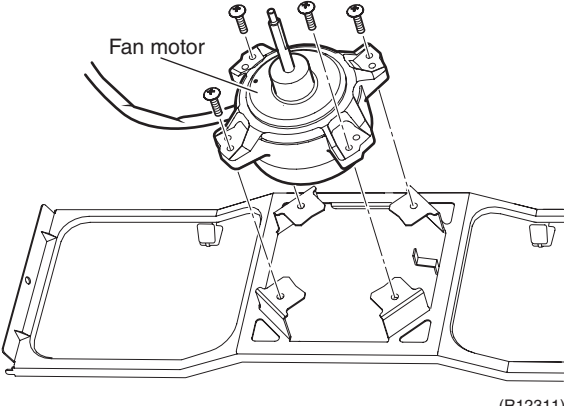


Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Remove the nut of the outdoor fan.	<p>■ Nut size: M6</p>  <p>(R18954)</p> <p>■ When reassembling, align the ▼ mark of the outdoor fan with the D-cut section of the motor shaft.</p>
2	Remove the outdoor fan.	
3	Release the outdoor temperature thermistor.	
4	Disconnect the connector [S70].	
5	Release the fan motor lead wire from the hook.	



Step	Procedure	Procedure	Points
6	Remove the screw and remove the fan motor fixing frame.	 <p>Fan motor fixing frame (R11833)</p> <p>(R7206)</p>	<ul style="list-style-type: none"> When reassembling, fit the lower hooks into the bottom frame.
7	Open the 2 hooks and release the fan motor lead wire.	 <p>(R11835)</p>	<ul style="list-style-type: none"> When reassembling, put the fan motor lead wire through the back of the fan motor so as not to be entangled with the outdoor fan.
8	Remove the 4 screws and remove the fan motor.	 <p>Fan motor</p> <p>(R12311)</p> <p>Lead wire</p> <p>Outdoor fan (R3249)</p>	

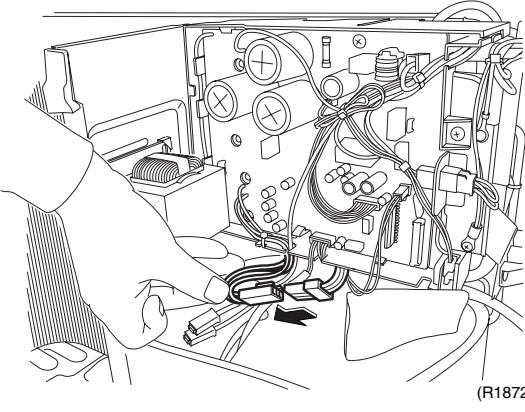
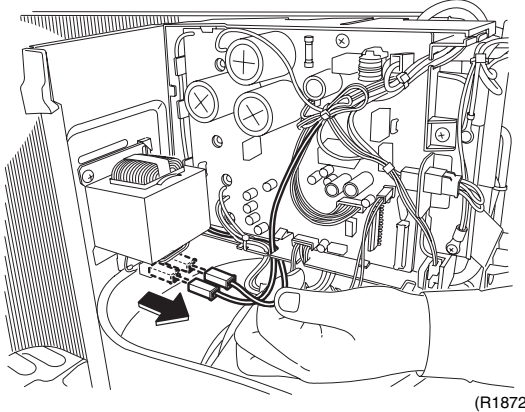
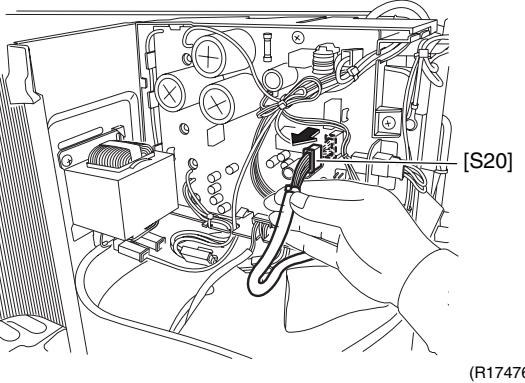
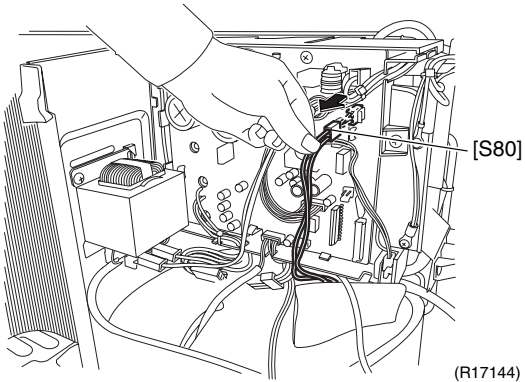
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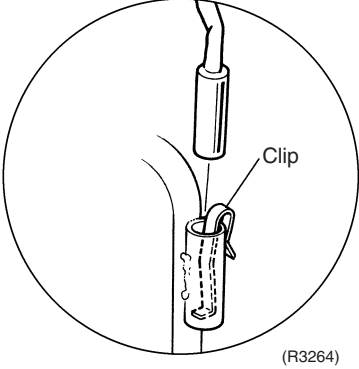
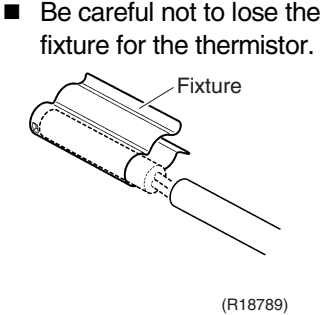


Warning

◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1	Disconnect the connector [S80].	<p>[S80]: four way valve coil</p> <p>■ Cooling only models have no harness for [S80].</p>
2	Disconnect the connector [S20].	<p>[S20]: electronic expansion valve coil</p>
3	Disconnect the 2 connectors for the reactor.	<p>■ When reassembling, you can reconnect the 2 connectors in either way regardless of the color.</p>
4	Disconnect the relay connector for the compressor.	



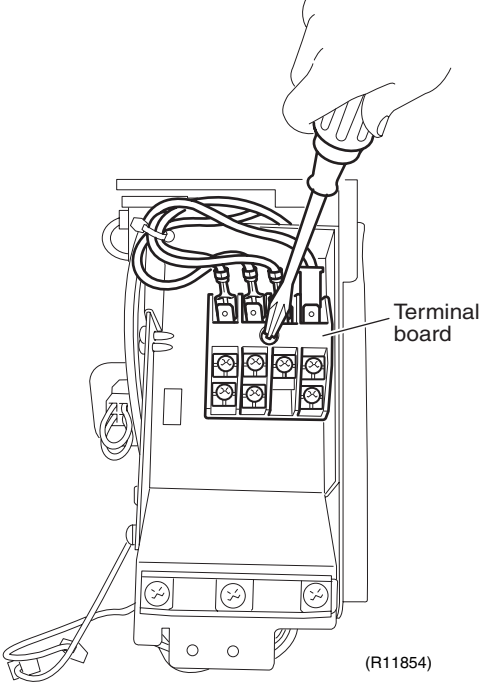
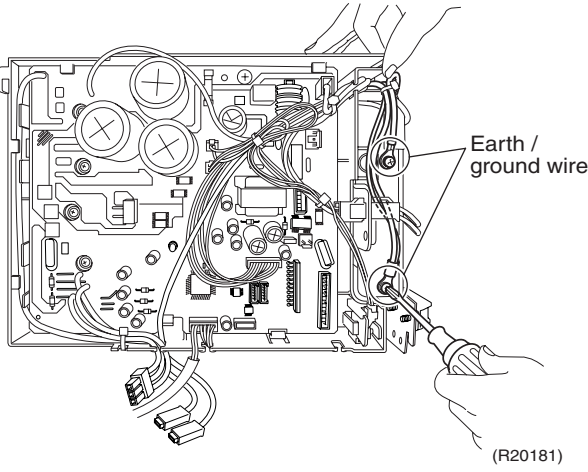
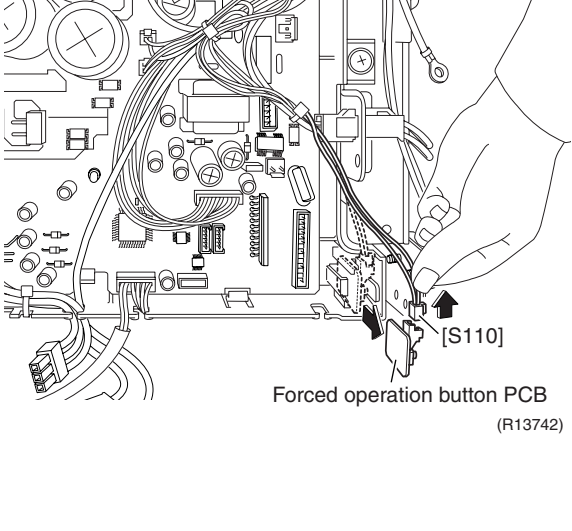
Step	Procedure	Points
5	Disconnect the connector for the overload protector [S40].	<ul style="list-style-type: none"> ■ When reassembling, connect the connectors in the following order. (1) [S40] (2) relay connector for compressor (3) reactor (4) [S20] (5) [S70] (6) [S80]
6	Cut the clamp.	<ul style="list-style-type: none"> ■ Be careful not to lose the clip for the thermistor.
7	Pull out the outdoor heat exchanger thermistor.	
8	Release the discharge pipe thermistor.	<ul style="list-style-type: none"> ■ Be careful not to lose the fixture for the thermistor. 
9	Lift and remove the electrical box.	

4. PCBs

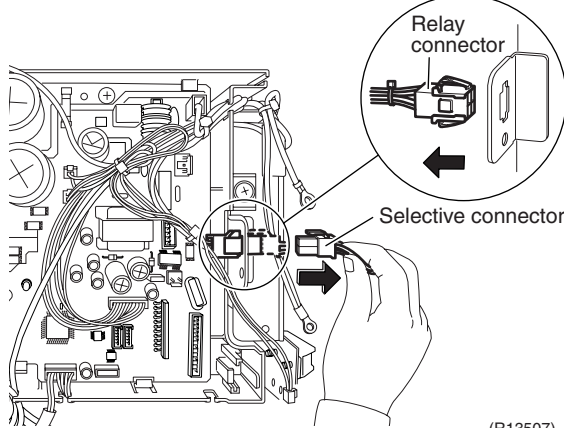


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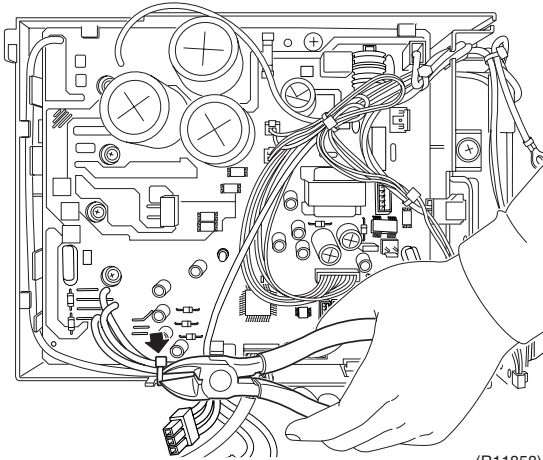
- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the main PCB and the forced operation button PCB.	 <p>(R11854)</p>	<ul style="list-style-type: none"> ■ You can remove the main PCB without removing the electrical box by disconnecting the lead wires on the terminal board.
1 Remove the screw on the terminal board.		
2 Release the 2 earth / ground wires.	 <p>(R20181)</p>	
3 Pull out the forced operation button PCB. Disconnect the connector [S110] to remove the forced operation button PCB.	 <p>(R13742)</p>	<ul style="list-style-type: none"> ■ Be careful of a sharp protrusion at the back of the forced operation button PCB. <p>[S110]: main PCB</p>

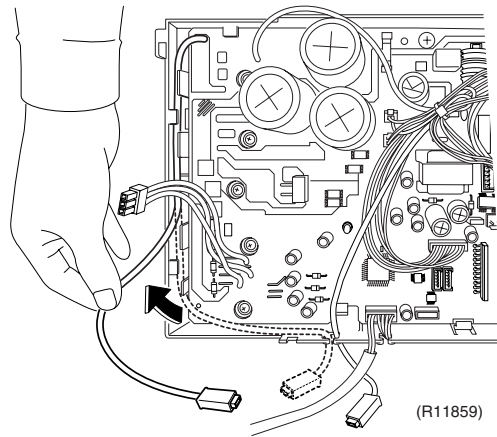
Step	Procedure	Points
4	Disconnect the selective connector for standby electricity saving and pull out the relay connector.	
5	Cut the clamp.	
6	Release the harness.	
7	Cut the clamps at the 2 locations.	[S10]: filter PCB
8	Disconnect the connector [S10].	



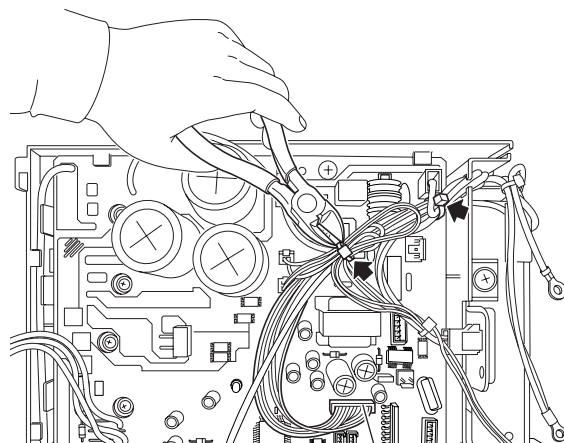
(R13507)



(R11858)

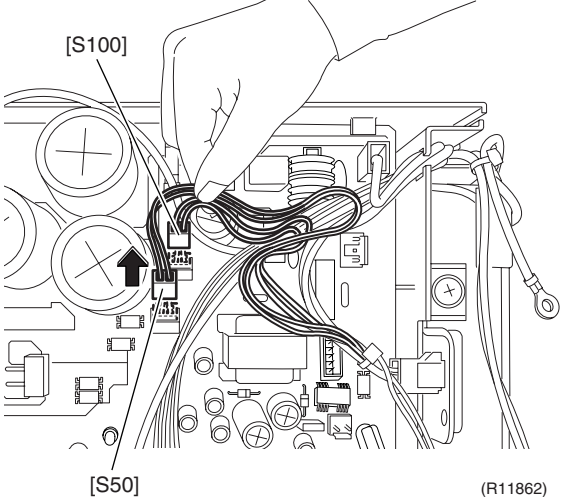
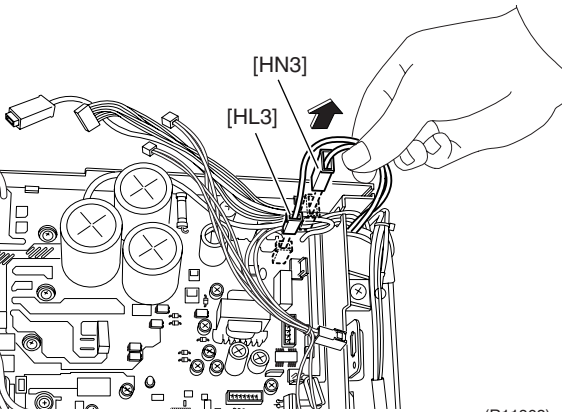
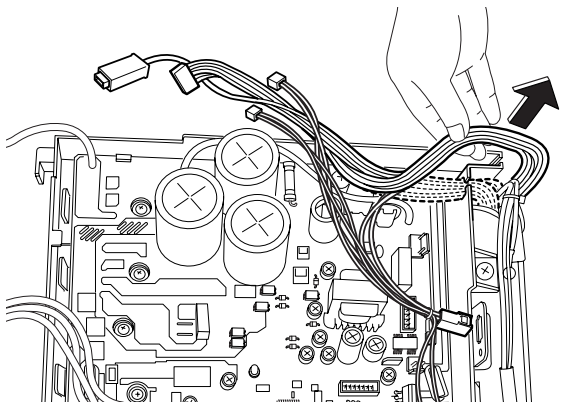
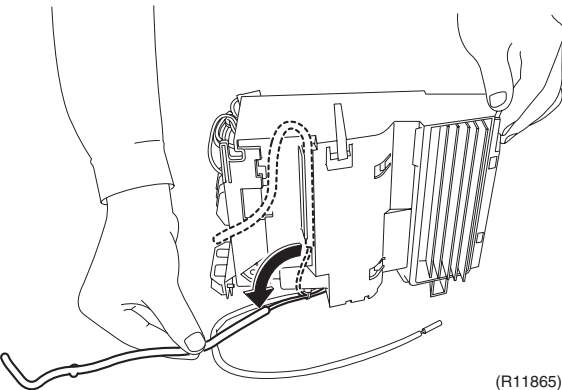


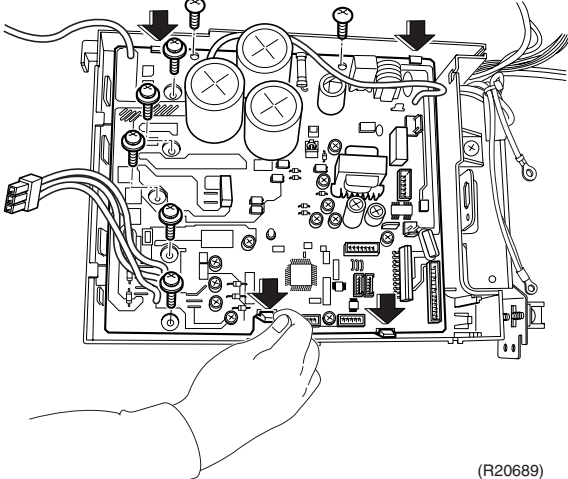
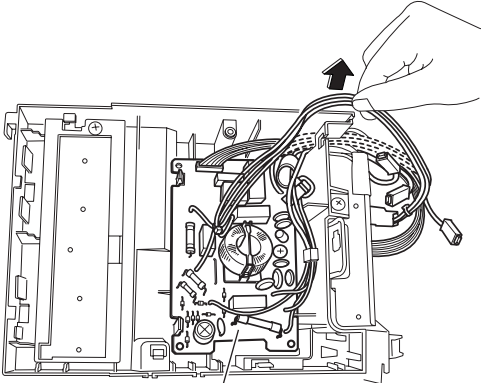
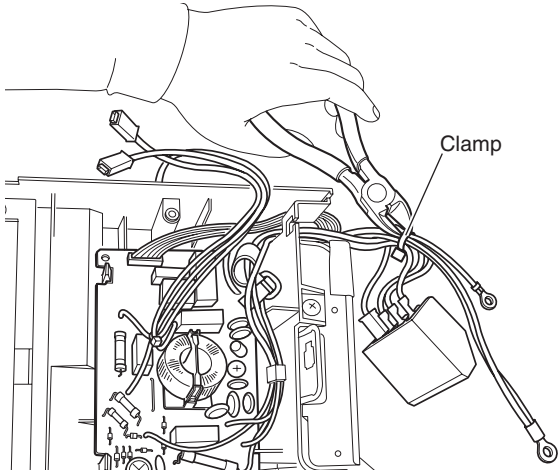
(R11859)

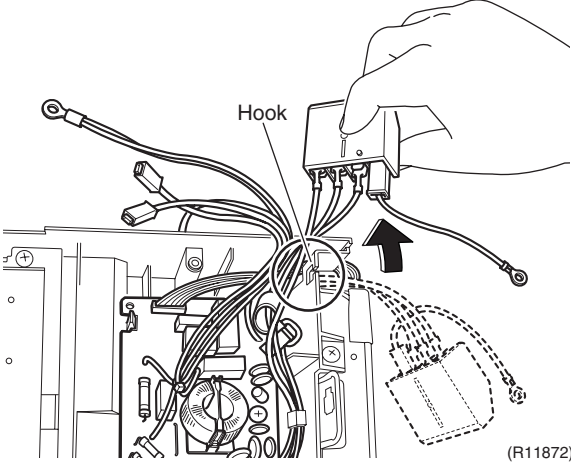
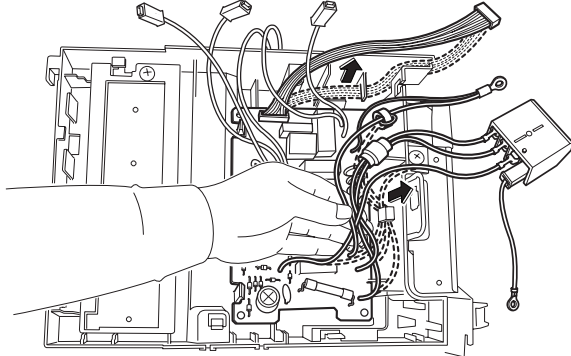
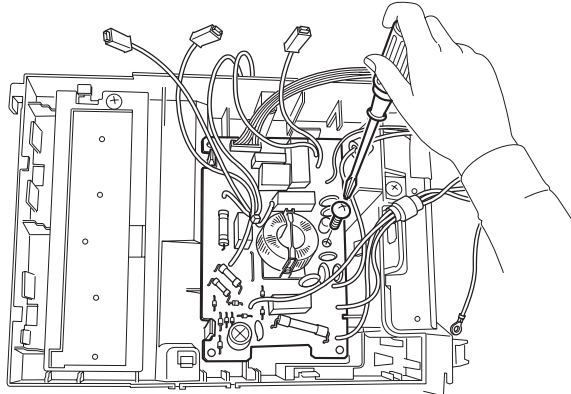
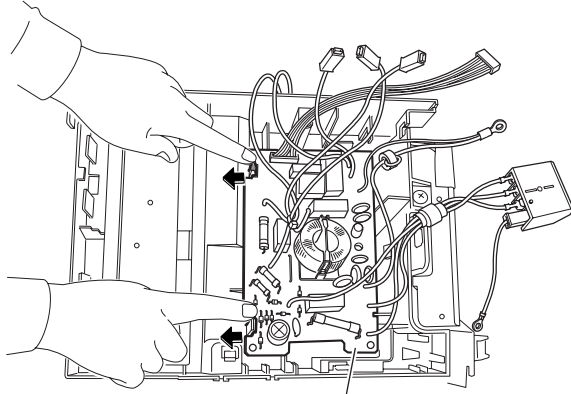


[S10]

(R18731)

Step	Procedure	Points	
9	<p>Disconnect the connectors [S50] [S100].</p>	 <p>[S100]</p> <p>[S50]</p> <p>(R11862)</p>	<p>[S50]: magnetic relay [S100]: forced operation button PCB</p>
10	<p>Disconnect the connectors [HL3] [HN3].</p>	 <p>[HN3]</p> <p>[HL3]</p> <p>(R11863)</p>	<p>[HL3] [HN3]: filter PCB</p>
11	<p>Release the harnesses from the hook.</p>	 <p>(R11864)</p>	
12	<p>Release the harness for the outdoor temperature thermistor.</p>	 <p>(R11865)</p>	

Step	Procedure	Points
13 Remove the 7 screws. 14 Unfasten the 4 hooks and remove the main PCB.	 <p>(R20689)</p>	
2. Remove the filter PCB.	<p>1 Release the harnesses from the hook.</p>  <p>Filter PCB (R11869)</p> <p>2 Cut the clamp.</p>  <p>(R11871)</p>	

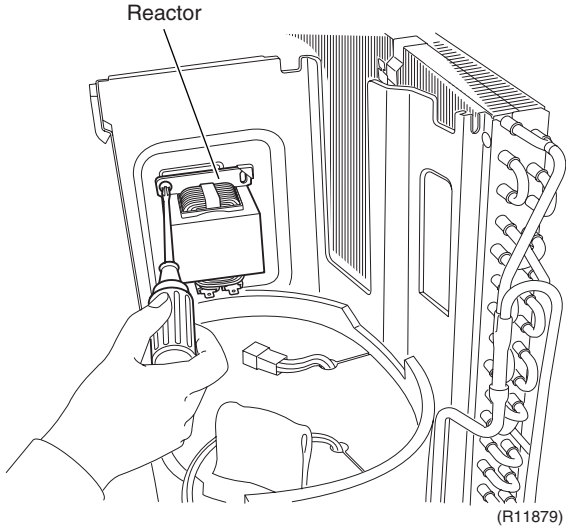
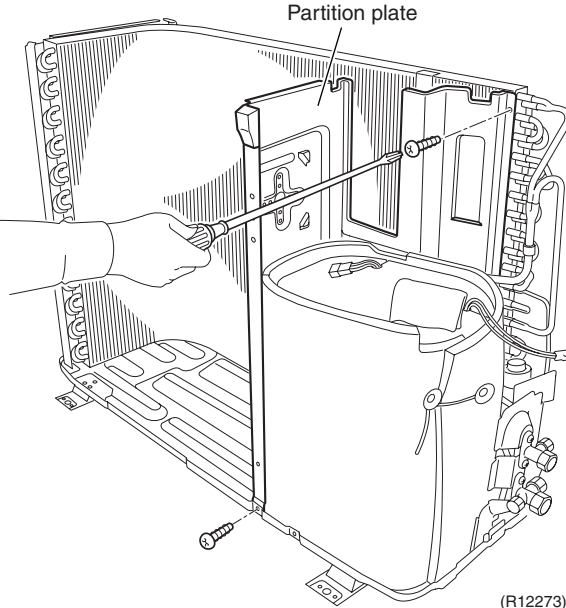
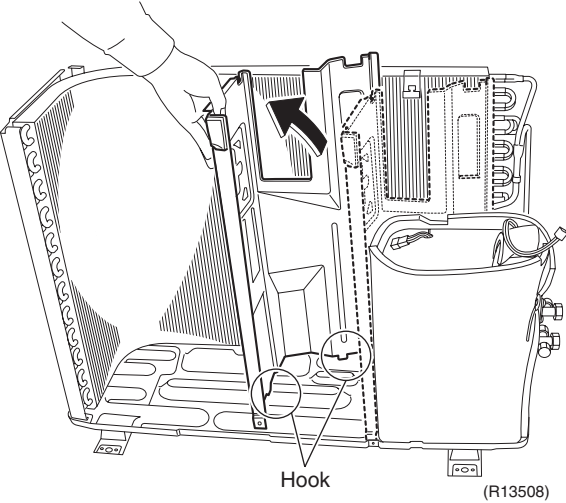
Step	Procedure	Points
3	<p>Release the harnesses from the hook.</p>  <p>(R11872)</p>	
4	<p>Release the harnesses from the 2 hooks.</p>  <p>(R11873)</p>	
5	<p>Remove the screw.</p>  <p>(R11874)</p>	
6	<p>Unfasten the 2 hooks.</p> <p>7</p> <p>Lift and remove the filter PCB.</p>  <p>Filter PCB</p> <p>(R11876)</p>	

5. Reactor / Partition Plate



Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.

Step	Procedure	Points
1. Remove the reactor.	 <p style="text-align: right;">(R11879)</p>	
2. Remove the partition plate.	 <p style="text-align: right;">(R12273)</p>  <p style="text-align: right;">(R13508)</p>	<ul style="list-style-type: none"> ■ When reassembling, fit the lower hooks into the bottom frame.

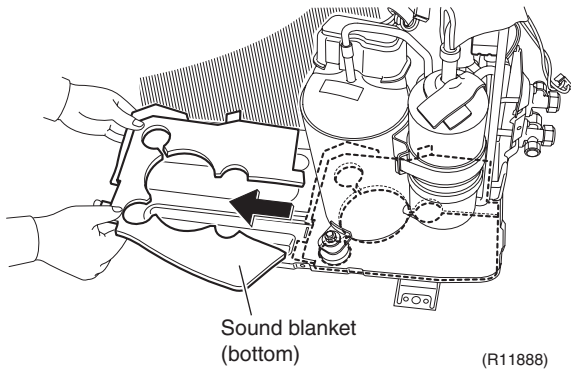
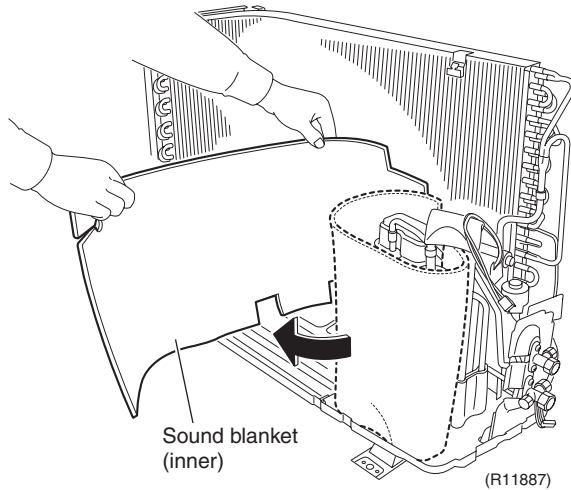
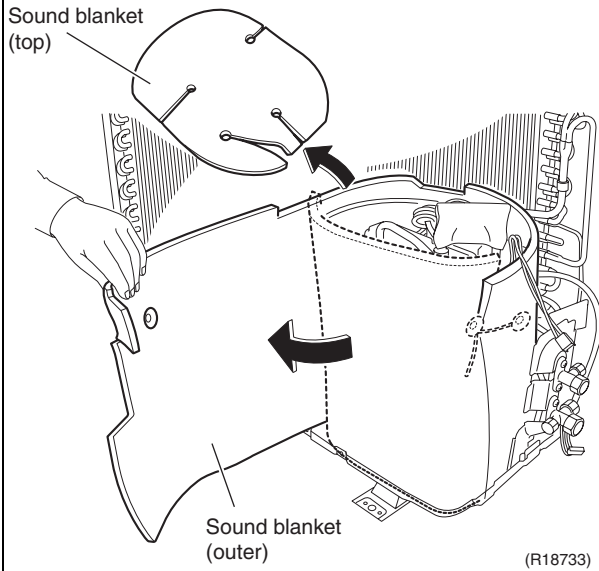
6. Sound Blankets



Warning

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Step	Procedure	Points
1	Remove the sound blanket (top).	■ Since the piping ports are torn easily, remove the sound blankets carefully.
2	Remove the sound blanket (outer).	
3	Remove the sound blanket (inner).	
4	Pull out the sound blanket (bottom).	■ Some models have a sound blanket (back).



7. Four Way Valve



Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.
- ◆ If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)



Caution

- ◆ From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.
- ◆ Cautions for restoration
 1. Restore the piping by non-oxidation brazing.
 2. It is required to prevent the carbonization of the oil inside the four way valve and the deterioration of the gaskets affected by heat. (Keep below 120°C (248°F).) For the sake of this, wrap the four way valve with wet cloth and provide water so that the cloth does not dry.



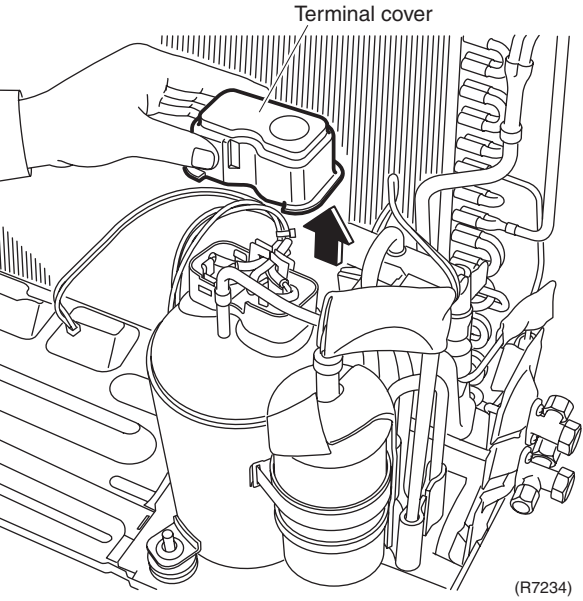
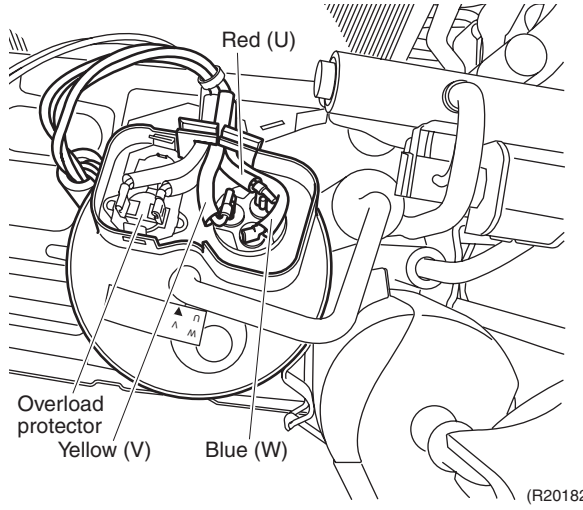
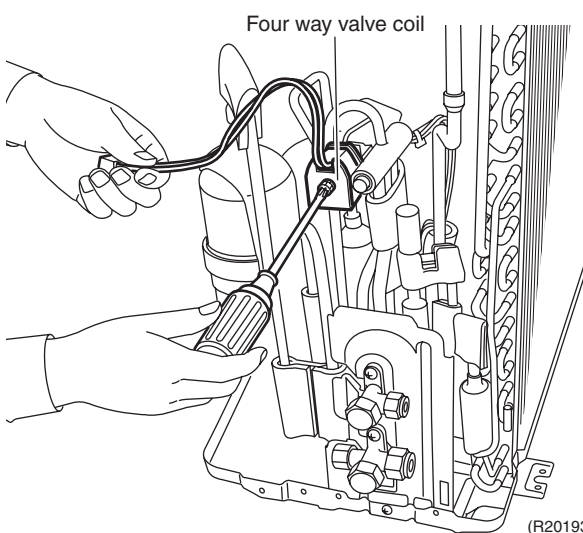
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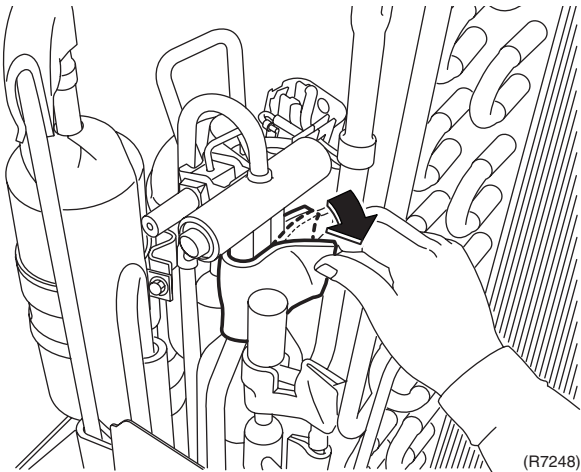
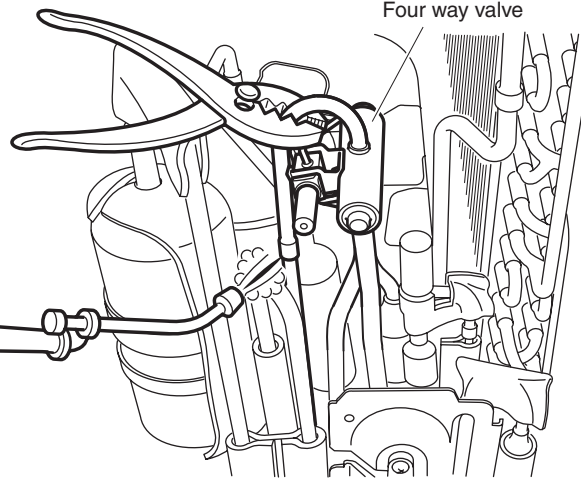
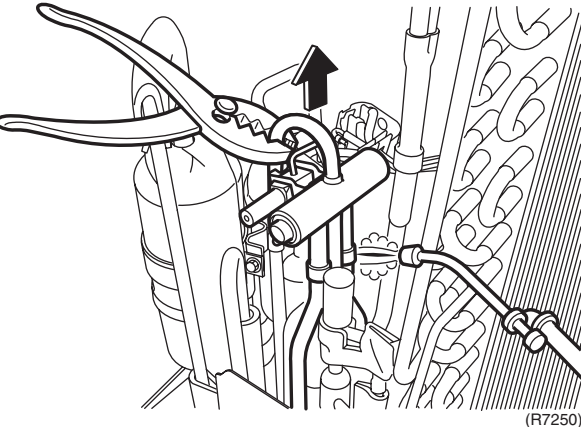
- ◆ Before working, make sure that the refrigerant gas is empty in the circuit.
- ◆ Be sure to apply nitrogen replacement when heating up the brazed part.
- ◆ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.
- ◆ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.
- ◆ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.
- ◆ Be careful so as not to burn the compressor terminals, the name plate, the outdoor heat exchanger fin.
- ◆ In case of difficulty with gas brazing machine.
 1. Disconnect the brazed part where is easy to disconnect and restore.
 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.

Step	Procedure	Points
1	Pull out the electronic expansion valve coil.	<ul style="list-style-type: none"> ■ Cooling only models have no four way valve.

Electronic expansion valve coil

(R7233)

Step	Procedure	Points
2	<p>Remove the terminal cover.</p> 	
3	<p>Disconnect the lead wires of the compressor and the overload protector.</p> 	
4	<p>Remove the screw and remove the four way valve coil.</p> 	

Step	Procedure	Points
5	<p>Remove the sheets of putty.</p>  <p>(R7248)</p>	
6	<p>Heat up the 4 brazed parts and remove the four way valve.</p>  <p>Four way valve</p> <p>(R20183)</p>  <p>(R7250)</p>	

8. Compressor



Warning

- ◆ Be sure to wait for 10 minutes or more after turning off all power supplies before disassembling work.
- ◆ Be careful not to get yourself burnt with the pipes and other parts that are heated by the gas brazing machine.
- ◆ If the refrigerant gas leaks during work, ventilate the room. (If the refrigerant gas is exposed to flames, toxic gas may be generated.)
- ◆ Since it may happen that the refrigerant oil in the compressor catches fire, prepare wet cloth so as to extinguish fire immediately.



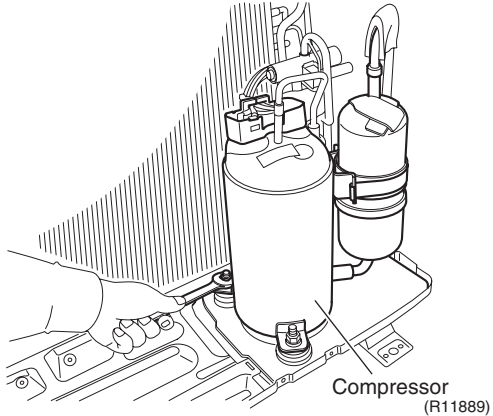
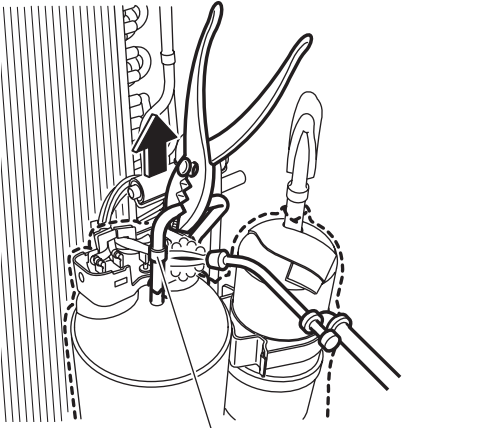
Caution

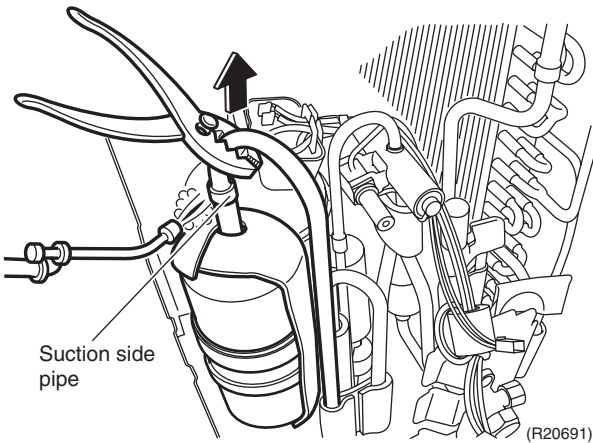
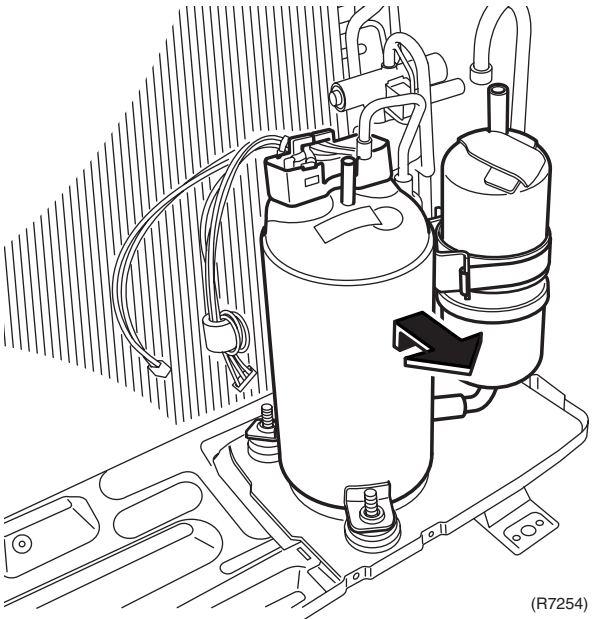
- ◆ From the viewpoint of global environment protection, do not discharge the refrigerant gas in the atmosphere. Make sure to collect all the refrigerant gas.
- ◆ Restore the piping by non-oxidation brazing.



Note

- ◆ Before working, make sure that the refrigerant gas is empty in the circuit.
- ◆ Be sure to apply nitrogen replacement when heating up the brazed part.
- ◆ Do not use a metal saw for cutting pipes by all means because the sawdust comes into the circuit.
- ◆ When withdrawing the pipes, be careful not to pinch them firmly with pliers. The pipes may get deformed.
- ◆ Provide a protective sheet or a steel plate so that the brazing flame cannot influence peripheries.
- ◆ Be careful so as not to burn the compressor terminals, the name plate, the outdoor heat exchanger fin
- ◆ In case of difficulty with gas brazing machine.
 1. Disconnect the brazed part where is easy to disconnect and restore.
 2. Cut pipes on the main unit with a tube cutter in order to make it easy to disconnect.

Step	Procedure	Points
1	Remove the 2 nuts of the compressor.  <p style="text-align: right;">Compressor (R11889)</p>	
2	Heat up the brazed part of the discharge side pipe and disconnect it.  <p style="text-align: right;">Discharge side pipe (R20690)</p>	

Step	Procedure	Points
3	<p data-bbox="201 215 472 309">Heat up the brazed part of the suction side pipe and disconnect it.</p>  <p data-bbox="520 562 643 611">Suction side pipe</p> <p data-bbox="1011 645 1082 660">(R20691)</p>	
4	<p data-bbox="201 689 459 757">Lift up the compressor and remove it.</p>  <p data-bbox="1011 1294 1082 1310">(R7254)</p>	

Revision History

Month / Year	Version	Revised contents
02 / 2013	Si001273	First edition
03 / 2014	Si001273EA	Model addition: RXG20/25/35L2V1B, RXS35L2V1B
07 / 2014	Si001273EB	Model addition: RKM09/12/15NV2S, RKM25/35/42NVMG, RKV25/35NVM, RKV25/35NVM4, RKV25/35NVMV
02 / 2015	Si001273EC	Model addition: RKJ09/12NV1S, RKJ25/35NVM, RKJ25/35NVM4, RKJ25/35NVMG, RKJ25/35NVMV, RKM25/35/42PVMG

Warning



- Daikin products are manufactured for export to numerous countries throughout the world. Prior to purchase, please confirm with your local authorised importer, distributor and/or retailer whether this product conforms to the applicable standards, and is suitable for use, in the region where the product will be used. This statement does not purport to exclude, restrict or modify the application of any local legislation.
- Ask a qualified installer or contractor to install this product. Do not try to install the product yourself. Improper installation can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Use only those parts and accessories supplied or specified by Daikin. Ask a qualified installer or contractor to install those parts and accessories. Use of unauthorised parts and accessories or improper installation of parts and accessories can result in water or refrigerant leakage, electrical shock, fire or explosion.
- Read the user's manual carefully before using this product. The user's manual provides important safety instructions and warnings. Be sure to follow these instructions and warnings.

If you have any enquiries, please contact your local importer, distributor and/or retailer.

Cautions on product corrosion

1. Air conditioners should not be installed in areas where corrosive gases, such as acid gas or alkaline gas, are produced.
2. If the outdoor unit is to be installed close to the sea shore, direct exposure to the sea breeze should be avoided. If you need to install the outdoor unit close to the sea shore, contact your local distributor.

Dealer

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